

Зип Общепит

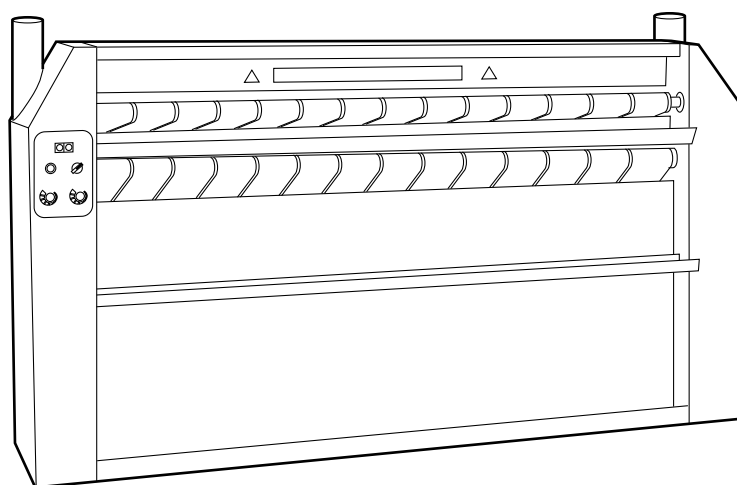
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# Roll Heated Flatwork Finisher

13 Inch (325 mm) Roll Heated Models

Refer to Page 3 for Model Numbers



FWF1N\_1300576

Parts

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## Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

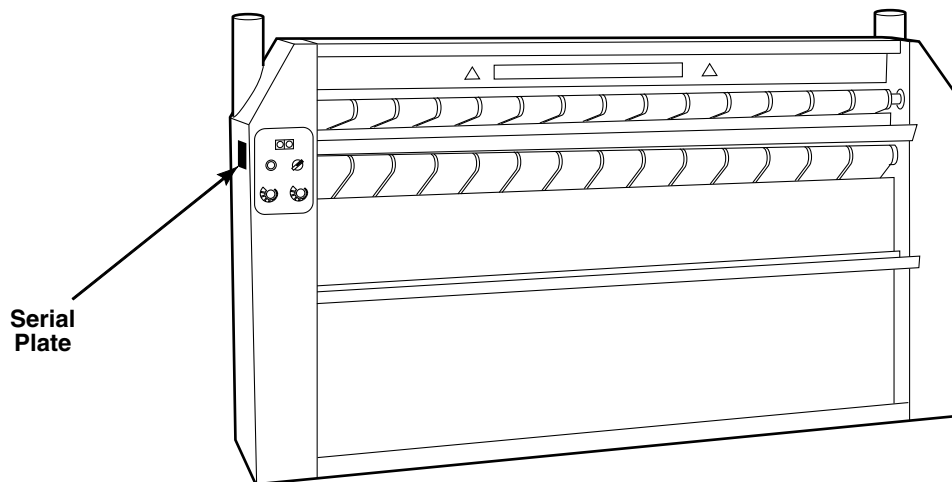
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

## Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



FWF2N\_1300576

## Model Identification

Information in this manual is applicable to these roll heated flatwork finisher models:

UD13F063  
UD13F078  
UD13F079  
UD13F126

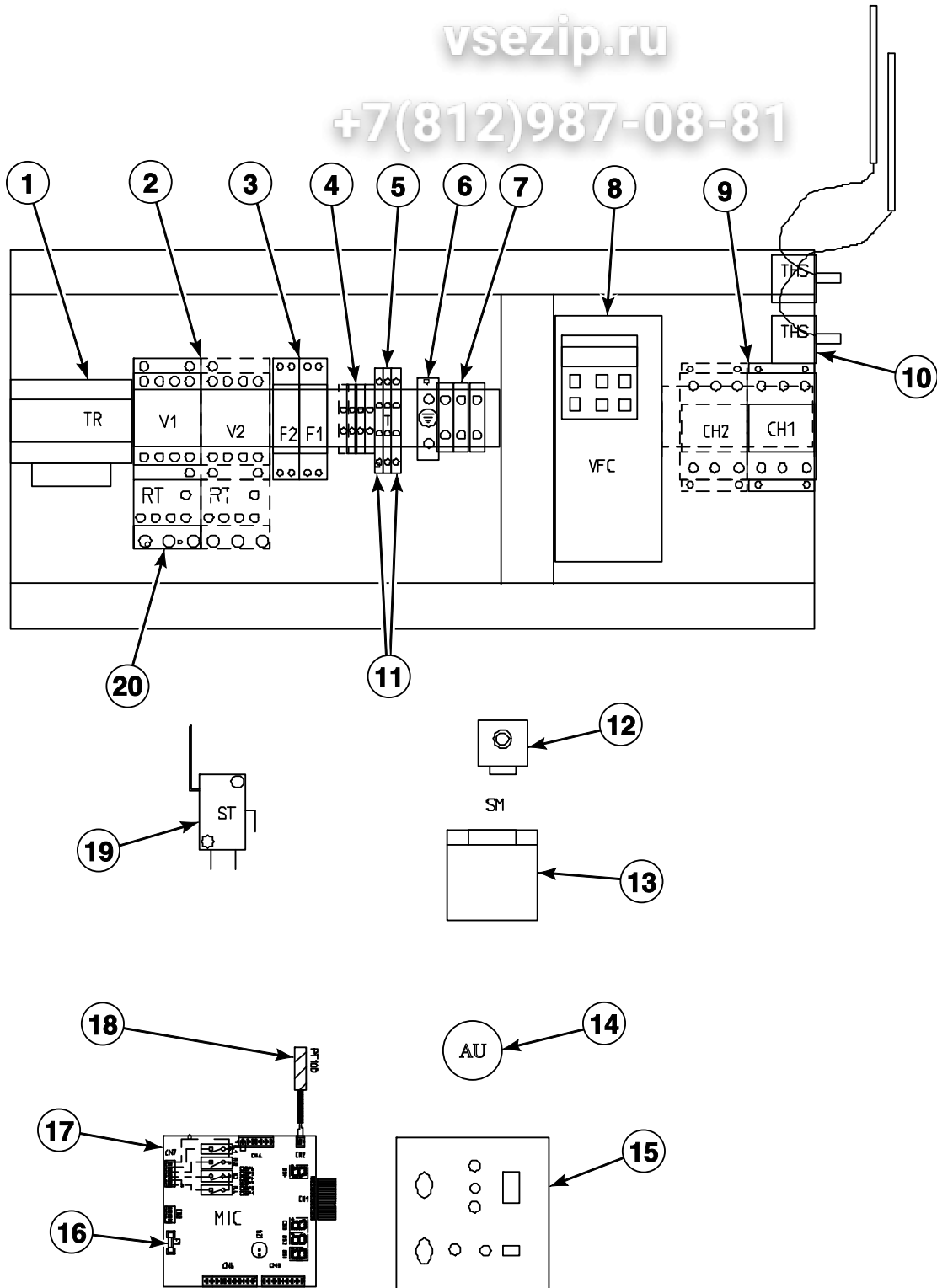
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# Microprocessor Control Electric Heat Models

Всёобщий

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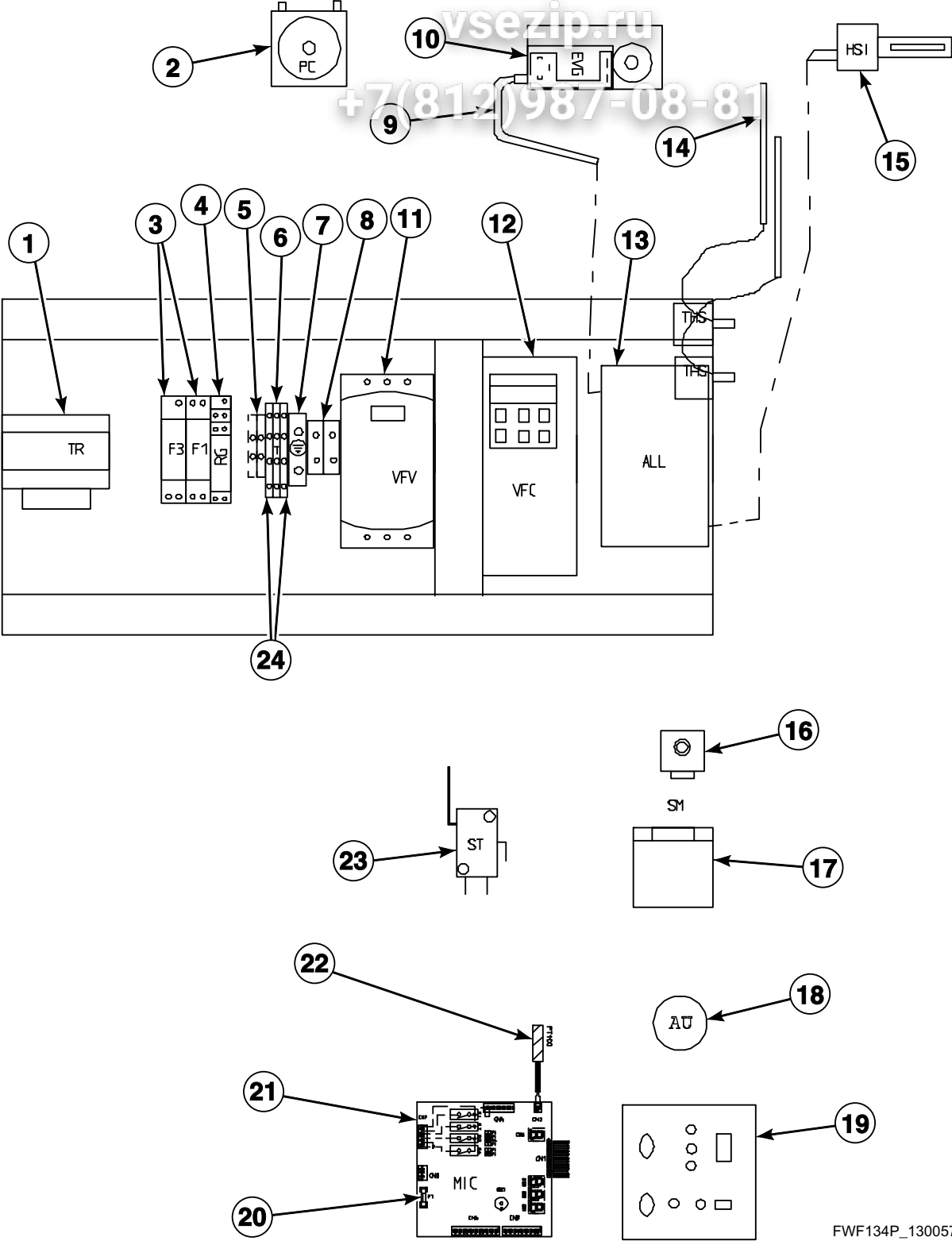
FWF133P\_1300576

## Microprocessor Control Electric Heat Models

| REF | PART NO.  | DESCRIPTION           | COMMENTS                                                                          |
|-----|-----------|-----------------------|-----------------------------------------------------------------------------------|
| 1   | 1300534P  | Transformer           |                                                                                   |
| 2   | 1300014   | Contactora            |                                                                                   |
| 3   | 1300529   | Fuse Holder           |                                                                                   |
|     | 1300531   | Fuse                  |                                                                                   |
| 4   | 1300021   | Terminal Block        |                                                                                   |
| 5   | 1300555   | Ground Terminal Block |                                                                                   |
| 6   | N/A       | Ground Terminal Block |                                                                                   |
| 7   | N/A       | Terminal Block        |                                                                                   |
| 8   | 1300038   | Inverter Drive        |                                                                                   |
| 9   | 1300012   | Heat Contactor        |                                                                                   |
| 10  | 1300079P  | Thermostat            |                                                                                   |
| 11  | 1300557   | Terminal Block        |                                                                                   |
| 12  | 1300044   | Position Switch Head  |                                                                                   |
| 13  | 1300043   | Position Switch Body  |                                                                                   |
| 14  | 44018701P | Emergency Stop Kit    | Includes 44018701 Contact Block, 1300559 Emergency Switch and 44018801 Pushbutton |
|     | 44018701  | Contact Block         |                                                                                   |
|     | 1300559   | Emergency Switch      |                                                                                   |
|     | 44018801  | Pushbutton            |                                                                                   |
| 15  | 1300526P  | Control Panel         |                                                                                   |
| 16  | 1300547   | Fuse                  | 630 mA                                                                            |
| 17  | 1300527P  | Printed Circuit Board |                                                                                   |
| 18  | 1300565P  | Temperature Sensor    | Models starting 1/1/06                                                            |
|     | N/A       | Temperature Probe     | Models through 12/31/05                                                           |
| 19  | 1300521   | Safety Microswitch    |                                                                                   |
| 20  | 1300010   | Thermal Relay         |                                                                                   |

N/A = Part no longer available

Microprocessor Control Gas Heat Models



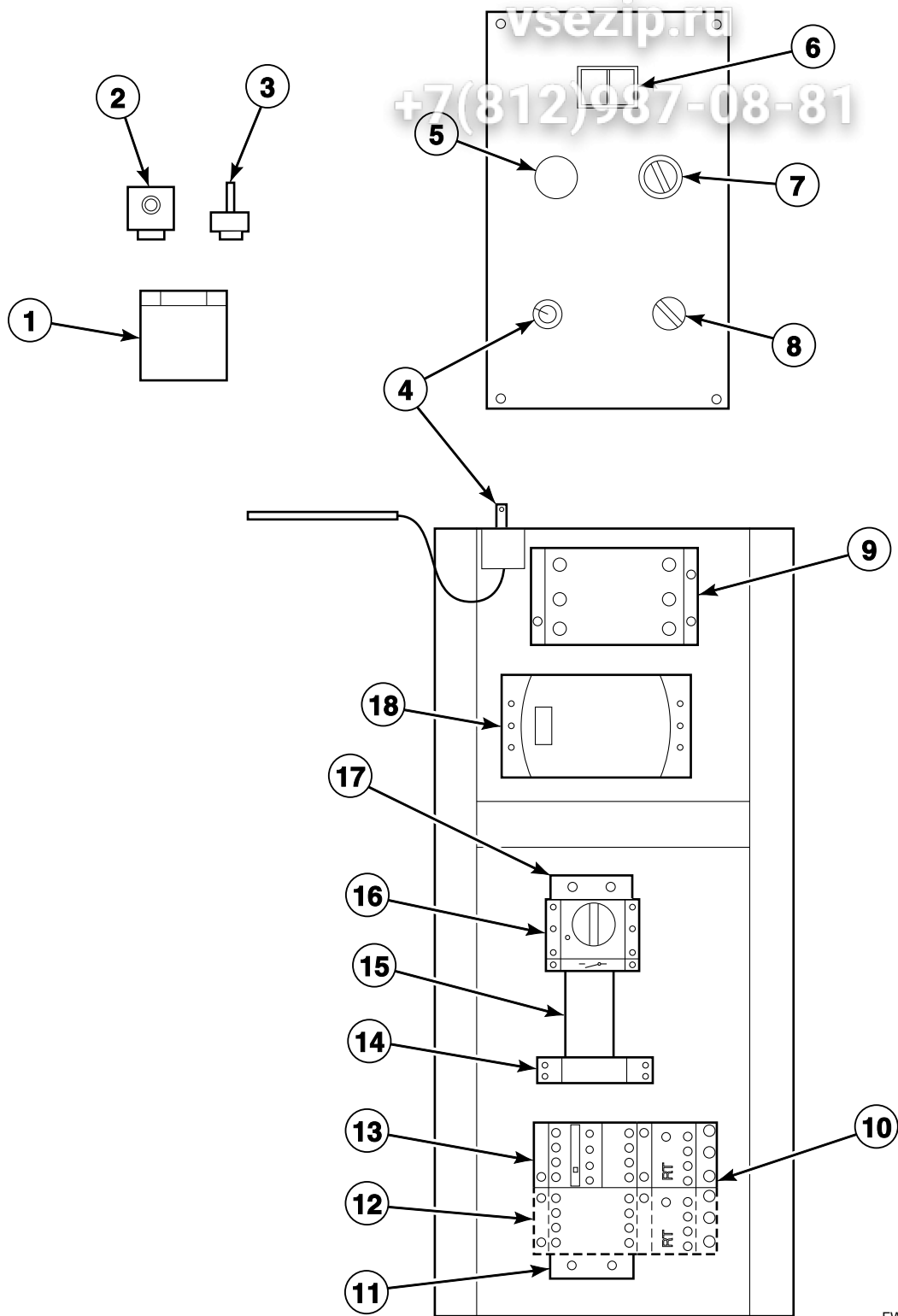
FWF134P\_1300576

## Microprocessor Control Gas Heat Models

| REF | PART NO.  | DESCRIPTION           | COMMENTS                                                                          |
|-----|-----------|-----------------------|-----------------------------------------------------------------------------------|
| 1   | 1300522   | Transformer           |                                                                                   |
| 2   | 1300033P  | Pressure Switch       |                                                                                   |
| 3   | 1300529   | Fuse Holder           |                                                                                   |
|     | 1300530   | Fuse                  | F1; Gas heat models                                                               |
|     | 1300533   | Fuse                  | F3; Gas heat models                                                               |
| 4   | 1300525P  | Gas Heat Contactor    |                                                                                   |
| 5   | 1300021   | Terminal Block        |                                                                                   |
| 6   | 1300555   | Ground Terminal Block |                                                                                   |
| 7   | N/A       | Ground Terminal Block |                                                                                   |
| 8   | N/A       | Terminal Block        |                                                                                   |
| 9   | 1300007   | Gas Valve Harness     |                                                                                   |
| 10  | 1300518   | Gas Valve             | 24 Volt                                                                           |
| 11  | 1300054-1 | Fan Inverter          | 110 Volt                                                                          |
|     | 1300596   | Inverter Drive        | 220 Volt                                                                          |
| 12  | 1300054-1 | Fan Inverter          |                                                                                   |
| 13  | 1300008   | Ignition Control      |                                                                                   |
| 14  | 1300079P  | Thermostat            |                                                                                   |
| 15  | 1300006P  | Igniter               |                                                                                   |
| 16  | 1300044   | Position Switch Head  | For handle switch                                                                 |
| 17  | 1300043   | Position Switch Body  | For handle switch                                                                 |
| 18  | 44018701P | Emergency Stop Kit    | Includes 44018701 Contact Block, 1300559 Emergency Switch and 44018801 Pushbutton |
|     | 44018701  | Contact Block         |                                                                                   |
|     | 1300559   | Emergency Switch      |                                                                                   |
|     | 44018801  | Pushbutton            |                                                                                   |
| 19  | 1300526P  | Control Panel         |                                                                                   |
| 20  | 1300547   | Fuse                  | 630 mA                                                                            |
| 21  | 1300527P  | Printed Circuit Board |                                                                                   |
| 22  | 1300565P  | Temperature Sensor    | Models starting 1/1/06                                                            |
|     | N/A       | Temperature Probe     | Models through 12/31/05                                                           |
| 23  | 1300521   | Safety Microswitch    |                                                                                   |
| 24  | 1300557   | Terminal Block        |                                                                                   |

N/A = Part no longer available

# Electromechanical Control - Electric Heat Models



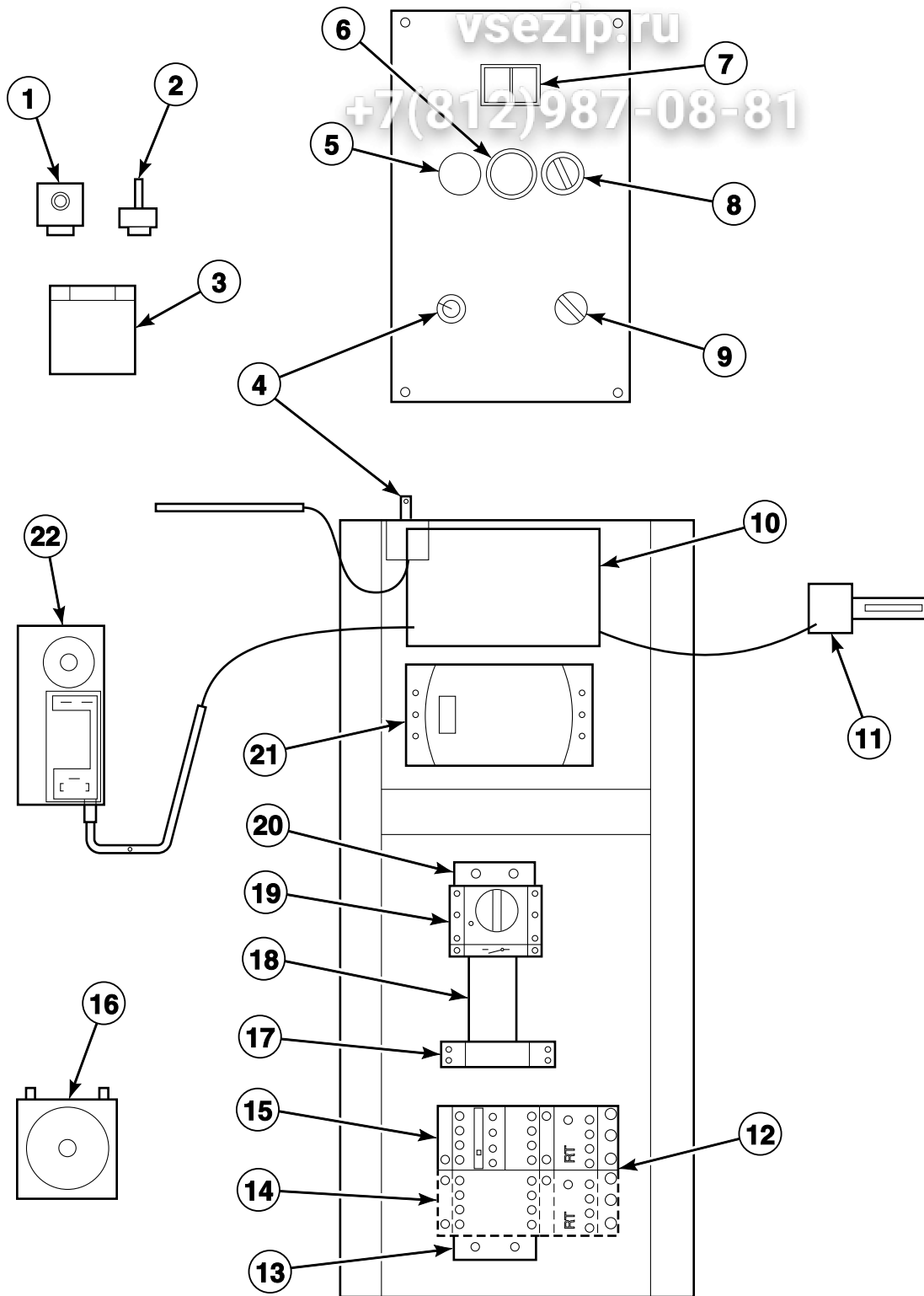
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## Electromechanical Control - Electric Heat Models

| REF | PART NO. | DESCRIPTION              | COMMENTS                   |
|-----|----------|--------------------------|----------------------------|
|     | 1300883  | Transformer              |                            |
| 1   | 1300043  | Position Switch Body     |                            |
| 2   | 1300044  | Position Switch Head     |                            |
| 3   | 1300047  | Finger Guard Head Switch |                            |
| 4   | 1300079P | Thermostat               |                            |
| 5   | 1300025  | Heat Pilot Light         |                            |
| 6   | 44018701 | Contact Block            |                            |
|     | 1300039  | Pushbutton Head          |                            |
| 7   | 1300041  | Switch Body              |                            |
|     | 1300040  | Switch Head              |                            |
| 8   | 1300026  | Speed Potentiometer      |                            |
| 9   | 1300013  | Heat Contactor           |                            |
| 10  | 1300015  | Thermal Relay            |                            |
| 11  | N/A      | Ground Terminal Block    |                            |
| 12  | 1300014  | Contactor                |                            |
| 13  | 1300017  | Auxiliary Contactor      |                            |
| 14  | N/A      | Fuse Holder              |                            |
|     | 1300563  | Fuse                     |                            |
| 15  | 1300021  | Terminal Block           |                            |
| 16  | 1300049P | Main Switch Assembly     | Complete (includes handle) |
|     | 1300051  | Main Switch Body         |                            |
|     | 1300048P | Main Switch              | Switch only                |
| 17  | 1300050P | Neutral Terminal         |                            |
| 18  | 1300038  | Inverter Drive           |                            |

N/A = Part no longer available

# Electromechanical Control - Gas Heat Models



FWF116P\_1300576

## Electromechanical Control - Gas Heat Models

| REF | PART NO. | DESCRIPTION               | COMMENTS                   |
|-----|----------|---------------------------|----------------------------|
|     | 1300883  | Transformer               |                            |
|     | 1300885  | Harness                   | CN7                        |
| 1   | 1300044  | Position Switch Head      |                            |
| 2   | 1300047  | Finger Guard Head Switch  |                            |
| 3   | 1300043  | Position Switch Body      |                            |
| 4   | 1300079P | Thermostat                |                            |
| 5   | 1300025  | Heat Pilot Light          |                            |
| 6   | 1300519  | Gas Reset Pushbutton Head |                            |
|     | 1300045  | Pushbutton Body           |                            |
| 7   | 44018701 | Contact Block             |                            |
|     | 1300039  | Pushbutton Head           |                            |
| 8   | 1300041  | Switch Body               |                            |
|     | 1300040  | Switch Head               |                            |
| 9   | 1300026  | Speed Potentiometer       |                            |
| 10  | 1300520P | Ignition Control          |                            |
| 11  | 1300006P | Igniter                   |                            |
| 12  | 1300015  | Thermal Relay             |                            |
| 13  | N/A      | Ground Terminal Block     |                            |
| 14  | 1300014  | Contactactor              |                            |
| 15  | 1300017  | Auxiliary Contactactor    |                            |
| 16  | 1300514  | Pilot Light Bulb          |                            |
| 17  | N/A      | Fuse Holder               |                            |
|     | 1300563  | Fuse                      |                            |
| 18  | 1300021  | Terminal Block            |                            |
| 19  | 1300049P | Main Switch Assembly      | Complete (includes handle) |
|     | 1300051  | Main Switch Body          |                            |
|     | 1300048P | Main Switch               | Switch only                |
| 20  | 1300050P | Neutral Terminal          |                            |
| 21  | 1300038  | Inverter Drive            |                            |
| 22  | 1300518  | Gas Valve                 | 24 Volt                    |
|     | 1300627  | Gas Valve                 | 230 Volt                   |

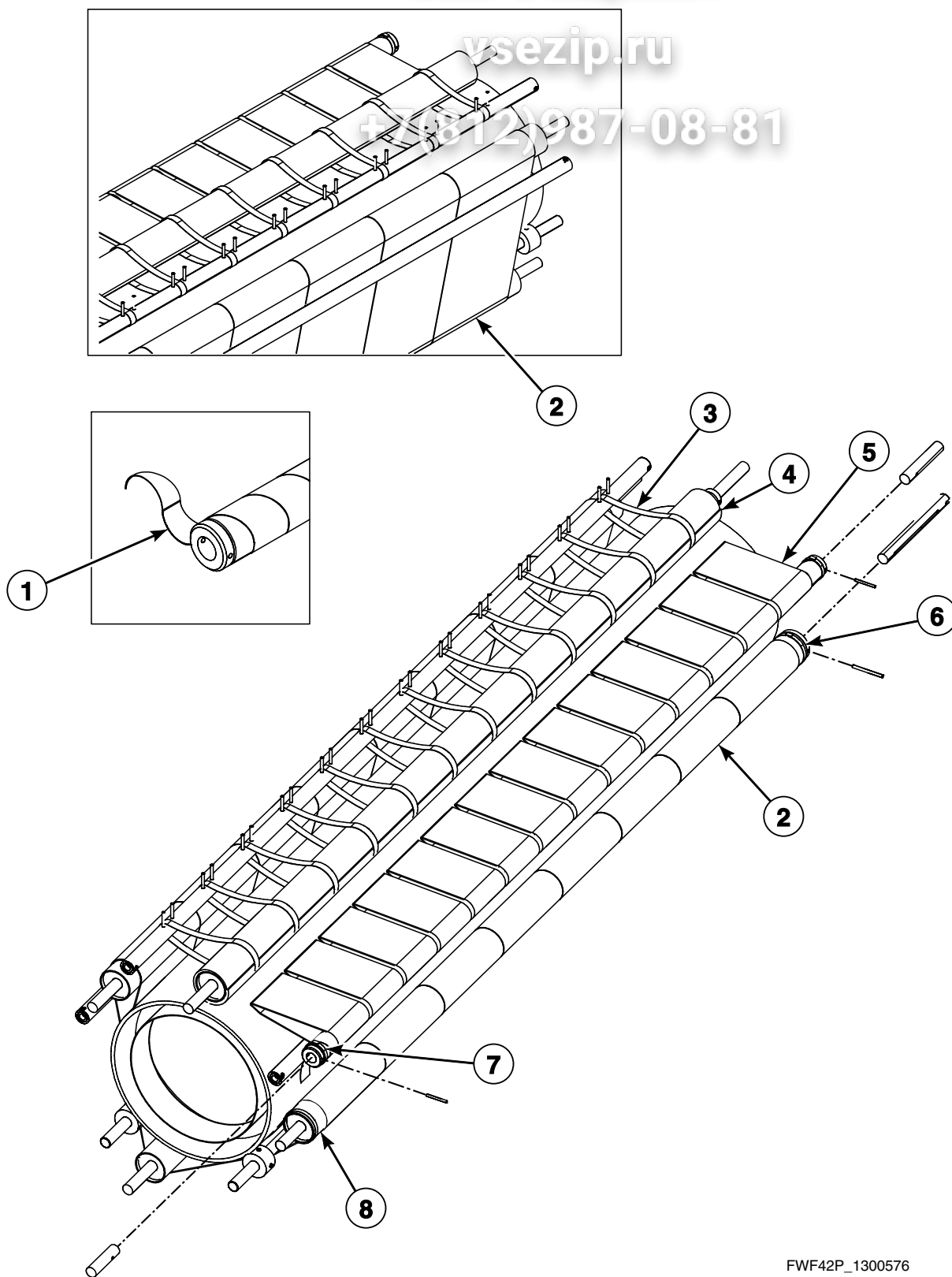
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# Press Rolls

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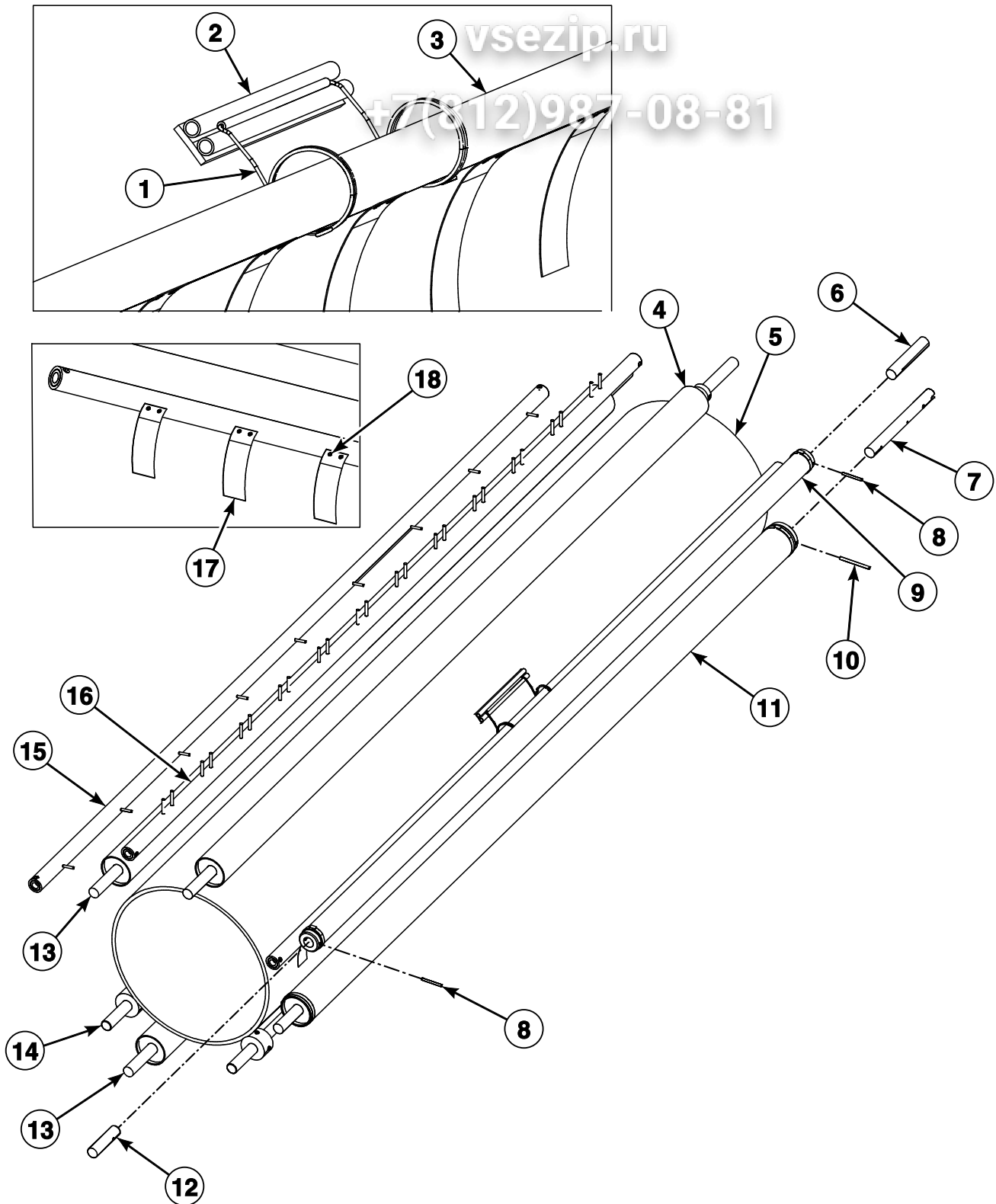


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## Press Rolls

| REF | PART NO. | DESCRIPTION          | COMMENTS                                                                                                    |
|-----|----------|----------------------|-------------------------------------------------------------------------------------------------------------|
|     | 1301133  | Return Ribbon Pin    | Model UD13F063 8 required; Models UD13F078 and UD13F079 10 required; Model UD13F126 16 required             |
| 1   | 1300162  | Roll Tape            | Sold per meter; Model UD13F063 4.6 meters; Models UD13F078 and UD13F079 5.5 meters; Model UD13F126 9 meters |
| 2   | 1300161  | Return Ribbon        | Includes pin; Model UD13F063 8 required; Models UD13F078 and UD13F079 10 required; 8x65                     |
|     | 1300580P | Ribbon               | Model UD13F126; 16 required                                                                                 |
| 3   | 1300165  | Guide Tape           | Sold per meter; Model UD13F063 8 meters; Models UD13F078 and UD13F079 10 meters; Model UD13F126 14 meters   |
| 4   | 1300199  | Press Roll Pad       | Model UD13F063; Use 511637P Adhesive to hold in place                                                       |
|     | 1300200P | Press Roll Pad       | Models UD13F078 and UD13F079; Use 511637P Adhesive to hold in place                                         |
|     | 1300197P | Compression Roll Pad | Model UD13F126; Use 511637P Adhesive to hold in place                                                       |
| 5   | 1300160  | Feed Ribbon          | Model UD13F063 14 required; Models UD13F078 and UD13F079 17 required; 4x16                                  |
|     | 1300153P | Feed Ribbon          | Model UD13F126; 27 required                                                                                 |
| 6   | 1300164  | Clamp                | 2 required                                                                                                  |
| 7   | 1300163  | Clamp                | 2 required                                                                                                  |
| 8   | 1300162  | Roll Tape            | Sold per meter; Model UD13F063 6.6 meters; Models UD13F078 and UD13F079 8 meters; Model UD13F126 20 meters  |

# Rolls, Guide and Scrapers



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## Rolls, Guide and Scrapers

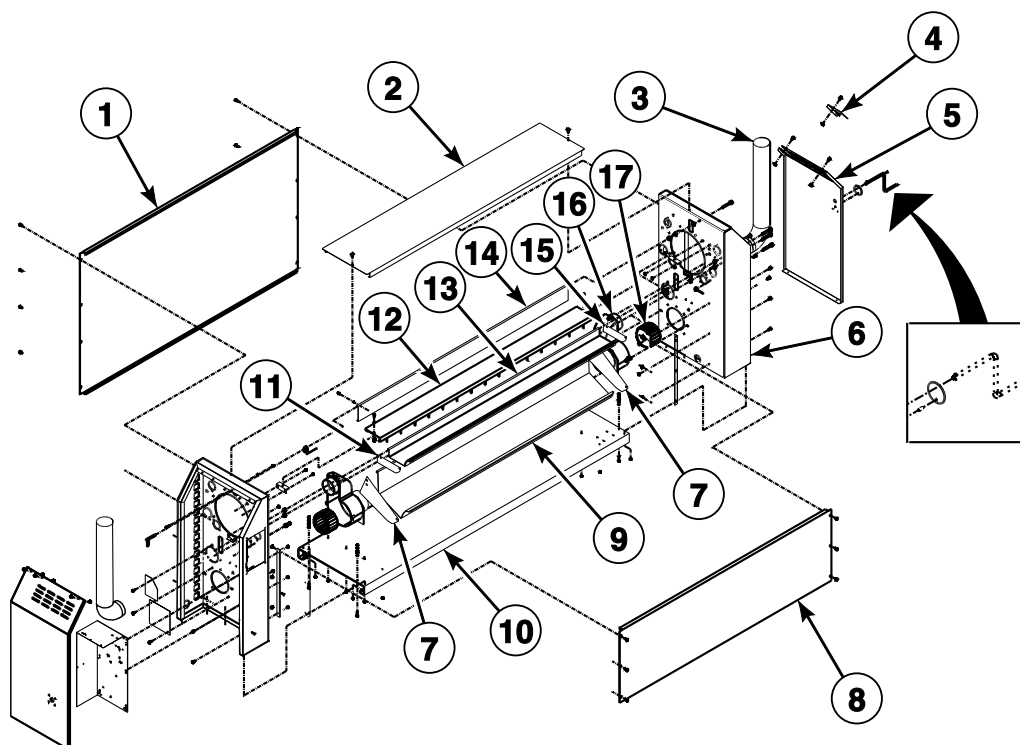
| REF | PART NO. | DESCRIPTION           | COMMENTS                                                                                                                                                                                                                                     |
|-----|----------|-----------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1   | 1300202  | Sensor Spring         | Use with item 2; 2 required                                                                                                                                                                                                                  |
| 2   | 1301116  | Sensor                | 2 required                                                                                                                                                                                                                                   |
| 3   | 1300380  | Textile Scraper Rail  | Model UD13F063                                                                                                                                                                                                                               |
|     | 1300399  | Textile Scraper Rail  | Models UD13F078 and UD13F079                                                                                                                                                                                                                 |
|     | 1300502  | Textile Scraper Rail  | Model UD13F126                                                                                                                                                                                                                               |
| 4   | 1300383  | Pressure Roll         | Model UD13F063                                                                                                                                                                                                                               |
|     | 1300400  | Pressure Roll         | Models UD13F078 and UD13F079                                                                                                                                                                                                                 |
|     | 1300497  | Pressure Roll         | Model UD13F126                                                                                                                                                                                                                               |
| 5   | 1300377  | Heated Roll           | Model UD13F063                                                                                                                                                                                                                               |
|     | 1300394  | Heated Roll           | Models UD13F078 and UD13F079                                                                                                                                                                                                                 |
|     | 1300599  | Ironing Roll          | Model UD13F126                                                                                                                                                                                                                               |
| 6   | 1300086R | Pick Up Roll Shaft    | Right; All models except UD13F126                                                                                                                                                                                                            |
| 7   | 1300102  | Drive Roll Shaft      | All models except UD13F126                                                                                                                                                                                                                   |
| 8   | 1300176  | Pick-Up Roll Roll Pin | 4x40; 2 required; All models except UD13F126                                                                                                                                                                                                 |
| 9   | 1300381  | Pick-Up Roll          | Model UD13F063                                                                                                                                                                                                                               |
|     | 1300398P | Pick-Up Roll          | Models UD13F078 and UD13F079                                                                                                                                                                                                                 |
|     | 1300496  | Auxiliary Feed Roll   | Model UD13F126                                                                                                                                                                                                                               |
| 10  | 1300159  | Drive Roll Roll Pin   | 5x60; All models except UD13F126                                                                                                                                                                                                             |
| 11  | 1300385  | Return Ribbon Roll    | Model UD13F063                                                                                                                                                                                                                               |
|     | 1300401  | Return Ribbon Roll    | Models UD13F078 and UD13F079                                                                                                                                                                                                                 |
|     | 1300494  | Rail                  | Model UD13F126                                                                                                                                                                                                                               |
| 12  | 1300086L | Pick Up Roll Shaft    | Left; All models except UD13F126                                                                                                                                                                                                             |
| 13  | 1300889  | Return Ribbon Roll    | Model UD13F063; 2 required                                                                                                                                                                                                                   |
|     | 1300884  | Return Ribbon Roll    | Models UD13F078 and UD13F079; 2 required                                                                                                                                                                                                     |
|     | 1300506  | Roller                | Model UD13F126; 2 required                                                                                                                                                                                                                   |
| 14  | 1300382  | Shaft                 | Model UD13F063; 2 required                                                                                                                                                                                                                   |
|     | 1300402  | Shaft                 | Models UD13F078 and UD13F079; 2 required                                                                                                                                                                                                     |
|     | 1300138  | Heated Roll Shaft     | Model UD13F126; 2 required                                                                                                                                                                                                                   |
| 15  | 1300374  | Feed Ribbon Guide     | Model UD13F063                                                                                                                                                                                                                               |
|     | 1300395  | Feed Ribbon Guide     | Models UD13F078 and UD13F079                                                                                                                                                                                                                 |
|     | 1300598  | Ribbon Guide          | Model UD13F126                                                                                                                                                                                                                               |
| 16  | 1300378  | Ribbon Guide          | Model UD13F063                                                                                                                                                                                                                               |
|     | 1300395  | Feed Ribbon Guide     | Models UD13F078 and UD13F079                                                                                                                                                                                                                 |
|     | 1300505  | Guide Rail            | Model UD13F126                                                                                                                                                                                                                               |
| 17  | 1300220P | Textile Scraper Kit   | Includes 2 1300511 Pop Rivets; Model UD13F063: 13 required through 12/31/03, 7 required starting 1/1/04; Models UD13F078 and UD13F079: 15 required through 12/31/03, 9 required starting 1/1/04; Model UD13F126: 14 required starting 1/1/04 |
| 18  | 1300511  | Pop Rivet             |                                                                                                                                                                                                                                              |

# Panels, Electrical Box and Receiving Tray (Drawing 1 of 2)

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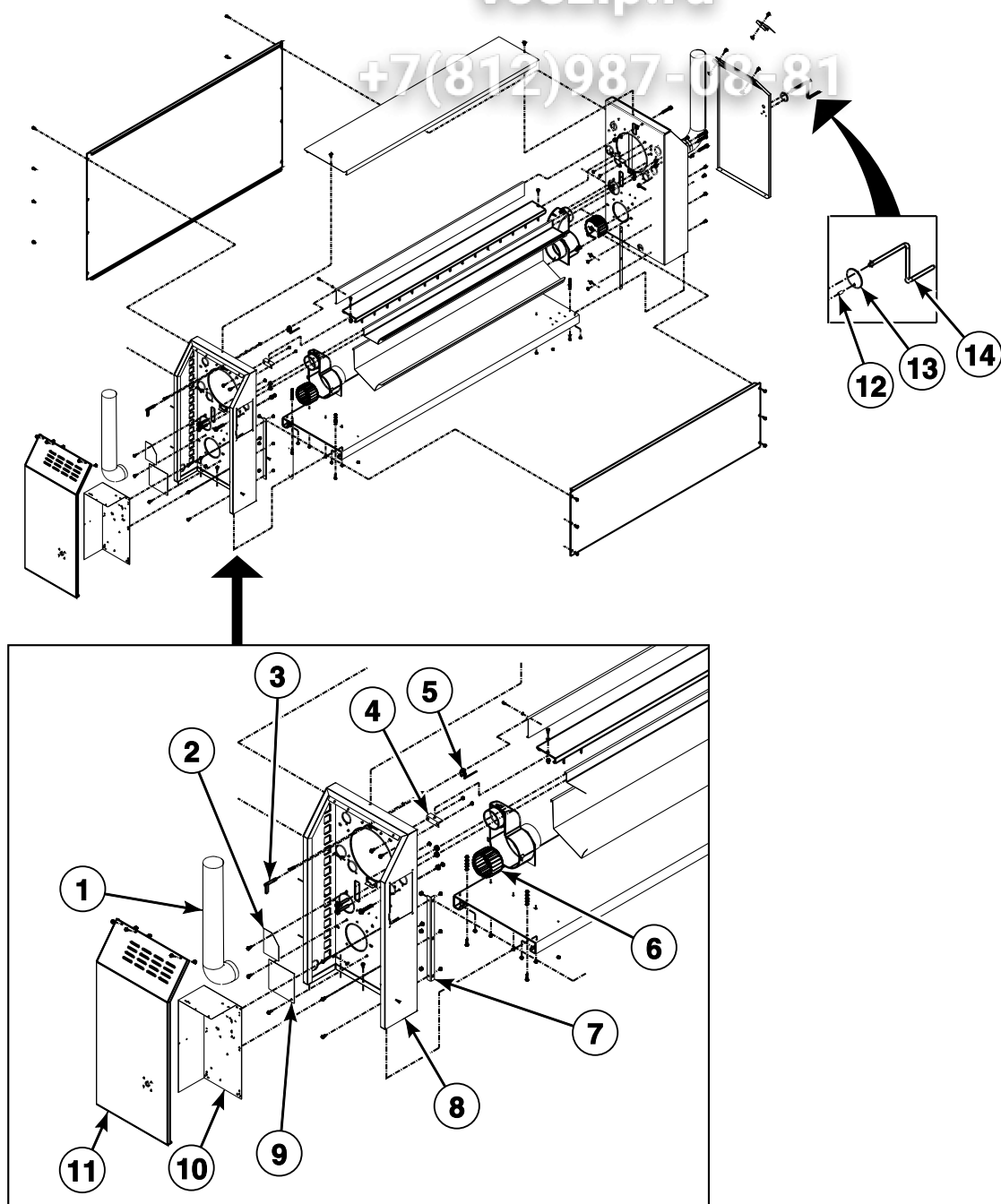
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# Panels, Electrical Box and Receiving Tray (Drawing 1 of 2)

| REF | PART NO.  | DESCRIPTION              | COMMENTS                                                                     |
|-----|-----------|--------------------------|------------------------------------------------------------------------------|
| 1   | 1300369   | Rear Panel               | Models UD13F078 and UD13F079                                                 |
|     | 1300387   | Rear Panel               | Model UD13F063                                                               |
|     | 1300491   | Rear Panel               | Model UD13F126                                                               |
| 2   | 1300388P  | Top Panel                | Models UD13F078 and UD13F079; Models through 3/31/12                         |
|     | 1301071   | Top Panel                | Models UD13F078 and UD13F079; Models starting 4/1/12                         |
|     | 1300370   | Top Panel                | Model UD13F063; Models through 3/31/12                                       |
|     | 1301072   | Top Panel                | Model UD13F063; Models starting 4/1/12                                       |
|     | 1300586   | Upper Panel              | Model UD13F126; Models through 3/31/12                                       |
|     | 1301070   | Top Panel                | Model UD13F126; Models starting 4/1/12                                       |
| 3   | 1300155   | Exhaust Pipe Elbow       | Models UD13F078, UD13F079 and UD13F126 2 required; Model UD13F063 1 required |
| 4   | 1300000   | Nameplate Overlay        |                                                                              |
|     | 1300001   | Nameplate Overlay        |                                                                              |
|     | 1300002   | Nameplate Overlay        |                                                                              |
| 5   | 1300215   | Right Panel              | Models through 3/31/12                                                       |
|     | 1301095   | Right Panel              | Models starting 4/1/12                                                       |
| 6   | 1300213   | Right Frame              | Models through 3/31/12                                                       |
|     | 1301091   | Right Frame              | Beige; Models starting 4/1/12                                                |
|     | 1301092   | Right Frame              | Gray; Models starting 4/1/12                                                 |
| 7   | 1300239   | Receiving Tray End Panel | Model UD13F126; Models through 3/31/12                                       |
|     | 1301074   | Receiving Tray End Panel | Model UD13F126; Models starting 4/1/12                                       |
| 8   | 1300391   | Front Panel              | Models UD13F078 and UD13F079; Models through 3/31/12                         |
|     | 1301066   | Front Panel              | Models UD13F078 and UD13F079; Models starting 4/1/12                         |
|     | N/A       | Front Panel              | Model UD13F063; Models through 3/31/12                                       |
|     | 1301067   | Front Panel              | Model UD13F063; Models starting 4/1/12                                       |
|     | N/A       | Front Panel              | Model UD13F126; Models through 3/31/12                                       |
|     | 1301065   | Front Panel              | Model UD13F126; Models starting 4/1/12                                       |
| 9   | 1301069   | Panel Raiser             | Model UD13F126; Models starting 4/1/12                                       |
|     | N/A       | Receiving Tray           | Models UD13F078 and UD13F079; Models through 3/31/12                         |
|     | 1301075   | Receiving Tray           | Models UD13F078 and UD13F079; Models starting 4/1/12                         |
|     | N/A       | Receiving Tray           | Model UD13F063; Models through 3/31/12                                       |
|     | 1301076   | Receiving Tray           | Model UD13F063; Models starting 4/1/12                                       |
|     | 1301123   | Delivery Tray Assembly   | Model UD13F126                                                               |
| 10  | 1301079   | Base                     | Models UD13F078 and UD13F079                                                 |
|     | 1301080   | Base                     | Model UD13F063                                                               |
|     | 1301078   | Base                     | Model UD13F126                                                               |
| 11  | 1300859-L | Bracket                  | Left; Model UD13F126; Models through 3/31/12                                 |
|     | 1301086   | Bracket                  | Model UD13F126; Models starting 4/1/12                                       |
| 12  | 1300390   | Feed Board               | Models UD13F078 and UD13F079; Models through 3/31/12                         |
|     | 1301083   | Feed Board               | Models UD13F078 and UD13F079; Models starting 4/1/12                         |
|     | N/A       | Feed Board               | Model UD13F063; Models through 3/31/12                                       |
|     | 1301084   | Feed Board               | Model UD13F063; Models starting 4/1/12                                       |
|     | N/A       | Feed Table               | Model UD13F126; Models through 3/31/12                                       |
| 13  | 1301082   | Feed Board               | Model UD13F126; Models starting 4/1/12                                       |
|     | 1300398P  | Pick-Up Roll             | Models UD13F078 and UD13F079; Models through 3/31/12                         |
|     | 1301087   | Feed Tray                | Models UD13F078 and UD13F079; Models starting 4/1/12                         |
|     | 1300375   | Feed Tray                | Model UD13F063; Models through 3/31/12                                       |
|     | 1301088   | Feed Tray                | Model UD13F063; Models starting 4/1/12                                       |
| 14  | 1301123   | Delivery Tray Assembly   | Model UD13F126                                                               |
|     | 1300389   | Finger Guard             | Models UD13F078 and UD13F079                                                 |
|     | 1300371   | Finger Guard             | Model UD13F063                                                               |
|     | 1300592   | Finger Guard             | Model UD13F126; Models through 3/31/12                                       |
|     | 1301090   | Finger Guard             | Model UD13F126; Models starting 4/1/12                                       |
| 15  | 1300859-R | Bracket                  | Right; Model UD13F126; Models through 3/31/12                                |
|     | 1301086   | Bracket                  | Model UD13F126; Models starting 4/1/12                                       |
| 16  | 1300327   | Right Blower Housing     | Models through 3/31/12                                                       |
|     | 1301064   | Blower Housing           | 2 required; Models starting 4/1/12                                           |
| 17  | 1300105   | Blower Wheel             | Right                                                                        |

N/A = Part no longer available

# Panels, Electrical Box and Receiving Tray (Drawing 2 of 2)



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## Panels, Electrical Box and Receiving Tray (Drawing 2 of 2)

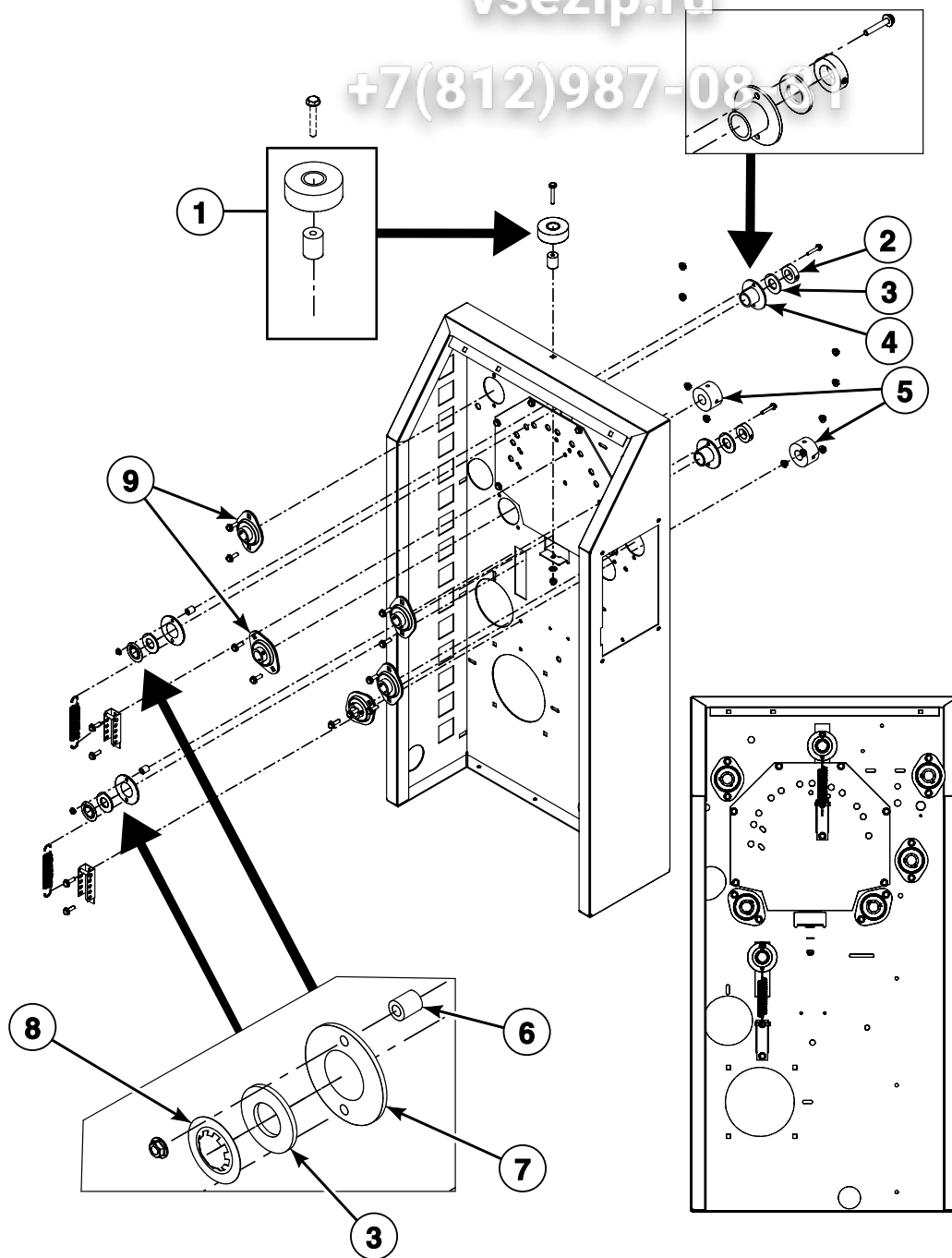
| REF | PART NO. | DESCRIPTION         | COMMENTS                                                                                             |
|-----|----------|---------------------|------------------------------------------------------------------------------------------------------|
| 1   | 1300155  | Exhaust Pipe Elbow  | Models UD13F078, UD13F079 and UD13F126 2 required; Model UD13F063 1 required                         |
|     | 1300156  | Exhaust Pipe        | Models UD13F078, UD13F079 and UD13F126 2 required; Model UD13F063 1 required                         |
| 2   | 1300219  | Cover Plate         |                                                                                                      |
| 3   | 1300087  | Finger Guard Shaft  | Models through 3/31/12                                                                               |
|     | 1301060  | Finger Guard Shaft  | Model UD13F126 2 required; Models UD13F063, UD13F078 and UD13F079 1 required; Models starting 4/1/12 |
| 4   | 1300326  | Bracket             | 2 required                                                                                           |
| 5   | 1300181  | Spring              | Model UD13F126 2 required; Models UD13F063, UD13F078 and UD13F079 1 required                         |
| 6   | 1300105  | Blower Wheel        |                                                                                                      |
| 7   | 1300328  | Front Panel Bracket | 2 required                                                                                           |
| 8   | 1301093  | Left Frame          | Models starting 4/1/12; Beige                                                                        |
|     | 1301094  | Left Frame          | Models starting 4/1/12; Gray                                                                         |
| 9   | 1300218  | Cover Plate         |                                                                                                      |
| 10  | 1300330  | Electrical Box      |                                                                                                      |
| 11  | 1300216  | Left Panel          | Models through 3/31/12                                                                               |
|     | 1301096  | Left Panel          | Models starting 4/1/12                                                                               |
| 12  | 1300874  | Safety Disc         |                                                                                                      |
| 13  | 1300103  | Crank Handle Pivot  |                                                                                                      |
| 14  | 1300094  | Crank Handle        | Models through 5/15/05                                                                               |
|     | 1300114  | Crank Handle        | Models starting 5/15/05; 5 mm Allen                                                                  |

# Tension Bearing and Side Roller

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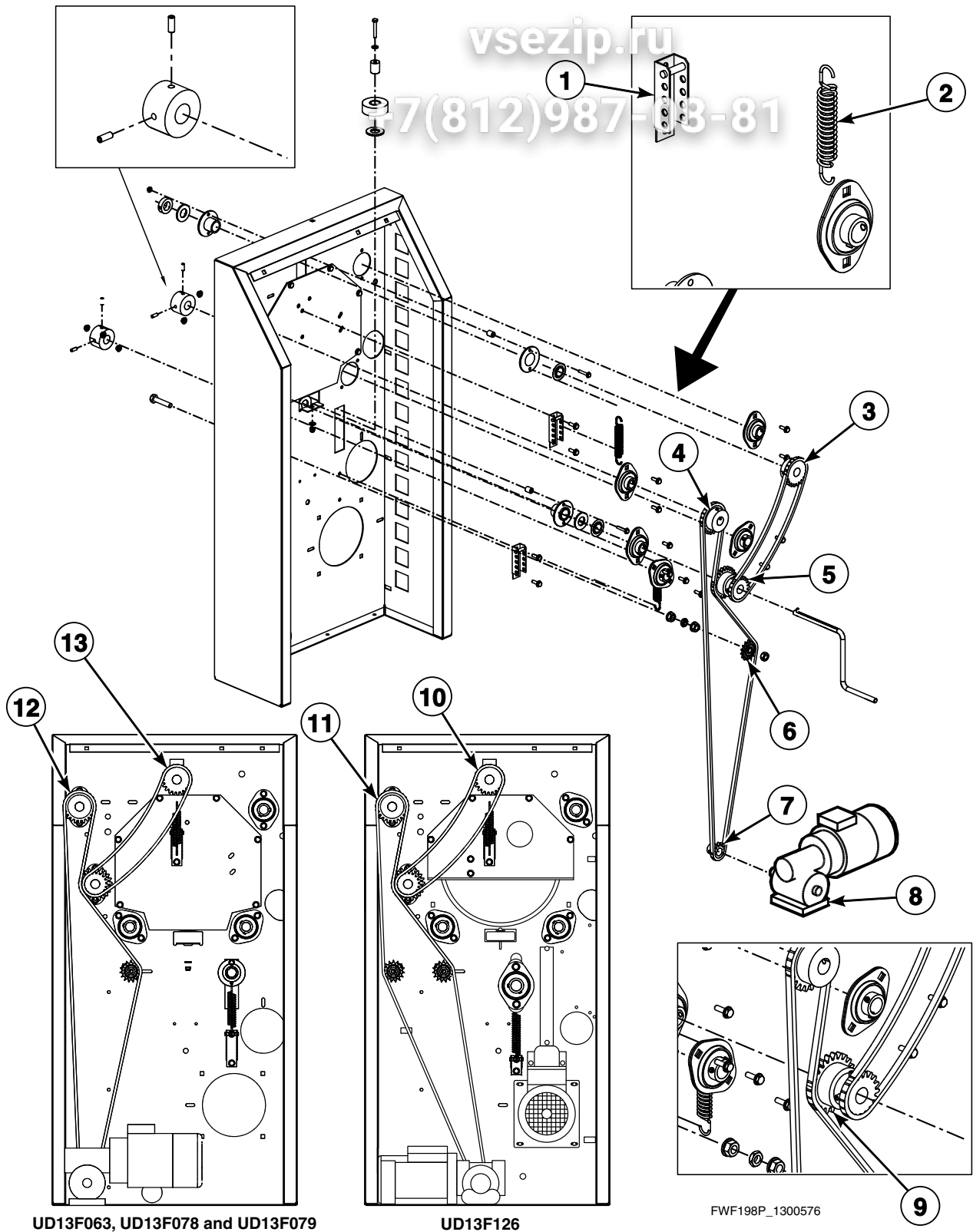


FWF44P\_1300576

## Tension Bearing and Side Roller

| REF | PART NO. | DESCRIPTION              | COMMENTS                                                                                  |
|-----|----------|--------------------------|-------------------------------------------------------------------------------------------|
| 1   | 1300084  | Side Roller              | 2 required                                                                                |
| 2   | 1300100  | Collar                   | 2 required                                                                                |
| 3   | 1300359  | Washer                   | 4 required                                                                                |
| 4   | 1300092P | Tension Bearing          | 4 required                                                                                |
| 5   | 1300860  | Collar                   | Model UD13F126; 8 required; Stop ring                                                     |
|     | 1300585P | Collar                   | Model UD13F126; 4 required                                                                |
|     | 1300083P | Collar                   | All other models; 4 required                                                              |
| 6   | 1300098  | Tension Bearing Spacer   | 4 required                                                                                |
| 7   | 1300099  | Tension Bearing Retainer | 4 required                                                                                |
| 8   | 1300157  | Nut                      | 4 required                                                                                |
| 9   | 1300124P | Bearing                  | Model UD13F126; 10 required                                                               |
|     | 1300096P | Roll Bearing             | All other models; Use M6 x 1 setscrews with bearing; Attach with M6 x 16 nut; 10 required |

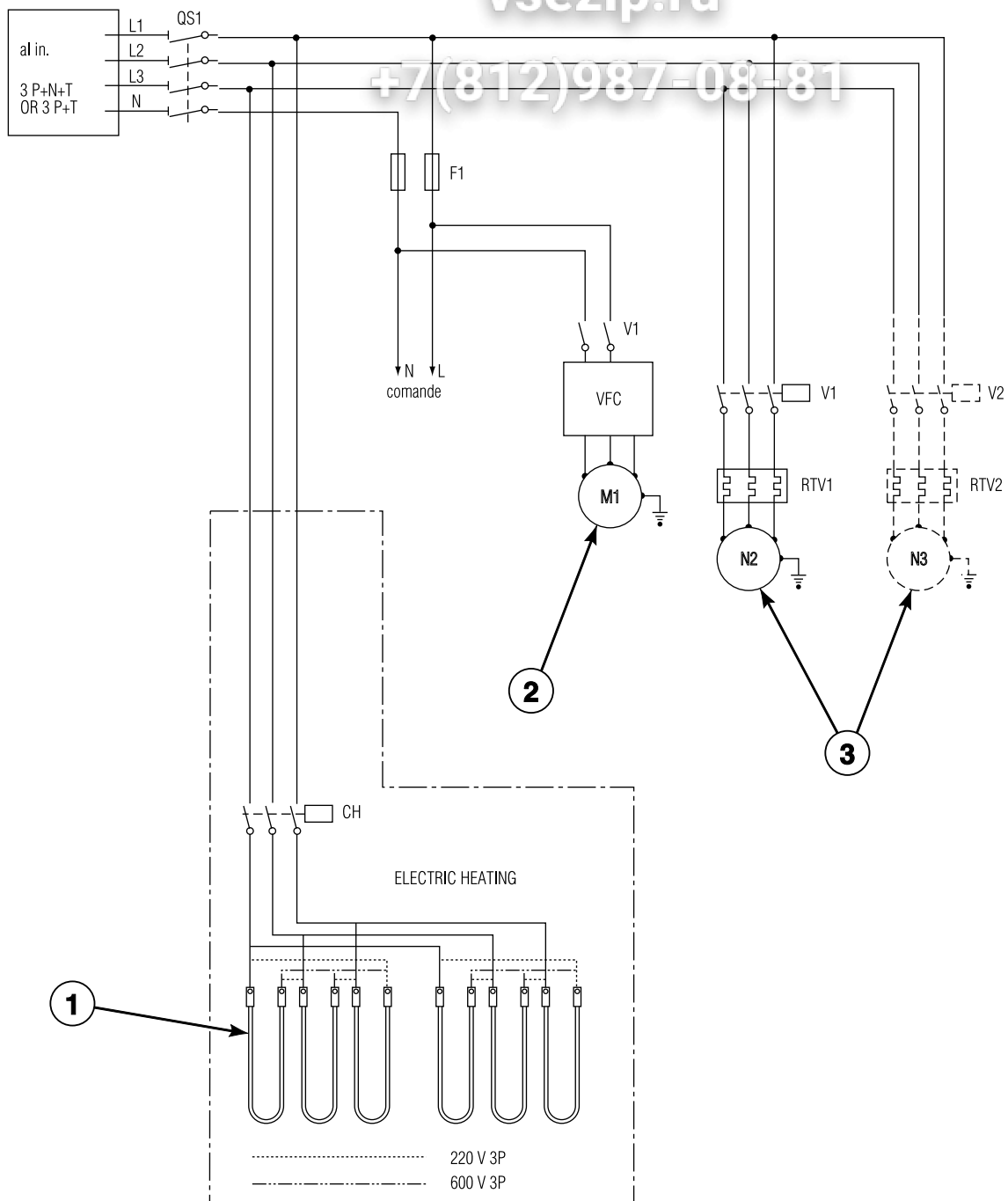
# Sprockets and Chain Tensioner



## Sprockets and Chain Tensioner

| REF | PART NO. | DESCRIPTION                  | COMMENTS                                                                   |
|-----|----------|------------------------------|----------------------------------------------------------------------------|
|     | 1300875  | Chain Link                   | 2 required; Use with items 10-13; Models UD13F078 and UD13F079             |
|     | 1300877  | Pin                          | 2 required; Use with items 10-13; Models UD13F078 and UD13F079             |
| 1   | 1300329  | Tension Bracket              | 4 required                                                                 |
| 2   | 1300158  | Tension Spring               | 4 required                                                                 |
| 3   | 1300090  | Press Roll Sprocket          | Model UD13F126                                                             |
|     | 1300091  | Press Roll Sprocket          | All other models                                                           |
| 4   | 1300090  | Press Roll Sprocket          | Model UD13F126                                                             |
|     | 1300088  | Pick-Up Roll Sprocket        | All other models                                                           |
| 5   | 1300091  | Press Roll Sprocket          | Model UD13F126                                                             |
|     | 1300090  | Press Roll Sprocket          | All other models                                                           |
|     | 1300089  | Drive Roll Sprocket          | Use with 1300090 and 1300091                                               |
| 6   | 1300880  | Idler Sprocket               |                                                                            |
| 7   | 1300121  | Motor Sprocket               |                                                                            |
| 8   | 1300869P | Motor and Gear Case Assembly | Model UD13F126                                                             |
|     | 1300881  | Cylinder Motor               | All other models                                                           |
| 9   | 1301099  | Pinion                       | Model UD13F126                                                             |
|     | 1300089  | Drive Roll Sprocket          | All other models                                                           |
| 10  | 1300878P | Press Roll Chain             | Model UD13F126 through 3/31/12                                             |
|     | 1301118  | Drive Motor Chain            | Model UD13F126 starting 4/1/12                                             |
| 11  | 1300871  | Drive Motor Chain            | Model UD13F126; This chain made up of 1300097P Drive Chain and 1300877 Pin |
| 12  | 1300097P | Drive Chain                  | Models UD13F063, UD13F078 and UD13F079; 1.9 meters                         |
| 13  | 1300870P | Press Roll Drive Chain       | Models UD13F063, UD13F078 and UD13F079                                     |

# Heating Elements and Fan Motor Electric Heat Models

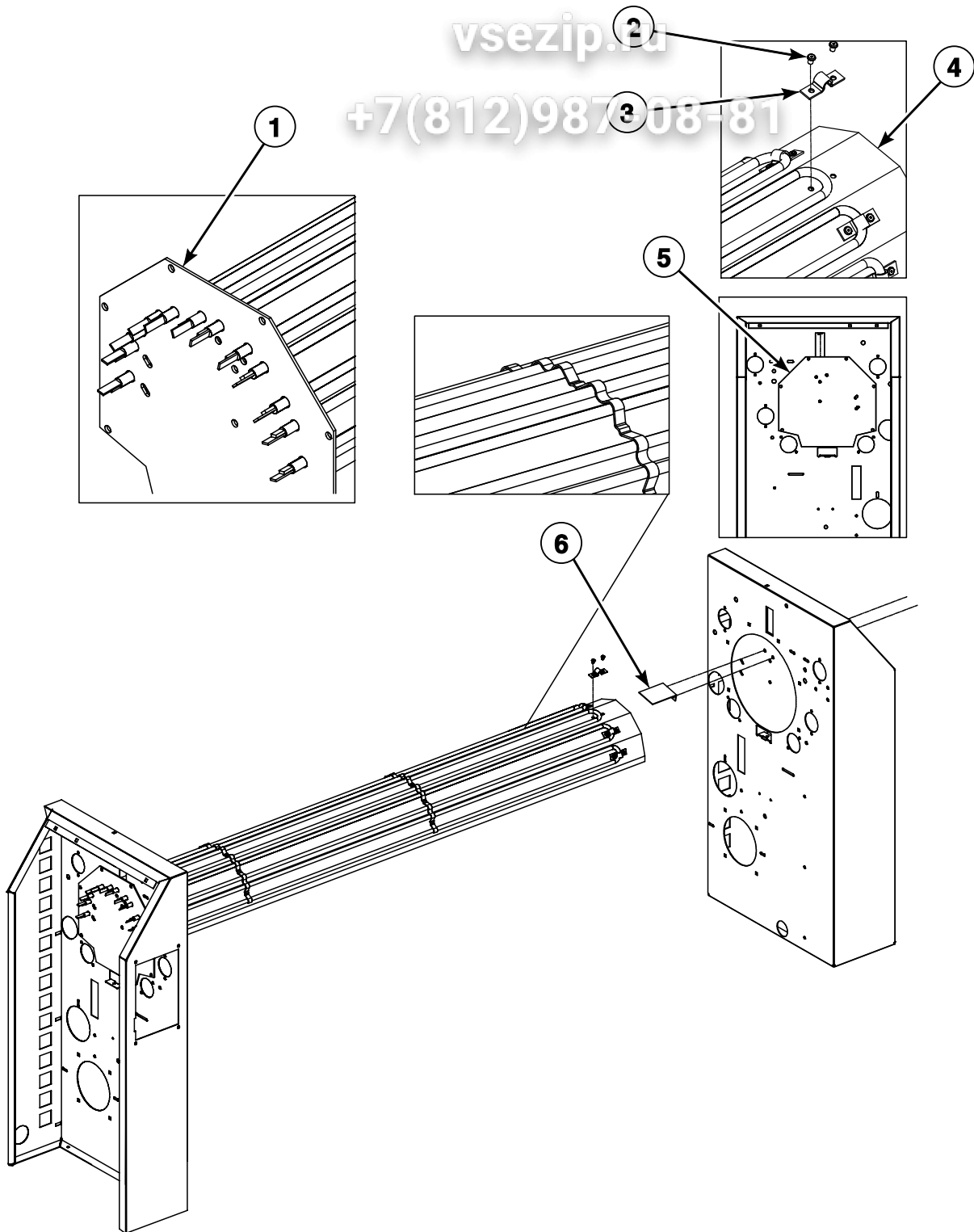


FWF117P\_1300576

## Heating Elements and Fan Motor - Electric Heat Models

| REF | PART NO. | DESCRIPTION                  | COMMENTS                                 |
|-----|----------|------------------------------|------------------------------------------|
| 1   | 1300073  | Heating Element              | Model UD13F063; 6 required               |
|     | 1300075  | Heating Element              | Models UD13F078 and UD13F079; 6 required |
|     | 1300077  | Heating Element              | Model UD13F126; 12 required              |
| 2   | 1300869P | Motor and Gear Case Assembly | Model UD13F126                           |
|     | 1300881  | Cylinder Motor               | All other models                         |
| 3   | 1300063  | Fan Motor                    |                                          |

# Electric Heat Roll – Electric Heat Models

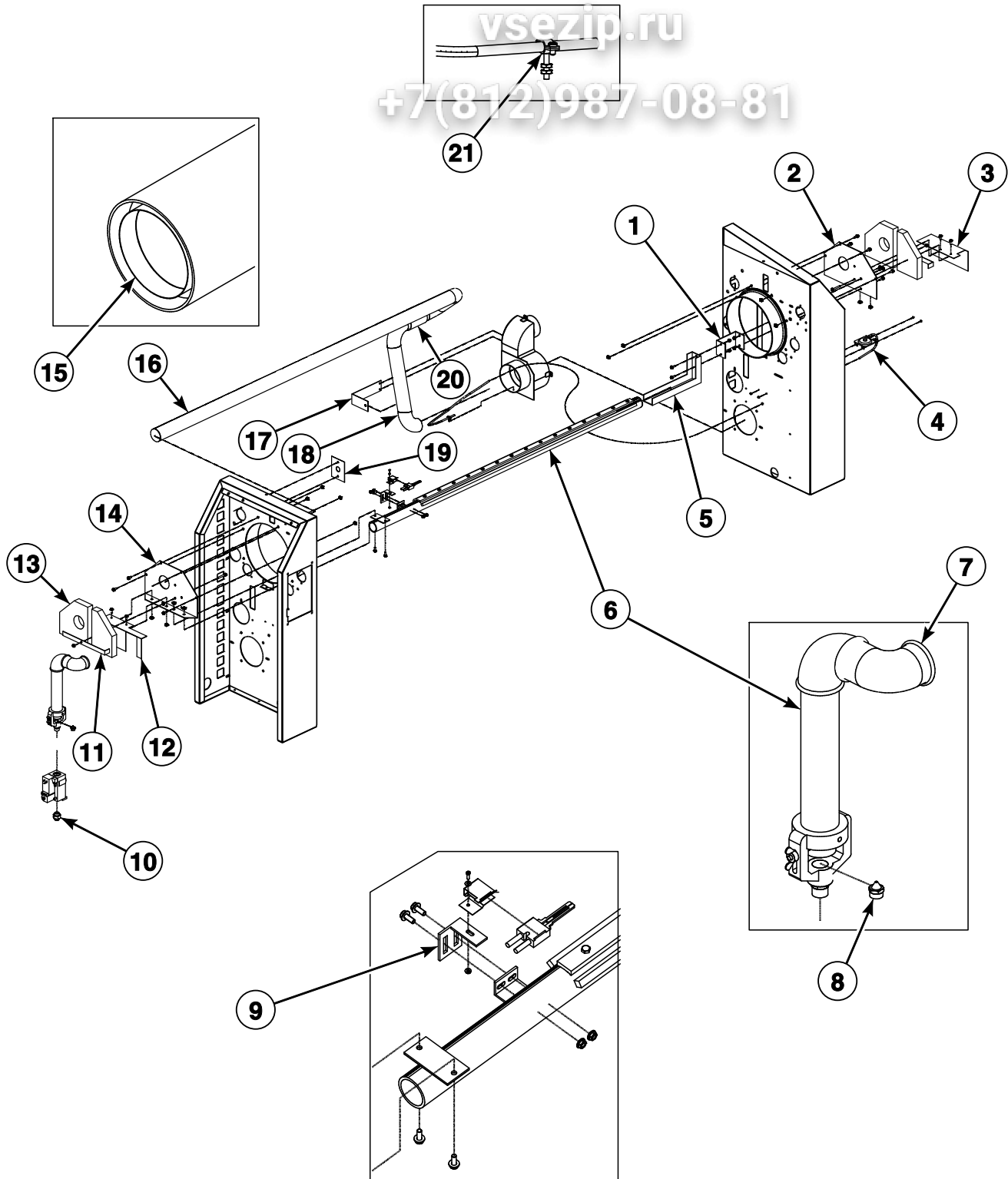


FWF46P\_1300576

## Electric Heat Roll – Electric Heat Models

| REF | PART NO. | DESCRIPTION               | COMMENTS                                                           |
|-----|----------|---------------------------|--------------------------------------------------------------------|
| 1   | 1300332  | Heating Element End Plate | Left                                                               |
| 2   | 1300510  | Pop Rivet                 | 12 required                                                        |
| 3   | 1300178  | Heating Element Clamp     | 6 required                                                         |
| 4   | 1300397  | Heating Element Support   | Models UD13F073 and UD13F079 1 required; Model UD13F126 2 required |
|     | 1300379  | Heating Element Support   | Model UD13F063                                                     |
| 5   | 1300367  | Heating Element End Plate |                                                                    |
| 6   | 1300333  | Bracket                   |                                                                    |

# Burner and Exhaust - Gas Heat Models



FWF47P\_1300576

## Burner and Exhaust - Gas Heat Models

| REF | PART NO. | DESCRIPTION            | COMMENTS                                                                                                                                          |
|-----|----------|------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|
|     | 1300564  | L.P. Valve Kit         |                                                                                                                                                   |
|     | 1301050  | Burner Assembly        | Model UD13F126; Includes 130006 Igniter, 1300438 Igniter Bracket, 1300080 Gas Valve, 1300192 Burner, 1300501 Gas Screen and 1300503 Gas Deflector |
| 1   | 1300364  | Burner Support Bracket |                                                                                                                                                   |
| 2   | 1300581  | Right Flange           | Model UD13F126                                                                                                                                    |
|     | 1300334  | Right Gas Heat Bracket | All other models                                                                                                                                  |
| 3   | 1300358  | Bracket                |                                                                                                                                                   |
| 4   | 1300193  | Pressure Switch Tubing |                                                                                                                                                   |
| 5   | 1300335  | Burner Support Bracket |                                                                                                                                                   |
| 6   | 1300183  | Burner                 | Models UD13F078 and UD13F079                                                                                                                      |
|     | 1300166  | Burner                 | Model UD13F063                                                                                                                                    |
|     | 1300192  | Burner                 | Model UD13F126                                                                                                                                    |
| 7   | 1300172  | Elbow                  |                                                                                                                                                   |
| 8   | 1300167  | Burner Orifice         |                                                                                                                                                   |
|     | 1300781  | Burner Orifice         | Specify type of gas                                                                                                                               |
|     | 1300606  | Burner Orifice         | 1.5 mm (blank)                                                                                                                                    |
|     | 1300607  | Burner Orifice         | 2.35 mm; Liquid Petroleum Gas (L.P.)                                                                                                              |
|     | 1300538  | Burner Orifice         | 2.5 mm; L.P.                                                                                                                                      |
|     | 1300539  | Burner Orifice         | 3 mm; L.P.                                                                                                                                        |
|     | 1300854  | Burner Orifice         | 3.2 mm; L.P.                                                                                                                                      |
|     | 1300540  | Burner Orifice         | 3.5 mm; L.P.                                                                                                                                      |
|     | 1300541  | Burner Orifice         | 4.1 mm; L.P.                                                                                                                                      |
|     | 1300542  | Burner Orifice         | 4.4 mm; L.P.                                                                                                                                      |
|     | 1300862  | Burner Orifice         | 4.1 mm; Natural Gas (N.G.)                                                                                                                        |
|     | 1300544  | Burner Orifice         | 4.8 mm; N.G.                                                                                                                                      |
|     | 1300855  | Burner Orifice         | 5.0 mm; N.G.                                                                                                                                      |
|     | 1300856  | Burner Orifice         | 5.5 mm; N.G.                                                                                                                                      |
|     | 1300857  | Burner Orifice         | 6.4 mm; N.G.                                                                                                                                      |
|     | 1300545  | Burner Orifice         | 7.1 mm; N.G.                                                                                                                                      |
| 9   | 1300340  | Igniter Bracket        | Models through 3/31/12                                                                                                                            |
|     | 1300438  | Igniter Bracket        | Models starting 4/1/12                                                                                                                            |
| 10  | 1300171  | Gas Valve Fitting      | BPT adapter                                                                                                                                       |
| 11  | 1300360  | Insulation Bracket     | Model UD13F126 1 required; Models UD13F063, UD13F078 and UD13F079 2 required                                                                      |
| 12  | 1300362  | Bracket                |                                                                                                                                                   |
| 13  | 1300147  | Insulation             | 2 required                                                                                                                                        |
| 14  | 1300366  | Left Gas Heat Bracket  |                                                                                                                                                   |
| 15  | 1300363  | Gas Deflector          |                                                                                                                                                   |
| 16  | 1300403  | Gas Exhaust Pipe       | Models UD13F078 and UD13F079                                                                                                                      |
|     | 1300384  | Gas Exhaust Pipe       | Model UD13F063                                                                                                                                    |
|     | 1300584  | Exhaust Tube           | Model UD13F126                                                                                                                                    |
| 17  | 1300339  | Exhaust Pipe Bracket   |                                                                                                                                                   |
| 18  | 1300338  | Gas Exhaust Pipe       |                                                                                                                                                   |
| 19  | 1300221  | Plate                  | 2 required                                                                                                                                        |
| 20  | 1300336  | Exhaust Sleeve         |                                                                                                                                                   |
| 21  | 1300562P | Thermostat Bracket     |                                                                                                                                                   |



FWF148P\_1300576

# Labels

| REF | PART NO.   | DESCRIPTION                    | COMMENTS                                      |
|-----|------------|--------------------------------|-----------------------------------------------|
|     | 1301119    | Conversion Label               | Natural Gas (N.G.) to Liquid Petroleum (L.P.) |
| 1   | 502511     | Electrical Shock Label         |                                               |
| 2   | F200318200 | Cover Decal                    |                                               |
| 3   | M411815    | Vent and Thimble Caution Label |                                               |
| 4   | 70360901   | Belt Edging                    |                                               |
| 5   | 500316     | Warning Label                  |                                               |
| 6   | N/A        | Hot Surface Warning Plate      |                                               |
| 7   | 501140     | Natural Gas Notice Label       |                                               |
| 8   | M412238    | Rotating Warning Sticker       |                                               |

N/A = Part no longer available

Notes  
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# Parts Index

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N/A items do not appear in index.

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