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Parts Manual

+7(812)987-08-81

Counter Type Electric Convection Steamer



Series: SteamCraft Models 21CET16

1333 East 179th Street
Cleveland, Ohio 44110

Phone: (216) 481-4900

1-800-338-2204

Fax: (216) 481-3782

www.clevelandrange.com

 **Cleveland**

NOTES:

1. SEE INSTRUCTION DRAWING 104589 FOR LABEL LOCATIONS.
2. SEE INSTRUCTION DRAWING 106352 FOR HOSE LOCATIONS.
3. REVISION SYMBOLS (A) ARE PLACED NEXT TO AFFECTED ITEM NO. IN BILL OF MATERIALS ONLY.
4. FOR STEAM CUT-OFF SWITCH OPTION SEE DRAWING 106586 FOR LOCATION OF HOLES IN FACEPLATE AND DRAWING 106355 FOR PICTORIAL WIRING INFO.

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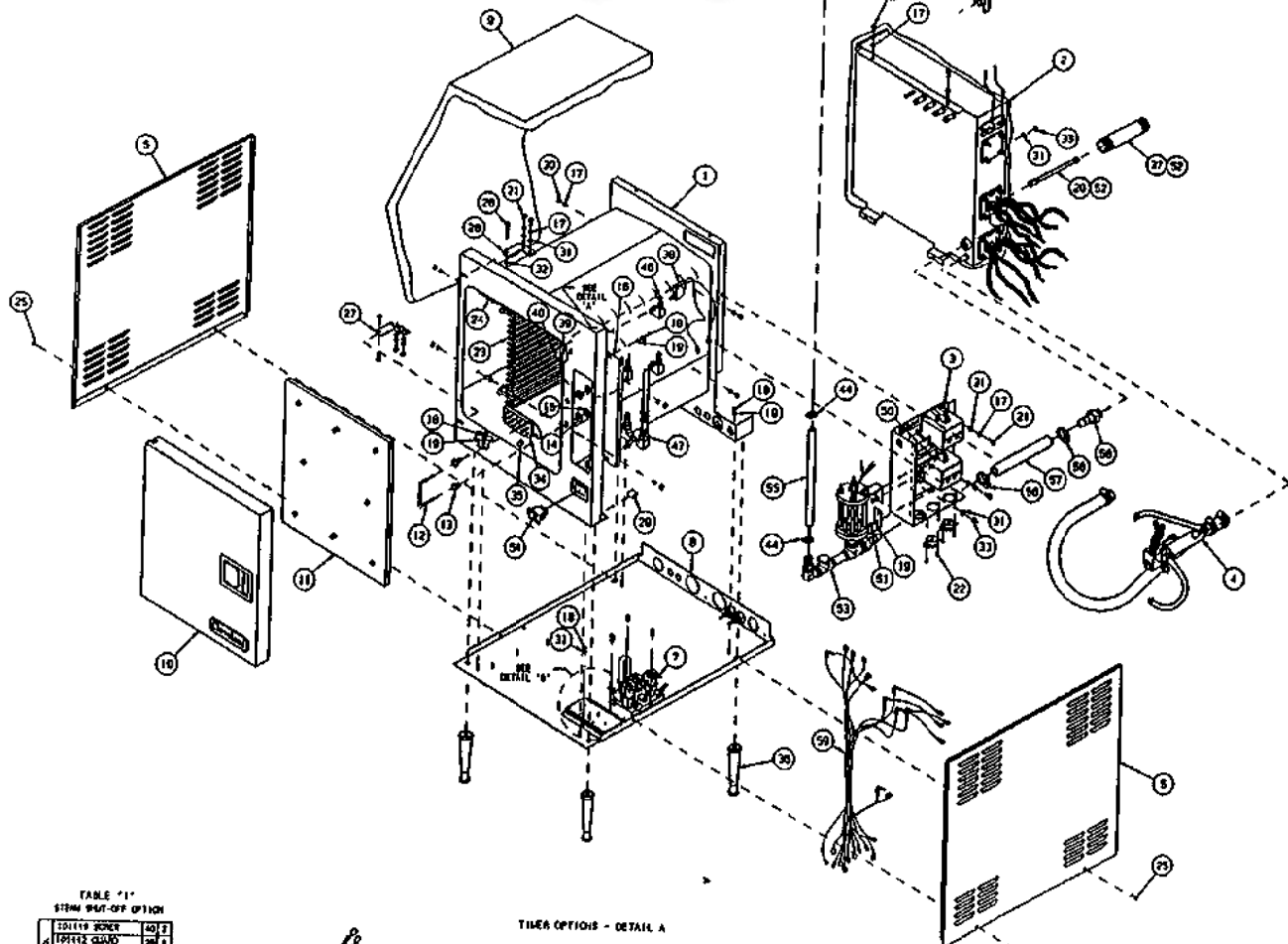


TABLE "1"

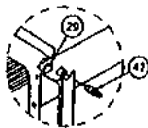
STEAM SHUT-OFF OPTION

104119 BURNER	40	1
104112 GUARD	24	1
104118 SWITCH	24	1
104202 BURNER-10	11	1
104111 THERM-CUT	10	1

TIMER OPTIONS - DETAIL A



104224 ELECTRONIC CONTROL



104181 THERMAL SWITCH ELECTRONIC OPTION



104181 MECHANICAL CONTROL



106303 ON/OFF CONTROL



104181 THERMAL SWITCH GLOW/INCH OPTION



106432 INTERRUPTER BLOCK/ON AND HEAT STANDBY OPTIONS



106433 HEAT STANDBY & STANDARD

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DETAIL "B"

DETAIL "A"

SEE DETAIL "A"

SEE TABLE

SEE DETAIL "A"

TABLE "1"

TOLERANCES

(EXCEPT AS NOTED)

DECIMAL

± N/A

ANGULAR

± N/A

CK

ITEM QTY. PART

CLE

1333 East

SCALE

7/8"=1"

OR

TITLE

STEAM

F

DATE

07-13-93

OR

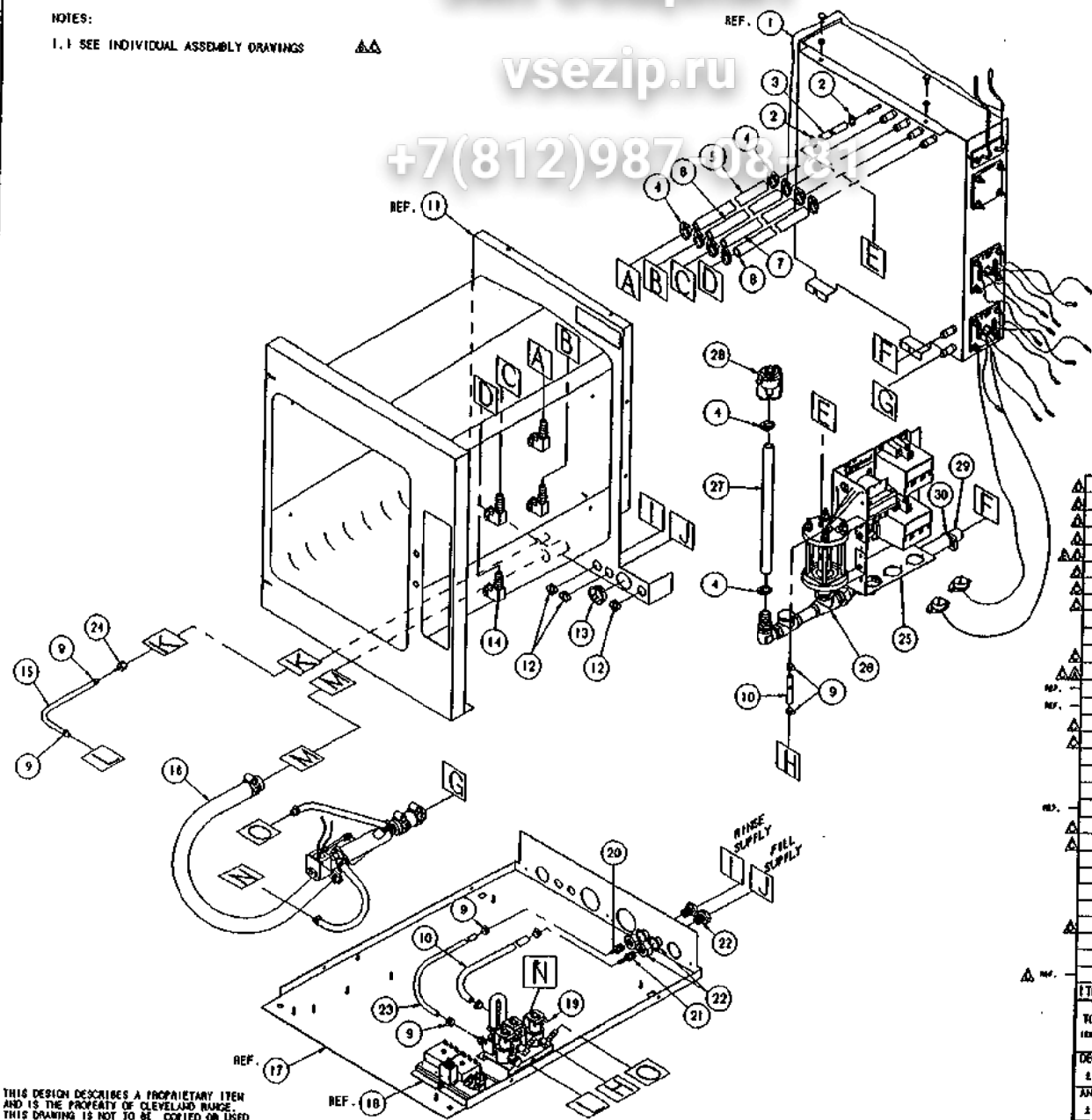
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NOTES:

1.1 SEE INDIVIDUAL ASSEMBLY DRAWINGS



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LET.	
A	REST AND PER
B	ADDER PER
C	REMOVE AND RE HOSES 104087 108524
D	REVISION 108521 E. 108521 PER E.A.
E	SEE E.A.

30	2	105847	
28	1	1080931100	
28	-	106428	
27	1	1058451200	
26	-	106497	
25	-	104230	
24	1	108862	
23	1	1088842100	
22	2	03641	
21	1	104381	
20	1	106861	
19	1	108522	
18	-	-	
17	-	-	
16	1	108521	
15	1	1088842500	
14	4	1062301	
13	1	102581	
12	3	02800	
11	-	-	
10	2	1058501900	
9	8	106528	
8	1	1058452700	
7	1	1058452000	
6	1	1058452200	
5	1	1058451800	
4	10	105848	
3	1	1058432200	
2	2	104383	
1	-	-	

ITEM	QTY.	PART NO.
TOLERANCES (UNLESS AS NOTED)		
DECIMAL	± N/A	SCALE 3/16"
ANGULAR	± N/A	TITLE
CK	DATE 05-18-93	DRAW

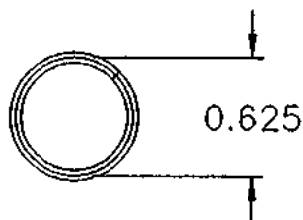
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LET.

REVISIONS



APPROVED

SOURCE: AEROFAST INC.
CAROL STREAM, ILL
PN

SPECIFICATIONS: MATERIAL: 304
THICKNESS: SV
CONSTRUCTION

ITEM	QTY	PART NO.	
TOLERANCES (EXCEPT AS NOTED)		CLEVELAND 1333 East 179th St. Cleveland	
DECIMAL ±.015	SCALE 1=1	DRAWN BY JTW	
ANGULAR ± 1'	TITLE RING, SNAP, 5/8		
AC	DATE 3/12/93	DRAWING NO. A-- 106	

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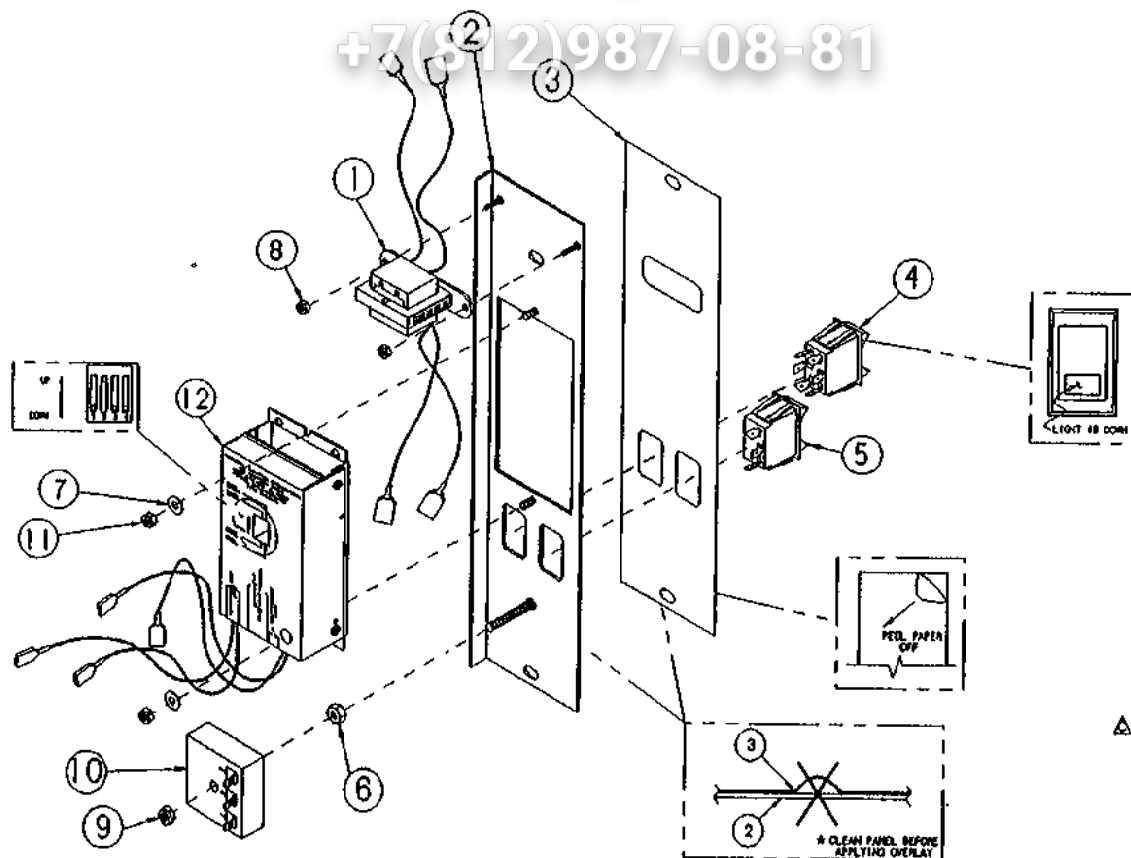
NOTES:

1. SEE WIRING DIAGRAM 104185 FOR WIRE CONNECTION POINTS.

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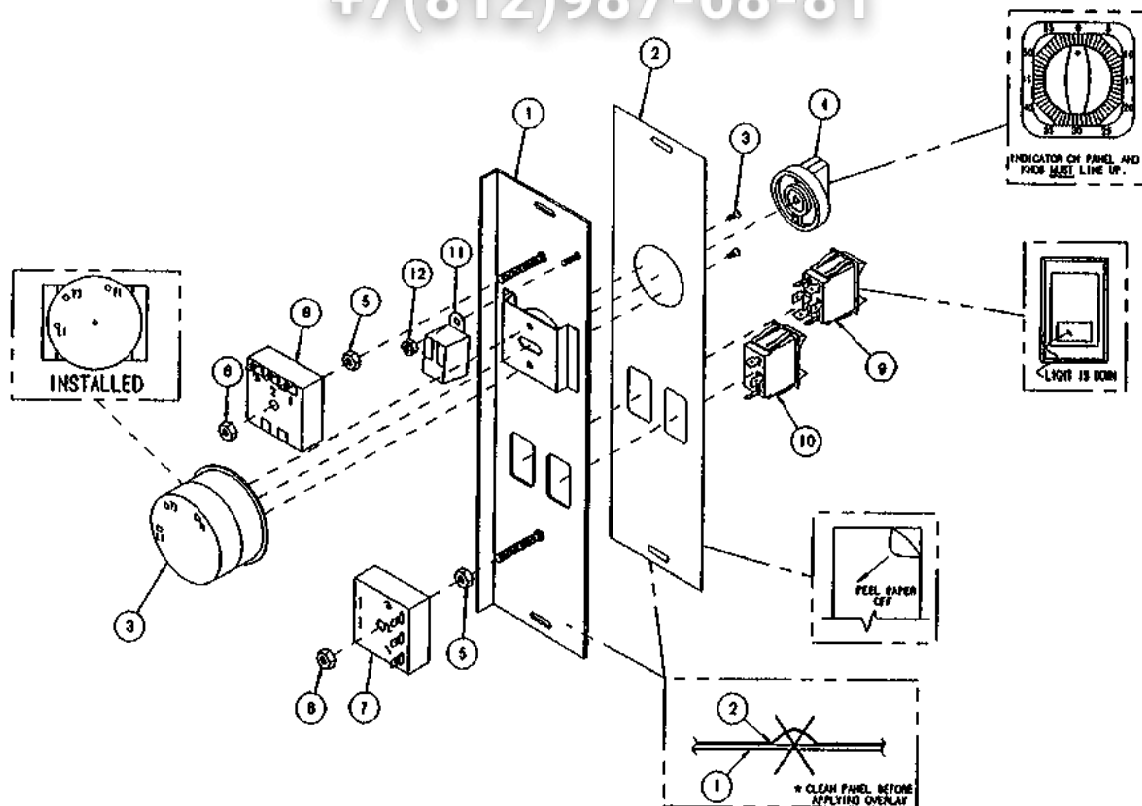
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ITEM	QTY.	PART NO.
13	1	104184
12	1	104389
11	2	14992
10	1	20478
9	1	101873
8	2	104223
7	2	101855
6	1	14817
5	1	104224
4	1	18993
3	1	108801
2	1	104157
1	1	104390
TOLERANCES (EXCEPT AS NOTED)		
1/333		
DECIMAL		SCALE
± N/A		1/2
ANGULAR		TITLE
± N/A		
OK		DATE
		09-11-90

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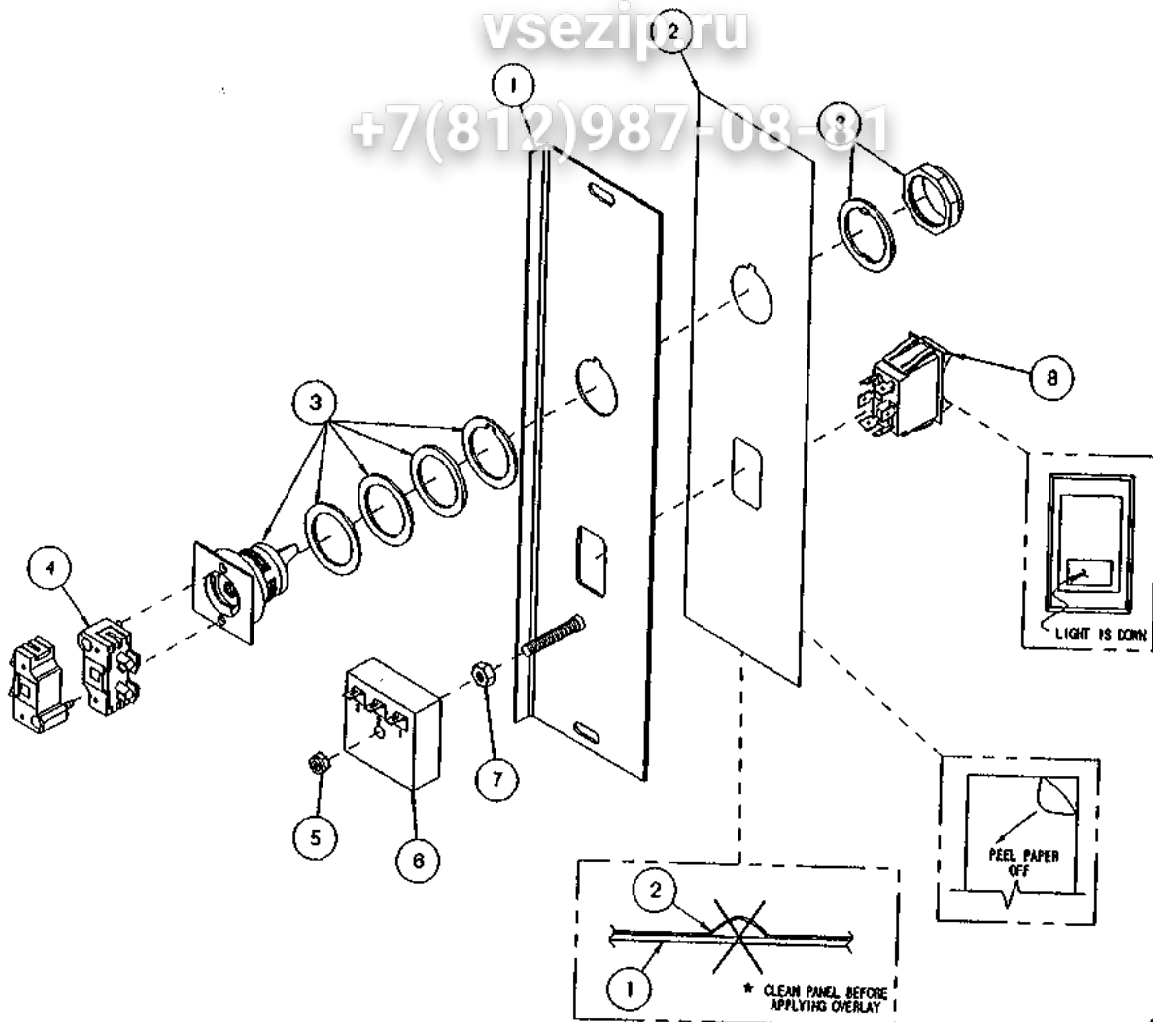
LET.	A	B	C	D
Δ	12	1	14872	
Δ	11	1	41350	
Δ	10	1	104224	
Δ	9	1	19993	
Δ	8	1	20478	
Δ	7	1	20477	
Δ	6	2	101873	
Δ	5	2	14817	
Δ	4	1	11307	
Δ	3	1	20476	
Δ	2	1	108603	
Δ	1	1	101085	
ITEM	QTY	PART NO.		
TOLERANCES				1:100
UNLESS OTHERWISE SPECIFIED				
DECIMAL			SCALE	1/2
ANGULAR			TITLE	
OK			DATE	07-09-90

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LET.
A



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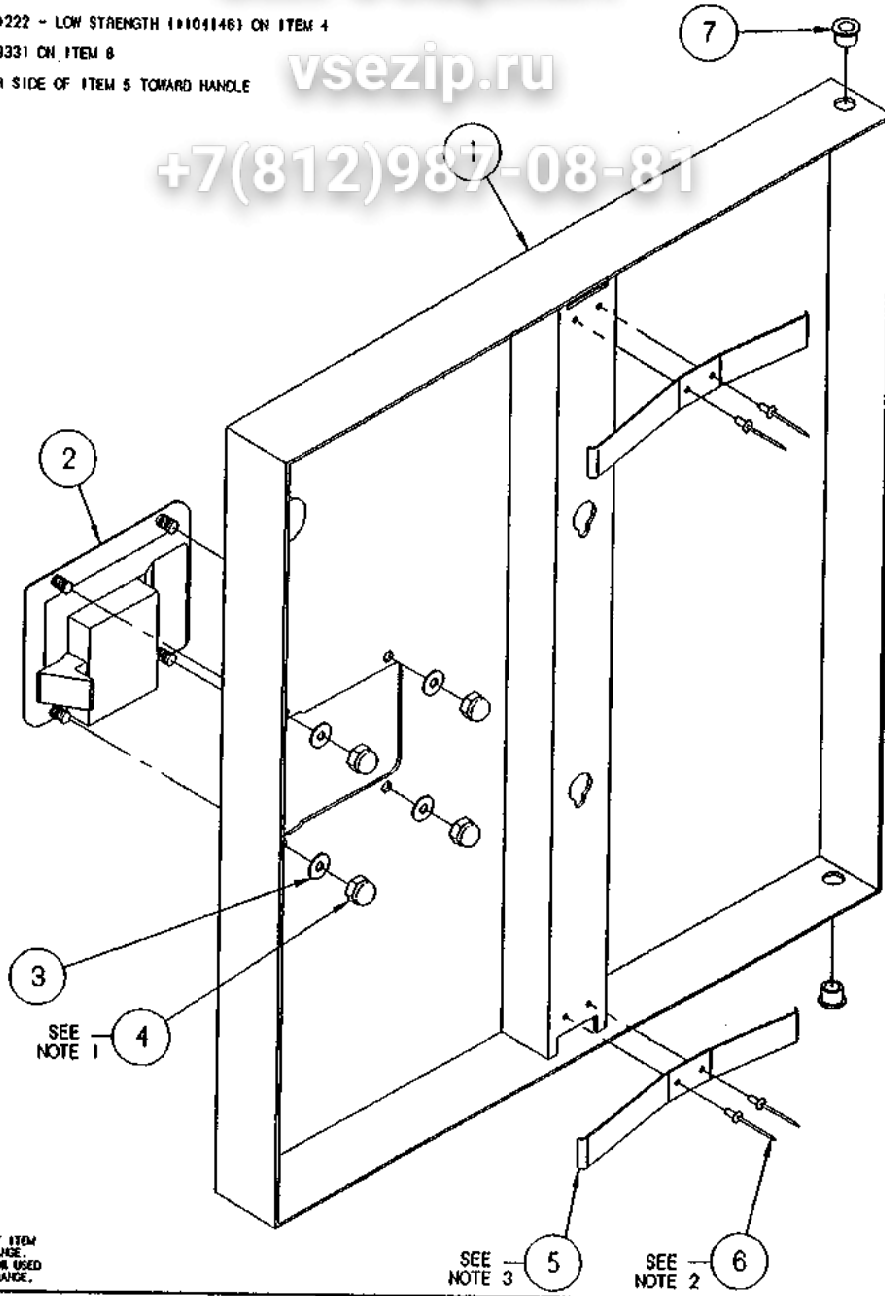
8	1	19993
7	1	14817
6	1	20478
5	1	101873
4	2	102533
3	1	102534
2	1	108805
1	1	108903
ITEM	QTY	PART NO.
TOLERANCES		CL
(EXCEPT AS NOTED)		1333 E
DECIMAL	SCALE	5/8"=1"
± .030	TITLE	CON
± .1"	DATE	01-15-93
CK		

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- NOTES : 1.1 USE LOCTITE #222 - LOW STRENGTH (11041146) ON ITEM 4
2.1 USE RTV (11009331) ON ITEM 8
3.1 ORIENT LONGER SIDE OF ITEM 5 TOWARD HANDLE



SEE
NOTE 1

SEE
NOTE 3

SEE
NOTE 2

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LET.
A
B
C

7	2	103841
8	1	10385
5	2	103228
4	4	10873
3	4	101855
2	1	103843
1	1	1042072
ITEM	QTY.	PART NO.
TOLERANCES (UNLESS OTHERWISE SPECIFIED)		1303
DECIMAL ± N/A	SCALE 5/8=1	TITLE
ANGULAR ± N/A		
* CK	DATE 02-04-9	

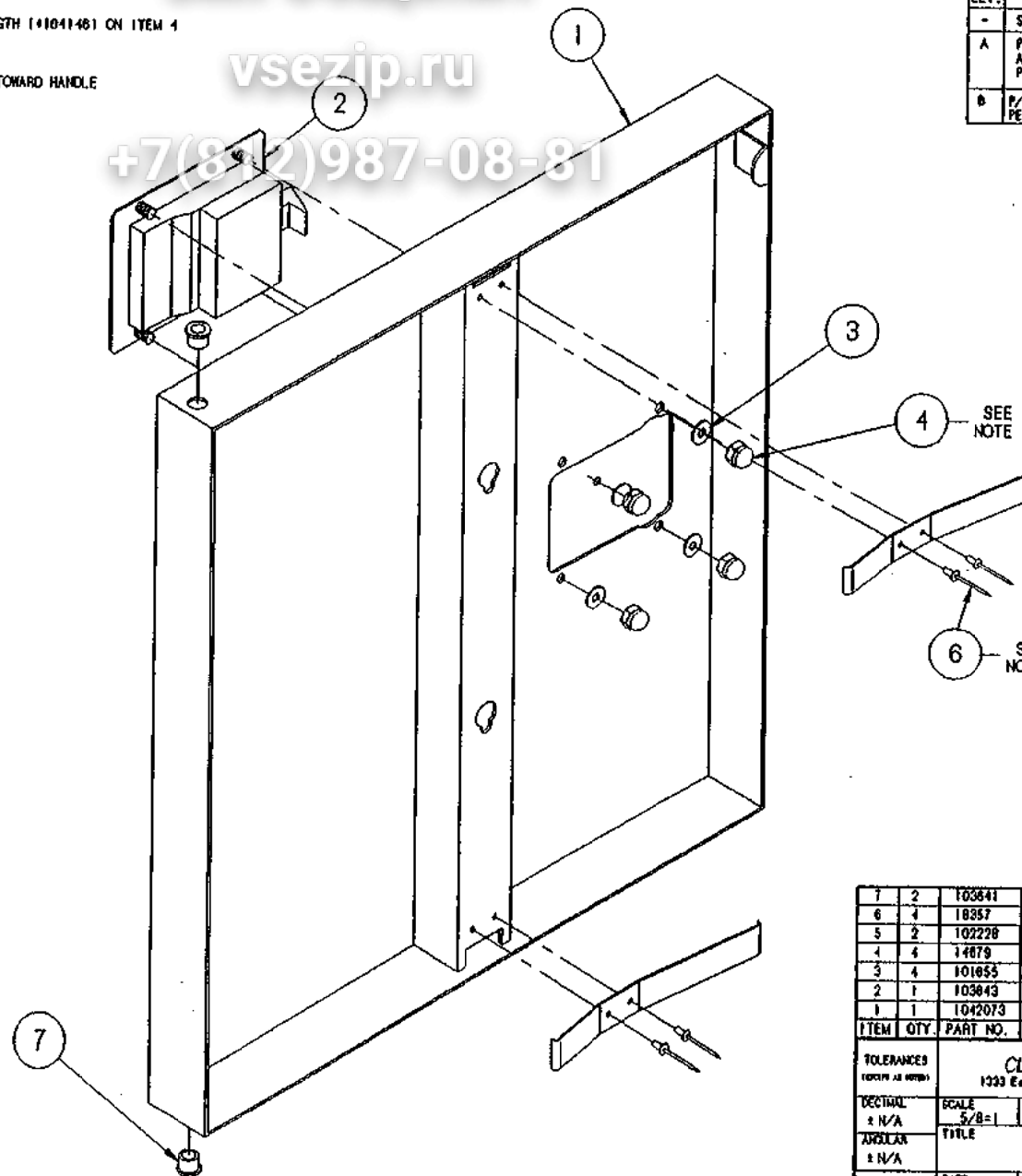
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NOTES:

- 1.1 USE LOCKTITE #222 - LOW STRENGTH (#104146) ON ITEM 4
- 2.1 USE RTV (#00933) ON ITEM 6
- 3.1 ORIENT LONGER SIDE OF ITEM 5 TOWARD HANDLE



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LET.	S
A	P
B	P

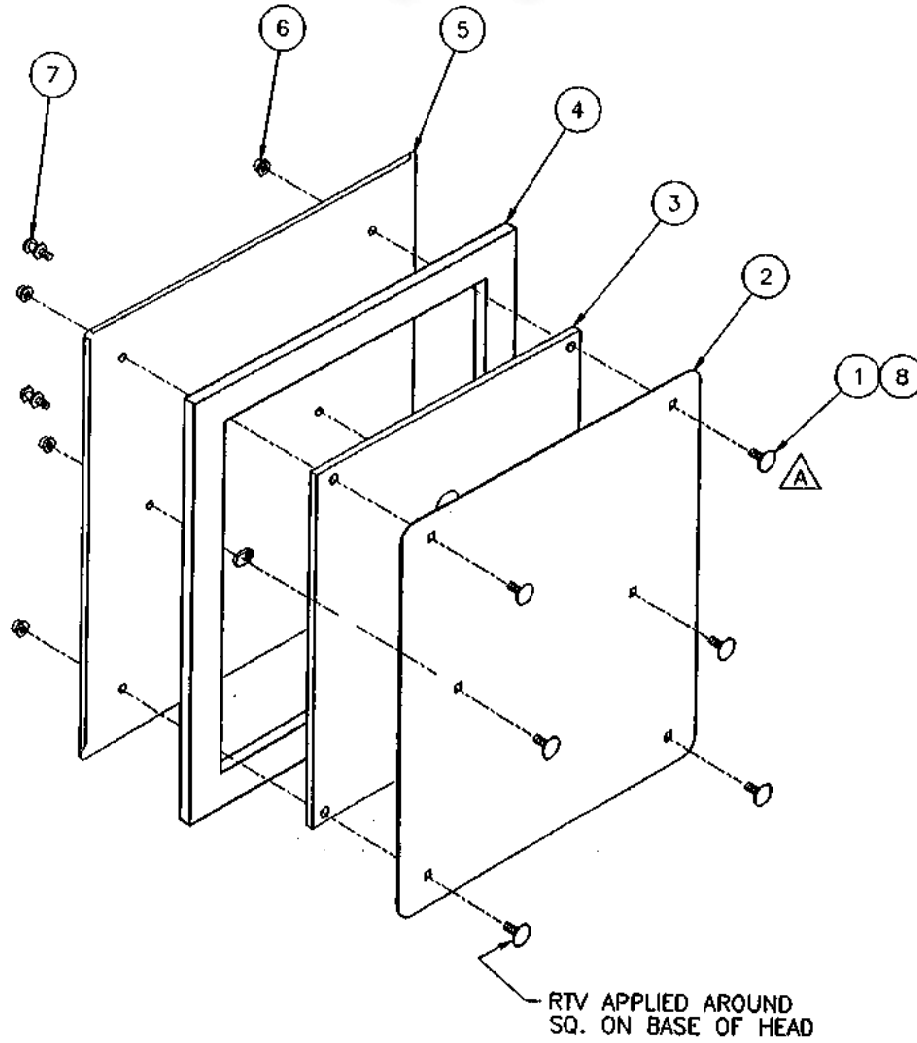
1	2	103641
6	4	18857
5	2	102228
4	4	14879
3	4	101655
2	1	103643
1	1	1042073
ITEM	QTY.	PART NO.
TOLERANCES		CL
(EXCEPT AS NOTED)		1333 E
DECIMAL	SCALE	5/8=1
± N/A	TITLE	
ANGULAR	TITLE	
± N/A	TITLE	
CK	DATE	08-30-93

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LET.	
A	ADDED ITEMS 1 & 8



A

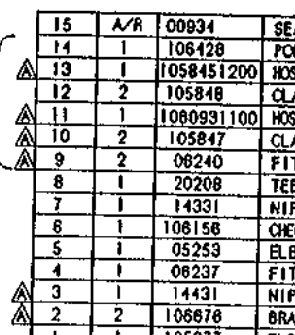
ITEM	QTY	PART NO.	
8	A/R	00932	SEAL
7	2	66508	STUD,
6	6	14665	NUT, 1
5	1	104204	DOOR
4	1	104026	GASKE
3	1	104022	PLATE,
2	1	104021	PLATE,
1	6	104719	BOLT,
TOLERANCES (EXCEPT AS NOTED)	CLEV		
DECIMAL $\pm$ -	SCALE	NONE	DR
ANGULAR $\pm$ 1°	TITLE	DO	S
AC	DATE	6/25/91	DR

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21 ITEMS MARKED 'REF' ARE INCLUDED IN THIS BILL
OF MATERIALS FOR REFERENCE ONLY.
THE 'ASSEMBLED UNIT' DRAWING DEPICTS THE ACTUAL
REQUIRED PARTS FOR THIS ASSEMBLY.

LET.	RE
A	SEE E.O.



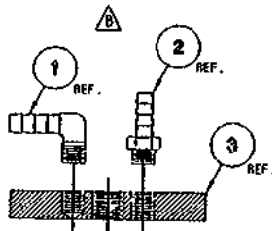
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ITEM	QTY.	PART NO.	PRICE
TOLERANCES (EXCEPT AS NOTED)		CLEV 1333 East 179th	
DECIMAL ± .030	SCALE 1/4"	DATE	
ANGULAR ± 1°	TITLE FLOAT STEAM	OR	
CK	DATE 04-15-93	OR	

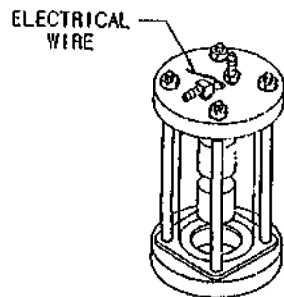
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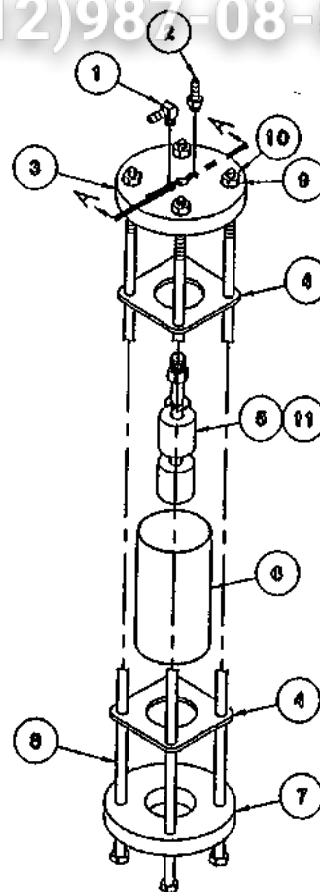
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DETAIL A-A
SCALE: 1/2=1



ASSEMBLED VIEW
SCALE: 1/4=1



EXPLODED ASSEMBLY
SCALE: 1/4=1

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REFERENCE:
260AHM 5 OF 5

LET.	REVISION
A	CORRECTED P/
B	ROTATED 90° & 104380 PER
C	THIS ASSEMBLY P/N 104091 ON 5.1 ELECT. & PER EO #C-22

ITEM	QTY.	PART NO.	DESCRIPTION
11	A/R	00934	SEALANT
10	4	14616	NUT, H
9	4	23105	WASHER
8	4	104278	SCREW
7	1	104040	CAP, F
6	1	1040190388	TUBE, F
5	1	103728	SWITCH
4	2	104041	GASKET
3	1	104039	TOP, F
2	1	104380	FITTING
1	1	105787	FITTING

TOLERANCES (EXCEPT AS NOTED)	SCALE AS SHOWN	DRAWN S. M.
DECIMAL ± N/A	1333 E+1 1791k SI.	
ANGULAR ± N/A	TITLE △ FLOAT AS 10 ELECT	
CK	DATE 05-28-92	DRAWING

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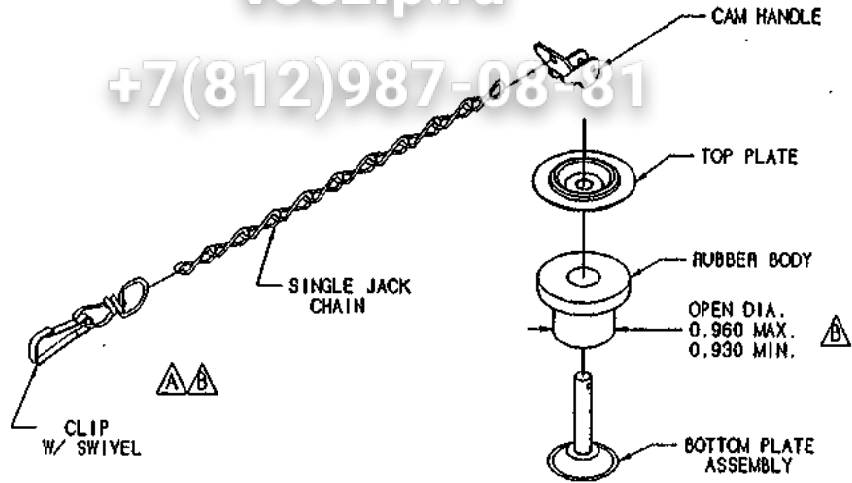
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LET.	CL. PER.
A	CL. PER.
B	VEN. CL. PER.



ASSEMBLED VIEW



EXPLODED VIEW

SPECIFICAT

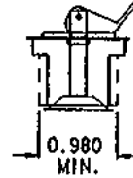
PLUG ASSEMBLY

1. CAM HANDLE
2. TOP PLATE
3. RUBBER BODY
4. BOTTOM PLATE ASSEMBLY

5. CHAIN - S
- N
- 3
- 5
6. CLIP W/ SWIVEL

VENDOR : SHAW AERO DEVELOPMENT
P.O. BOX 8657
NAPLES, FLORIDA 33941

VENDOR P/N : 55960



COMPRESSED RUBBER BODY

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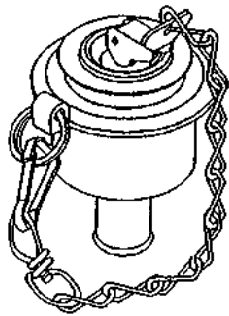
ITEM	QTY.	PART NO.
TOLERANCES (UNLESS OTHERWISE SPECIFIED)		CL 1933 E.
DECIMAL ± .030		SCALE 1 : 1
ANGULAR ± 1°		TITLE
CK		DATE 01-22-93

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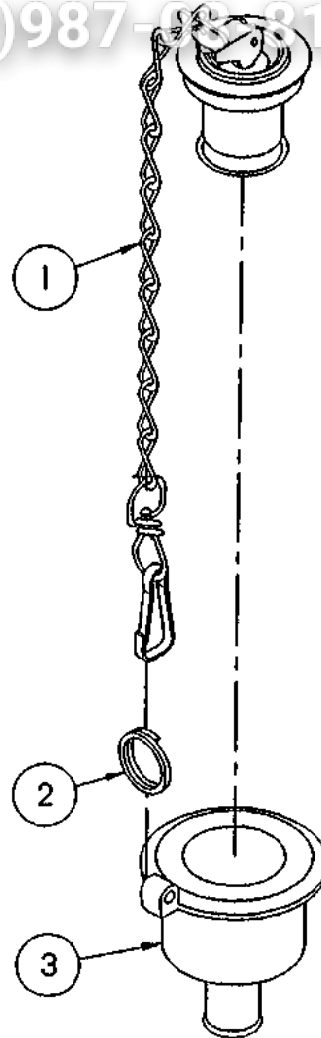
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LET.	R
A	PICTORIAL PER E.O.



ASSEMBLED VIEW



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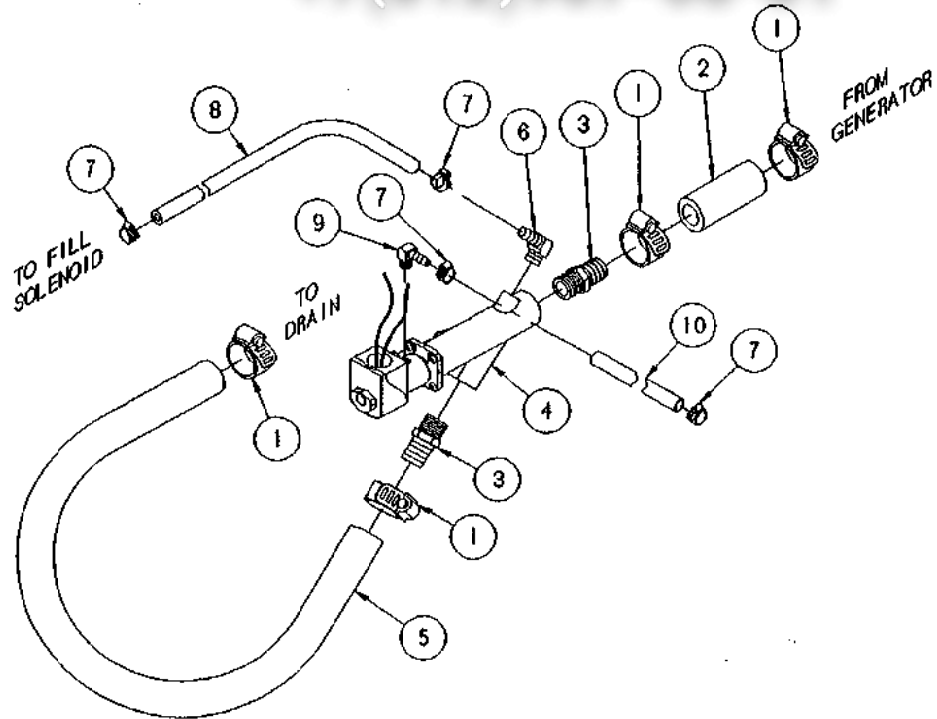
3	1	106104	
2	1	106429	
1	1	106160	
ITEM	QTY.	PART NO.	
TOLERANCES		CLE	
(EXCEPT AS NOTED)		1333 East 179	
DECIMAL	± .030	SCALE	1" = 1"
ANGULAR	± N/A	TITLE	P
CK		DATE	03-18-93

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10	1	10585006
9	1	105781
8	1	10585005
7	4	108211
6	1	105781
5	1	0850514
4	1	22244
3	2	08240
2	1	0850503
1	4	03207
ITEM	QTY.	PART NO.
TOLERANCES		132
UNLESS NOTED		
DECIMAL	± N/A	SCALE 3/8"=1"
ANGULAR	± N/A	TITLE
CK	DATE	05-12-0

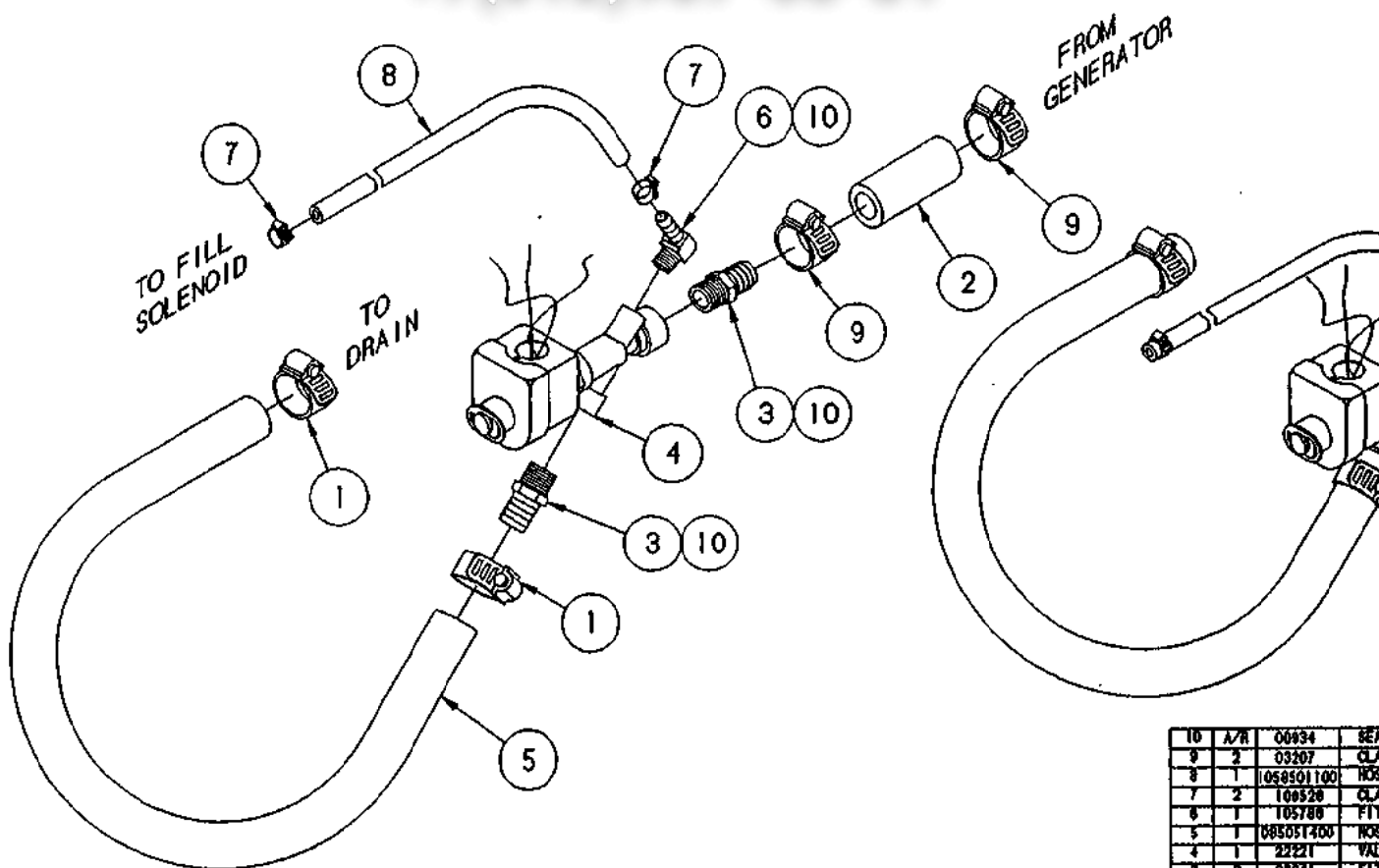
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LET.	RI
A	ADDED NO

NOTE: 1) Rotate solenoid valve 45° clockwise for left hinging units. Rotate solenoid valve 45° counter-clockwise for right hinging units.

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ITEM	QTY.	PART NO.	DESCRIPTION
10	A/R	00834	SE
9	2	03207	CL
8	1	058501100	HOS
7	2	109538	CL
6	1	105788	FT
5	1	085051400	HOS
4	1	22221	VAL
3	2	08241	FT
2	1	085110300	HOS
1	2	03264	CL

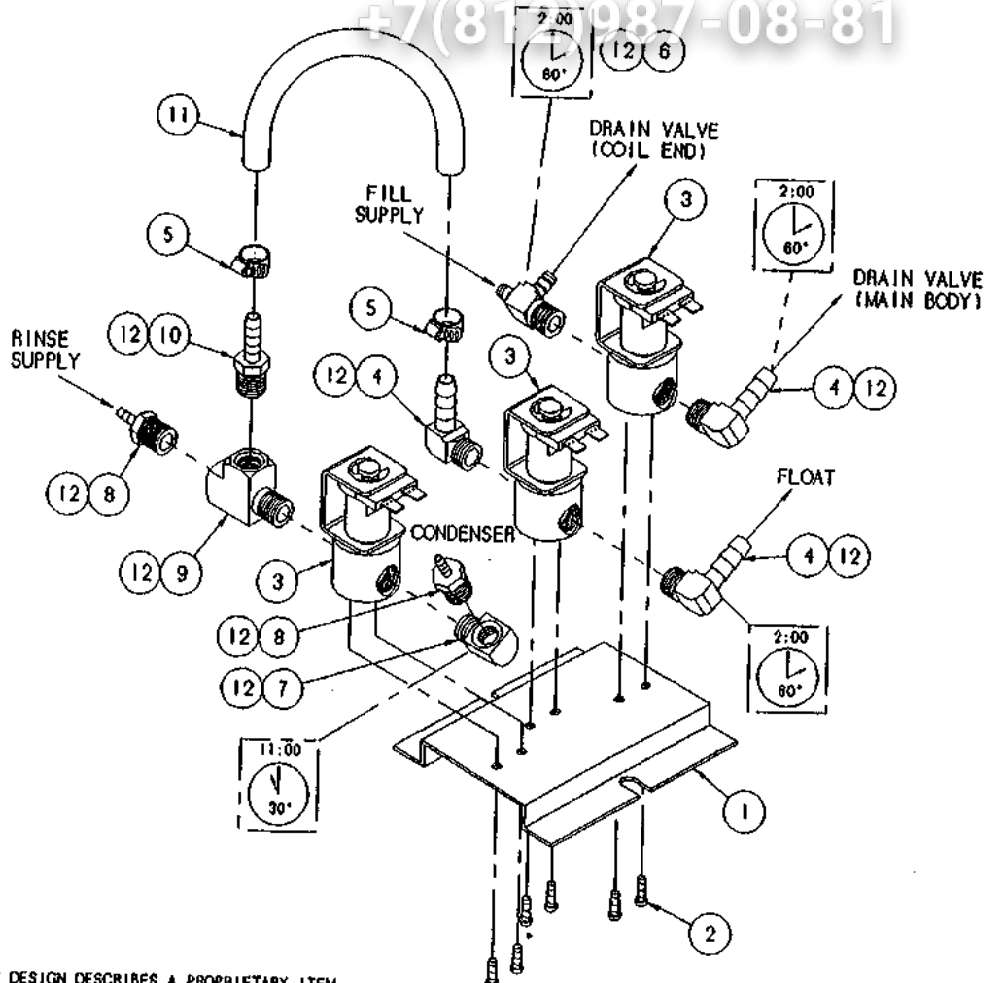
TOLERANCES		CLEVELAND RANGE	
UNLESS NOTED OTHERWISE		1333 E-1 17	
DECIMAL	± 0.001	SCALE	1/2"=1"
ANGULAR	± 0.001	TITLE	VALVE STEAM
CK	DATE	02-12-93	DATE

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NOTE:
1. USE THREAD JOINT COMPOUND
AS REQUIRED TO SEAL.



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SEE
NOTE 1

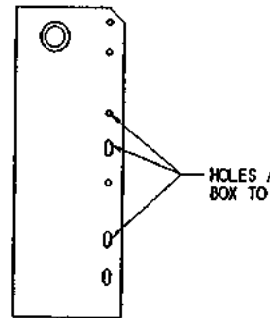
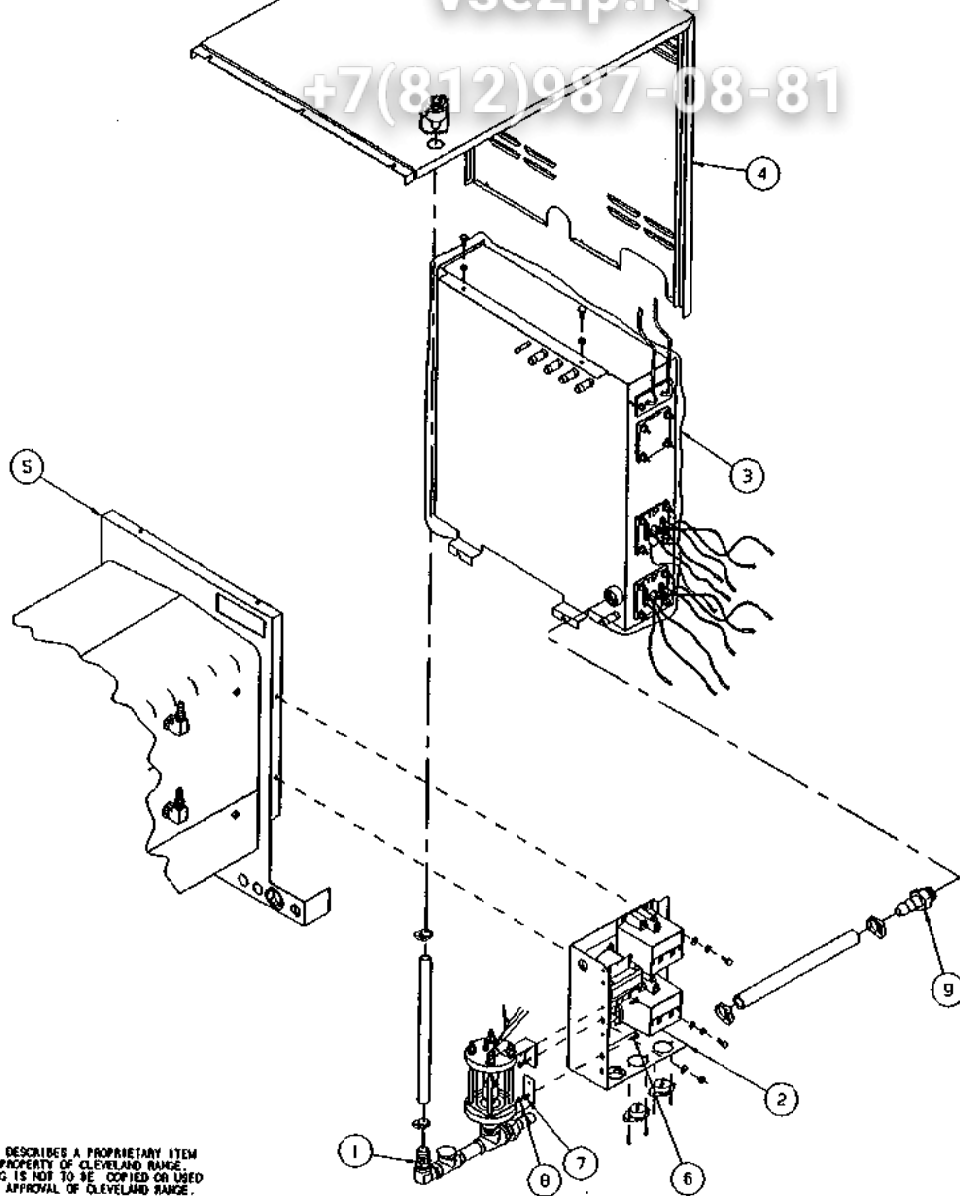
ITEM	QTY.	PART NO.
12	A/R	00934
11	1	1058500600
10	1	104381
9	1	106663
8	2	106661
7	1	05235
6	1	106588
5	2	106526
4	3	105786
3	3	22218
2	6	101872
1	1	104284
TOLERANCES (EXCEPT AS NOTED)		
1333 Excl 179		
DECIMAL ± N/A		
ANGULAR ± 1°		
CK		
DATE 08-24-93		

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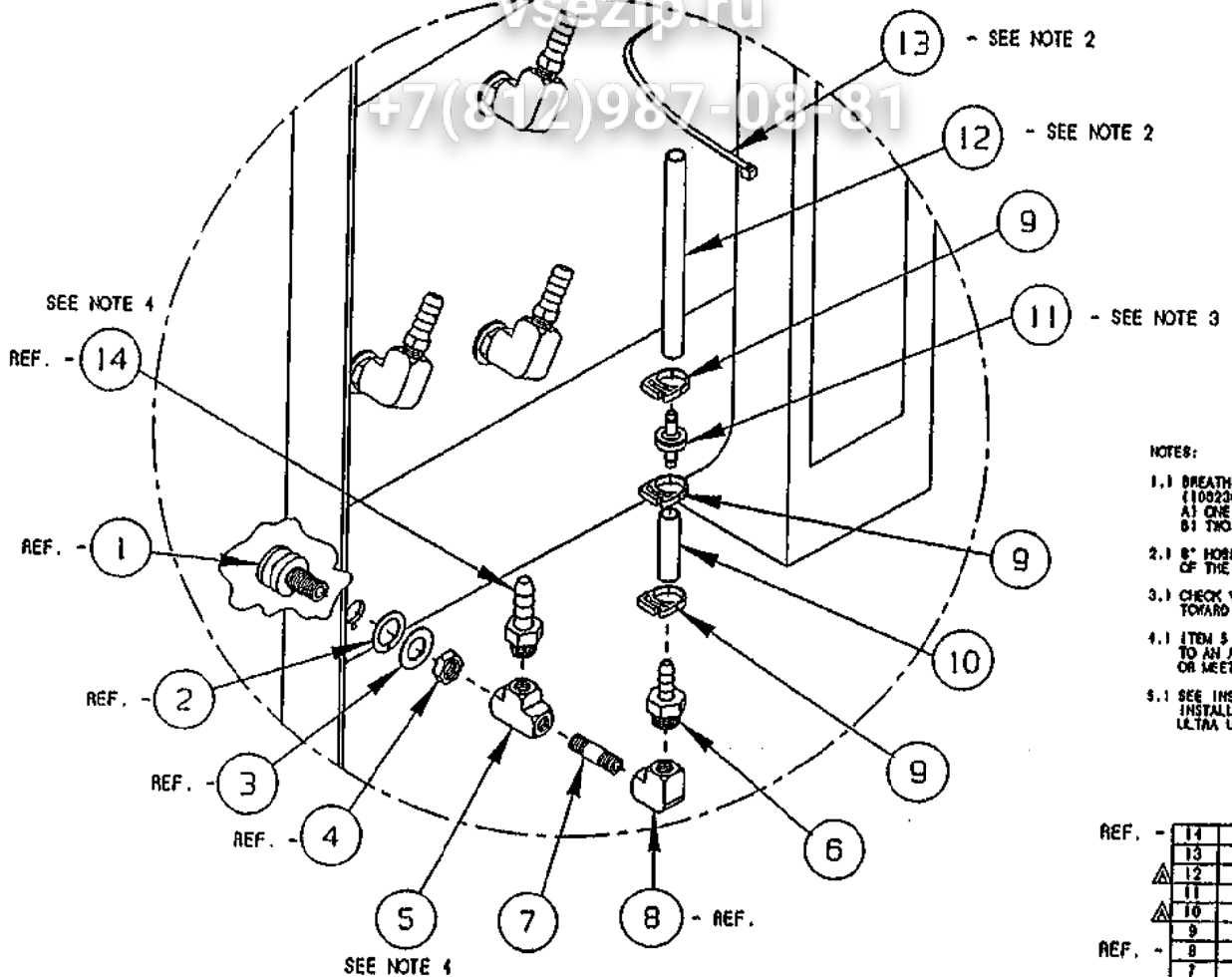
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9	1	06210
8	3	14892
7	9	101655
6	3	19287
5	-	104191
4	-	104037
3	-	104194
2	1	104200
1	1	106467
ITEM	QTY.	PART NO.
TOLERANCES		133
DECIMAL		SCALE
ANGULAR		TITLE
CK		DATE
		07-11-



NOTES:

- 1.) BREATHER ASSY. 1107059 (1082301) ONE PLACE PER AT ONE COMPARTMENT UNIT 81 TWO COMPARTMENT UNIT
- 2.) 8" HOSE IS TO BE SECURED OF THE SPRAY NOZZLE AS SHOWN
- 3.) CHECK VALVE - SIDE WITH TOWARD HOSE BARS
- 4.) ITEM 5 (P/N 20199) AND TO AN ANGLE THAT WILL MEET A TIGHTING HOSE
- 5.) SEE INSTRUCTIONAL DRAWING INSTALLATION OF THIS ASSEMBLY ON LULIA UNITS.

REF. -	14	-	104018
	13	-	20451
REF. -	12	-	1043790500
	11	-	107032
REF. -	10	-	1043790300
	9	-	104383
REF. -	8	-	05236
	7	-	14411
	6	-	104381
	5	-	20199
	4	-	104081
REF. -	3	-	104232
	2	-	104082
	1	-	104009
ITEM QTY. PART NO.			

TOLERANCES (UNLESS NOTED)	CL 1000 E
DECIMAL ± N/A	SCALE 3/16±1
ANGULAR ± N/A	TITLE BREATHING
DATE 09-15-94	DATE 09-15-94

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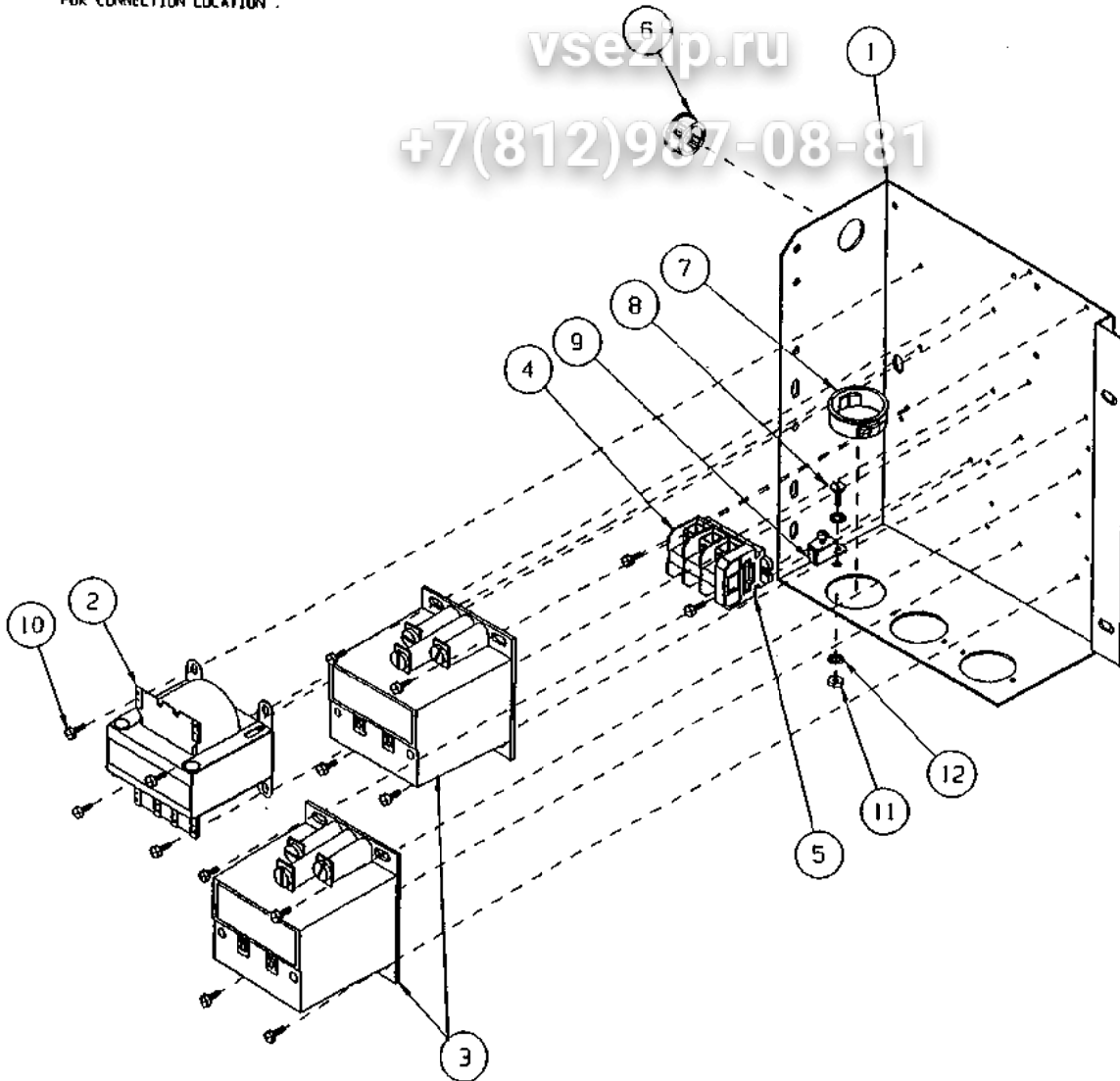
NOTES :

1. SEE WIRING DIAGRAM 104247 OR 104248
FOR CONNECTION LOCATION.

Зип Общепит

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SEE
NOTE 1

16	2	
15	3	
12	2	
11	1	
10	14	
9	1	
8	1	
7	1	
6	1	
5	1	
4	3	
3	2	
2	1	
1	1	
ITEM	QTY.	PA
TOLERANCES		
EXCEPT AS NOTED		
DECIMAL	± N/A	SCA
ANGULAR	± N/A	TET
CK		OB

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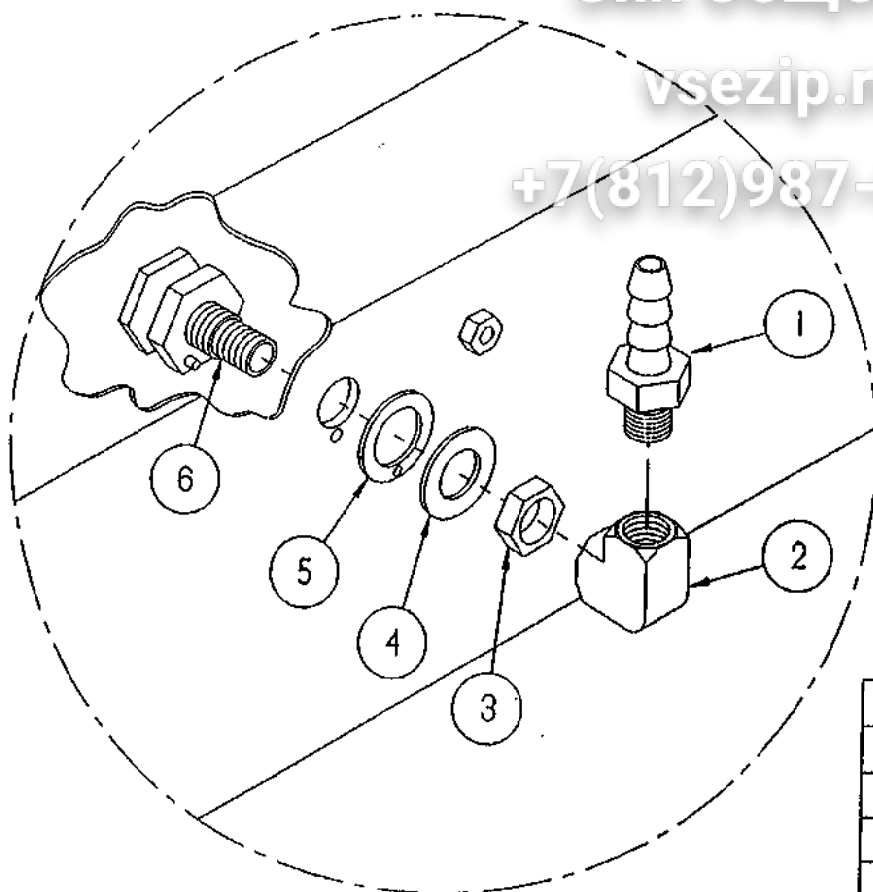
Зип Общепит

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LET.

REVISIONS



TYPICAL APPLICATION

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6	1	104009	FITTING, ASSY
5	1	104082	GASKET, STEA
4	1	104232	WASHER, FLAT
3	1	104081	NUT, JAM 5/8
2	1	05236	ELBOW, 1/4"
1	1	104048	FITTING, HOSE
ITEM	QTY.	PART NO.	DESCR

TOLERANCES
(EXCEPT AS NOTED)

DECIMAL
 $\pm .030$

ANGULAR
 $\pm 1^\circ$

CLEVELAND RANGE
1333 East 179th St. Cleveland

SCALE
1/2"

DRAWN BY
DUTCHMAN

TITLE
SPRAY NOZZLE AS
STEAMCRAFT 3.1, 5

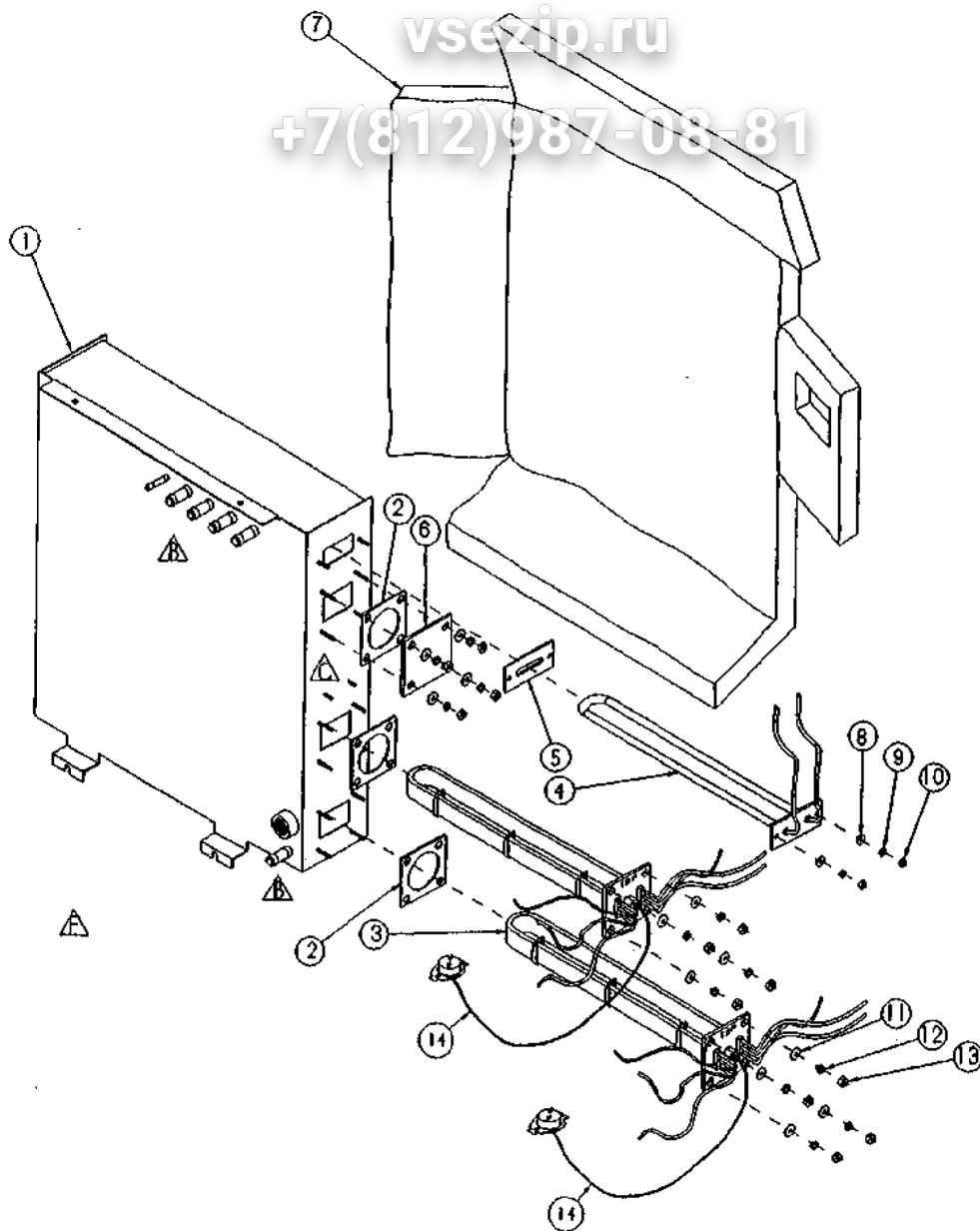
DATE
02-12-93

DRAWING NO.
A - 1

Зип Общепит

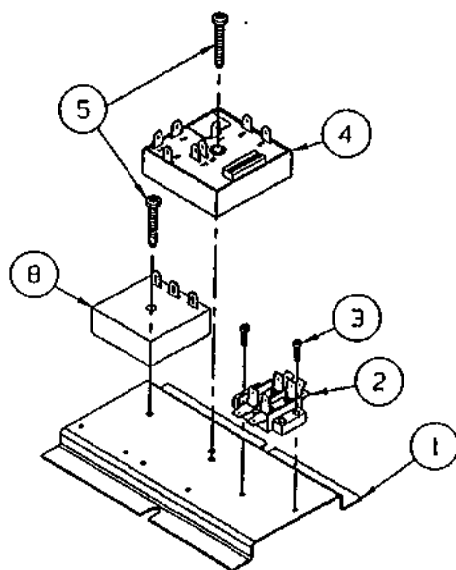
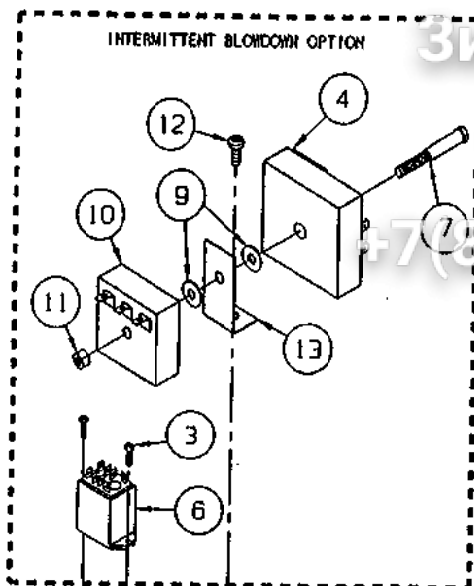
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14	
13	
12	
11	
10	
9	
8	
7	
6	
5	
4	
3	
2	
1	
NO.	C
TOLERANCES UNLESS NOTED	
DECIMAL	
1. N/A	
FRACTIONAL	
1. N/A	
CK	

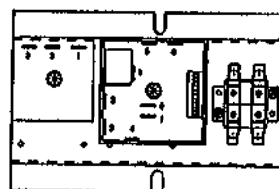


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LET.	
A	REVISED
B	REDRAWN
C	ADDED
D	P/N 104
E	ADDED LIGHT FROM B
F	ROTATED PER E.C.

106433

INTERMITTENT BLOWDOWN (OPTIONAL)



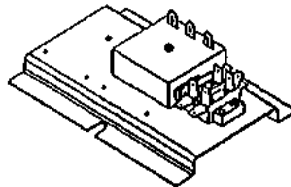
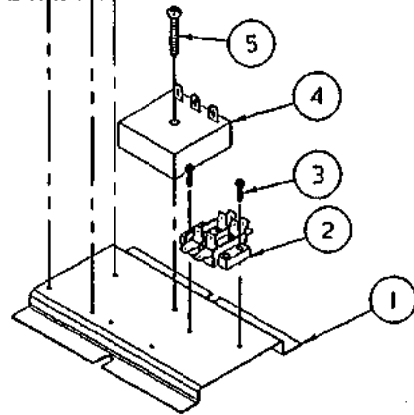
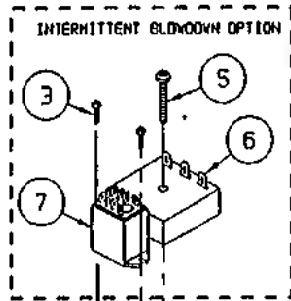
1064331

HEAT STANDBY (STANDARD)

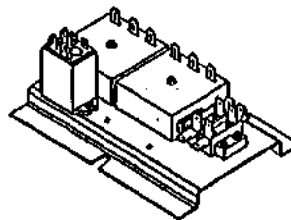
ITEM	QTY.	PART NO.	DESCRIPTION
13	-	105955	BRACKET
12	-	108123	SCREW, T
11	-	14618	NUT, HEX
10	-	108541	TIMER, I
9	-	23116	WASHER
8	1	106247	INTERVAL
7	-	108118	BOLT, 1/4
6	-	105968	RELAY, I
5	2	108124	SCREW, T
4	1	108911	TIMER, C
3	2	108127	SCREW, T
2	1	44168	TERMINAL
1	1	108306	BRACKET, DES

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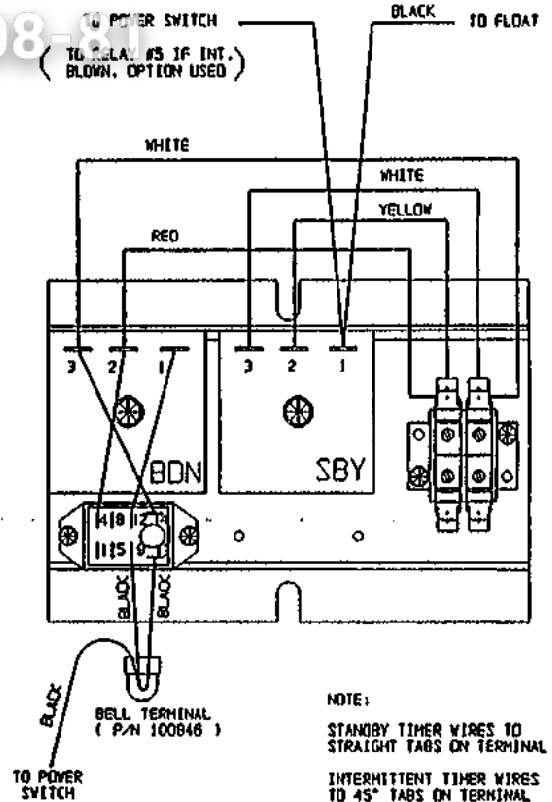
TOLERANCES (UNLESS OTHERWISE SPECIFIED)	SCALE 1/2"=1"	DATE 03-18-93
DECIMAL ± N/A	TITLE H INTER STE	DRAWN C
ANGULAR ± N/A	CK	



HEAT STANDBY (STANDARD)



INTERMITTENT BLOWDOWN (OPTIONAL)



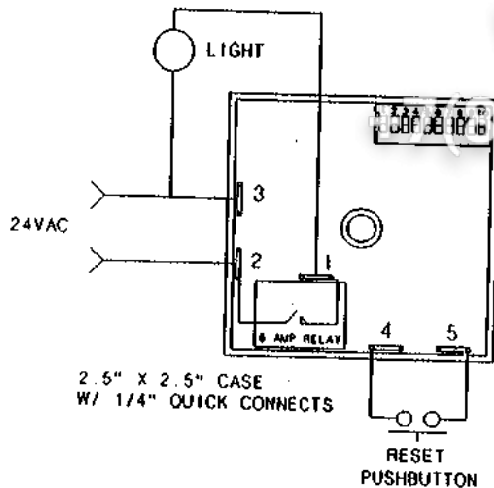
7	1	1	-	105966
6	1	1	-	106541
5	2	2	1	106124
4	-	-	1	106580
4	1	1	-	108247
3	4	4	2	106127
2	1	1	1	44168
1	1	1	1	106306
ITEM	QTY.			PART NO.
STEAMCRAFT 3.1	1	1	1	
STEAMCRAFT 5.1	1	1	1	
SC 5.1 GAS	1	1	1	
TOLERANCES (UNLESS AS NOTED)				
DECIMAL				SEA
± N/A				TIT
ANGULAR				
± N/A				
CK				841 03

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SWITCH	TIME AMOUNT
1 *	0.5 HR
2 *	1.0 HR
3 *	2.0 HR
4 *	4.0 HR
5 *	8.0 HR
6 *	16.0 HR
7 *	32.0 HR
8 *	64.0 HR
9 *	128.0 HR
10 *	256.0 HR

COMBINE SWITCHES FOR TIME DELAY IN HOURS
EXAMPLES:

37 HRS • SWITCH 7 • SWITCH 4 • SWITCH 2
250 HRS • SWITCH 9 • SWITCH 8 • SWITCH 7
• SWITCH 6 • SWITCH 5 • SWITCH 3

OPERATION:

SELECT DELAY VIA DIP SWITCH. APPLY 24VAC TO THE TIMER. AS THE SUPPLY VOLTAGE IS TURNED ON AND OFF TO THE TIMER THE TIMER WILL KEEP TRACK OF THE ELAPSED TIME THE SUPPLY VOLTAGE IS ON. ONCE THE TIMERS SUPPLY VOLTAGE HAS BEEN ON LONGER THAN THE SELECTED DELAY THE RELAY WILL TRANSFER. THIS IN TURN WILL TURN ON THE INDICATOR LIGHT. ONCE THIS HAS HAPPENED THE RESET BUTTON WILL BECOME ACTIVE AND ALLOW THE TIMER TO BE RESET.

SOURCE:
AIROTRONICS
2747 RT. 20 E. BOX 326
CAZENOVIA, N.Y. 13035

TYPE: CR-2 TGXB3511H5E2
INPUT: 24 VAC, 6 AMP
DELAY: 5-511, 5 HR. ON-DLY

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ITEM	QTY.	PART NO.
TOLERANCES (EXCEPT AS NOTED)		CLEV 1333 East 179th
DECIMAL ± .030	SCALE 1=1	DR C
ANGULAR ± 1°	TITLE TIME	DR
CK	DATE 05-23-94	DR

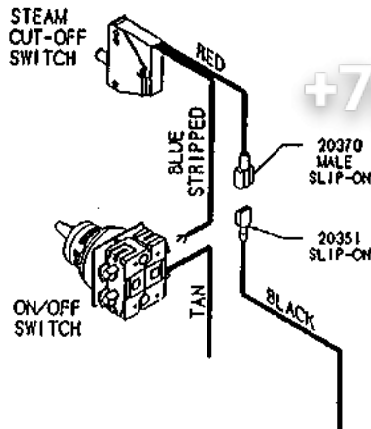
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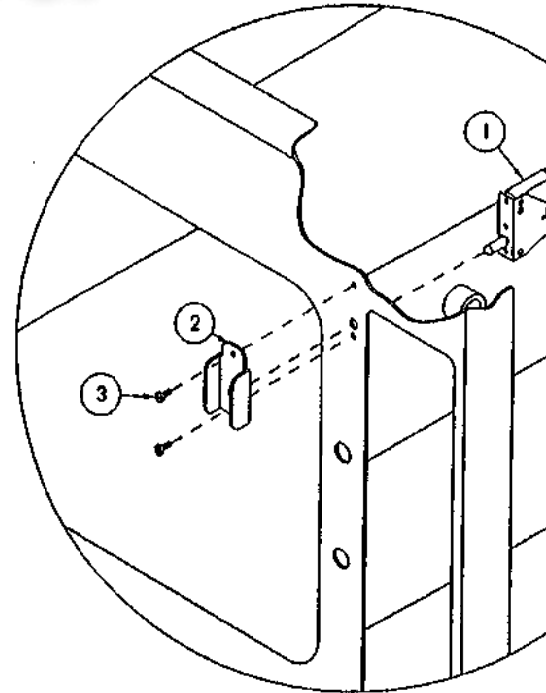
+7(812)987-08-81

LET.	
A	RAS: PER 6
B	20351 PER 6

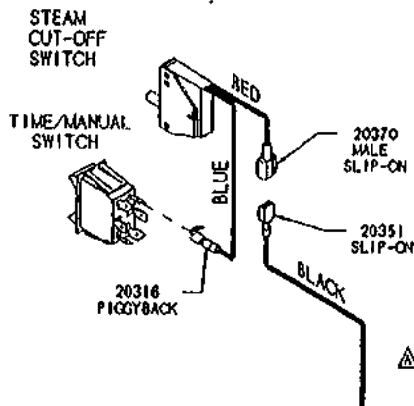
FOR ON/OFF SWITCH TIMER



FROM: FLOAT (STANDARD)
GEN. STAND-BY TIMER (SBY OPTION)
BELL TERMINAL (TDS AND SBY OPTIONS TOGETHER)



FOR ELECTRICAL & 60 MINUTE MECHANICAL TIMERS



FROM: FLOAT (STANDARD)
GEN. STAND-BY TIMER (SBY OPTION)
BELL TERMINAL (TDS AND SBY OPTIONS TOGETHER)

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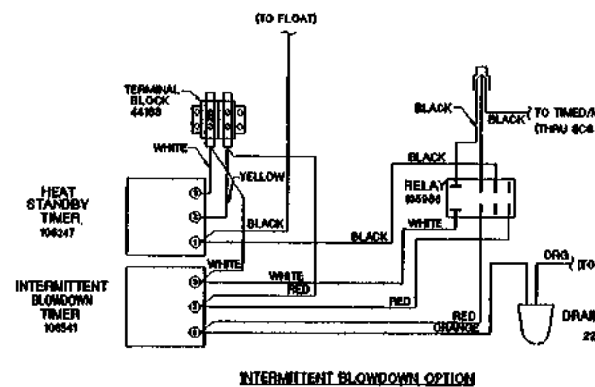
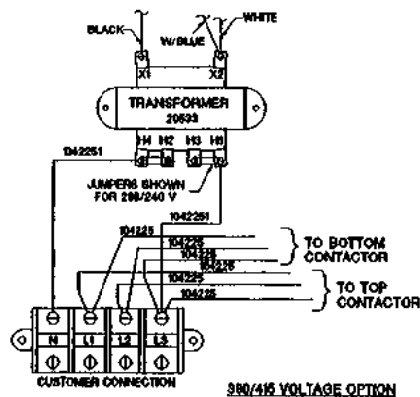
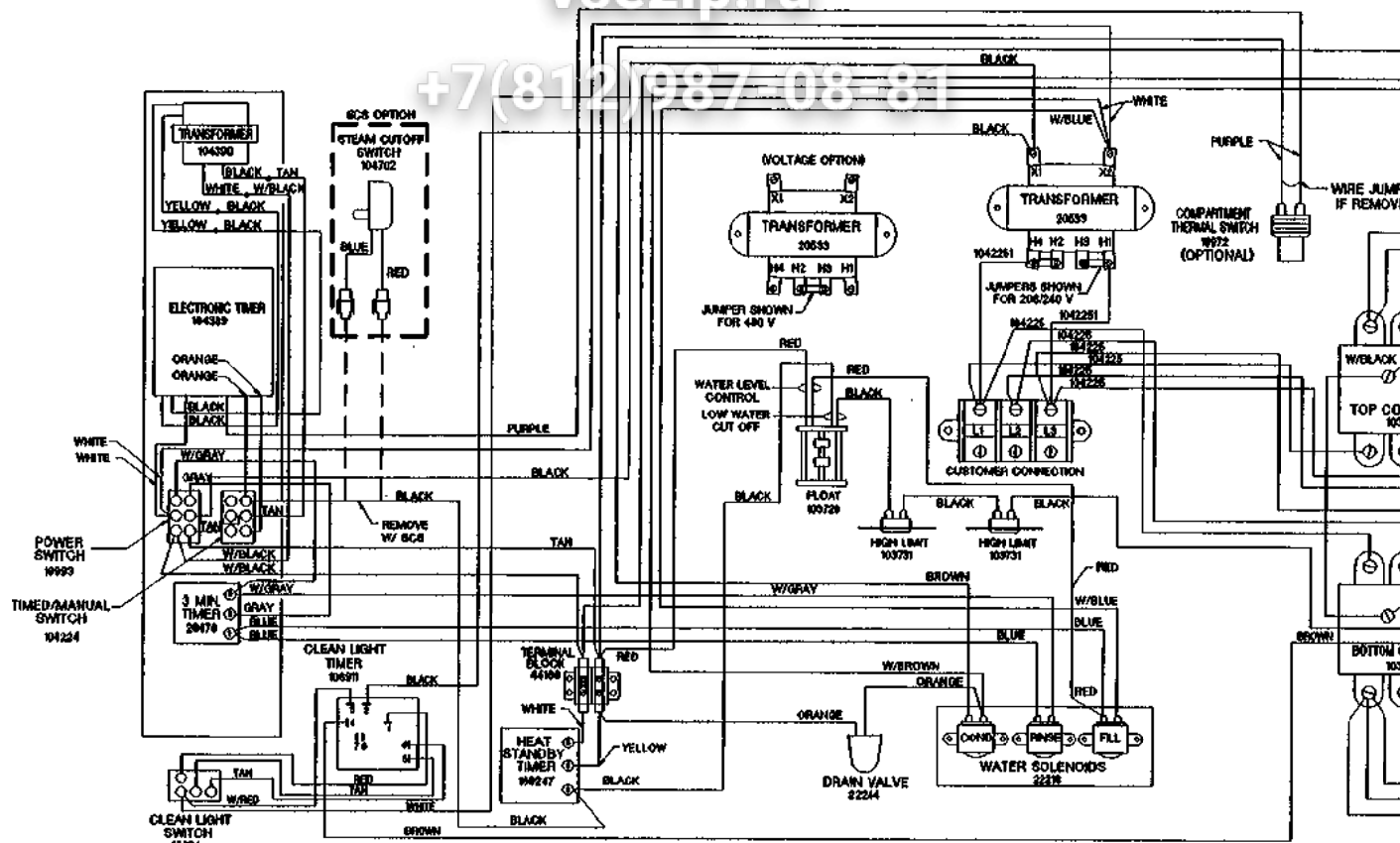
3	2	105449	SC
2	1	105442	GA
1	1	104702	ST
ITEM	QTY	PART NO.	
TOLERANCES (UNLESS OTHERWISE SPECIFIED)			
CLE 1033 EX-11			
DECIMAL ± .030	SCALE N.T.S.	DATE	
ANGULAR ± 1°	TITLE	ST	
CK	DATE 02-03-93	DRA	

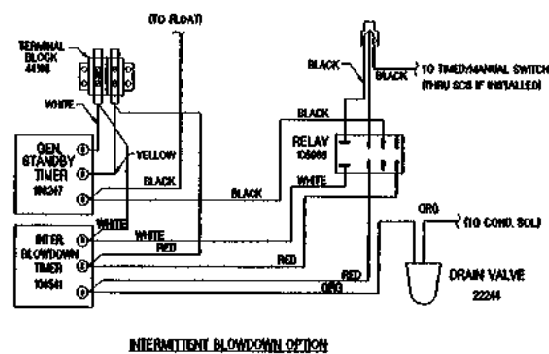
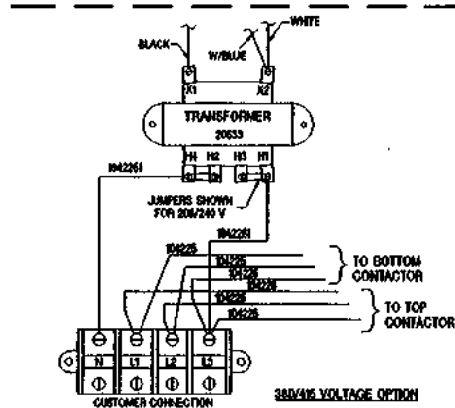
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STEAMCRAFT 51 ELECTRONIC TIMER

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