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REPLACEMENT PARTS

MODEL C44A, C44AW, & C54A SERIES DISHWASHERS

C44A

ML-104047 R-L

ML-104050 L-R

C44AW

ML-104082 R-L

ML-104083 L-R

C54A

ML-104199 R-L

ML-104198 L-R

PRIOR MLS COVERED IN THIS MANUAL:

C44A

ML-38898 R-L

ML-38899 L-R

C44AW

ML-103946 R-L

ML-103947 L-R

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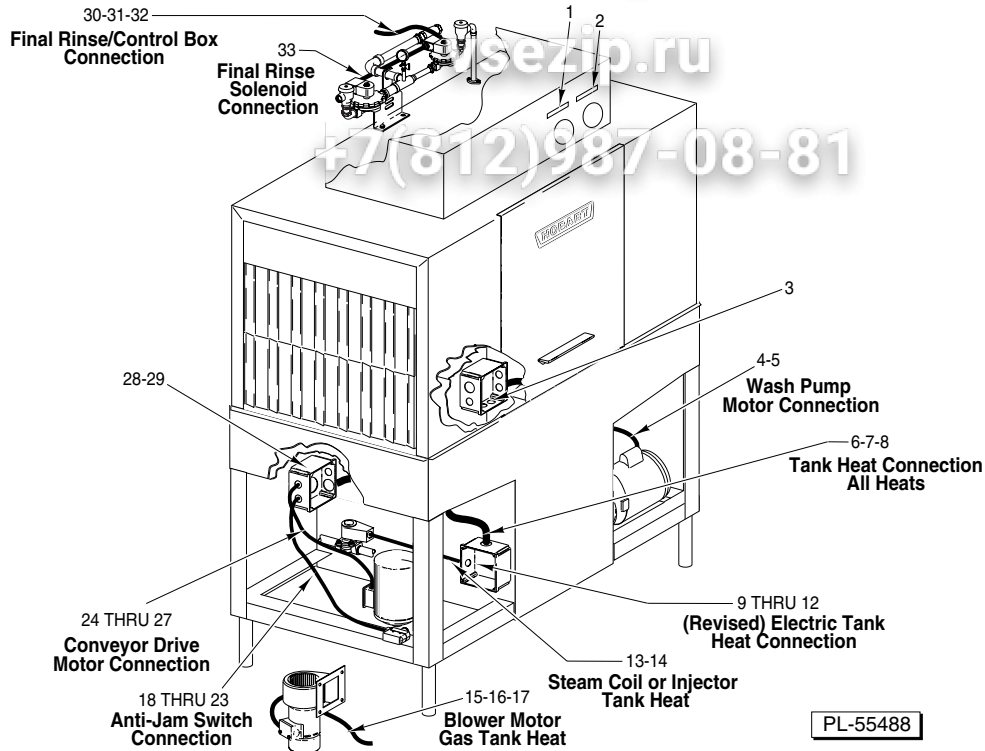
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18	Conveyor Drive – Motor Parts (Von Weise – 1/4 Hp.)
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35	Actuator Mechanism And Rinse Drain-Off Pan
37	Drain Unit (Wash Section)
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43	Extended Hood
45	Miscellaneous (Wash Section)
47	Low Water Protection (Steam Heat/Wash Tank)
49	Steam Coil Heat
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This catalog contains parts for standard height as well as 6" higher than standard height. For proper identification of some parts, it is necessary to measure the door height; these parts are noted accordingly.

DOOR HEIGHT

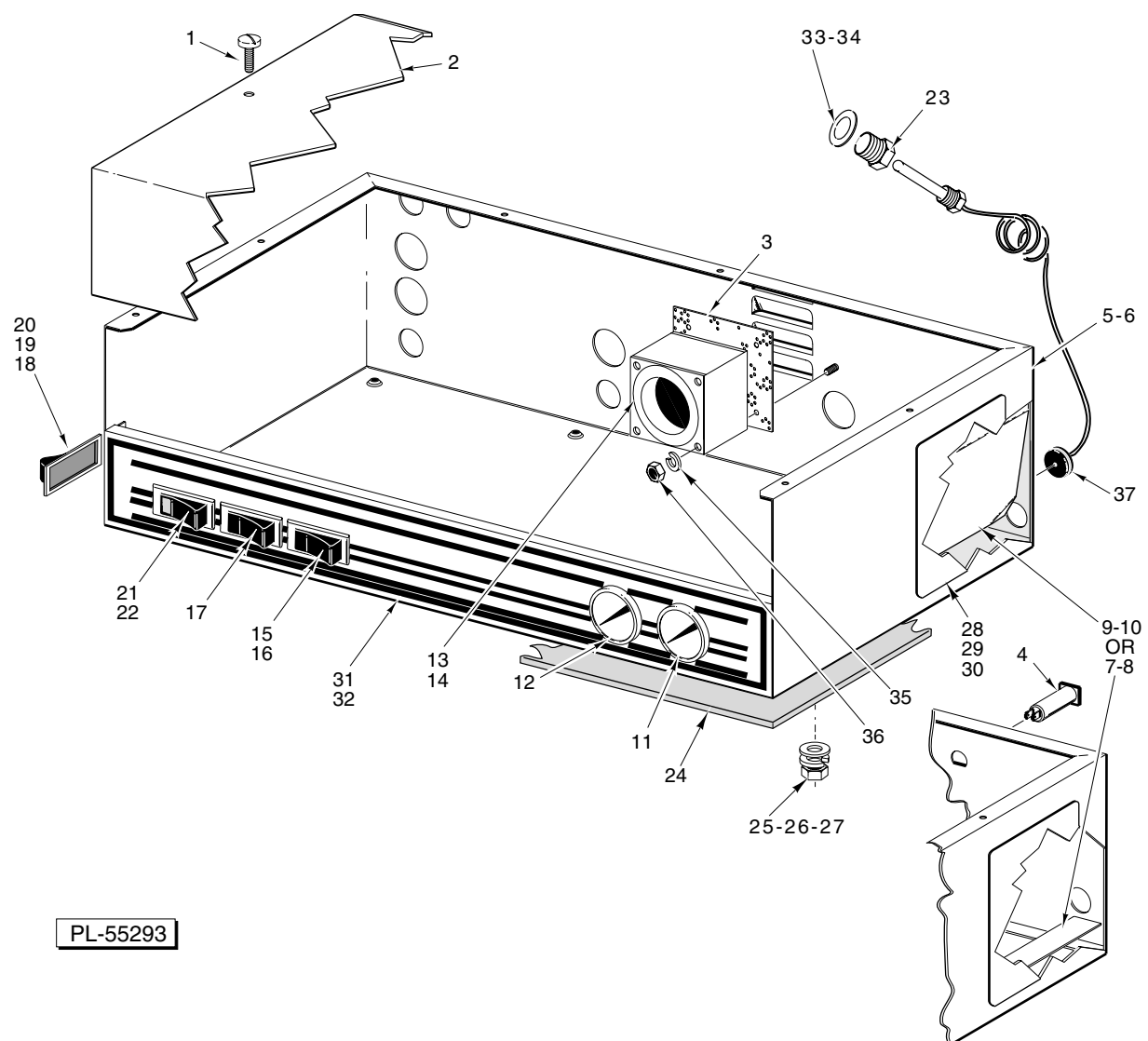
26 1/8" = Standard

32 1/8" = 6" Higher than Standard



CONDUIT – WATERPROOF

ILLUS.	PART NO.		NAME OF PART	AMT.
PL-55488	Liquidtite	Non-Metallic		
1	00-329817	00-329817	Label – Temperature (Low Temp.)	1
2	00-329818	00-329818	Label – Temperature (High Temp.)	1
3	00-294947-00002	-	Grounding Strap – Holes 1 1/8 Dia. & 7/8 Dia.	1
4	FE-007-07	FE-024-65	Connector – 90 Deg. Sealtite (1/2 Male Thd. x 1/2 Flex. Cnd.)	2
5	FE-008-10	FE-008-10	1/2 Gasket Assy.	AR
6	FE-008-33	FE-024-67	Connector – 90 Deg. Sealtite (1 Male Thd. x 1 Flex. Cnd.)	2
7	-	FE-006-50	Lock Nut 1 (Cnd.)	1
8	FE-008-12	FE-008-12	Gasket	AR
9	-	FE-024-59	Connector – Straight Sealtite (1 Male Thd. x 1 Flex Cnd.)	1
10	-	FE-024-63	Connector – 45 Deg. Sealtite (1 Male Thd. x 1 Flex Cnd.)	1
11	-	FE-006-50	Lock Nut 1 (Cnd.)	1
12	-	FE-008-12	Gasket	1
13	FE-007-01	-	Connector – Straight Sealtite (1/2 Male Thd. x 3/8 Flex. Cnd.)	2
14	-	FE-024-57	Connector – Straight Sealtite (1/2 Male Thd. x 1/2 Flex Cnd.)	2
15	FE-007-05	FE-024-61	Connector – 45 Deg. Sealtite (1/2 Male Thd. x 1/2 Flex. Cnd.)	2
16	FE-007-04	FE-024-57	Connector – Straight Sealtite (1/2 Cable x 1/2 Flex. Cnd.)	1
17	FE-008-10	-	1/2 Gasket Assy.	2
18	FE-007-01	-	Connector – Straight Sealtite (1/2 Male Thd. x 3/8 Flex. Cnd.)	1
19	-	FE-024-57	Connector – Straight Sealtite (1/2 Male Thd. x 1/2 Flex Cnd.)	1
20	FE-007-02	-	Connector – 45 Deg. Sealtite (1/2 Male Thd. x 3/8 Flex. Cnd.)	1
21	-	FE-024-61	Connector – 45 Deg. Sealtite (1/2 Male Thd. x 1/2 Flex Cnd.)	1
22	FE-006-07	FE-006-07	Lock Nut 1/2 (Cnd.)	1
23	FE-008-10	FE-008-10	1/2 Gasket Assy.	AR
24	FE-007-05	FE-024-61	Connector – 45 Deg. Sealtite (1/2 Male Thd. x 1/2 Flex. Cnd.)	1
25	FE-007-07	FE-024-65	Connector – 90 Deg. Sealtite (1/2 Male Thd. x 1/2 Flex. Cnd.)	1
26	FE-006-07	FE-006-07	Lock Nut 1/2 (Cnd.)	1
27	FE-008-10	FE-008-10	1/2 Gasket Assy.	2
28	00-294947-00001	-	Grounding Strap – Holes 1" Dia. & 1" Dia.	1
29	00-294947-00003	-	Grounding Strap – Holes 1 1/8 Dia. & 1 3/8 Dia.	1
30	FE-007-05	FE-024-61	Connector – 45 Deg. Sealtite (1/2 Male Thd. x 1/2 Flex. Cnd.)	1
31	FE-007-07	FE-024-65	Connector – 90 Deg. Sealtite (1/2 Male Thd. x 1/2 Flex. Cnd.)	1
32	FE-008-10	-	1/2 Gasket Assy.	1
33	FE-007-04	FE-024-57	Connector – Straight Sealtite (1/2 Cable x 1/2 Flex. Cnd.)	2



PL-55293

CONTROL BOX

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CONTROL BOX

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55293			
1	SC-066-05	Mach. Screw 10-24 x 3/8 Phil. Truss Hd.	2
2	00-436755-00001	Cover – Control Box	1
3	00-274884	Guard – Fan	1
*4	00-256154	Circuit Breaker	1
*5	00-271069	Control Box (Give Electric Spec., Machine Model, & Serial Number)	1
**6	00-435505-00001	Control Box (Give Electric Spec., Machine Model, & Serial Number)	1
7	00-274948	Shield	1
8	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	1
9	00-328137	Shield	1
10	NS-031-15	Stop Nut 10-24 Hex (SST)	2
11	00-437041-00003	Thermometer (8 Ft.) (Rinse)	1
12	00-437041-00004	Thermometer (11 Ft.) (Wash)	1
*13	00-415207-00002	Fan Cooling (230 V.)	1
**14	00-355504-00001	Fan (115 V.)	1
**15	00-087711-241-2	Switch – Rocker (DPDT) (Conveyor Dwell)	1
*16	00-087711-192-2	Switch – Rocker (On/Off) (Conveyor Dwell)	1
17	00-087711-228-1	Switch – Rocker (Motor On/Off)	1
**18	00-087711-241-2	Switch – Rocker (On/Off) (Timer)	1
*19	00-087711-192-2	Switch – Rocker (On/Off) (Timer)	1
20	00-271840	Label – Timer	1
**21	00-087711-198-2	Switch – Rocker (Power On/Off) (115 V.)	1
*22	00-087711-198-6	Switch – Rocker (Power On/Off) (240 V.)	1
23	00-107218	Coupling – Thermometer Bulb	2
24	00-435072	Gasket	1
25	WS-022-01	Washer	6
26	WL-006-17	Lockwasher 1/4 Medium	6
27	NS-031-21	Stop Nut – Special 1/4-20 Hex	6
28	00-274962	Label – Instruction (C44A Series)	1
29	00-436354	Label – Instruction (C44AW Series)	1
30	00-475088	Label – Instruction (C54A Series)	1
31	00-812850	Label – Control Box (W/O Conveyor Dwell)	AR
32	00-812852	Label – Control Box (Conveyor Dwell)	AR
33	WS-012-40	Washer	4
34	FP-053-05	Pipe Locknut 1/2 NPSL (SST)	2
35	WL-006-42	Lockwasher #6 Medium	3
36	NS-011-07	Mach. Nut 6-32 Hex	3
37	00-274947	Grommet	1
	FE-021-12	Plug – 1/2 Knockout (Plastic)	AR
	FE-023-26	Plug – 1 Knockout (Plastic)	AR

* Machines W/O 120 V. pilot circuit.

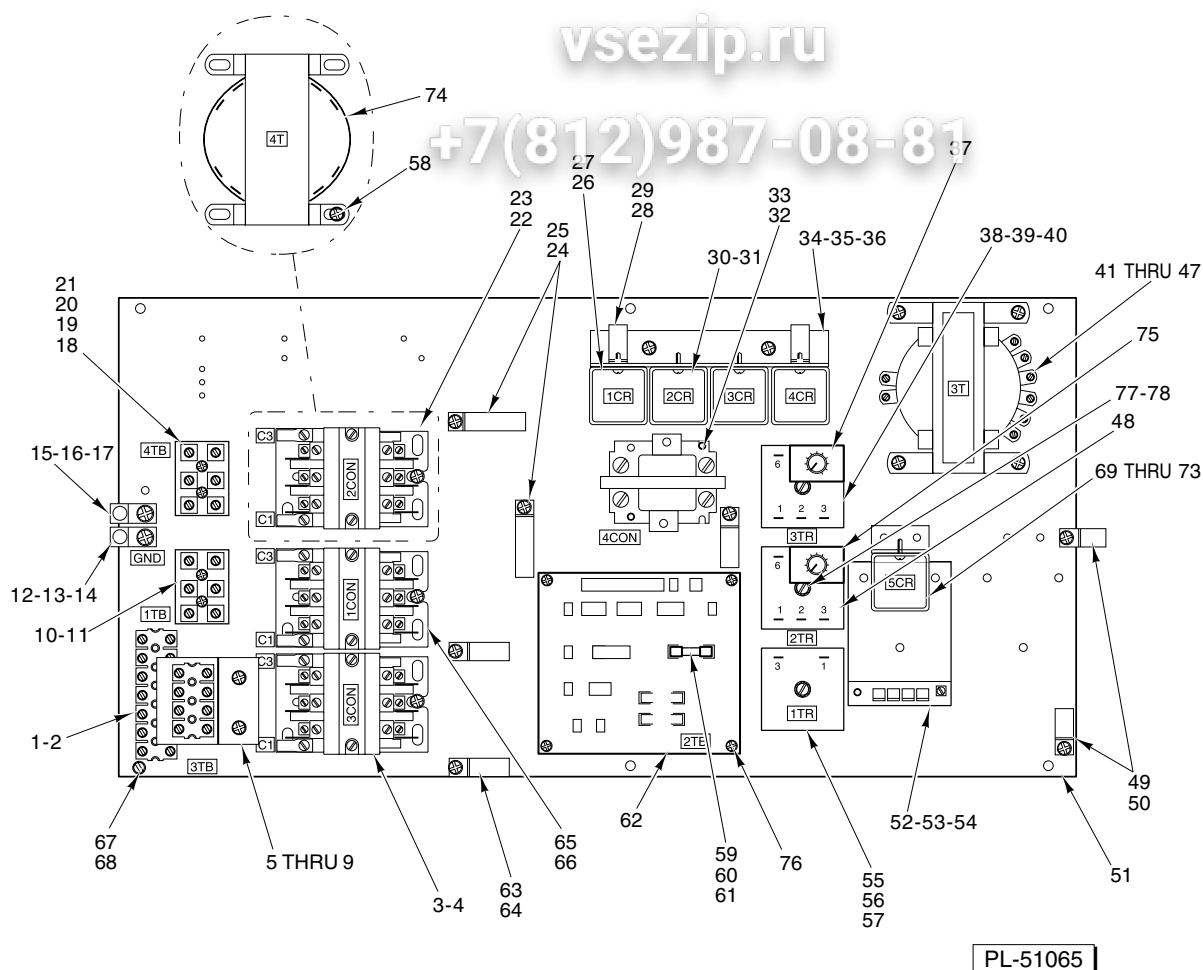
** Machines W/ 120 V. pilot circuit.



**COMPONENT PANEL (Cont.)
(CONTROL BOX)
W/O 120 V. PILOT CIRCUIT**

ILLUS. PL-50622	PART NO.	NAME OF PART	AMT.
14	SD-037-21	Self-Tapping Screw 8-32 x 1 Phil. Fil Hd., Type F (Use with Item 12 on 3 Ph. Machines)	2
15	SD-008-36	Self-Tapping Screw 8-18 x 7/16 Phil. Rd. Hd., Type B (Use with Item 13 or 12 on 1 Ph. Mach.) ...	2
16	00-118544-00002	Lug – Grounding	1
17	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	1
18	WL-007-12	Lockwasher #10 External Shakeproof	1
19	00-087713-041-1	Contactor 40 Amp. 3 Pole (Electric Heat)	1
20	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	2
21	00-205113-00002	Relay 3 P.D.T.	1
22	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	1
23	00-271066	Bracket	1
24	SD-008-18	Self-Tapping Screw 8-18 x 3/8 Phil. Bind Hd., Type B	2
25	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	2
26	00-087714-007-3	Relay D.P.D.T.	1
27	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	2
28	00-087713-049-2	Contactor (Machines W/Vent Fan Control)	1
29	00-271066	Bracket	1
30	SD-008-18	Self-Tapping Screw 8-18 x 3/8 Phil. Bind Hd., Type B	2
31	00-205113-00002	Relay 3 P.D.T.	1
32	00-205113-00002	Relay 3 P.D.T.	1
33	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	2
34	00-087714-031-1	Relay Time Delay	1
35	SD-034-70	Self-Tapping Screw 1/4-20 x 1 Slotted Hex Washer Hd.	1
36	WL-007-15	Lockwasher 1/4 External Shakeproof	1
37	00-294500-00017	Transformer 24 V. (Gas Heat)	1
38	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	2
39	00-294436-00005	Fuse Block (Gas Heat)	1
40	SD-008-18	Self-Tapping Screw 8-18 x 3/8 Phil. Bind Hd., Type B (Gas Heat)	2
41	FE-022-45	Fuse (5 Amp.) (300 V.) (Gas Heat)	1
42	00-294500-018-1	Transformer (150 VA) Pilot Control	1
43	00-294500-018-2	Transformer (250 VA) Pilot Control (Machines W/Blower Dryer or Condenser)	1
44	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	4
45	00-274629-00002	Thermostat – Solid State (230 V.)	1
46	SC-098-07	Mach. Screw 4-40 x 1 3/4 Rd. Hd. (SST)	3
47	WS-028-12	Washer	3
48	00-271065	Base Plate	1
49	00-087714-028-2	Time Delay Relay (Machines W/Vent Fan Control)	1
50	SD-014-26	Self-Tapping Screw 6-32 x 3/4 Slotted Pan Hd., Type D	2
51	00-087714-028-2	Relay Time Delay	1
52	SD-014-26	Self-Tapping Screw 6-32 x 3/4 Slotted Pan Hd., Type D	2
53	00-294677-00003	Clamp – Wire (3/4 I.D.)	3
54	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	3
55	FE-022-74	Fuse (0.6 Amp.) (500 V.) (380-480 V. Mach. W/O Blower Dryer or Condenser)	2
56	FE-022-86	Fuse (0.8 Amp.) (500 V.) (380-480 V. Mach. W/Blower Dryer and/or Condenser)	2
57	00-294676	PCB – Terminal & Fuse	1
58	SD-008-18	Self-Tapping Screw 8-18 x 3/8 Phil. Bind Hd., Type B	4
59	00-294677-00004	Clamp – Wire (1 I.D.)	3
60	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	2
61	00-087713-040-1	Contactor 30 Amp., 3 Pole	1
62	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	2
63	WL-007-12	Lockwasher #10 External Shakeproof	6
64	SC-053-05	Mach. Screw 10-24 x 3/8 Truss Hd., Slotted	6
65	00-294500-021-1	Transformer 24 & 120 V. Secondary (Gas Heat)	1
66	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	4
67	00-205113-00002	Relay 3 P.D.T.	1
68	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	1
69	00-186748	Relay Mounting	1
70	SD-008-18	Self-Tapping Screw 8-18 x 3/8 Phil. Bind Hd., Type B	2

* Single point electrical connection, 3 Ph., or 200-240 V., 1 Ph. machines
W/O single point electrical connection. Electric heat only.



PL-51065

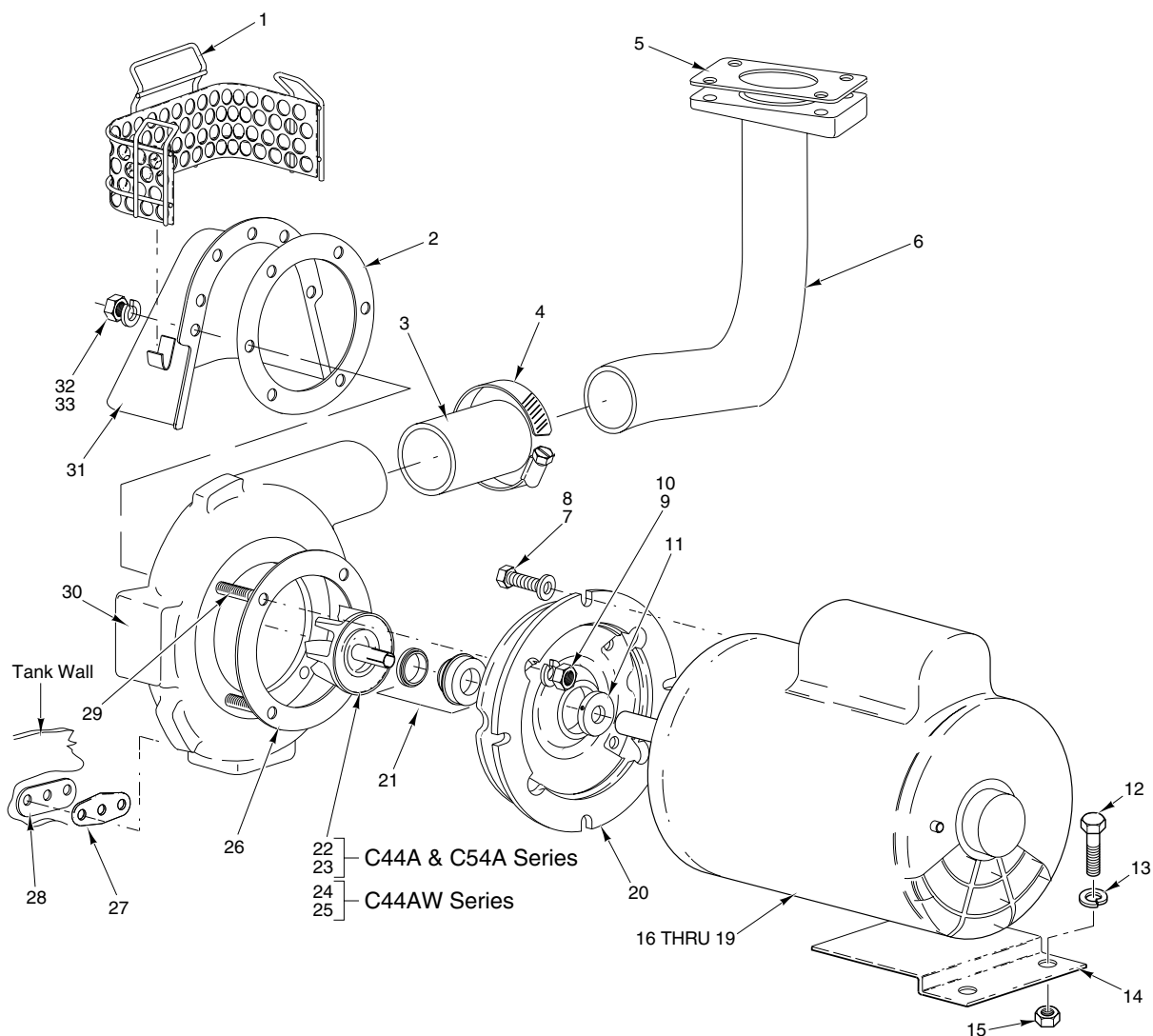
COMPONENT PANEL (CONTROL BOX) 120 V. PILOT CIRCUIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-51065			
1	00-294325-013-5	Block – Terminal	1
2	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	2
3	00-087713-041-2	Contactors 40 Amp. 3 Pole (Machines W/Conveyor Dwell)	1
4	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	2
5	00-294325-013-4	Terminal – Block (Machines W/Vent Fan Control)	1
6	00-437101	Bracket – Vent Fan Control	1
7	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	2
8	WL-014-07	Lockwasher #10 External Shakeproof (SST)	2
9	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	2
10	00-294325-015-1	Block – Terminal	1
11	SD-037-21	Self-Tapping Screw 8-32 x 1 Phil. Hd., Type F	2
12	00-118544-00002	Lug – Grounding	1
13	SD-035-77	Self-Tapping Screw 1/4-20 x 3/8 Phil. Pan Hd., Type TT	1
14	WL-007-15	Lockwasher 1/4 External Shakeproof	1
15	00-118544-00002	Lug – Grounding (Electric Heat)	1
16	SD-035-77	Self-Tapping Screw 1/4-20 x 3/8 Phil. Pan Hd., Type TT	1
17	WL-007-15	Lockwasher 1/4 External Shakeproof	1
18	00-294325-015-1	Block – Terminal (200-240 V., 380-480 V., 3 Ph. Electric Heat)	2
19	00-294325-004-1	Block – Terminal (Not Shown) (200-240 V., 1 Ph., Electric Heat) (S.P.E.C.)	2

**COMPONENT PANEL (Cont.)
(CONTROL BOX)**

+120 V. PILOT CIRCUIT
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ILLUS.	PART NO.	NAME OF PART	AMT.
PL-51065			
20	SD-037-21	Self-Tapping Screw 8-32 x 1 Fil. Phil. Hd. Type F (Use W/Item 18 on 3 Ph. Machines)	2
21	SD-008-36	Self-Tapping Screw 8-18 x 7/8 Phil. Rd. Hd. Type B (Use W/Item 19 on 1 Ph. Machines)	2
22	00-087713-041-2	Contactora 40 Amp. 3 Pole (Electric Heat)	1
23	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	2
24	00-294677-00005	Clamp – Wire (1 1/2 I.D.)	2
25	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	2
26	00-205113-00001	Relay – 3 PDT (1CR, 3CR, & 4CR)	3
27	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil Pan Hd., Type B	3
28	00-294677-00004	Clamp – Wire (1 I.D.)	2
29	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	2
30	00-087714-007-2	Relay – D.P.D.T. (115 V.)	1
31	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	2
32	00-112527	Contactora (Machines W/Vent Fan Control)	1
33	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	2
34	00-437103	Bracket – Relay Mounting	1
35	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	2
36	WL-014-07	Lockwasher #10 External Shakeproof (SST).....	2
37	00-437070-00001	Plug On Module (Machines W/Vent Fan Control)	1
38	00-087714-00036	Relay Time Delay (Variable) (Machines W/Vent Fan Control)	1
39	SD-036-13	Self-Tapping Screw 1/4-20 x 1 1/4 Hex Washer Hd., Type T	1
40	WL-007-15	Lockwasher 1/4 External Shakeproof.....	1
41	00-294500-046-1	Transformer (150 VA) Pilot Control.....	1
42	00-294500-046-2	Transformer (300 VA) Pilot Control.....	1
43	00-294500-046-3	Transformer (500 VA) Pilot Control.....	1
44	SD-008-25	Self-Tapping Screw 10-16 x 3/8 Phil. Bind Hd., Type B (Use W/Item 41 or 42)	4
45	WL-014-07	Lockwasher #10 External Shakeproof (SST) (Use W/Item 41 or 42)	4
46	SD-035-77	Self-Tapping Screw 1/4-20 x 3/8 Phil. Pan Hd., Type TT (Use W/Item 43)	4
47	WL-007-15	Lockwasher 1/4 External Shakeproof (Use W/Item 43)	4
48	00-087714-00036	Relay Time Delay (Variable)	1
49	00-294677-00005	Clamp – Wire (1 1/2 I.D.)	2
50	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	2
51	00-435508	Base Plate	1
52	00-274629-00001	Thermostat – Solid State (120 V.)	1
53	SC-098-07	Mach. Screw 4-40 x 1 3/4 Rd. Hd.(SST)	3
54	WS-028-12	Washer	3
55	00-087714-031-2	Relay Time Delay (5 Sec.).....	1
56	SD-036-13	Self-Tapping Screw 1/4-20 x 1 1/4 Hex Washer Hd., Type T	1
57	WL-007-15	Lockwasher 1/4 External Shakeproof.....	1
58	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	4
59	FE-022-39	Fuse (1.5 Amp.) (250 V.) (60 Hz. Machines W/O Blower Dryer or Condenser)	1
60	FE-021-19	Fuse (3.2 Amp.) (125 V.) (50 Hz. & 50/60 Hz. Machines W/Blower Dryer and/or Condens	1
61	FE-023-25	Fuse (5 Amp.) (125 V.) (380-480 V. Gas Heat Machine W/Blower Dryer and/or Condenser) ...	1
62	00-294676	P.C.B. – Terminal & Fuse.....	1
63	00-294677-00004	Clamp – Wire (1 I.D.)	3
64	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	3
65	00-087713-040-2	Contactora – 30 Amp., 3 Pole	1
66	SD-008-25	Self-Tapping Screw 10-16 x 1/2 Phil. Pan Hd., Type B	2
67	SC-053-05	Mach. Screw 10-24 x 3/8 Truss Hd., Slotted	6
68	WL-007-12	Lockwasher #10 External Shakeproof	6
69	00-205113-00001	Relay – 3 PDT (5CR)	1
70	00-437102	Bracket – Relay Mounting	1
71	SD-008-18	Self-Tapping Screw 8-18 x 3/8 Phil. Bind Hd., Type B	2
72	WL-014-05	Lockwasher #8 External Shakeproof	2
73	SD-019-29	Self-Tapping Screw 6-20 x 1/2 Phil. Pan Hd., Type B	2
74	00-294500-021-1	Transformer 24 & 120 V. Secondary (Gas Heat)	1
75	00-437070-00001	Plug On Module	1
76	SD-008-18	Self-Tapping Screw 8-18 x 3/8 Phil. Bind Hd., Type B	4
77	SD-036-13	Self-Tapping Screw 1/4-20 x 1 1/4 Hex Washer Hd., Type T	1
78	WL-007-15	Lockwasher 1/4 External Shakeproof.....	1



PL-55489

WASH MOTOR AND PUMP UNIT

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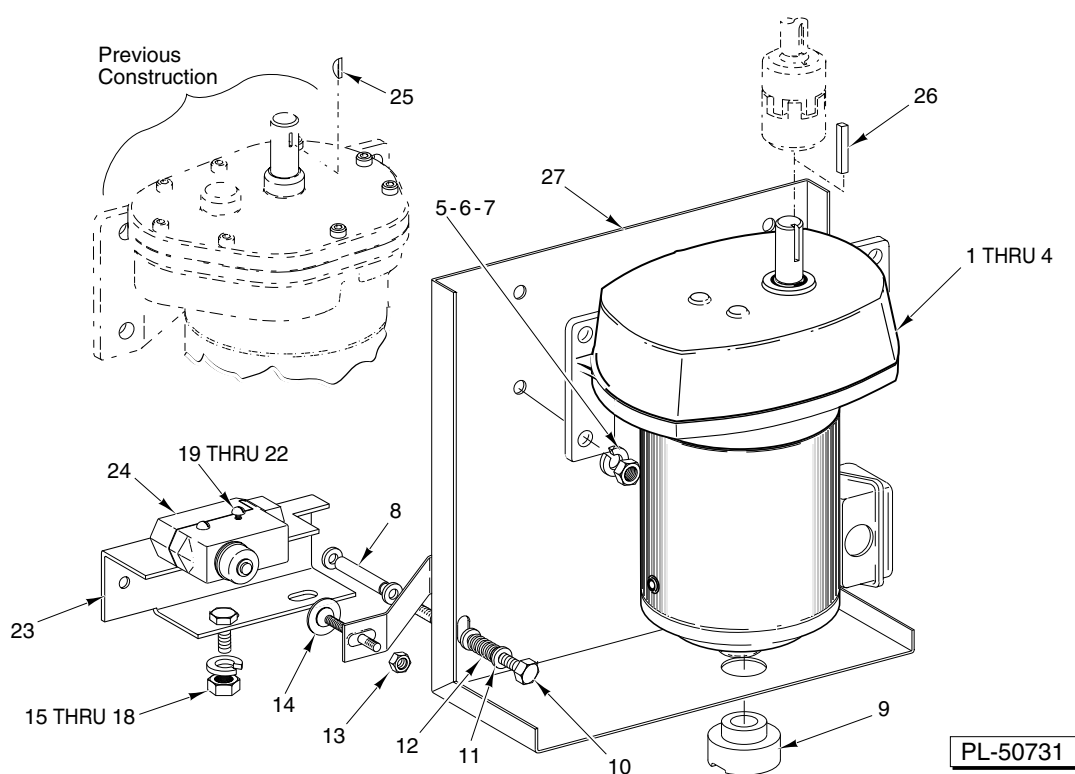
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WASH MOTOR AND PUMP UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55489			
1	00-328362	Strainer – Pump	1
2	00-119050	Gasket.....	1
3	00-749586	Hose – Discharge	1
4	00-542337	Clamp – Hose	2
5	00-270968	Gasket – Wash Pipe.....	1
6	00-270970	Tube – Discharge.....	1
7	SC-041-29	Cap Screw $\frac{3}{8}$ -16 x $\frac{7}{8}$ Hex Hd. (SST)	4
8	WS-06-44	Washer	4
9	WL-006-22	Lockwasher $\frac{5}{16}$ Light	4
10	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	4
11	00-274227-00002	Clamp	1
12	SC-041-05	Cap Screw $\frac{1}{4}$ -16 x $\frac{5}{8}$ Hex Hd. (SST)	2
13	WL-007-16	Lockwasher $\frac{1}{4}$	2
14	00-812069	Bracket – Motor Support	1
15	NS-015-01	Nut $\frac{1}{4}$ -20 Hex (SST)	2
16	00-274230-00001	Motor (1 Ph., 60 Hz.) (2 Hp.)	1
17	00-274230-00002	Motor (3 Ph., 60 Hz.) (2 Hp.)	1
18	00-274230-00003	Motor (1 Ph., 50 Hz.) (2 Hp.)	1
19	00-274230-00004	Motor (3 Ph., 50 Hz.) (2 Hp.)	1
20	00-274227-00003	Adapter	1
21	00-274227-00006	Seal – Shaft	1
*22	00-274227-00007	Impeller & Sleeve (60 Hz.)	1
*23	00-274227-00010	Impeller & Sleeve (50 Hz.)	1
**24	00-274227-00012	Impeller & Sleeve (60 Hz.)	1
**25	00-274227-00007	Impeller & Sleeve (60 Hz.)	1
26	00-274227-00004	Gasket.....	1
27	00-119051	Gasket.....	2
28	00-812776	Plate – Support	2
29	00-274227-00005	Stud	AR
30	00-274227-00001	Pump Shell (Incls. Items 19)	1
31	00-274246	Shroud	1
32	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	10
33	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	10

* C44A & C54A Series

** C44AW Series



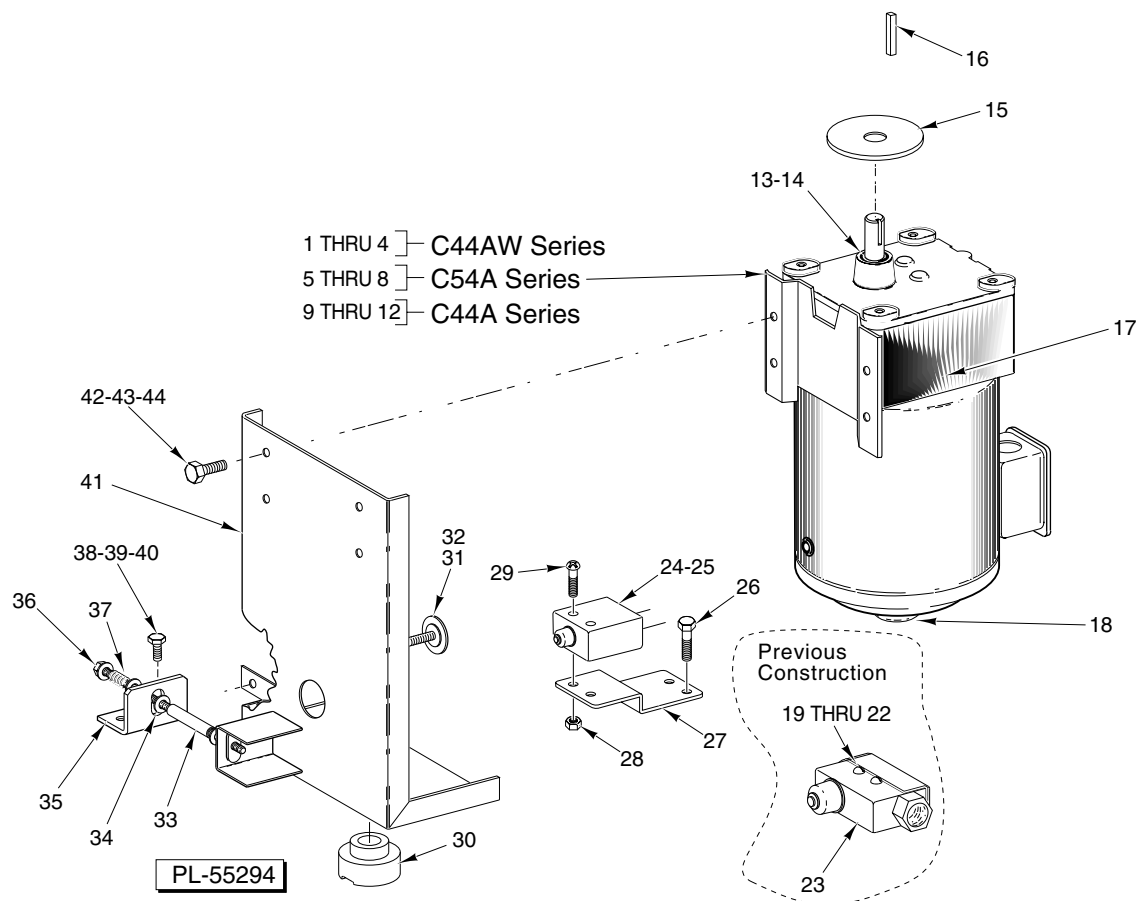
**CONVEYOR DRIVE UNIT
(C44A SERIES 1/4 Hp.)**

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CONVEYOR DRIVE UNIT (C44A SERIES 1/4 Hp.)

ILLUS. PL-50731	PART NO.	NAME OF PART	AMT.
1	00-270930-00001	Motor – Conveyor Drive (208-240/480 V., 60 Hz., 3 Ph.) (Incls. Item 26)	1
2	00-270930-00002	Motor – Conveyor Drive (208-240 V., 60 Hz., 1 Ph.) (Incls. Item 26)	1
3	00-270930-00003	Motor – Conveyor Drive (200-240 V., 50 Hz., 1 Ph.) (Incls. Item 26)	1
4	00-270930-00004	Motor – Conveyor Drive (200-240/380-415 V., 50 Hz., 3 Ph.) (Incls. Item 26)	1
5	SC-041-30	Cap Screw 3/8-16 x 1 Hex Hd. (SST)	4
6	WL-006-29	Lockwasher 3/8 Hi-Collar	4
7	NS-015-13	Nut 3/8-16 Hex (SST)	4
8	00-271083	Spacer – Overload	1
9	00-270927	Pilot Bearing	1
10	SC-120-72	Cap Screw 5/16-18 x 4 1/2 Hex Hd.	1
11	WS-029-05	Washer	4
12	00-270935	Spring – Overload	1
13	NS-032-33	Stop Nut 1/4-28 Flexloc	1
14	00-289256	Actuator – Switch	1
15	SC-041-10	Cap Screw 5/16-18 x 5/8 Hex Hd.	3
16	WL-006-23	Lockwasher 5/16 Medium (SST)	3
17	NS-015-11	Nut 5/16-18 Hex	3
18	WS-029-05	Washer	1
19	SC-027-24	Mach. Screw 6-32 x 1 1/2 Rd. Hd.	2
20	WL-010-22	Lockwasher #6 External Shakeproof.....	2
21	WS-002-06	Washer	4
22	NS-010-06	Mach. Nut 6-32 Hex	2
23	00-270933-00001	Bracket – Anti-Jam Switch	1
24	00-087711-060-1	Switch – Interlock (Incls. Items 19, 20, 21, & 22)	1
25	00-274231-00011	Key – Woodruff #605	1
26	00-274231-00057	Key – 3/16 x 3/16 x 1 1/8 Lg. (Bison)	1
27	00-270929-00001	Bracket – Motor	1
	00-103881-00038	Lubricant – Gear Case	AR



**CONVEYOR DRIVE UNIT
 (C54A, C44A & AW SERIES 1/6 Hp.)**

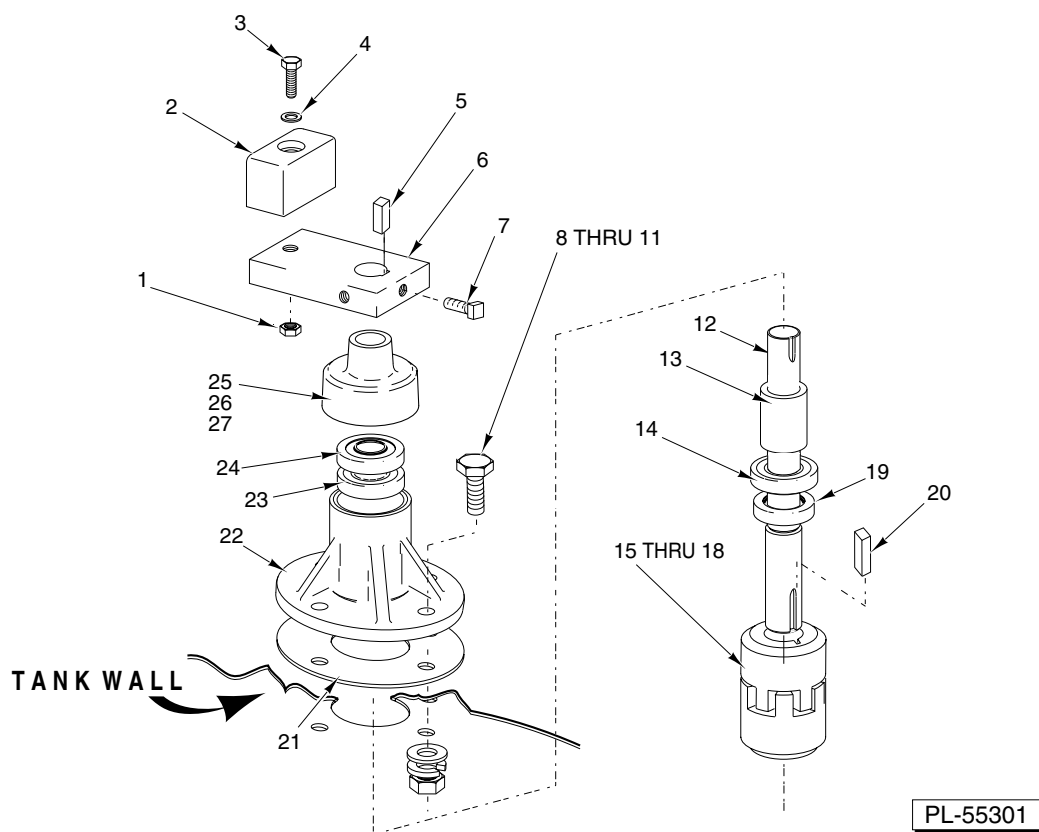
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**CONVEYOR DRIVE UNIT
(C54A, C44A & AW SERIES 1/6 Hp.)**

ILLUS. PL-55294	PART NO.	NAME OF PART	AMT.
**1	00-328002-00001	Motor – Conveyor Drive (208-240/480 V., 60 Hz., 3 Ph.) (Incls. Items 27, 28, & 29)	1
**2	00-328002-00002	Motor – Conveyor Drive (208-240 V., 60 Hz., 1 Ph.) (Incls. Items 27, 28, & 29)	1
**3	00-328002-00003	Motor – Conveyor Drive (200-240 V., 50 Hz., 1 Ph.) (Incls. Items 27, 28, & 29)	1
**4	00-328002-00004	Motor – Conveyor Drive (200-240/380-415 V., 50 Hz., 3 Ph.) (Incls. Items 27 & 28)	1
***5	00-437044-00006	Motor – Conveyor Drive (208-240/480 V., 60 Hz., 3 Ph.) (Incls. Items 27, 28, & 29)	1
***6	00-437044-00007	Motor – Conveyor Drive (208-240 V., 60 Hz., 1 Ph.) (Incls. Items 27, 28, & 29)	1
***7	00-437044-00008	Motor – Conveyor Drive (200-240 V., 50 Hz., 1 Ph.) (Incls. Items 27, 28, & 29)	1
***8	00-437044-00009	Motor – Conveyor Drive (200-240/380-415 V., 50 Hz., 3 Ph.) (Incls. Items 27 & 28)	1
*9	00-437044-00001	Motor – Conveyor Drive (208-240/480 V., 60 Hz., 3 Ph.) (Incls. Items 27, 28, & 29)	1
*10	00-437044-00002	Motor – Conveyor Drive (208-240 V., 60 Hz., 1 Ph.) (Incls. Items 27, 28, & 29)	1
*11	00-437044-00003	Motor – Conveyor Drive (200-240 V., 50 Hz., 1 Ph.) (Incls. Items 27, 28, & 29)	1
*12	00-437044-00004	Motor – Conveyor Drive (200-240/380-415 V., 50 Hz., 3 Ph.) (Incls. Items 27 & 28)	1
13	00-328379-00001	Seal – Oil (Output Shaft-Shown)	1
14	00-328379-00002	Seal – Oil (Motor Drive Shaft)	1
15	00-474423	Flinger	1
16	00-274231-00057	Key – 3/16 x 3/16 x 1 1/8 Lg.	1
17	BB-005-19	Ball Bearing – Fafnir #H202PP	1
18	BB-020-18	Ball Bearing - N.D. #77503	1
19	SC-027-24	Mach. Screw 6-32 x 1 1/2 Rd. Hd.	2
20	WL-010-22	Lockwasher #6 External Shakeproof	2
21	WS-002-06	Washer	4
22	NS-010-06	Mach. Nut 6-32 Hex	2
23	00-087711-060-1	Switch – Interlock (Incls. Items 13 thru 16)	1
24	00-087711-00260	Switch – Interlock	1
25	FE-022-84	Strain Relief 1/2 NPT	1
26	SC-067-05	Mach. Screw 8-32 x 1/2 Hex Hd. (SST)	2
27	00-474488	Bracket – Switch	1
28	NS-031-16	Stop Nut 10-24 Hex (SST)	2
29	SC-127-89	Mach. Screw 10-24 x 3/4 Phil. Rd. Hd. (SST)	2
30	00-270927	Pilot Bearing	1
31	NS-032-33	Stop Nut 1/4-28 Flexloc	1
32	00-289256	Actuator – Switch	1
33	00-271083	Spacer – Overload	1
34	WS-029-05	Washer	4
35	00-436017	Bracket – Overload	1
36	SC-120-72	Cap Screw 5/16-18 x 4 1/2 Hex Hd.	1
37	00-270935	Spring – Overload	1
38	SC-041-10	Cap Screw 5/16-18 x 5/8 Hex Hd.	2
39	WL-006-23	Lockwasher 5/16 Medium (SST)	2
40	NS-015-11	Nut 5/16-18 Hex	2
41	00-328027	Bracket – Motor	1
42	SC-041-31	Cap Screw 3/8-16 x 1 1/4 Hex Hd.	4
43	WL-006-29	Lockwasher 3/8 Hi-Collar	4
44	NS-015-13	Nut 3/8-16 Hex (SST)	4

* C44A Series
** C44A Series
*** C54A Series



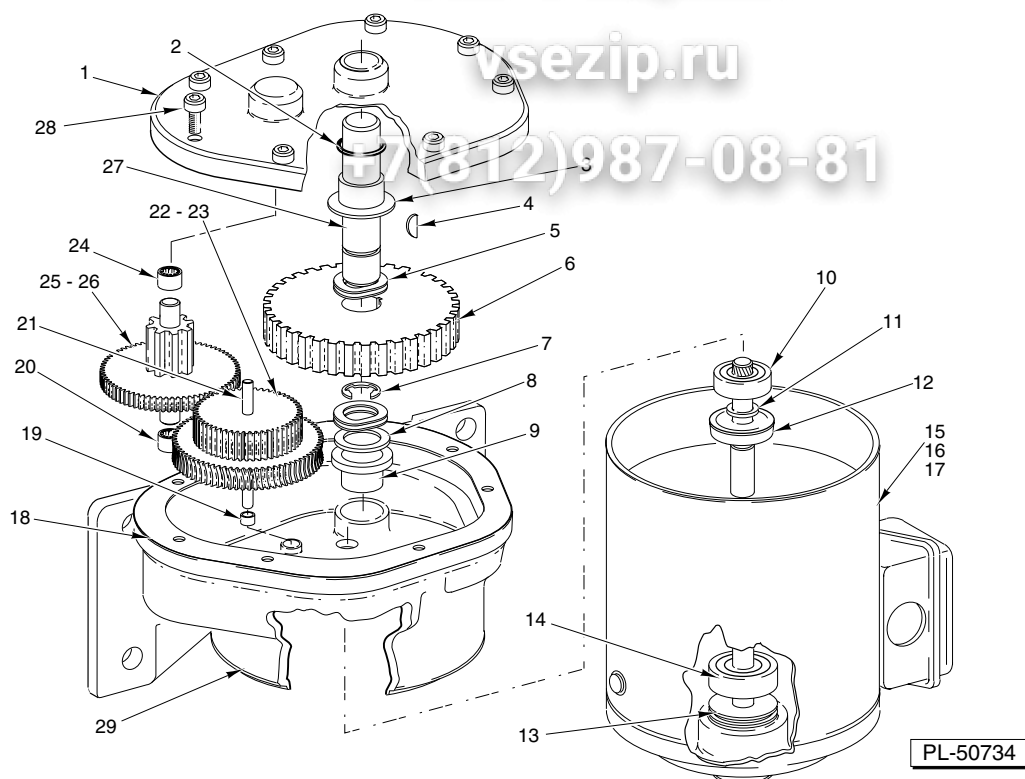
CONVEYOR DRIVE TRAIN

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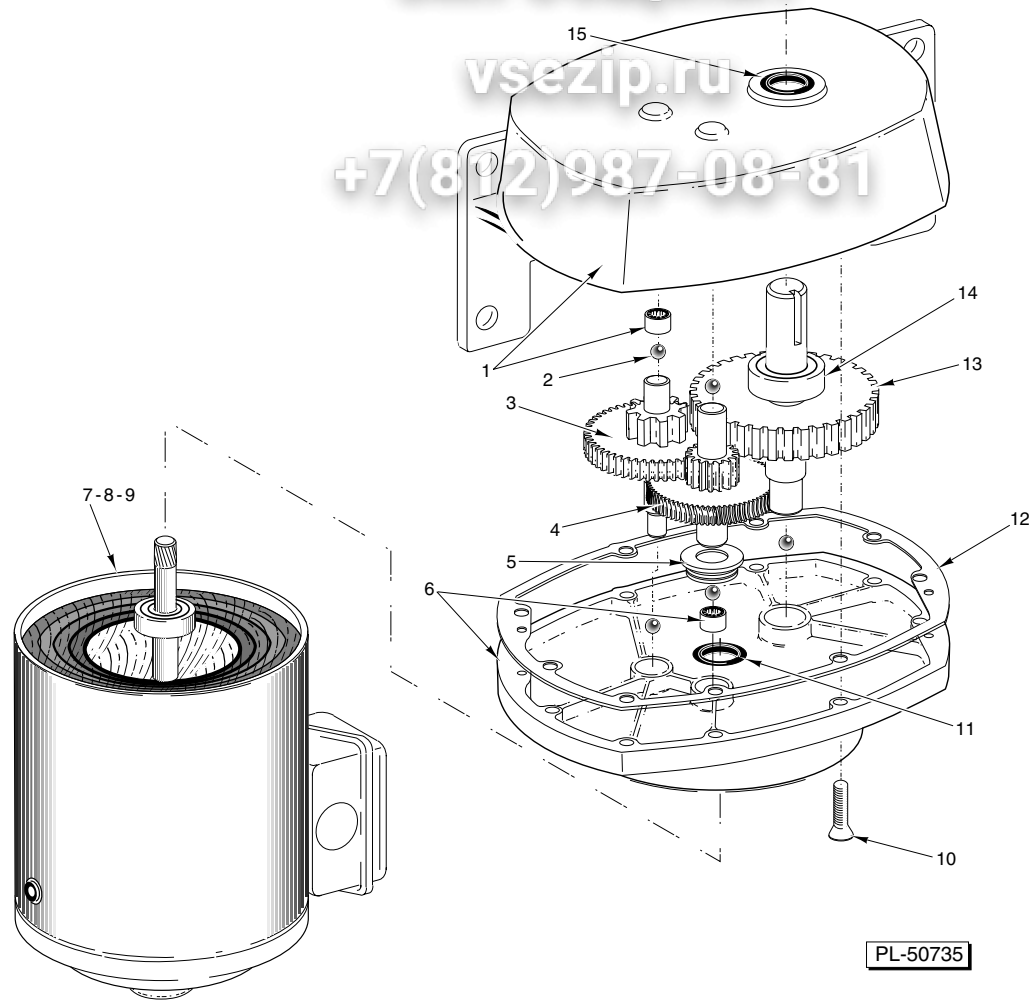
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55301			
1	NS-032-35	Stop Nut $\frac{5}{16}$ -18 Flexloc	1
2	00-474660	Slide – Drive Crank	1
3	SC-041-20	Cap Screw $\frac{5}{16}$ -18 x $2\frac{1}{8}$ Hex Hd.	1
4	WS-005-32	Washer	1
5	00-012430-00039	Key $\frac{3}{16}$ Sq. x $\frac{3}{8}$ Lg.	1
6	00-270943	Arm – Crank	1
7	SC-050-01	Set Screw $\frac{1}{4}$ -20 x $\frac{1}{2}$ Square Hd. Cup Pt.	2
8	SC-041-13	Cap Screw $\frac{5}{16}$ -18 x 1 Hex Hd. (SST)	4
9	WS-017-08	Washer	4
10	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	4
11	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	4
12	00-270937	Shaft – Crank	1
13	00-436879	Spacer – Bearing	1
14	BB-021-19	Ball Bearing – Hoover NSK 6003	1
15	00-328083	Coupling – Motor (C44AW & C54A Series) (C44A $\frac{1}{6}$ Hp. Motor)	1
16	00-270931	Coupling – Motor (C44A Series $\frac{1}{4}$ Hp. Motor)	1
17	00-274228-00002	Insert – Coupling Service (LoveJoy)	AR
18	00-274228-00001	Insert – Coupling Service (Browning)	AR
19	00-270939	Seal – Lower Housing	1
20	00-012430-00040	Key $\frac{3}{16}$ Sq. x $\frac{3}{4}$ Lg.	1
21	00-270942	Gasket	1
22	00-274749	Housing Assy. (Incls. Items 12 thru 14, 19, & 23 thru 25)	1
23	BB-021-19	Ball Bearing – Hoover NSK 6003	1
24	00-270940	Seal – Upper Housing	1
25	00-274748	Seal – Labyrinth	1
26	00-527042	Adhesive	AR
27	00-522696	Solvent	AR



**CONVEYOR DRIVE – MOTOR PARTS
(VON WEISE – 1/4 Hp.)**

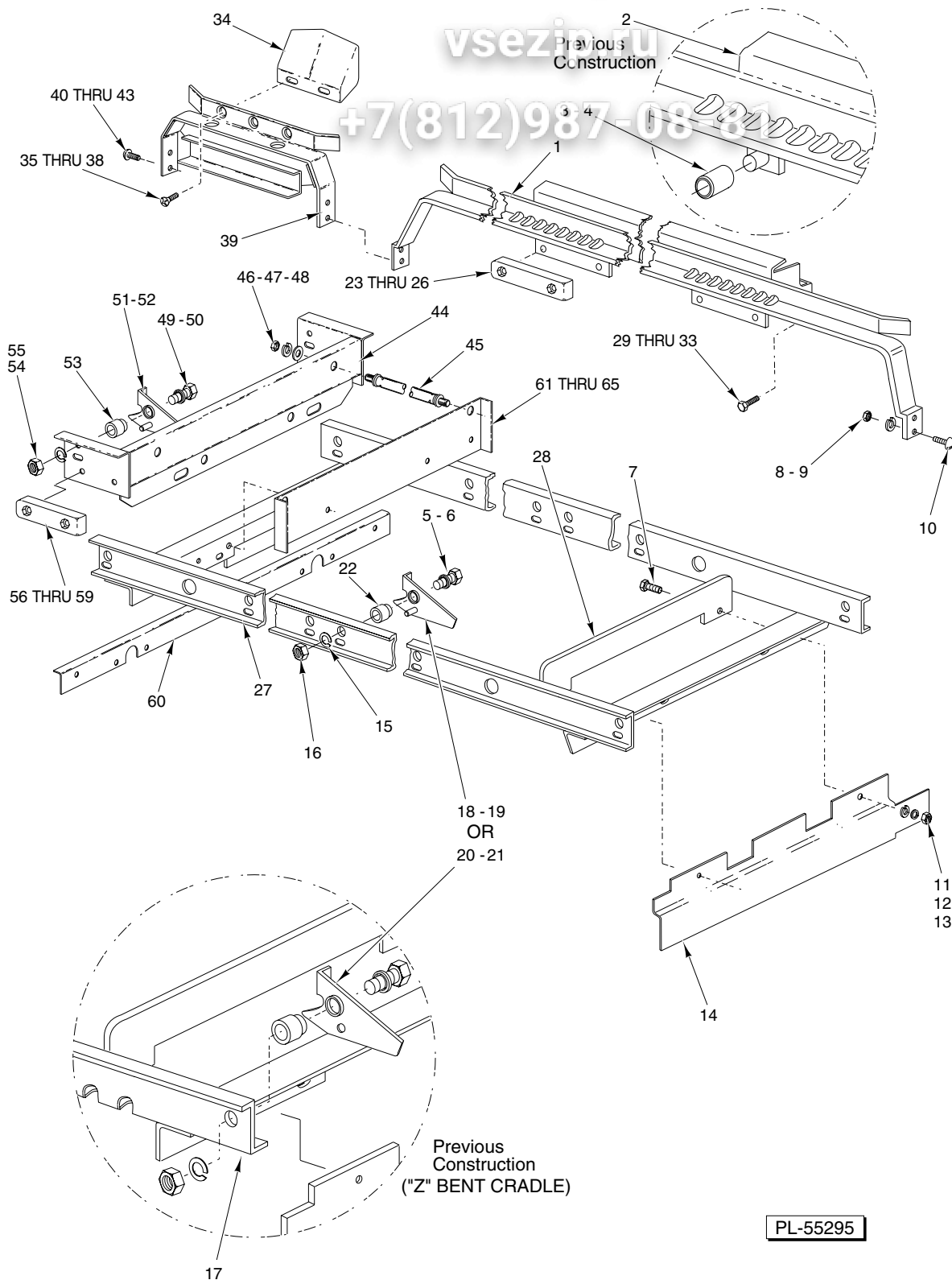
ILLUS. PL-50734	PART NO.	NAME OF PART	AMT.
1	00-274231-00013	Cover	1
2	00-274231-00012	O-Ring	1
3	00-274231-00005	Bearing (Flanged)	1
4	00-274231-00009	Woodruff Key	1
5	00-274231-00024	Washer	6
6	00-274231-00014	Gear – Output	1
7	00-274231-00006	Retaining Ring	2
8	00-274231-00004	Washer – Thrust	5
9	00-274231-00005	Bearing (Flanged)	1
10	00-274231-00003	Ball Bearing	1
11	00-274231-00002	Washer	1
12	00-274231-00021	Seal	1
13	00-274231-00023	Spacer Kit – Motor	1
14	00-274231-00022	Ball Bearing	1
15	00-274231-00001	Motor – 60 Hz., 3 Ph.	1
16	00-274231-00025	Motor – 50/60 Hz., 1 Ph.	1
17	00-274231-00029	Motor – 50 Hz., 3 Ph.	1
18	00-274231-00007	Gasket	1
19	00-274231-00020	Bushing	1
20	00-274231-00015	Needle Bearing	1
21	00-274231-00019	Shaft	1
22	00-274231-00018	Gear – 60 Hz.	1
23	00-274231-00027	Gear – 50 Hz.	1
24	00-274231-00015	Needle Bearing	1
25	00-274231-00017	Gear – 60 Hz.	1
26	00-274231-00026	Gear – 50 Hz.	1
27	00-274231-00010	Output Shaft	1
28	00-274231-00008	Screw – Socket Head	8
29	00-274231-00016	Case	1

* Refer to Page 12, Items 1 thru 4, for Conveyor Drive Motor and Gear Case.



CONVEYOR DRIVE – MOTOR PARTS (BISON – 1/4 Hp.)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-50735			
1	00-274231-00045	Housing Assy. (Incls. Needle Bearings)	1
2	00-274231-00049	Ball – 1/4 Dia.	5
3	00-274231-00050	Gear Assy. – Intermediate	1
4	00-274231-00051	Gear Assy. – High Speed	1
5	00-274231-00052	Stop Device Kit (Set of Spacer Washers)	1
6	00-274231-00044	Adaptor Assy. (Incls. Needle Bearings)	1
7	00-274231-00040	Motor – 60 Hz., 3 Ph. (Incls. Items 6 thru 11)	1
8	00-274231-00041	Motor – 50/60 Hz., 1 Ph. (Incls. Items 6 & 11)	1
9	00-274231-00042	Motor – 50 Hz., 3 Ph. (Incls. Items 6 & 11)	1
10	00-274231-00053	Screw – Torx	9
11	00-274231-00054	Seal – Motor Shaft	1
12	00-274231-00047	Gasket	1
13	00-274231-00048	Gear Assy. – Output Shaft (Incls. Item 14)	1
14	00-274231-00056	Ball Bearing	1
15	00-274231-00046	Seal – Output Shaft	1
	00-270930-00001	Motor – Conveyor Drive (208-240/480 V., 60 Hz., 3 Ph.) (Incls. Items 1 thru 7, 10 thru 15)	1
	00-270930-00002	Motor – Conveyor Drive (208-240 V., 60 Hz., 1 Ph.) (Incls. Items 1 thru 6, 8, & 10 thru 15)	1
	00-270930-00003	Motor – Conveyor Drive (200-240 V., 50 Hz., 1 Ph.) (Incls. Items 1 thru 6, 8, & 10 thru 15)	1
	00-270930-00004	Motor – Conveyor Drive (200-240/380-415 V., 50 Hz., 3 Ph.) (Incls. Items 1 thru 6 & 9 thru 15)	1

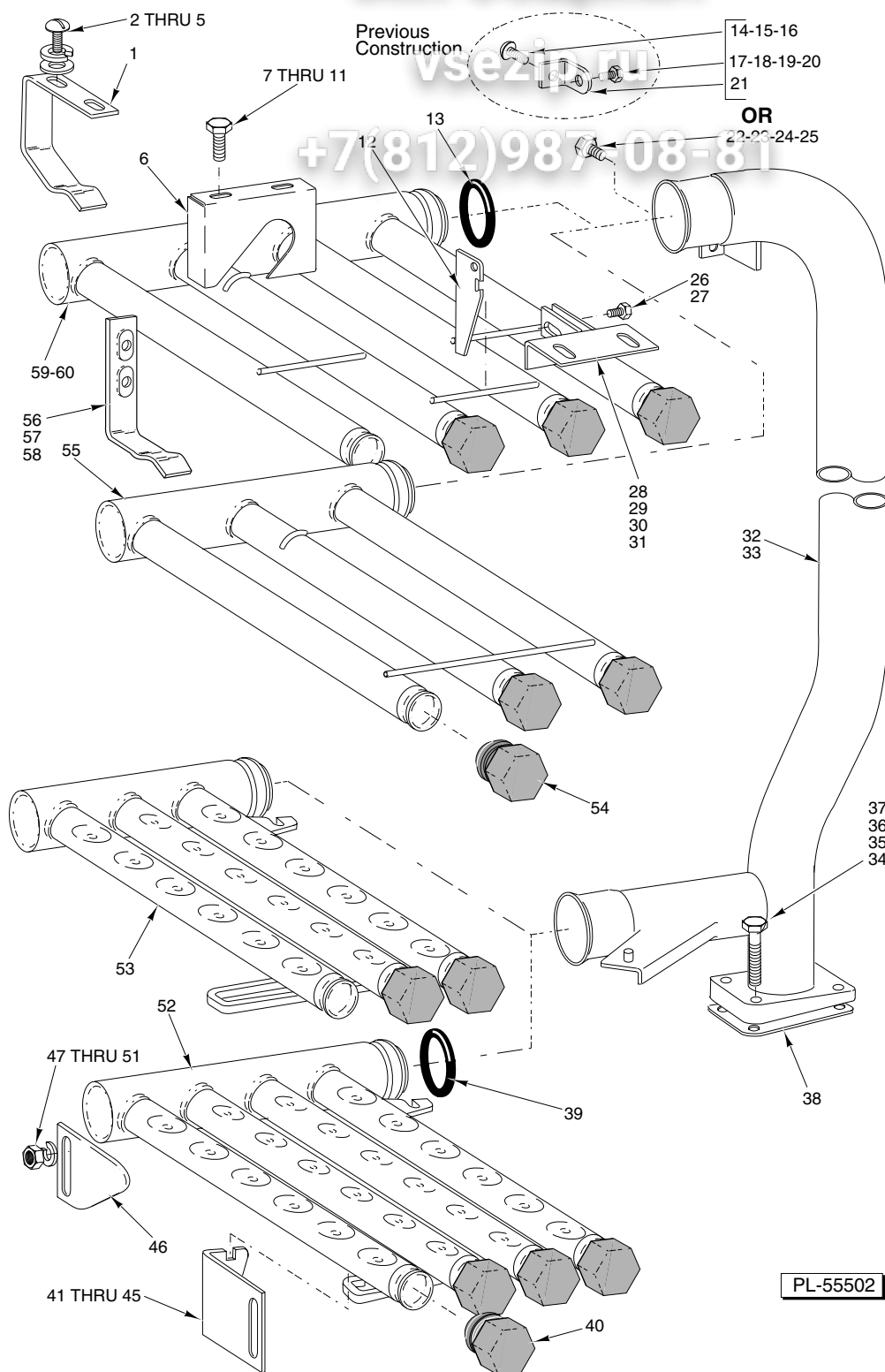


TRACK AND CRADLE (WASH SECTION)

TRACK AND CRADLE
(WASHER SECTION)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55295			
1	00-436873-00001	Rack Track	2
2	-	Rack Track (Not Available) (Order *** Below)	2
3	00-270977	Roller	4
4	WS-018-04	Washer	4
*5	WS-018-04	Washer	6
*6	SC-041-31	Cap Screw $\frac{3}{16}$ -16 x $1\frac{1}{4}$ Hex Hd.	6
7	SC-041-10	Cap Screw $\frac{5}{16}$ -18 x $\frac{5}{8}$ Hex Hd.	AR
8	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	8
9	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	8
10	SC-041-11	Cap Screw $\frac{5}{16}$ -18 x $\frac{3}{4}$ Hex Hd. (SST)	8
11	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	AR
12	WS-017-08	Washer	AR
13	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	AR
14	00-271074	Baffle – Lower (R-L Only)	1
*15	WL-006-28	Lockwasher $\frac{3}{8}$ Medium	6
*16	NS-046-09	Stop Nut $\frac{3}{8}$ -16 Elastic	6
17	-	Cradle (Not Available) (order one of the ** Below & ***; also order Item 29 & 31)	AR
*18	00-436704-00001	Dog (Front R-L) (Rear L-R)	3
*19	00-436704-00002	Dog – Not Shown (Front L-R) (Rear R-L)	3
*20	00-436703-00001	Dog (Front R-L) (Rear L-R) (Service for “Z” Bent Cradles Only)	3
*21	00-436703-00002	Dog (Front L-R) (Rear R-L) (Service for “Z” Bent Cradles Only)	3
*22	00-270983	Spacer	6
23	00-473231	Slider – Large	4
24	SC-041-14	Cap Screw $\frac{5}{16}$ -18 x $1\frac{1}{8}$ Hex Hd. (SST)	8
25	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	8
26	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	8
27	00-436928	Cradle	1
28	00-271012	Baffle – Cradle Upper	AR
29	SC-041-13	Cap Screw $\frac{5}{16}$ -18 x 1 Hex Hd. (Mounts Front Track)	2
30	SC-041-11	Cap Screw $\frac{5}{16}$ -18 x $\frac{3}{4}$ Hex Hd. (SST)	10
31	WS-017-01	Washer	20
32	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	14
33	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	14
34	00-437047	Deflector – Silverware	1
35	SC-127-91	Mach. Screw $\frac{1}{4}$ -20 x $\frac{5}{8}$ Flat Hd. (SST)	2
36	WS-003-47	Washer	2
37	WL-006-17	Lockwasher $\frac{1}{4}$ Medium	2
38	NS-015-01	Nut $\frac{1}{4}$ -20 Hex (SST)	2
39	00-328789	Rack Track (C54A)	2
40	SC-041-12	Cap Screw $\frac{5}{16}$ -18 x $\frac{7}{8}$ Hex Hd.	4
41	SC-041-11	Cap Screw $\frac{5}{16}$ -18 x $\frac{3}{4}$ Hex Hd. (SST)	4
42	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	8
43	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	8
44	00-328793	Cradle (C54A)	1
45	00-274559	Screw – Connecting (C54A)	2
46	WS-017-01	Washer	4
47	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	4
48	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	4
49	SC-041-31	Cap Screw $\frac{3}{8}$ -16 x $1\frac{1}{4}$ Hex Hd.	2
50	WS-018-04	Washer	2
51	00-436704-00001	Dog (Front R-L) (Rear L-R) (C54A)	1
52	00-436704-00002	Dog (Front L-R) (Rear R-L) (C54A)	1
53	00-270983	Spacer	2
54	NS-046-09	Stop Nut $\frac{3}{8}$ -16 Elastic	2
55	WL-006-28	Lockwasher $\frac{3}{8}$ Medium	2
56	00-473231	Slider – Large (C54A)	2
57	SC-041-15	Cap Screw $\frac{5}{16}$ -18 x $1\frac{1}{4}$ Hex Hd.	4
58	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	4
59	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	4
60	00-328795-00001	Support – Tank (C54A)	1
61	00-328790	Drive Bracket (C54A)	1
62	SC-041-12	Cap Screw $\frac{5}{16}$ -18 x $\frac{7}{8}$ Hex Hd.	4
63	WS-017-01	Washer	2
64	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	4
65	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	4
**	00-436927-00001	Cradle & Dog Assy. R-L (Standard Racks Only) (Incls. Items 5, 6, 15, 16, 18, 19, 22, & 27) ...	1
**	00-436927-00002	Cradle & Dog Assy. L-R (Standard Racks Only) (Incls. Items 5, 6, 15, 16, 18, 19, 22, & 27) ...	1
***	00-436968	Rack Track Assy. (Incls. Items 1 & 23 thru 26)	2
	00-328794	Cradle & Dog Assy. (C54A) (Incls. Items 44 & 49 thru 59)	1

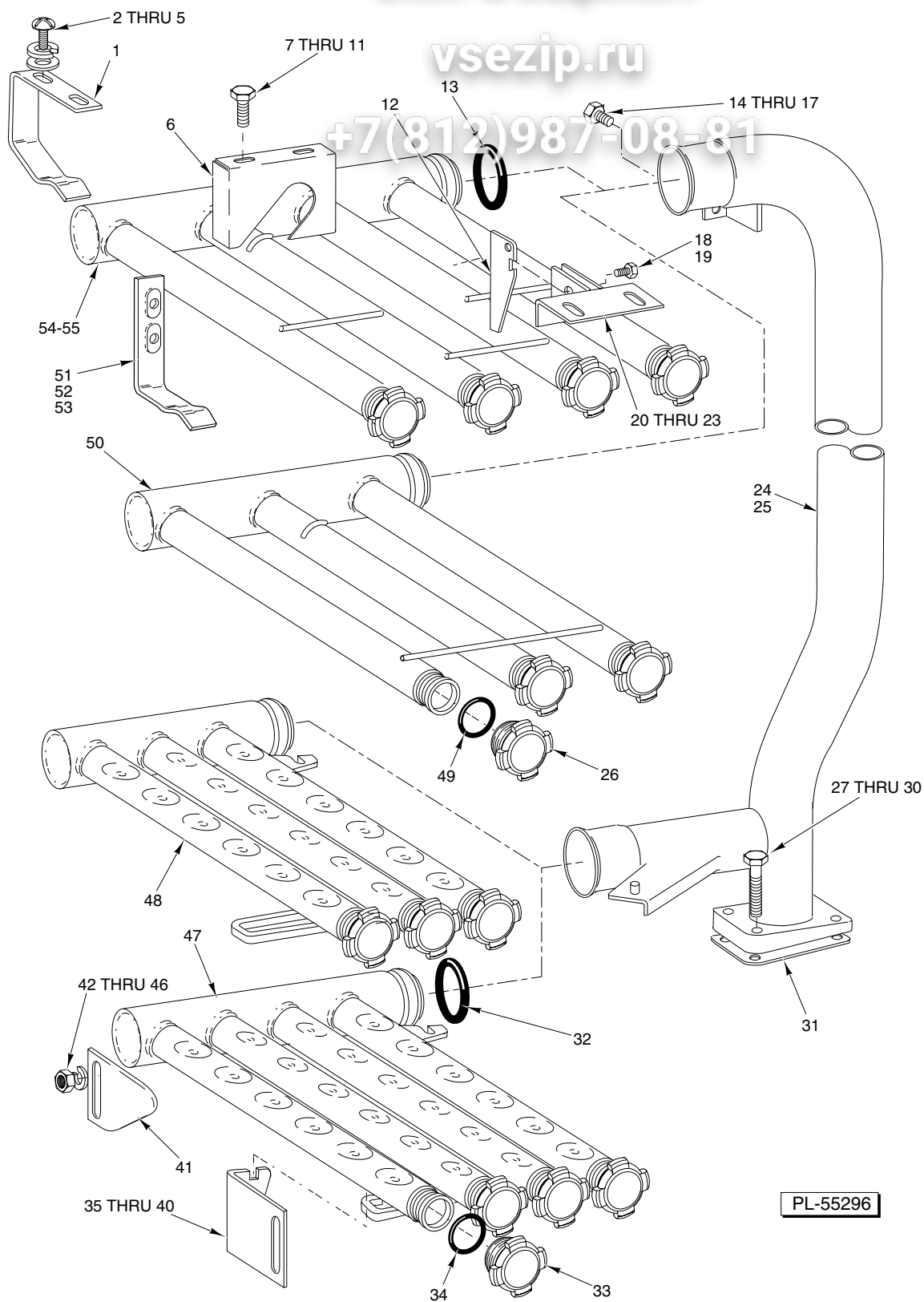
* Quantities listed are for 20 x 20 racks.



WASH ARMS AND TUBES (WASH SECTION – PREVIOUS CONSTRUCTION)

WASH ARMS AND TUBES (WASH SECTION – PREVIOUS CONSTRUCTION)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55502			
1	00-271026	Hanger – Upper Wash Arm	AR
2	SC-053-42	Mach. Screw 1/4-20 x 5/8 Truss Hd. (SST)	AR
3	WS-022-01	Washer	AR
4	WL-006-17	Lockwasher 1/4 Medium	AR
5	NS-015-01	Nut 1/4-20 Hex (SST)	AR
6	00-271029	Guide – Upper Wash Arm	1
7	SC-041-11	Cap Screw 5/16-18 x 3/4 Hex Hd. (SST)	2
8	WS-017-01	Washer	2
9	WS-017-08	Washer	2
10	WL-006-23	Lockwasher 5/16 Medium (SST)	2
11	NS-015-11	Nut 5/16-18 Hex	2
12	00-289760	Latch	1
13	00-067500-00110	O-Ring	1
14	SC-053-42	Mach. Screw 1/4-20 x 5/8 Truss Hd. (SST)	AR
15	WL-006-17	Lockwasher 1/4 Medium	AR
16	NS-015-01	Nut 1/4-20 Hex (SST)	AR
17	SC-041-05	Cap Screw 1/4-20 x 5/8 Hex Hd. (SST)	AR
18	WS-022-01	Washer	AR
19	WL-006-17	Lockwasher 1/4 Medium	AR
20	NS-015-01	Nut 1/4-20 Hex (SST)	AR
21	00-185732	Bracket	AR
22	SC-041-01	Cap Screw 1/4-20 x 3/4 Hex Hd. (SST)	1
23	WS-022-01	Washer	2
24	WL-006-17	Lockwasher 1/4 Medium	1
25	NS-015-01	Nut 1/4-20 Hex (SST)	1
26	SC-041-09	Cap Screw 5/16-18 x 1/2 Hex Hd.	2
27	NS-031-19	Stop Nut 1/4-20 Elastic (SST)	2
28	00-271031	Bracket	1
29	WS-017-08	Washer	2
30	WL-006-23	Lockwasher 5/16 Medium (SST)	2
31	NS-015-11	Nut 5/16-18 Hex	2
32	00-274057	Wash Pipe (26 1/8 Door Height)	1
33	00-274721	Wash Pipe (32 1/8 Door Height)	1
34	SC-041-18	Cap Screw 5/16-18 x 1 3/4 Hex Hd. (SST)	4
35	WS-017-08	Washer	8
36	WL-006-23	Lockwasher 5/16 Medium (SST)	4
37	NS-015-11	Nut 5/16-18 Hex	4
38	00-270968	Gasket – Wash Pipe	1
39	00-067500-00110	O-Ring	1
40	00-435871	Plug – Wash Arm	AR
41	00-271034	Catch – Adjustable	1
42	NS-015-11	Nut 5/16-18 Hex	2
43	WL-006-23	Lockwasher 5/16 Medium (SST)	2
44	WS-017-08	Washer	2
45	SC-041-11	Cap Screw 5/16-18 x 3/4 Hex Hd. (SST)	2
46	00-274222	Support – Adjustable	1
47	SC-041-13	Cap Screw 5/16-18 x 1 Hex Hd. (AW Series)	2
48	SC-041-11	Cap Screw 5/16-18 x 3/4 Hex Hd. (SST) (A Series)	2
49	WL-006-23	Lockwasher 5/16 Medium (SST)	2
50	WS-017-08	Washer	2
51	NS-015-11	Nut 5/16-18 Hex	AR
52	00-271035	Wash Arm – Lower (A Series)	1
53	00-437065	Wash Arm – Lower (AW Series)	1
54	00-435871	Plug – Wash Arm	AR
55	00-436945	Wash Arm – Upper (R-L & L-R) (AW Series)	1
56	00-436947-00001	Hanger (AW Series)	1
57	SC-041-50	Cap Screw 1/4-20 x 1/2 Hex Hd. (AW Series)	2
58	WL-006-17	Lockwasher 1/4 Medium (AW Series)	2
59	00-271040	Wash Arm – Upper (R-L) (A Series)	1
60	00-271831	Wash Arm – Upper (L-R) (A Series)	1

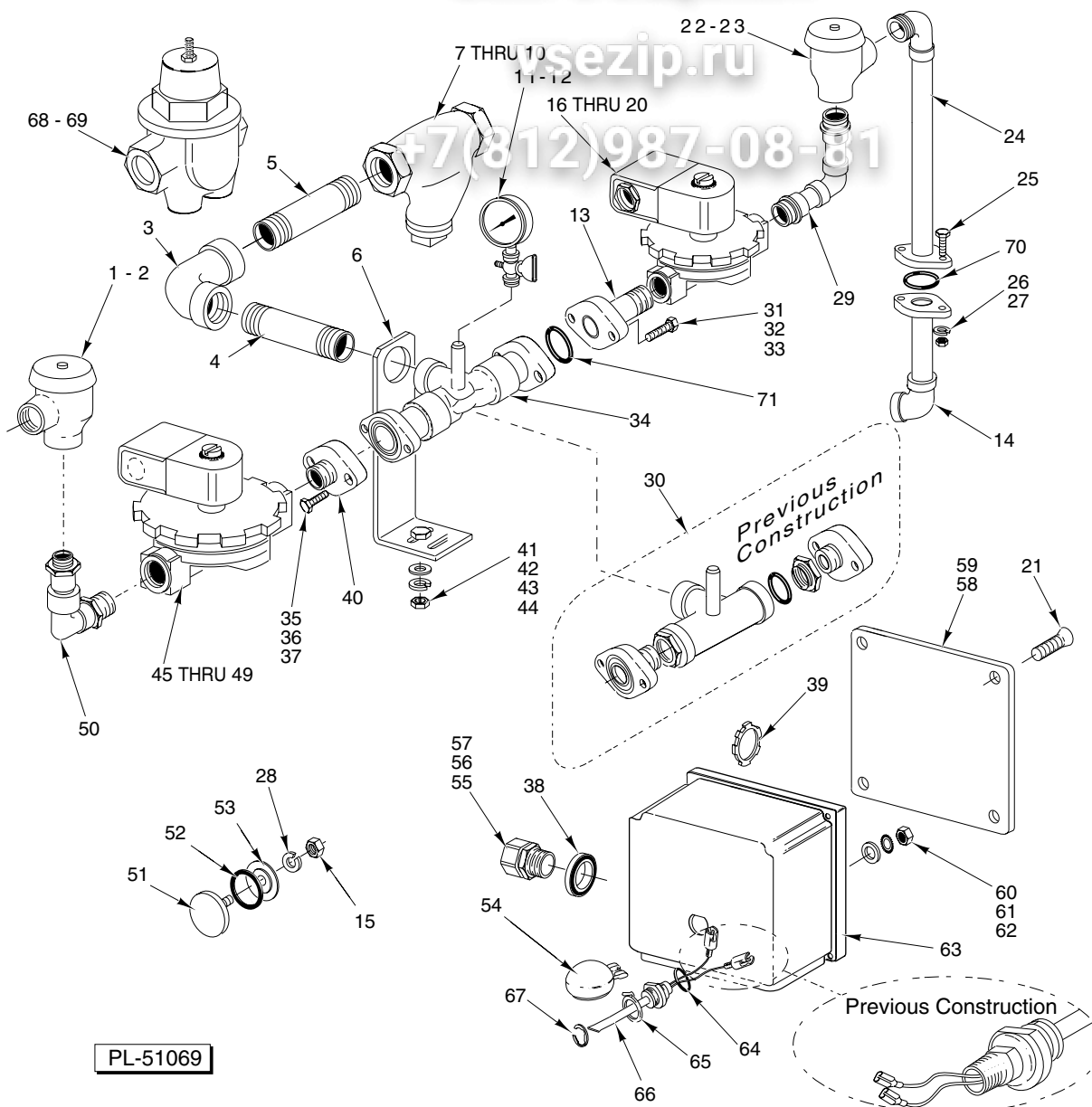


PL-55296

WASH ARMS AND TUBES (WASH SECTION)

WASH ARMS AND TUBES
(WASH SECTION)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55296			
1	00-271026	Hanger – Upper Wash Arm	AR
2	SC-125-85	Mach. Screw 1/4-20 x 5/8 Truss Hd. (SST)	AR
3	WS-022-01	Washer	AR
4	WL-006-17	Lockwasher 1/4 Medium	AR
5	NS-015-01	Nut 1/4-20 Hex (SST)	AR
6	00-436007	Guide – Upper Wash Arm	1
7	SC-041-11	Cap Screw 5/16-18 x 3/4 Hex Hd. (SST)	2
8	WS-017-01	Washer	2
9	WS-017-08	Washer	2
10	WL-006-23	Lockwasher 5/16 Medium (SST)	2
11	NS-015-11	Nut 5/16-18 Hex	2
12	00-289760	Latch	1
13	00-067500-00110	O-Ring	1
14	SC-041-01	Cap Screw 1/4-20 x 3/4 Hex Hd. (SST)	1
15	WS-022-01	Washer	2
16	WL-006-17	Lockwasher 1/4 Medium	1
17	NS-015-01	Nut 1/4-20 Hex (SST)	1
18	SC-041-01	Cap Screw 1/4-20 x 3/4 Hex Hd. (SST)	2
19	NS-031-19	Stop Nut 1/4-20 Elastic (SST)	2
20	00-812817	Bracket	1
21	WS-017-08	Washer	2
22	WL-006-23	Lockwasher 5/16 Medium (SST)	2
23	NS-015-11	Nut 5/16-18 Hex	2
24	00-329595	Wash Pipe (26 1/8 Door Height)	1
25	00-329597	Wash Pipe (32 1/8 Door Height)	1
26	00-475589	Plug – Wash Arm	AR
27	NS-015-11	Nut 5/16-18 Hex	4
28	WL-006-23	Lockwasher 5/16 Medium (SST)	4
29	WS-017-08	Washer	8
30	SC-041-18	Cap Screw 5/16-18 x 1 3/4 Hex Hd. (SST)	4
31	00-270968	Gasket – Wash Pipe	1
32	00-067500-00110	O-Ring	1
33	00-475589	Plug – Wash Arm	AR
34	00-067500-00127	O-Ring	AR
35	00-436939-00002	Catch – Adjustable (RH)	1
36	00-436939-00001	Catch – Adjustable (LH)	1
37	NS-015-11	Nut 5/16-18 Hex	2
38	WL-006-23	Lockwasher 5/16 Medium (SST)	2
39	WS-017-08	Washer	2
40	SC-041-11	Cap Screw 5/16-18 x 3/4 Hex Hd. (SST)	2
41	00-274222	Support – Adjustable	1
42	SC-041-13	Cap Screw 5/16-18 x 1 Hex Hd. (AW Series)	2
43	SC-041-11	Cap Screw 5/16-18 x 3/4 Hex Hd. (SST) (A Series)	2
44	WL-006-23	Lockwasher 5/16 Medium (SST)	2
45	WS-017-08	Washer	2
46	NS-015-11	Nut 5/16-18 Hex	AR
47	00-749405	Wash Arm – Lower (A Series)	1
48	00-749418	Wash Arm – Lower (AW Series)	1
49	00-067500-00127	O-Ring	AR
50	00-749419	Wash Arm – Upper (R-L & L-R) (AW Series)	1
51	00-436947-00001	Hanger (AW Series)	1
52	SC-041-50	Cap Screw 1/4-20 x 1 1/2 Hex Hd. (AW Series)	2
53	WL-006-17	Lockwasher 1/4 Medium (AW Series)	2
54	00-749406	Wash Arm – Upper (R-L) (A Series)	1
55	00-749407	Wash Arm – Upper (L-R) (A Series)	1



FILL AND OUTSIDE RINSE PIPING (PREVIOUS CONSTRUCTION)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-51069			
1	00-277112	Vacuum Breaker (3/4)	1
2	00-118270	Service Kit – Vacuum Breaker (Float & Seal Assy.)	1
3	FP-015-23	Elbow – Pipe 3/4 x 90 Deg. (Brass)	1
4	FP-041-88	Nipple 3/4 x 5 Lg. TBE (Brass)	1
5	FP-042-12	Nipple 3/4 x 8 1/4 Lg. TBE (Brass)	1
6	00-271022	Bracket	1
7	00-186922	Line Strainer (3/4) (Incls. Items 8, 9, & 10)	1
8	00-186923	Plug – Branch	1
9	00-186924	Gasket – Branch Plug	1
10	00-186925	Screen – Line Strainer	1

FILL AND OUTSIDE RINSE PIPING (Cont.)
(PREVIOUS CONSTRUCTION)

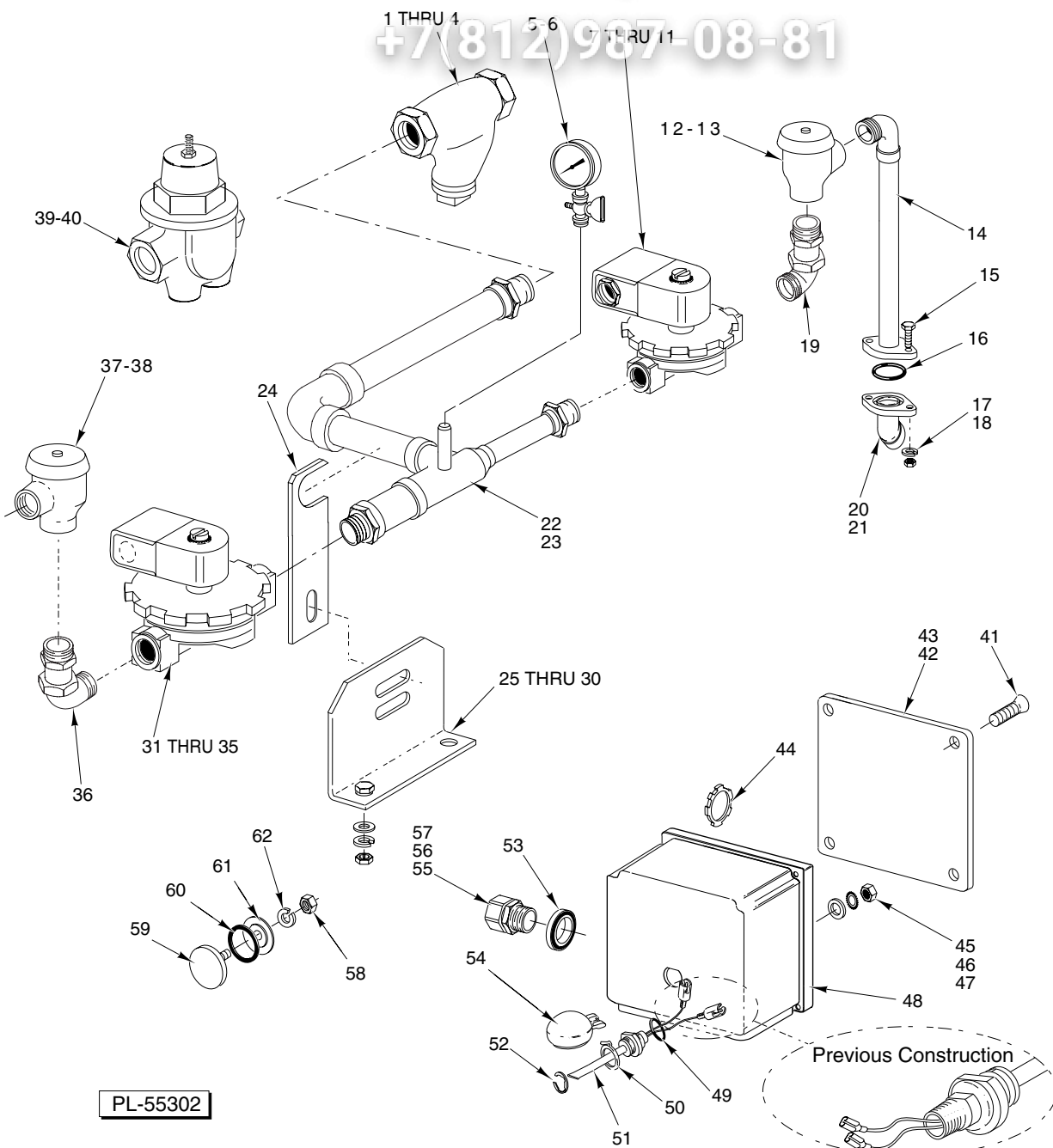
ILLUS. PL-51069	PART NO.	NAME OF PART	AMT.
11	00-328247	Gauge – Water Pressure	1
12	00-436319	Petcock 1/4	1
13	00-063262-00031	Flange & Nipple	1
14	00-271023	Piping – Inside	1
**15	NS-015-01	Nut 1/4-20 Hex (SST)	1
16	00-271006-00001	Solenoid Valve 3/8 (120 V.) (Incls. Items 18 & 20) (Fill)	1
***17	00-271006-00002	Solenoid Valve 3/8 (208-240 V.) (Incls. Items 19 & 20) (Fill)	1
18	00-271839-00001	Coil – Solenoid Valve	1
19	00-271839-00002	Coil – Solenoid Valve	1
20	00-271837	Service Kit – 1/2 Solenoid Valve	1
*21	SD-012-20	Self-Tapping Screw 8-32 x 1/2 Phil. Truss Hd., Type T	4
22	00-271008	Vacuum Breaker 3/8	1
23	00-274233	Service Kit – Vacuum Breaker	1
24	00-271007	Fill Piping – Outside	1
25	SC-041-15	Cap Screw 5/16-18 x 1 1/4 Hex Hd.	2
26	WL-006-23	Lockwasher 5/16 Medium (SST)	2
27	NS-015-11	Nut 5/16-18 Hex	2
**28	WL-006-17	Lockwasher 1/4 Medium	1
29	00-271009	Fill Piping	1
30	-	Piping – Common Connection (Not Available, Order Item 34)	1
31	SC-041-15	Cap Screw 5/16-18 x 1 1/4 Hex Hd.	2
32	WL-006-23	Lockwasher 5/16 Medium (SST)	2
33	NS-015-11	Nut 5/16-18 Hex	2
34	00-435074	Piping – Common Connection	1
35	SC-041-15	Cap Screw 5/16-18 x 1 1/4 Hex Hd.	2
36	WL-006-23	Lockwasher 5/16 Medium (SST)	2
37	NS-015-11	Nut 5/16-18 Hex	2
*38	FE-008-10	1/2 Gasket Assy.	2
*39	FE-006-07	Lock Nut 1/2 (Cnd.)	1
40	00-063262-00006	Flange & Nipple	1
41	NS-015-11	Nut 5/16-18 Hex	2
42	WL-006-23	Lockwasher 5/16 Medium (SST)	2
43	WS-029-05	Washer	2
44	SC-041-10	Cap Screw 5/16-18 x 5/8 Hex Hd.	2
45	00-271002-00001	Solenoid Valve 3/4 (120 V.) (Incls. Items 47 & 49) (Rinse)	1
***46	00-271002-00002	Solenoid Valve 3/4 (208-240 V.) (Incls. Items 48 & 49) (Rinse)	1
47	00-271839-00001	Coil – Solenoid Valve (120 V.)	1
48	00-271839-00002	Coil – Solenoid Valve (208-240 V.)	1
49	00-271838	Service Kit – 3/4 Solenoid Valve	1
50	00-271001	Piping – Final Rinse	1
**51	00-119244	Cap & Stud Assy.	1
**52	00-067500-00031	O-Ring	1
**53	00-119254	Retainer – Cap & Stud	1
*54	00-122674	Float Assy.	1
*55	FE-006-45	Connector – Straight 1/2 (Thinwall)	1
*56	FE-024-49	Connector – Straight 1/2 (Thinwall)	1
*57	FE-006-05	Lock Nut 1/2	1
*58	00-112007	Gasket	1
*59	00-288465	Lid & Gasket Assy. (Incls. Item 58)	1
*60	NS-018-28	Jam Nut 1/2-20 Hex	1
*61	WL-014-31	Lockwasher 1/2 External Shakeproof (SST)	1
*62	WS-010-40	Washer – Thrust	1
*63	00-270926	Junction Box – Auto Fill (RH) (R-L)	1
*64	00-067500-00072	O-Ring	1
*65	00-112467	Retainer – Float	1
***66	00-328486	Probe & Switch Assy. (2 Wire) (Water Level) (Incls. Items 54, 64, & 65)	1
*67	RR-010-13	Retaining Ring	1
68	00-119611	Valve – Pressure Regulating 3/4"	1
69	00-289091-00001	Kit – Service	1
70	00-067500-00012	O-Ring	1
71	00-067500-00012	O-Ring	2

* C54A, 44A, & AW.

** CRS76A, 66A/AW & CPW90A, 80A/AW.

*** Used on machines W/O 120 V. pilot circuit.

**** Must order two jumper wires, Part #328758.



FILL AND OUTSIDE RINSE PIPING (CURRENT CONSTRUCTION)

FILL AND OUTSIDE RINSE PIPING (CURRENT CONSTRUCTION)

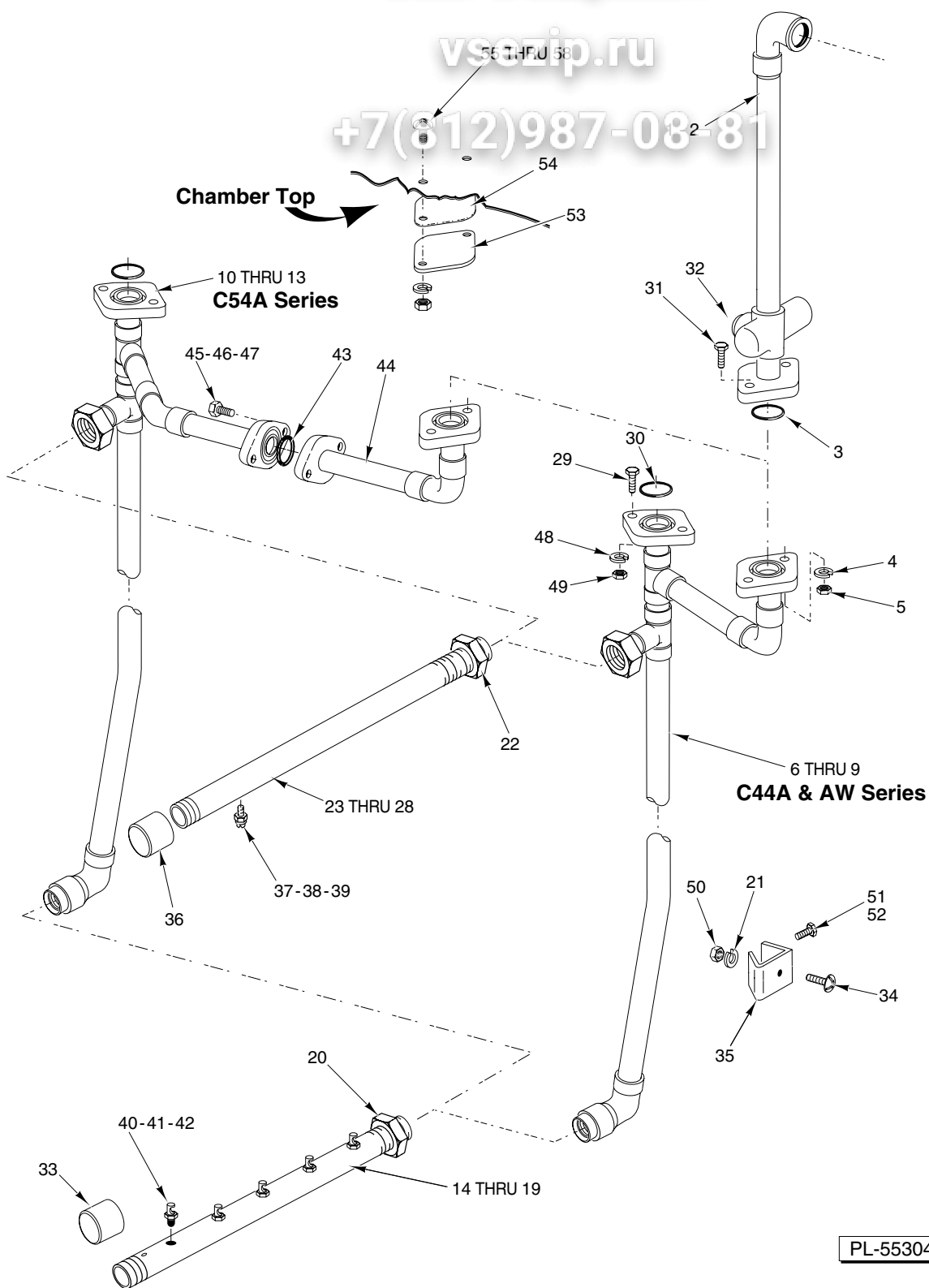
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55302			
1	00-186922	Line Strainer (3/4) (Incls. Items 2, 3, & 4)	1
2	00-186923	Plug – Branch	1
3	00-186924	Gasket – Branch Plug	1
4	00-186925	Screen – Line Strainer	1
5	00-328247	Gauge – Water Pressure	1
6	00-436319	Petcock 1/4	1
7	00-271006-00001	Solenoid Valve 3/8 (120 V.) (Incls. Items 9 & 11)	1
***8	00-271006-00002	Solenoid Valve 3/8 (208-240 V.) (Incls. Items 10 & 11)	1
9	00-271839-00001	Coil – Solenoid Valve	1
10	00-271839-00002	Coil – Solenoid Valve	1
11	00-271837	Service Kit – 1/2 Solenoid Valve	1
12	00-271008-00002	Vacuum Breaker 3/8	1
13	00-274233	Service Kit – Vacuum Breaker	1
14	00-329609	Fill Piping – Outside	1
15	SC-041-15	Cap Screw 5/16-18 x 1 1/4 Hex Hd.	2
16	00-067500-00012	O-Ring	1
17	WL-006-23	Lockwasher 5/16 Medium (SST)	2
18	NS-015-11	Nut 5/16-18 Hex	2
19	00-328765	Adapter – Elbow	1
20	00-435972-00002	Piping – Inside (RH)	1
21	00-435972-00001	Piping – Inside (LH)	1
22	00-812946-00001	Piping Sub-Assy. R-L	1
23	00-812946-00002	Piping Sub-Assy. L-R	1
24	00-435967	Plate – Fill Piping	1
25	00-435974	Bracket – Fill Piping	1
26	SC-041-12	Cap Screw 5/16-18 x 7/8 Hex Hd.	2
27	SC-041-11	Cap Screw 5/16-18 x 3/4 Hex Hd. (SST)	2
28	WS-029-05	Washer	6
29	WL-006-23	Lockwasher 5/16 Medium (SST)	4
30	NS-015-11	Nut 5/16-18 Hex	4
31	00-271002-00001	Solenoid Valve 3/4 (120 V.) (Incls. Items 33 & 35)	1
***32	00-271002-00002	Solenoid Valve 3/4 (208-240 V.) (Incls. Items 34 & 35)	1
33	00-271839-00001	Coil – Solenoid Valve	1
34	00-271839-00002	Coil – Solenoid Valve	1
35	00-271838	Service Kit – 3/4 Solenoid Valve	1
36	00-328764	Adapter Elbow 3/4 x 90 Deg.	1
37	00-277112-00003	Vacuum Breaker	1
38	00-118270	Service Kit – Vacuum Breaker (Float & Seal Assy.)	1
39	00-119611	Valve – Pressure Regulating 3/4"	1
40	00-289091-00001	Kit – Repair (Pressure Regulating Valve)	1
*41	SD-012-20	Self-Tapping Screw 8-32 x 1/2 Phil. Truss Hd., Type T	4
*42	00-288465	Lid & Gasket Assy. (Incls. Item 43)	1
*43	00-112007	Gasket	1
*44	FE-006-07	Lock Nut 1/2 (Cnd.)	1
*45	NS-018-28	Jam Nut 1/2-20 Hex	1
*46	WL-014-31	Lockwasher 1/2 External Shakeproof (SST)	1
*47	WS-010-40	Washer – Thrust	1
*48	00-270926	Junction Box – Auto Fill (RH) (R-L)	1
*49	00-067500-00072	O-Ring	1
*50	00-112467	Retainer – Float	1
****51	00-328486	Probe & Switch Assy. (Water Level) (Incls. Items 49, 50, & 54)	1
*52	RR-010-13	Retaining Ring	1
*53	FE-008-10	1/2 Gasket Assy.	2
*54	00-122674	Float Assy.	1
*55	FE-006-45	Connector – Straight 1/2 (Thinwall)	1
*56	FE-024-49	Connector – Straight 1/2 (Thinwall)	1
*57	FE-006-05	Lock Nut 1/2	1
*58	NS-015-01	Nut 1/4-20 Hex (SST)	1
**59	00-119244	Cap & Stud Assy.	1
**60	00-067500-00031	O-Ring	1
**61	00-119254	Retainer – Cap & Stud	1
**62	WL-006-17	Lockwasher 1/4 Medium	1

* C54A, 44A, & AW.

** CRS76A, 66A/AW & CPW90A, 80A/AW.

*** Used on machines W/O 120 V. pilot circuit.

**** Must order two jumper wires, Part #328758.

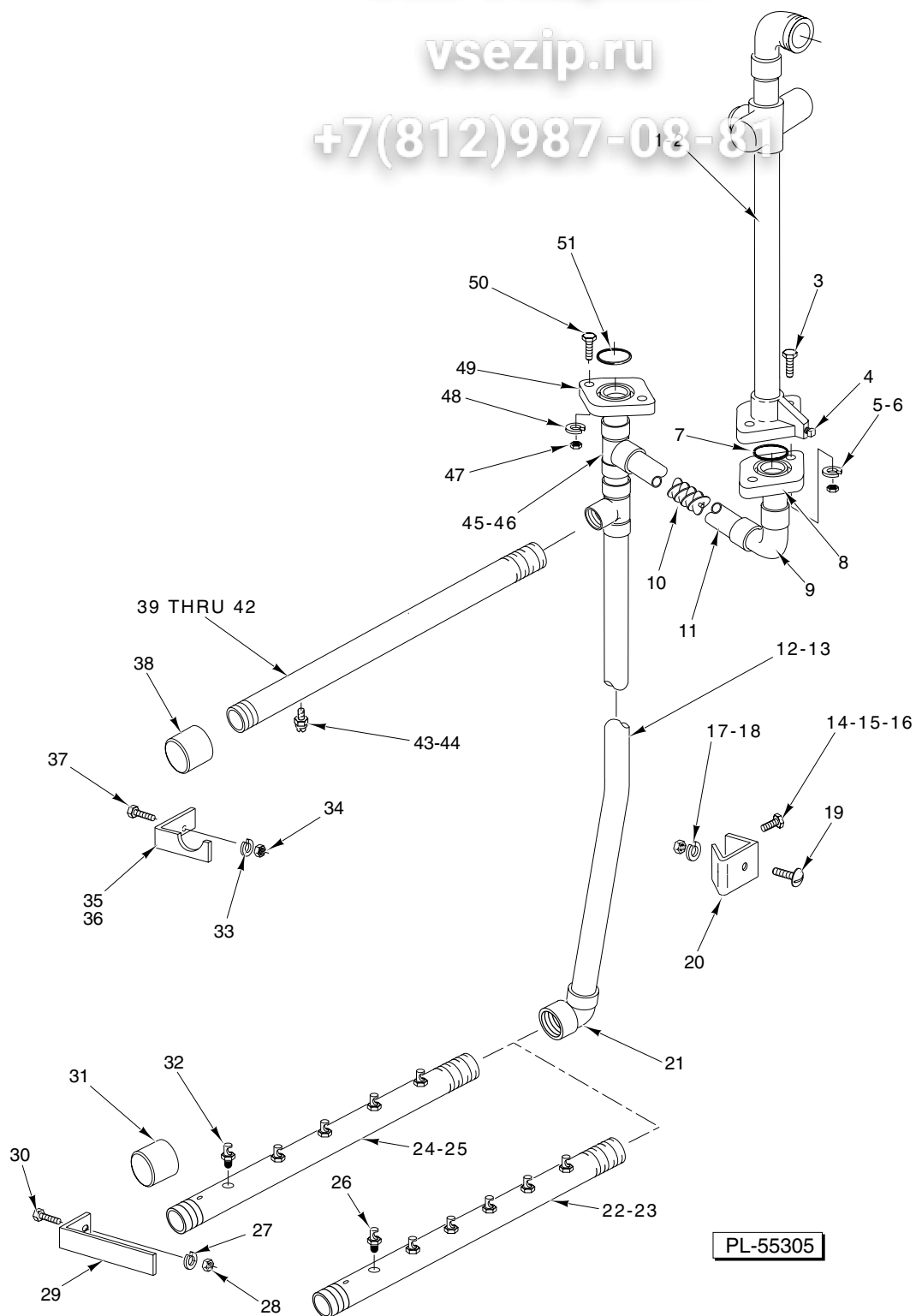


INSIDE METALLIC RINSE PIPING

INSIDE METALLIC RINSE PIPING

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55304			
1	00-271004	Final Rinse Outside Piping (R-L)	1
2	00-329610-00002	Final Rinse Outside Piping (L-R)	1
3	00-067500-00012	O-Ring	2
4	WL-006-23	Lockwasher ⁵ / ₁₆ Medium (SST)	2
5	NS-015-11	Nut ⁵ / ₁₆ -18 Hex	2
6	00-271010-00001	Final Rinse Inside Piping (R-L) (26 ¹ / ₈ Door Height) (C44A & AW)	1
7	00-271010-00002	Final Rinse Inside Piping (L-R) (26 ¹ / ₈ Door Height) (C44A & AW)	1
8	00-274707-00001	Final Rinse Inside Piping (R-L) (32 ¹ / ₈ Door Height) (C44A & AW)	1
9	00-274707-00002	Final Rinse Inside Piping (L-R) (32 ¹ / ₈ Door Height) (C44A & AW)	1
***10	00-328805-00001	Final Rinse Inside Piping (R-L) (26 ¹ / ₈ Door Height)	1
***11	00-328805-00002	Final Rinse Inside Piping (L-R) (26 ¹ / ₈ Door Height)	1
***12	00-328812-00001	Final Rinse Inside Piping (R-L) (32 ¹ / ₈ Door Height)	1
***13	00-328812-00002	Final Rinse Inside Piping (L-R) (32 ¹ / ₈ Door Height)	1
**14	00-328058-00001	Lower Rinse Arm (R-L) 6 Nozzles (Incls. Items 20, 33, & 40)	1
**15	00-328058-00002	Lower Rinse Arm (L-R) 6 Nozzles (Incls. Items 20, 33, & 40)	1
*16	00-271027-00001	Lower Rinse Arm (R-L) 5 Nozzles (Incls. Items 20, 33, & 41)	1
*17	00-271027-00002	Lower Rinse Arm (L-R) 5 Nozzles (Incls. Items 20, 33, & 41)	1
***18	00-328807-00001	Lower Rinse Arm (R-L) 5 Nozzles (Incls. Items 20, 33, & 42)	1
***19	00-328807-00002	Lower Rinse Arm (L-R) 5 Nozzles (Incls. Items 20, 33, & 42)	1
20	FP-030-27	Lock Nut ¹ / ₂ NPSL Pipe (Brass)	1
21	WL-006-23	Lockwasher ⁵ / ₁₆ Medium (SST)	1
22	FP-030-27	Lock Nut ¹ / ₂ NPSL Pipe (Brass)	1
**23	00-437063-00001	Upper Rinse Arm (R-L) 6 Nozzles (Incls. Items 22, 36, & 38)	1
**24	00-437063-00002	Upper Rinse Arm (L-R) 6 Nozzles (Incls. Items 22, 36, & 38)	1
*25	00-271088-00001	Upper Rinse Arm (R-L) 6 Nozzles (Incls. Items 22, 36, & 37)	1
*26	00-271088-00002	Upper Rinse Arm (L-R) 6 Nozzles (Incls. Items 22, 36, & 37)	1
***27	00-328808-00001	Upper Rinse Arm (R-L) 6 Nozzles (Incls. Items 22, 36, & 39)	1
***28	00-328808-00002	Upper Rinse Arm (L-R) 6 Nozzles (Incls. Items 22, 36, & 39)	1
29	SC-053-18	Mach. Screw ⁵ / ₁₆ -18 x ⁷ / ₈ Truss Hd. (SST)	2
30	00-067500-00012	O-Ring	1
31	SC-041-15	Cap Screw ⁵ / ₁₆ -18 x 1 ¹ / ₄ Hex Hd.	2
32	00-119127	Pipe Plug ¹ / ₈ Sq. Hd.	1
33	FP-029-08	Pipe Cap ¹ / ₂ (Brass)	1
34	SC-127-93	Mach. Screw ⁵ / ₁₆ -18 x ¹ / ₂ Truss Hd. (SST)	1
35	00-274058	Bracket	1
36	FP-029-08	Pipe Cap ¹ / ₂ (Brass)	1
*37	00-081812	Nozzle – Rinse (Brass) (0.078 Dia. Orifice)	6
**38	00-081812-00003	Nozzle – Rinse (Brass) (0.036 Dia. Orifice)	6
***39	00-081812-00004	Nozzles – Rinse (Brass) (0.094 Dia. Orifice)	6
**40	00-328059	Nozzle – Rinse (Brass) (0.041 Dia. Orifice)	6
*41	00-022731-00003	Nozzle – Rinse (SST) #50 Drill (0.070 Dia. Orifice)	5
***42	00-022731-00002	Nozzles – Rinse (SST) (0.093 Dia. Orifice)	5
***43	00-067500-00012	O-Ring	2
***44	00-328806	Connector – Rinse Piping	1
***45	SC-041-15	Cap Screw ⁵ / ₁₆ -18 x 1 ¹ / ₄ Hex Hd.	2
***46	WL-006-23	Lockwasher ⁵ / ₁₆ Medium (SST)	2
***47	NS-015-11	Nut ⁵ / ₁₆ -18 Hex	2
48	WL-006-23	Lockwasher ⁵ / ₁₆ Medium (SST)	2
49	NS-015-11	Nut ⁵ / ₁₆ -18 Hex	2
50	NS-015-11	Nut ⁵ / ₁₆ -18 Hex	1
51	SC-125-28	Mach. Screw 10-24 x 1 Truss Hd. (SST)	1
52	NS-031-16	Stop Nut 10-24 Hex (SST)	1
***53	00-122402-00002	Flange	1
***54	00-276407	Gasket – Rinse Pipe	1
***55	SC-127-94	Mach. Screw ⁵ / ₁₆ -18 x ⁷ / ₈ Truss Hd. (SST)	2
***56	WS-029-05	Washer	2
***57	WL-006-23	Lockwasher ⁵ / ₁₆ Medium (SST)	2
***58	NS-015-11	Nut ⁵ / ₁₆ -18 Hex	2

* C44A Series
** C44AW Series
*** C54A Series

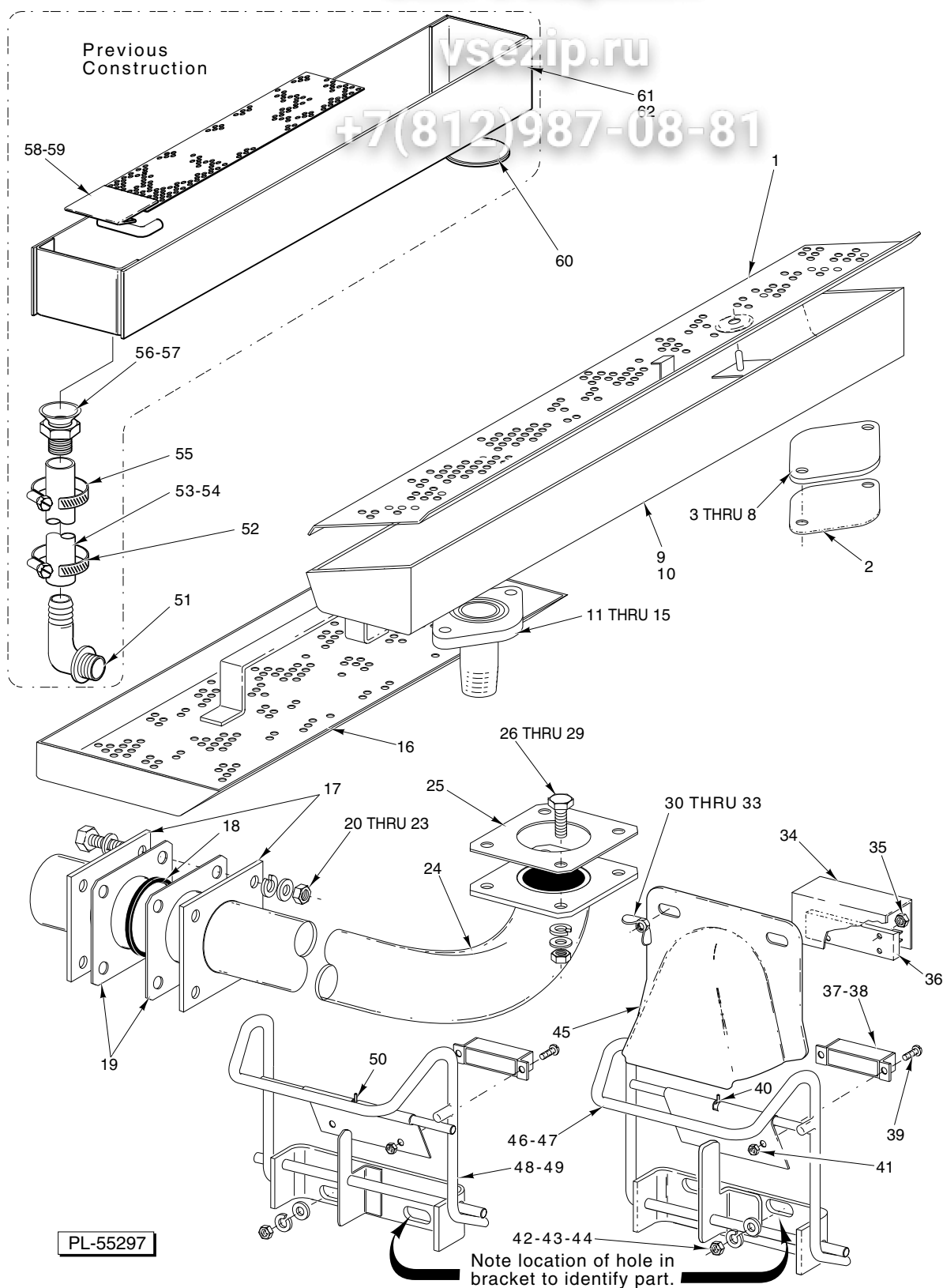


**INSIDE NON-METALLIC RINSE PIPING
(C44A AND AW SERIES)**

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7(812)987-08-81
INSIDE NON-METALLIC RINSE PIPING - 81
(C44A AND AW SERIES)

ILLUS. PL-55305	PART NO.	NAME OF PART	AMT.
1	00-329608-00001	Final Outside Rinse Piping (R-L)	1
2	00-329608-00002	Final Outside Rinse Piping (L-R)	1
3	SC-041-15	Cap Screw $\frac{5}{16}$ -18 x $1\frac{1}{4}$ Hex Hd.	2
4	00-119127	Pipe Plug $\frac{1}{8}$ Sq. Hd.	2
5	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	2
6	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	2
7	00-067500-00012	O-Ring	2
8	00-274533	Flange	1
9	00-185781	Elbow - $\frac{1}{2}$ " x 90 Deg. (PVC)	1
10	00-435070	Mixer - Spiral	1
11	00-274531-00001	Tube - Inside Rinse (6 $\frac{1}{8}$ Lg.)	1
12	00-274708	Tube - Inside Rinse (32 $\frac{1}{8}$ Door Height)	1
13	00-274536	Tube - Inside Rinse (26 $\frac{1}{8}$ Door Height)	1
14	SC-053-50	Mach. Screw 10-24 x $1\frac{1}{2}$ Truss Hd. (SST)	1
15	WL-006-07	Lockwasher #10 Medium	1
16	NS-011-18	Mach. Nut 10-24 Hex (SST)	1
17	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	1
18	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	1
19	SC-053-15	Mach. Screw $\frac{5}{16}$ -18 x $\frac{1}{2}$ Truss Hd. (SST)	1
20	00-274058	Bracket	1
21	00-185781	Elbow - $\frac{1}{2}$ " x 90 Deg. (PVC)	1
22	00-436355	Lower Rinse Arm (R-L) 6 Nozzles - C44AW (Incls. Items 19 & 26)	1
23	00-436355-00002	Lower Rinse Arm (L-R) 6 Nozzles - C44AW (Incls. Items 19 & 26)	1
24	00-274534	Lower Rinse Arm (R-L) 5 Nozzles - C44A (Incls. Items 26 & 27)	1
25	00-274534-00002	Lower Rinse Arm (L-R) 5 Nozzles - C44A (Incls. Items 26 & 27)	1
26	00-328059-00002	Nozzle - Rinse (SST)	6
27	WL-006-16	Lockwasher $\frac{1}{4}$ Light	2
28	NS-015-01	Nut $\frac{1}{4}$ -20 Hex (SST)	2
29	00-274570	Bracket	1
30	SC-128-05	Mach. Screw $\frac{1}{4}$ -20 x $\frac{1}{2}$ Fil. Hd. (SST)	2
31	00-276380-00002	Cap - Lower Rinse Arm	1
32	00-022731-00006	Nozzle - Rinse (SST) (0.035 Dia. Orifice)	5
33	WL-006-16	Lockwasher $\frac{1}{4}$ Light	2
34	NS-015-01	Nut $\frac{1}{4}$ -20 Hex (SST)	2
35	00-274532-00001	Bracket (R-L)	1
36	00-274532-00002	Bracket (L-R)	1
37	SC-024-06	Mach. Screw $\frac{1}{4}$ -20 x $\frac{1}{2}$ Fil. Hd. (SST)	2
38	00-276380-00002	Cap - Lower Rinse Arm	1
39	00-274535	Upper Rinse Arm (R-L) 6 Nozzles - C44A (Incls. Items 28 & 35)	1
40	00-274535-00002	Upper Rinse Arm (L-R) 6 Nozzles - C44A (Incls. Items 28 & 35)	1
41	00-436356	Upper Rinse Arm (R-L) 6 Nozzles - C44AW (Incls. Items 29 & 35)	1
42	00-436356-00002	Upper Rinse Arm (L-R) 6 Nozzles - C44AW (Incls. Items 29 & 35)	1
43	00-081812-00002	Nozzle - Rinse (SST) (0.078 Dia. Orifice)	6
44	00-081812-00006	Nozzle - Rinse (SST) (0.036 Dia. Orifice)	6
45	FP-085-51	Tee $\frac{1}{2}$ x $\frac{1}{2}$ x $\frac{1}{2}$ NPT Schedule 80 PVC	2
46	00-274531-00002	Tube (1 $\frac{1}{4}$ Lg.)	1
47	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	2
48	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	2
49	00-274533	Flange	1
50	SC-053-18	Mach. Screw $\frac{5}{16}$ -18 x $\frac{7}{8}$ Truss Hd. (SST)	2
51	00-067500-00012	O-Ring	1

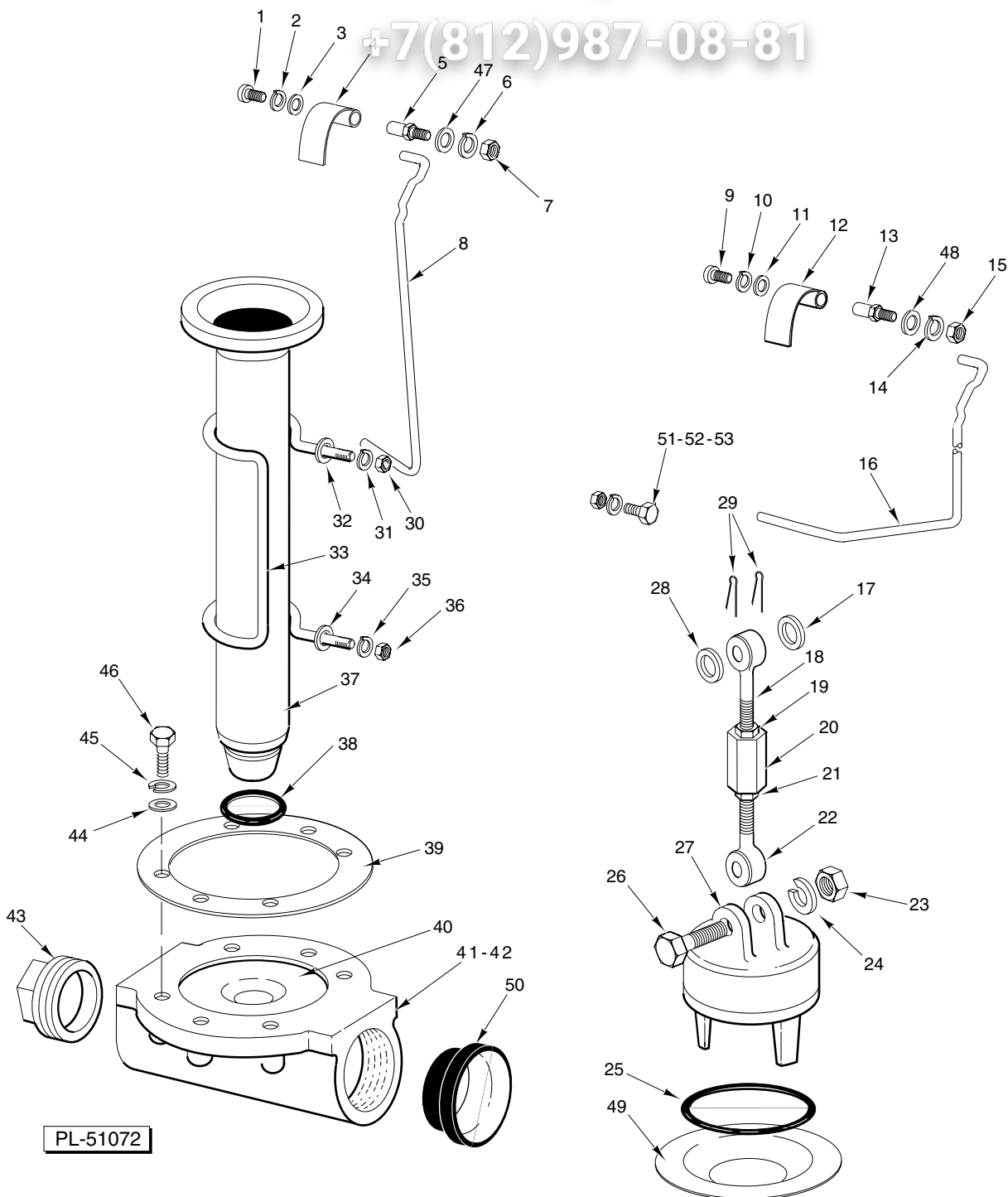


ACTUATOR MECHANISM AND RINSE DRAIN-OFF PAN

ACTUATOR MECHANISM AND RINSE DRAIN-OFF PAN

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55297			
1	00-812922-00001	Strainer	1
2	00-276407	Gasket – Rinse Pipe	1
3	00-122402-00002	Flange	1
4	SC-041-12	Cap Screw $\frac{5}{16}$ -18 x $\frac{7}{8}$ Hex Hd.	2
5	WS-029-05	Washer	2
6	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	2
7	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	2
8	00-545595	Sealer ($\frac{1}{8}$ Rd.)	AR
9	00-436828-00002	Rinse Pan Assy. (R-L)	1
10	00-436828-00001	Rinse Pan Assy. (L-R)	1
11	00-328326	Flange & Nipple Assy.	1
12	00-475056	Flange & Nipple Assy. – 1"	1
13	00-436827	Gasket	1
14	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	2
15	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	2
16	00-328803	Pan Rinse (C54A)	2
17	00-120115	Retainer – Seal	2
18	00-077621-00002	Ring – Sealing	1
19	00-120603	Gasket – Seal Retainer	2
20	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	4
21	SC-041-15	Cap Screw $\frac{5}{16}$ -18 x $1\frac{1}{4}$ Hex Hd.	4
22	WS-017-08	Washer	8
23	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	4
24	00-328798	Flowback Pipe (C54A)	1
25	00-120603	Gasket – Seal Retainer	1
26	SC-041-11	Cap Screw $\frac{5}{16}$ -18 x $\frac{3}{4}$ Hex Hd. (SST)	4
27	WS-017-08	Washer	8
28	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	4
29	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	4
*30	NS-029-01	Wing Nut $\frac{1}{4}$ -20	2
*31	WL-006-17	Lockwasher $\frac{1}{4}$ Medium	2
*32	WS-017-06	Washer	2
*33	SC-053-42	Mach. Screw $\frac{1}{4}$ -20 x $\frac{5}{8}$ Truss Hd. (SST)	AR
*34	00-270996	Insulator – Switch	1
*35	NS-031-50	Stop Nut 6-32 Hex (SST)	2
*36	00-749347	Switch – Reed Encapsulated	1
*37	00-290160	Magnet (Dot Toward Switch)	1
*38	00-290159	Retainer – Magnet	1
*39	SC-127-26	Mach. Screw 6-32 x $\frac{3}{8}$ Rd. Hd. (SST)	2
*40	PC-005-07	Cotter Pin $\frac{3}{32}$ x $\frac{1}{2}$	1
*41	NS-031-50	Stop Nut 6-32 Hex (SST)	2
*42	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	2
*43	WS-017-08	Washer	2
*44	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	2
*45	00-436835	Shroud	1
46	00-435808	Actuator (C44A/AW & C54A, Front L-R; RS & PW, Rear R-L) (Previous Construction)	AR
47	00-435809	Actuator (C44A/AW & C54A, Front R-L; RS & PW, Rear L-R) (Previous Construction)	AR
48	00-436955	Actuator (C44A/AW & C54A, R-L) (Current Construction)	1
49	00-436027	Actuator (C44A/AW & C54A, L-R) (Current Construction)	1
50	PC-005-07	Cotter Pin $\frac{3}{32}$ x $\frac{1}{2}$	1
51	FP-085-06	Elbow $\frac{3}{4}$ Hose Male to $\frac{3}{4}$ Male Pipe Thd. (PVC)	1
52	00-534177	Clamp – Hose #12	1
53	00-271013-00002	Hose – Drain (L-R)	1
54	00-271013-00001	Hose – Drain (R-L)	1
55	00-534177	Clamp – Hose #12	1
56	00-270948	Final Rinse Fitting	1
57	00-270949	Spacer – Final Rinse Fitting	1
58	00-271077	Strainer (L-R)	1
59	00-274258	Strainer (R-L)	1
60	FE-024-31	Cover – Electric Box	1
61	00-274256	Rinse Pan Assy. (R-L)	1
62	00-271843	Rinse Pan Assy. (L-R)	1

* Quantities are listed for one mechanism. Quantities will vary with machine type and side loader option.



**DRAIN UNIT
(WASH SECTION)**

**DRAIN UNIT
(WASH SECTION)**

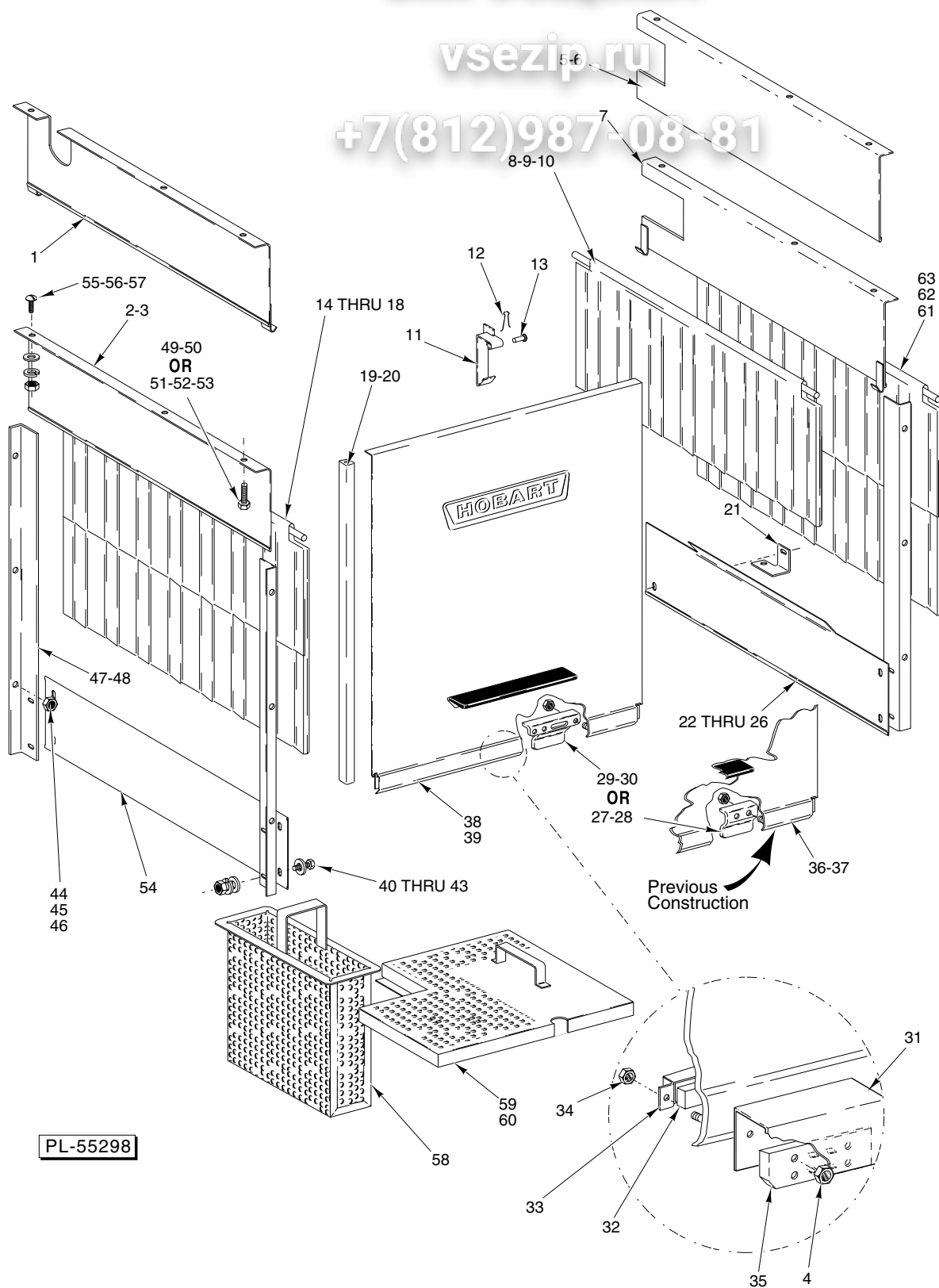
ILLUS. PL-51072	PART NO.	NAME OF PART	AMT.
1	SC-021-22	Mach. Screw 10-24 x $\frac{3}{8}$ Rd. Hd. (SST)	1
2	WL-006-07	Lockwasher #10 Medium	1
3	WS-023-34	Washer	1
4	00-271070	Drain Lever (L-R)	1
5	00-119116	Axle – Drain Lever	1
6	WL-006-17	Lockwasher $\frac{1}{4}$ Medium	1
7	NS-015-01	Nut $\frac{1}{4}$ -20 Hex (SST)	1
8	00-270953	Lift Rod Overflow	1
*9	SC-021-22	Mach. Screw 10-24 x $\frac{3}{8}$ Rd. Hd. (SST)	1
*10	WL-006-07	Lockwasher #10 Medium	1
*11	WS-023-34	Washer	1
*12	00-271070	Drain Lever (L-R)	1
*13	00-119116	Axle – Drain Lever	1
*14	WL-006-17	Lockwasher $\frac{1}{4}$ Medium	1
*15	NS-015-01	Nut $\frac{1}{4}$ -20 Hex (SST)	1
*16	00-274147	Lift Rod – Drain	1
*17	WS-017-08	Washer	1
*18	00-079410	Pull Rod Assy. – Upper	1
*19	NS-018-06	Jam Nut $\frac{5}{16}$ -18 Hex	1
*20	00-016269	Nut – Pull Rod Adjustor	1
*21	NS-018-06	Jam Nut $\frac{5}{16}$ -18 Hex	1
*22	00-289519	Pull Rod Assy. – Lower	1
*23	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	1
*24	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	1
*25	00-067500-00118	O-Ring	1
*26	SC-041-17	Cap Screw $\frac{5}{16}$ -18 x $1\frac{1}{2}$ Hex Hd. (SST)	1
*27	00-077466	Plug – Drain	1
*28	WS-017-08	Washer	1
*29	PC-005-02	Cotter Pin $\frac{1}{16}$ x $\frac{1}{2}$ (SST)	2
30	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	2
31	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	1
32	WS-017-01	Washer	2
33	00-270952	Retainer	1
34	WS-017-01	Washer	2
35	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	1
36	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	2
37	00-119099-00002	Tube – Overflow	1
38	00-067500-00120	O-Ring	1
39	00-289464	Gasket – Drain	1
40	00-270947	Sleeve – Drain Body	1
41	00-289465	Drain Body	1
42	00-270946	Drain Body (With $\frac{3}{4}$ -14 FPT Port on Side)	1
43	FP-028-32	Pipe Plug 2 Sq. Hd.	1
44	WS-006-44	Washer	6
45	WL-006-28	Lockwasher $\frac{3}{8}$ Medium	6
46	SC-041-30	Cap Screw $\frac{3}{8}$ -16 x 1 Hex Hd. (SST)	6
47	WS-022-01	Washer	1
*48	WS-022-01	Washer	1
*49	00-106283	Sleeve – Drain Valve Body	1
50	00-328813	Bushing – Drain	1
*51	SC-041-10	Cap Screw $\frac{5}{16}$ -18 x $\frac{5}{8}$ Hex Hd.	2
*52	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	2
*53	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	2

* Use in wash on machines with RS or PW.

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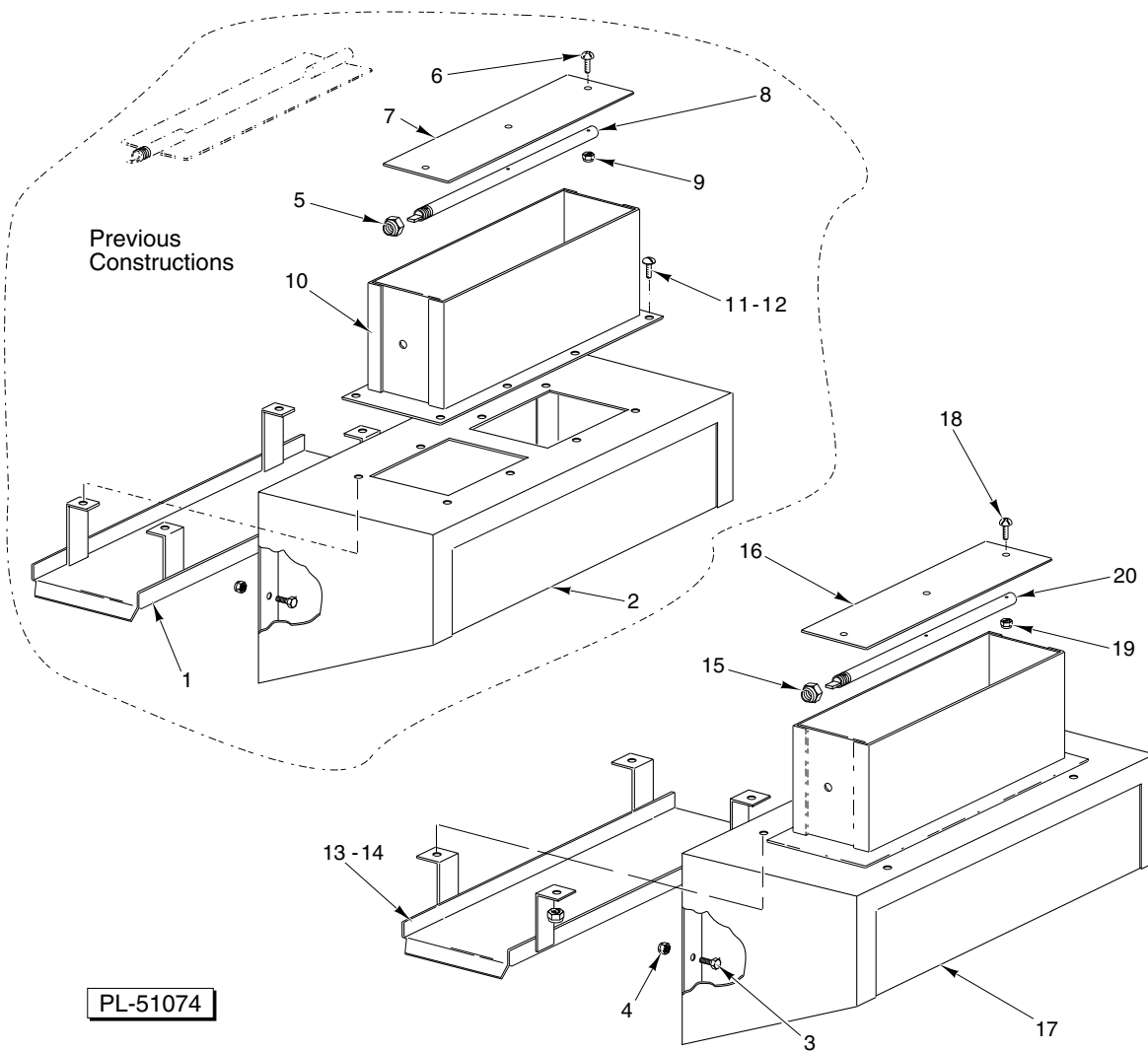


DOOR, CURTAINS, BAFFLES, AND STRAINERS

DOOR, CURTAINS, BAFFLES,
AND STRAINERS

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55298			
1	00-271043-00001	Baffle – Unloading (R-L)	1
2	00-271048	Baffle – Loading (L-R Steam or Electric Heat, C44A Series)	1
3	00-271048-00002	Baffle – Loading (L-R Gas Heat, C44A Series) (L-R, C44AW, & C54A Series)	1
4	NS-031-50	Stop Nut 6-32 Hex (SST)	2
5	00-271046	Baffle – Loading (R-L Steam or Electric Heat, C44A Series)	1
6	00-271046-00002	Baffle – Loading (R-L Gas Heat, C44A Series) (R-L, C44AW, & C54A Series)	1
7	00-271047-00001	Baffle – Unloading (L-R)	1
8	00-120151-00001	Splash Curtain (10-C1)	AR
9	00-120151-00001	Splash Curtain (10-C1) (Gas Heat, C44A Series or All Heats, C54A, & C44AW Series)	1
10	00-120266-00001	Curtain Rod	AR
11	00-185864	Catch – Door	1
12	PC-005-02	Cotter Pin 1/16 x 1/2 (SST)	1
13	00-012114	Pin	1
14	00-271084	Splash Curtain (26 1/8 Door Height)	2
15	00-271084-00002	Splash Curtain (32 1/8 Door Height)	2
16	00-120266-00001	Curtain Rod	2
17	00-120152-00055	Splash Curtain Assy. (Incls. Items 14 & 16) (26 1/8 Door Height)	AR
18	00-120152-00056	Splash Curtain Assy. (Incls. Items 15 & 16) (32 1/8 Door Height)	AR
19	00-112378-00049	Door Slide (26 1/8 Door Height)	2
20	00-112378-00050	Door Slide (32 1/8 Door Height)	2
21	00-271834	Bracket	1
22	00-271833	Baffle – RH Lower (L-R Operation)	1
23	SC-041-05	Cap Screw 1/4-20 x 5/8 Hex Hd. (SST)	3
24	WL-006-17	Lockwasher 1/4 Medium	3
25	WS-017-06	Washer	6
26	NS-015-01	Nut 1/4-20 Hex (SST)	3
27	00-328065	Actuator – Lift Drain	1
28	NS-031-21	Stop Nut – Special 1/4-20 Hex	2
29	00-328065	Actuator – Lift Drain	1
30	NS-031-21	Stop Nut – Special 1/4-20 Hex	2
31	00-270996	Insulator – Switch	1
32	00-290160	Magnet	1
33	00-290159	Retainer – Magnet	1
34	NS-031-50	Stop Nut 6-32 Hex (SST)	2
35	00-749347	Switch – Reed Encapsulated	1
*36	-	Door (26 1/8)	1
*37	-	Door (32 1/8)	1
38	00-328064-00007	Door (26 1/8)	1
39	00-328079-00007	Door (32 1/8)	1
40	SC-041-05	Cap Screw 1/4-20 x 5/8 Hex Hd. (SST)	4
41	WS-017-06	Washer	8
42	WL-006-17	Lockwasher 1/4 Medium	4
43	NS-015-01	Nut 1/4-20 Hex (SST)	4
44	WS-022-01	Washer	9
45	WL-006-17	Lockwasher 1/4 Medium	9
46	NS-015-01	Nut 1/4-20 Hex (SST)	9
47	00-271049-00001	Baffle – Vertical (26-1/8 Door Height)	3
48	00-274720-00001	Baffle – Vertical (32-1/8 Door Height)	3
49	WL-006-17	Lockwasher 1/4 Medium	4
50	SC-041-50	Cap Screw 1/4-20 x 1/2 Hex Hd.	4
51	WS-022-01	Washer	4
52	WL-006-17	Lockwasher 1/4 Medium	4
53	NS-015-01	Nut 1/4-20 Hex (SST)	4
54	00-271832	Baffle – LH Lower	1
55	SC-053-41	Mach. Screw 1/4-20 x 1/2 Truss Hd. (SST)	2
56	WL-006-17	Lockwasher 1/4 Medium	2
57	NS-015-01	Nut 1/4-20 Hex (SST)	2
58	00-271100	Bucket – Strainer	1
59	00-271845	Strainer – Front	1
60	00-271847	Strainer – Rear (Not Shown)	1
61	00-271084	Splash Curtain (26 1/8 Door Height) (C54A)	1
62	00-271084-00002	Splash Curtain (32 1/8 Door Height) (C54A)	1
63	00-120266-00001	Curtain Rod	1

* No longer available. Order either Item 38 or 39 & Item 29 to convert to present style.



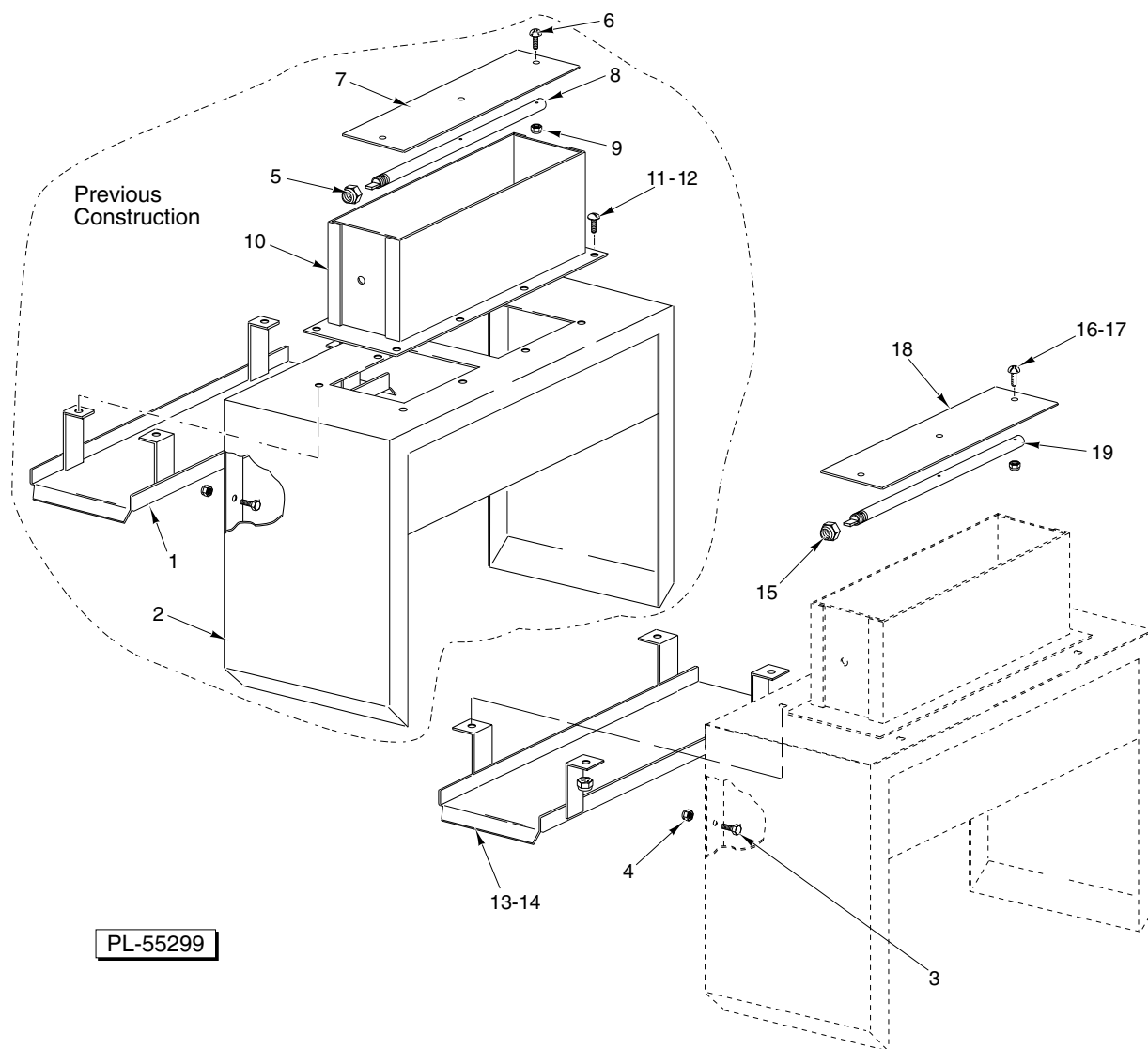
VENT HOOD

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VENT HOOD

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-51074			
1	00-080553	Drip Shield Assy.	1
2	00-079467-00002	Vent Hood Assy.	1
3	SC-041-05	Cap Screw 1/4-20 x 5/8 Hex Hd. (SST)	11
4	NS-031-19	Stop Nut 1/4-20 Elastic (SST)	11
5	NS-036-12	Stop Nut 3/8-24 Elastic	1
6	SC-125-25	Mach. Screw 6-32 x 3/4 Rd. Hd. (SST)	3
7	00-075623	Damper – Vent Stack	1
8	00-064919	Shaft – Damper	1
9	NS-031-50	Stop Nut 6-32 Hex (SST)	3
10	00-075621	Vent Stack Assy.	1
11	SC-053-02	Mach. Screw 10-24 x 1/2 Truss Hd. (SST)	8
12	NS-031-15	Stop Nut 10-24 Hex (SST)	8
13	00-435799	Drip Shield Assy.	1
14	NS-031-15	Stop Nut 10-24 Hex (SST)	4
15	NS-036-12	Stop Nut 3/8-24 Elastic	1
16	00-075623	Damper – Vent Stack	1
17	00-435794-00001	Vent Hood Assy. (Incls. Items 13 thru 16, 18, 19, & 20)	1
18	SC-125-25	Mach. Screw 6-32 x 3/4 Rd. Hd. (SST)	3
19	NS-031-50	Stop Nut 6-32 Hex (SST)	3
20	00-064919	Shaft – Damper	1



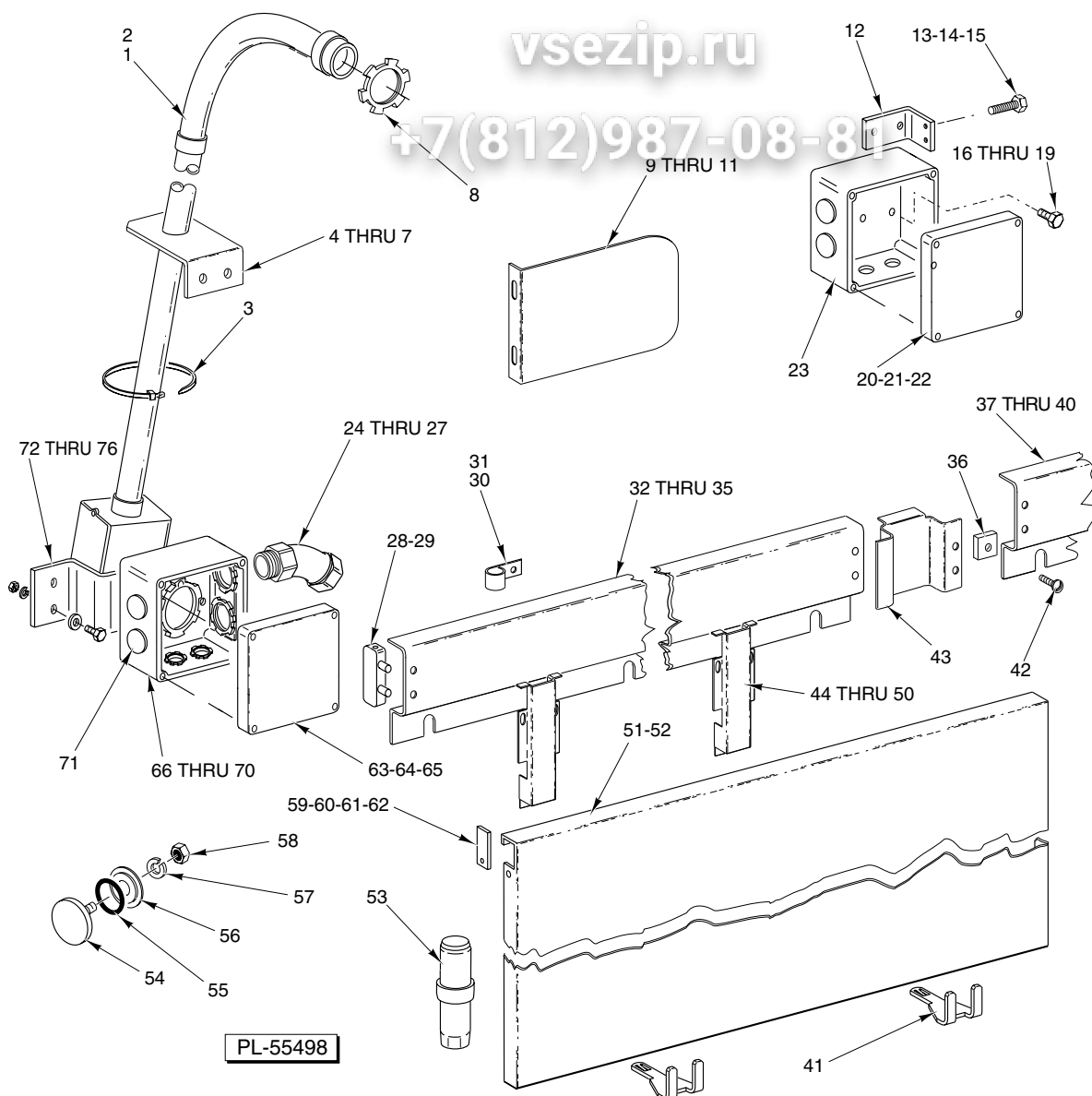
EXTENDED HOOD

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EXTENDED HOOD

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55299			
1	00-080553	Drip Shield Assy.	1
2	00-079463-00002	Extended Hood Assy.	1
3	SC-041-05	Cap Screw 1/4-20 x 5/8 Hex Hd. (SST)	13
4	NS-031-19	Stop Nut 1/4-20 Elastic (SST)	13
5	NS-036-12	Stop Nut 3/8-24 Elastic	1
6	SC-125-25	Mach. Screw 6-32 x 3/4 Rd. Hd. (SST)	3
7	00-075623	Damper – Vent Stack	1
8	00-064919	Shaft – Damper	1
9	NS-031-50	Stop Nut 6-32 Hex (SST)	3
10	00-075621	Vent Stack Assy.	1
11	SC-053-02	Mach. Screw 10-24 x 1/2 Truss Hd. (SST)	8
12	NS-031-15	Stop Nut 10-24 Hex (SST)	8
13	00-435799	Drip Shield Assy.	1
14	NS-031-15	Stop Nut 10-24 Hex (SST)	4
15	NS-036-12	Stop Nut 3/8-24 Elastic	1
16	SC-125-25	Mach. Screw 6-32 x 3/4 Rd. Hd. (SST)	3
17	NS-031-50	Stop Nut 6-32 Hex (SST)	3
18	00-075623	Damper – Vent Stack	1
19	00-064919	Shaft – Damper	1

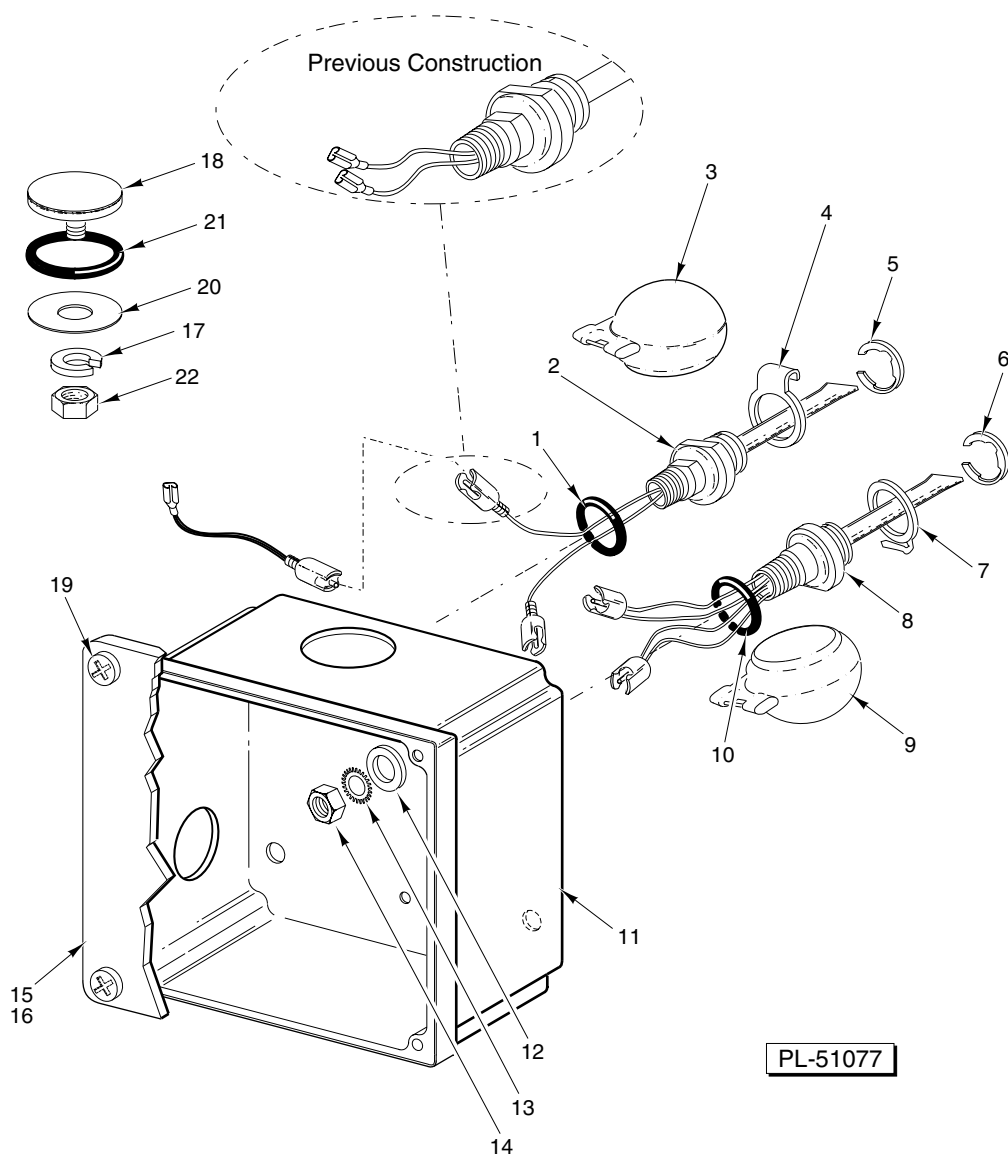


MISCELLANEOUS (WASH SECTION)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55498			
1	00-274232	Conduit – PVC (26 ¹ / ₈ Door Height) (Incls. Item 4)	1
2	00-274709	Conduit – PVC (32 ¹ / ₈ Door Height) (Incls. Item 4)	AR
3	00-122577-00002	Wire Tie	2
4	00-271044	Bracket	2
5	SC-041-50	Cap Screw 1/4-20 x 1/2 Hex Hd.	1
6	WL-006-17	Lockwasher 1/4 Medium	2
7	NS-015-01	Nut 1/4-20 Hex (SST)	2
8	FE-009-07	Lock Nut 1 1/4	2
9	00-287625	Splash Shield (26 ¹ / ₈ Door Height)	2
10	NS-031-15	Stop Nut 10-24 Hex (SST)	4

**MISCELLANEOUS (Cont.)
(WASH SECTION)**

ILLUS. PL-55498	PART NO.	NAME OF PART	AMT.
11	SC-053-02	Mach. Screw 10-24 x 1/2 Truss Hd. (SST)	4
12	00-270925	Bracket (RH)	1
13	SC-041-12	Cap Screw 5/16-18 x 7/8 Hex Hd.	2
14	WL-006-23	Lockwasher 5/16 Medium (SST)	2
15	NS-015-11	Nut 5/16-18 Hex	2
16	SC-041-05	Cap Screw 1/4-20 x 5/8 Hex Hd. (SST)	2
17	WS-003-49	Washer	2
18	WL-006-17	Lockwasher 1/4 Medium	2
19	NS-015-01	Nut 1/4-20 Hex (SST)	2
20	00-288465	Lid & Gasket Assy. (Incls. Item 21)	1
21	00-112007	Gasket	1
22	SD-012-20	Self-Tapping Screw 8-32 x 1/2 Phil. Truss Hd., Type T	4
23	00-270923-00002	Box – Junction (RH)	1
24	FE-008-44	Connector 45 Deg. (3/4 Male Thd. x 3/4 Thinwall)	2
25	FE-008-11	Gasket – Electrical	2
26	FE-006-06	Lock Nut 3/4	2
27	FE-007-32	Connector – Conduit 3/4 TS	2
28	00-271057	Cap – Wireway	2
29	SD-007-38	Self-Tapping Screw 8 x 1/4 Phil. Bind Hd., Type B	2
30	00-294677-00003	Clamp – Wire (3/4 I.D.)	AR
31	NS-047-94	Lock Nut Special 3/16	AR
32	00-271056	Wireway – Horizontal	1
33	WS-017-06	Washer	3
34	WL-006-17	Lockwasher 1/4 Medium	3
35	NS-015-01	Nut 1/4-20 Hex (SST)	3
36	00-072937	Speed Nut 4-40	2
37	00-328804	Wireway – Horizontal (C54A Series)	1
38	WS-017-06	Washer	2
39	WL-006-17	Lockwasher 1/4 Medium	2
40	NS-015-01	Nut 1/4-20 Hex (SST)	2
41	00-271061	Support	2
42	SC-127-55	Mach. Screw 4-40 x 3/8 Rd. Hd. (SST)	2
43	00-274252	Wire Raceway (C54A Series)	2
44	00-271055	Wireway – Vertical	2
45	SC-114-15	Mach. Screw 10-24 x 3/8 Rd. Hd. (SST)	2
46	WL-006-07	Lockwasher #10 Medium	2
47	WS-019-06	Washer	4
48	WL-006-17	Lockwasher 1/4 Medium	4
49	NS-015-01	Nut 1/4-20 Hex (SST)	4
50	WS-019-19	Washer	2
51	00-436798	Panel – Front Trim (C44A/AW)	1
52	00-328809	Panel – Front Trim (C54A)	1
53	00-288946-00002	Foot – Adjustable (1 1/2 to 2 3/4)	4
54	00-119244	Cap & Stud Assy.	1
55	00-067500-00031	O-Ring	1
56	00-119254	Retainer – Cap & Stud	1
57	WL-006-17	Lockwasher 1/4 Medium	1
58	NS-015-01	Nut 1/4-20 Hex (SST)	1
59	00-436888	Cover – Panel Notch	2
60	SC-066-05	Mach. Screw 10-24 x 3/8 Phil. Truss Hd.	2
61	WS-019-06	Washer	2
62	NS-031-16	Stop Nut 10-24 Hex (SST)	2
63	00-288465	Lid & Gasket Assy. (Incls. Item 64)	1
64	00-112007	Gasket	1
65	SD-012-20	Self-Tapping Screw 8-32 x 1/2 Phil. Truss Hd., Type T	4
66	00-270923-00001	Box – Junction (LH)	1
67	SC-041-05	Cap Screw 1/4-20 x 5/8 Hex Hd. (SST)	2
68	WS-003-49	Washer	2
69	WL-006-17	Lockwasher 1/4 Medium	2
70	NS-015-01	Nut 1/4-20 Hex (SST)	2
71	PB-004-08	Plug Button 7/8 (Heyco 2703)	AR
72	00-270922	Bracket (LH)	1
73	SC-041-12	Cap Screw 5/16-18 x 7/8 Hex Hd.	2
74	WS-017-08	Washer	2
75	WL-006-23	Lockwasher 5/16 Medium (SST)	2
76	NS-015-11	Nut 5/16-18 Hex	2



LOW WATER PROTECTION (STEAM HEAT/WASH TANK)

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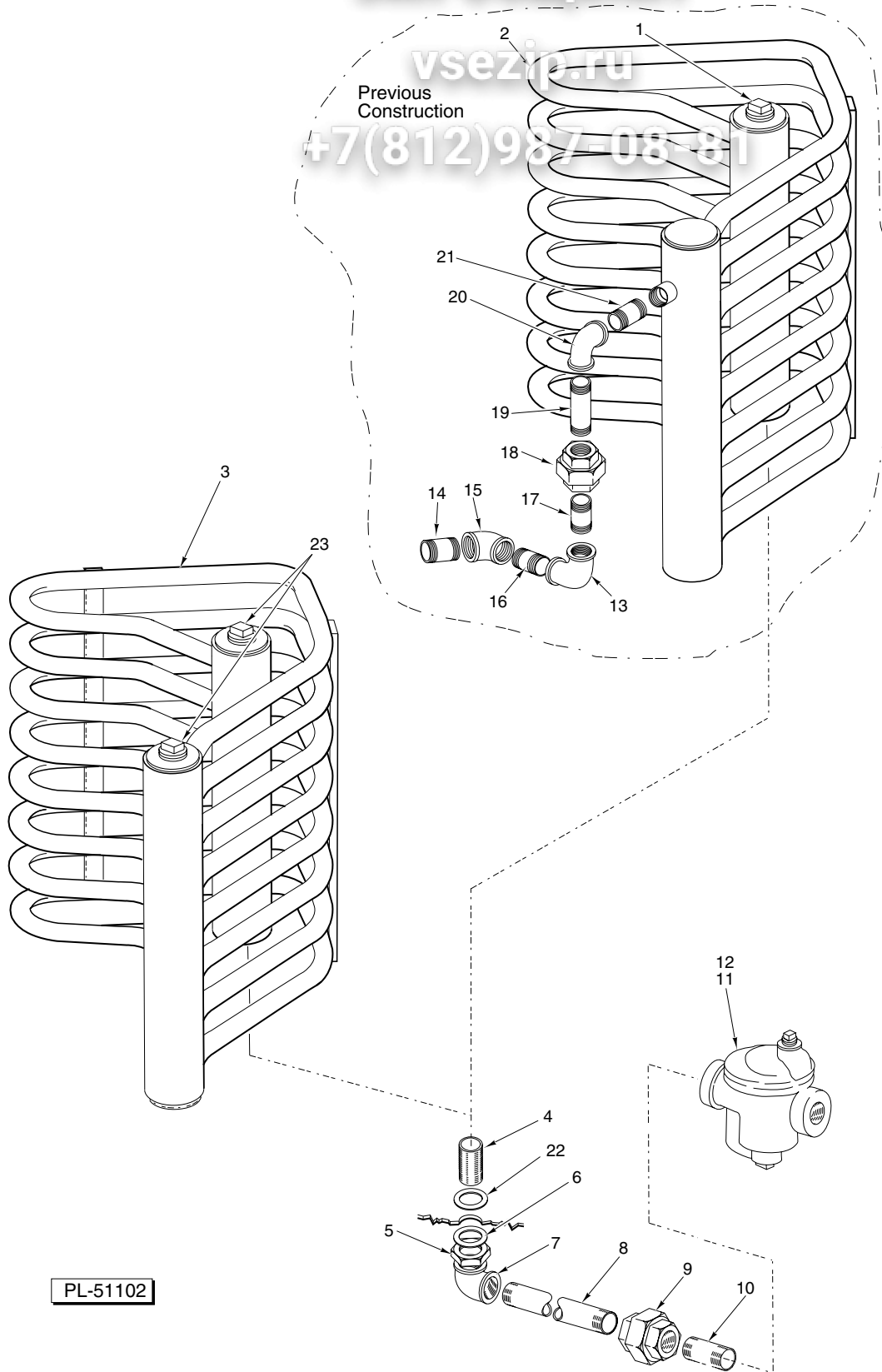
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LOW WATER PROTECTION (STEAM HEAT/WASH TANK)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-51077			
1	00-067500-00072	O-Ring	AR
**2	00-328495	Probe & Switch Assy. (2 Wire) (Water Level) (Incls. Items 3, 4, & 5)	AR
3	00-122674	Float Assy.	AR
4	00-112467	Retainer – Float	AR
5	RR-010-13	Retaining Ring	AR
6	RR-010-13	Retaining Ring	1
7	00-112467	Retainer – Float	1
8	00-186091	Probe & Switch Assy. (4 Wire) (Temperature & Water Level) (Incls. Items 6, 7, & 9)	1
9	00-122674	Float Assy.	1
10	00-067500-00072	O-Ring	1
11	00-271112-00001	Box – Steam Heat	1
12	WS-010-40	Washer – Thrust	AR
13	WL-014-31	Lockwasher 1/2 External Shakeproof (SST)	AR
14	NS-018-28	Jam Nut 1/2-20 Hex	AR
15	00-288465	Lid & Gasket Assy. (Incls. Item 16)	1
16	00-112007	Gasket	1
*17	WL-006-17	Lockwasher 1/4 Medium	AR
*18	00-119244-00002	Cap	AR
19	SD-012-20	Self-Tapping Screw 8-32 x 1/2 Phil. Truss Hd., Type T	4
*20	WS-003-47	Washer	AR
*21	00-067500-00031	O-Ring	AR
*22	NS-015-01	Nut 1/4-20 Hex (SST)	AR
	00-294357-00001	Housing – Connector (Nat)	AR
	00-294357-00002	Housing – Connector (Black)	AR
	00-065890-00029	Connector – Insulated	AR

* Used on CRS76A and CRS66A/AW in place of Items 1 thru 5 in wash tank.

** Must order two jumper wires, Part #328758.



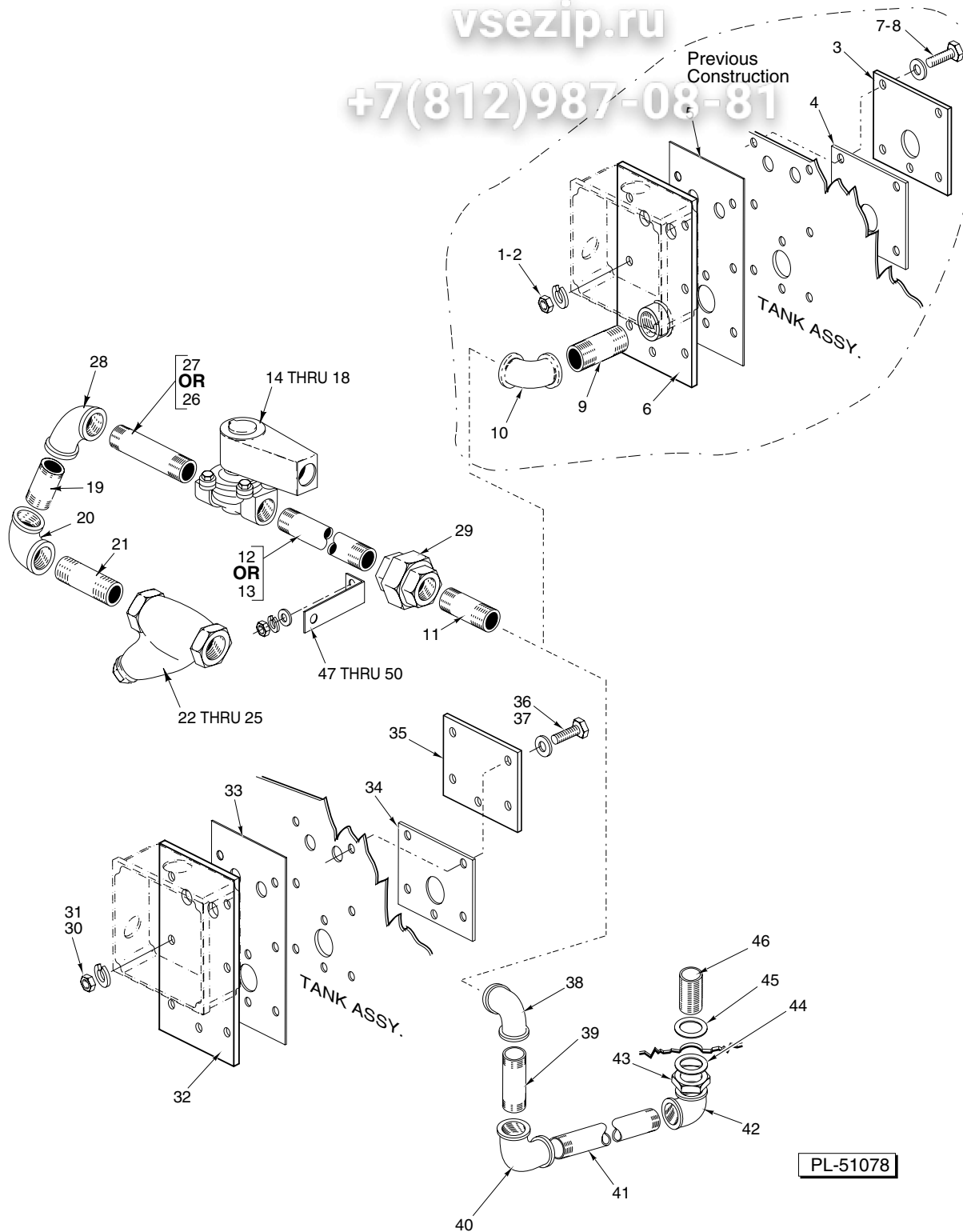
STEAM COIL HEAT

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STEAM COIL HEAT

ILLUS. PL-51102	PART NO.	NAME OF PART	AMT.
1	FP-052-09	Pipe Plug $\frac{3}{4}$ Sq. Hd. (SST)	1
2	00-274547	Coil – Steam (Side Inlet)	1
3	00-329243	Coil – Steam	1
4	FP-080-17	Nipple $\frac{3}{4}$ x 2 (TBE; $1\frac{1}{2}$ RTOE) (SST)	1
5	FP-053-09	Lock Nut $\frac{3}{4}$ NPSL (SST)	1
6	WS-013-45	Washer	1
7	FP-013-22	Elbow $\frac{3}{4}$ x 90 Deg.	1
8	FP-036-12	Nipple $\frac{3}{4}$ x $7\frac{3}{4}$ TBE	1
9	FP-022-17	Union $\frac{3}{4}$ (Grd. Seat)	1
10	FP-036-92	Nipple $\frac{3}{4}$ x $1\frac{3}{8}$ TBE	1
11	00-118316	Steam Trap (0-20 PSI)	1
12	00-118317	Steam Trap (21-50 PSI)	1
13	FP-049-15	Elbow $\frac{3}{4}$ x 90 Deg. (SST)	1
14	FP-054-27	Nipple $\frac{3}{4}$ x $1\frac{3}{8}$ TBE (SST)	1
15	FP-077-29	Elbow $\frac{3}{4}$ x 45 Deg. (SST)	1
16	FP-054-28	Nipple $\frac{3}{4}$ x $1\frac{1}{2}$ TBE (SST)	1
17	FP-054-27	Nipple $\frac{3}{4}$ x $1\frac{3}{8}$ TBE (SST)	1
18	FP-050-14	Union $\frac{3}{4}$ (Grd. Seat) (SST)	1
19	FP-054-44	Nipple $\frac{3}{4}$ x $2\frac{1}{2}$ TBE (SST)	1
20	FP-049-15	Elbow $\frac{3}{4}$ x 90 Deg. (SST)	1
21	FP-054-28	Nipple $\frac{3}{4}$ x $1\frac{1}{2}$ TBE (SST)	1
22	WS-013-45	Washer	1
23	FP-052-09	Pipe Plug $\frac{3}{4}$ Sq. Hd. (SST)	2



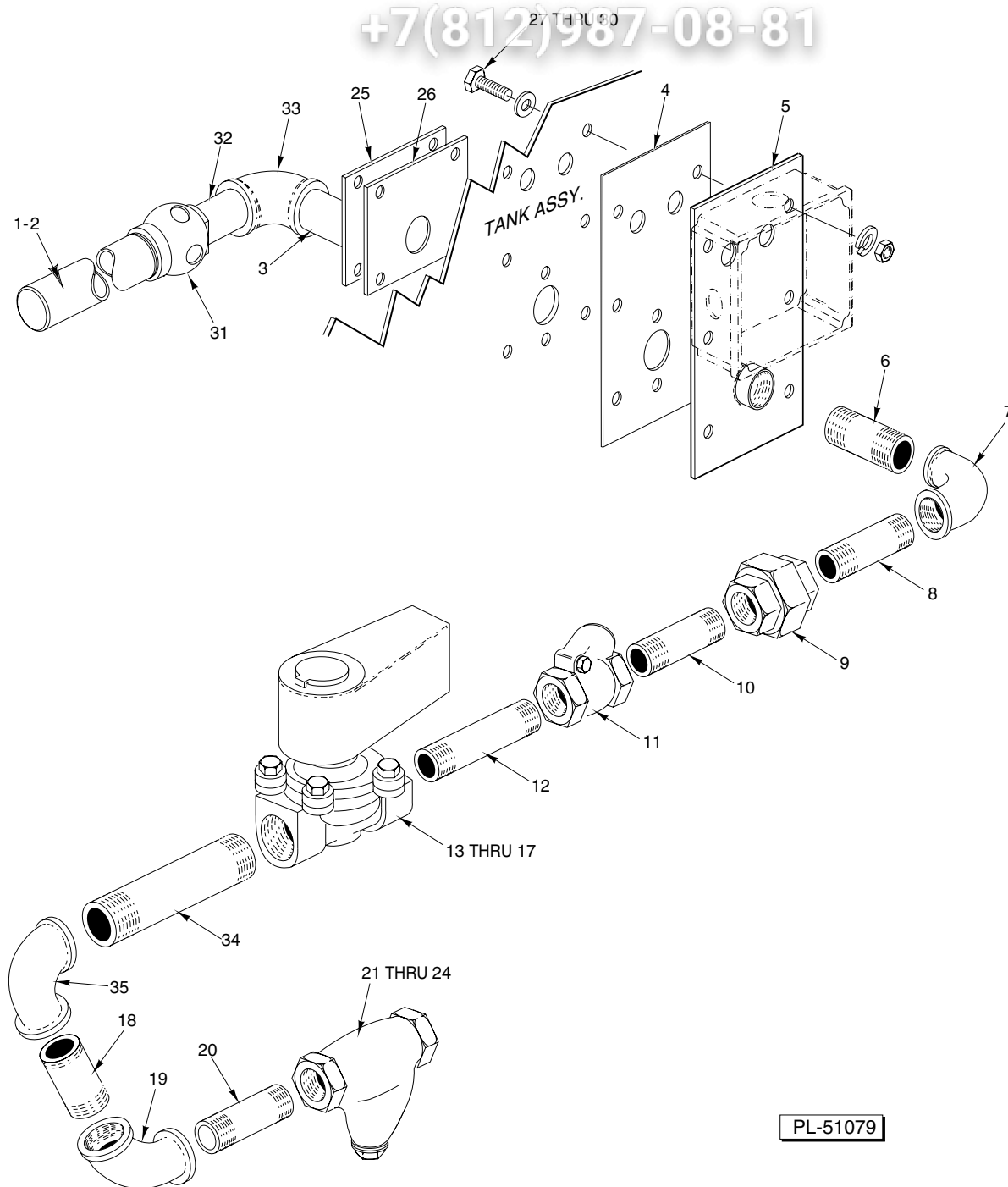
PIPING – STEAM COILS

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PIPING - STEAM COILS
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ILLUS. PL-51078	PART NO.	NAME OF PART	AMT.
1	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	7
2	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	7
3	00-435027	Plate	1
4	00-435026	Gasket	1
5	00-271109	Gasket – Mounting	1
6	00-271108	Plate – Mounting	1
7	WS-017-08	Washer	14
8	SC-041-15	Cap Screw $\frac{5}{16}$ -18 x $1\frac{1}{4}$ Hex Hd.	7
9	FP-036-92	Nipple $\frac{3}{4}$ x $1\frac{3}{8}$ TBE	1
10	FP-013-22	Elbow $\frac{3}{4}$ x 90 Deg.	1
11	FP-036-92	Nipple $\frac{3}{4}$ x $1\frac{3}{8}$ TBE	1
12	FP-036-13	Nipple $\frac{3}{4}$ x $7\frac{3}{8}$ TBE	1
13	FP-036-12	Nipple $\frac{3}{4}$ x $7\frac{3}{4}$ TBE (Used on Side Inlet Construction)	1
14	00-270329-00001	Solenoid Valve (120 V.) (Incls. Items 16 & 18)	1
*15	00-270329-00002	Solenoid Valve (240 V.) (Incls. Items 17 & 18)	1
16	00-270318-00001	Coil – Solenoid Valve (120 V.)	1
*17	00-270318-00002	Coil – Solenoid Valve (240 V.)	1
18	00-270336	Service Kit – Solenoid Valve	1
19	FP-036-92	Nipple $\frac{3}{4}$ x $1\frac{3}{8}$ TBE	1
20	FP-013-22	Elbow $\frac{3}{4}$ x 90 Deg.	1
21	FP-036-92	Nipple $\frac{3}{4}$ x $1\frac{3}{8}$ TBE	1
22	00-186922	Line Strainer $\frac{3}{4}$ (Brass) (Incls. Items 23 thru 25)	1
23	00-186923	Plug – Branch	1
24	00-186924	Gasket – Branch Plug	1
25	00-186925	Screen – Line Strainer	1
26	FP-059-76	Nipple $\frac{3}{4}$ x $2\frac{1}{4}$ TBE (Used on Side Inlet Construction)	1
27	FP-059-22	Nipple $\frac{3}{4}$ x $1\frac{3}{4}$ TBE	1
28	FP-013-22	Elbow $\frac{3}{4}$ x 90 Deg.	1
29	FP-022-17	Union $\frac{3}{4}$ (Ground Seat)	1
30	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	7
31	WL-006-23	Lockwasher $\frac{5}{16}$ Medium (SST)	7
32	00-328776	Plate – Outer	1
33	00-271109	Gasket – Mounting	1
34	00-435026	Gasket	1
35	00-328777	Plate – Inner	1
36	SC-041-15	Cap Screw $\frac{5}{16}$ -18 x $1\frac{1}{4}$ Hex Hd.	7
37	WS-017-08	Washer	14
38	FP-013-22	Elbow $\frac{3}{4}$ x 90 Deg.	1
39	FP-036-05	Nipple $\frac{3}{4}$ x 3 TBE	1
40	FP-013-22	Elbow $\frac{3}{4}$ x 90 Deg.	1
41	FP-087-48	Nipple $\frac{3}{4}$ x 8 TBE	1
42	FP-013-22	Elbow $\frac{3}{4}$ x 90 Deg.	1
43	FP-053-09	Lock Nut $\frac{3}{4}$ NPSL (SST)	1
44	WS-013-45	Washer	1
45	WS-013-45	Washer	1
46	FP-080-17	Nipple $\frac{3}{4}$ x 2 (TBE; $1\frac{1}{2}$ RTOE) (SST)	1
47	00-289721	Bracket – Air Baffle	1
48	WS-003-49	Washer	1
49	WL-006-17	Lockwasher $\frac{1}{4}$ Medium	1
50	NS-015-01	Nut $\frac{1}{4}$ -20 Hex (SST)	1

* Used on machines W/O 120 V. pilot circuit.



PL-51079

STEAM INJECTOR HEAT

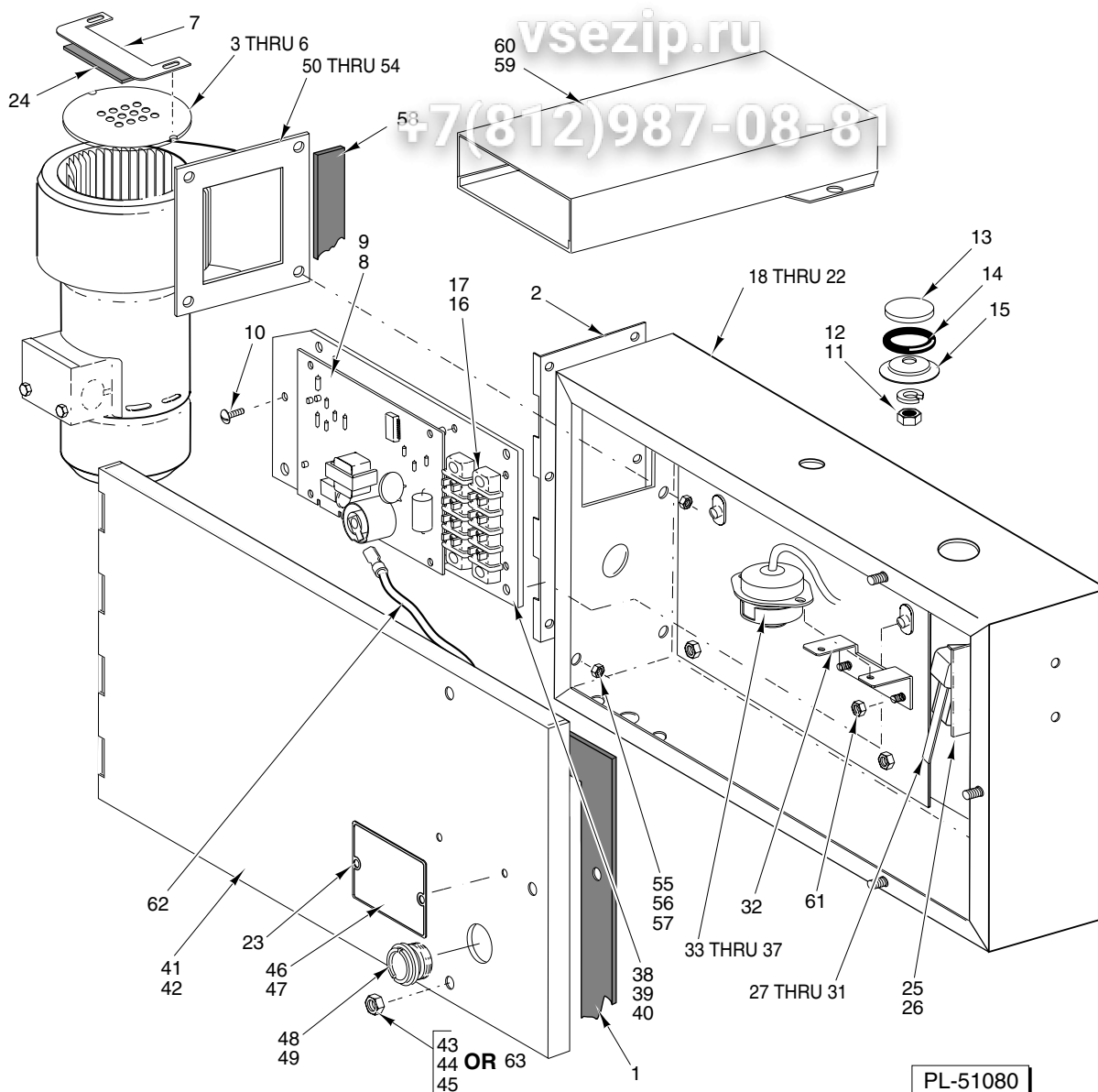
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STEAM INJECTOR HEAT

ILLUS. PL-51079	PART NO.	NAME OF PART	AMT.
1	00-271110	Piping – Steam Injector (Incls. Items 2, 31, & 32)	1
2	FP-085-05	Nipple 1 x 10 1/2 S.T.O.E. (SST)	1
3	FP-054-32	Nipple 3/4 x 4 3/8 Lg. TBE (SST)	1
4	00-271109	Gasket – Mounting	1
5	00-271108	Plate – Mounting	1
6	FP-036-92	Nipple 3/4 x 1 3/8 TBE	1
7	FP-013-22	Elbow 3/4 x 90 Deg.	1
8	FP-036-92	Nipple 3/4 x 1 3/8 TBE	1
9	FP-022-17	Union 3/4 (Ground Seat)	1
10	FP-036-92	Nipple 3/4 x 1 3/8 TBE	1
11	00-074696	Check Valve 3/4	1
12	FP-059-14	Nipple 3/4 x 4 1/2 TBE	1
13	00-270329-00001	Solenoid Valve 3/4 (120 V.) (Incls. Items 15 & 17)	1
*14	00-270329-00002	Solenoid Valve 3/4 (240 V.) (Incls. Items 16 & 17)	1
15	00-270318-00001	Coil – Solenoid Valve (120 V.)	1
*16	00-270318-00002	Coil – Solenoid Valve (240 V.)	1
17	00-270336	Service Kit – Solenoid Valve	1
18	FP-036-92	Nipple 3/4 x 1 3/8 TBE	1
19	FP-013-22	Elbow 3/4 x 90 Deg.	1
20	FP-036-92	Nipple 3/4 x 1 3/8 TBE	1
21	00-186922	Line Strainer 3/4 (Incls. Items 22, 23, & 24)	1
22	00-186923	Plug – Branch	1
23	00-186924	Gasket – Branch Plug	1
24	00-186925	Screen – Line Strainer	1
25	00-435027	Plate	1
26	00-435026	Gasket	1
27	SC-041-15	Cap Screw 5/16-18 x 1 1/4 Hex Hd.	7
28	WS-017-08	Washer	14
29	WL-006-23	Lockwasher 5/16 Medium (SST)	7
30	NS-015-11	Nut 5/16-18 Hex	7
31	00-288671	Heater – Water	1
32	FP-054-44	Nipple 3/4 x 2 1/2 TBE (SST)	1
33	FP-049-15	Elbow 3/4 x 90 Deg. (SST)	1
34	FP-059-76	Nipple 3/4 x 2 1/4 TBE	1
35	FP-013-22	Elbow 3/4 x 90 Deg.	1
	00-538850-00002	Sealer – Pipe	AR
	00-545595	Sealer (1/8 Rd.)	AR

* Used on machines W/O 120 V. pilot circuit.



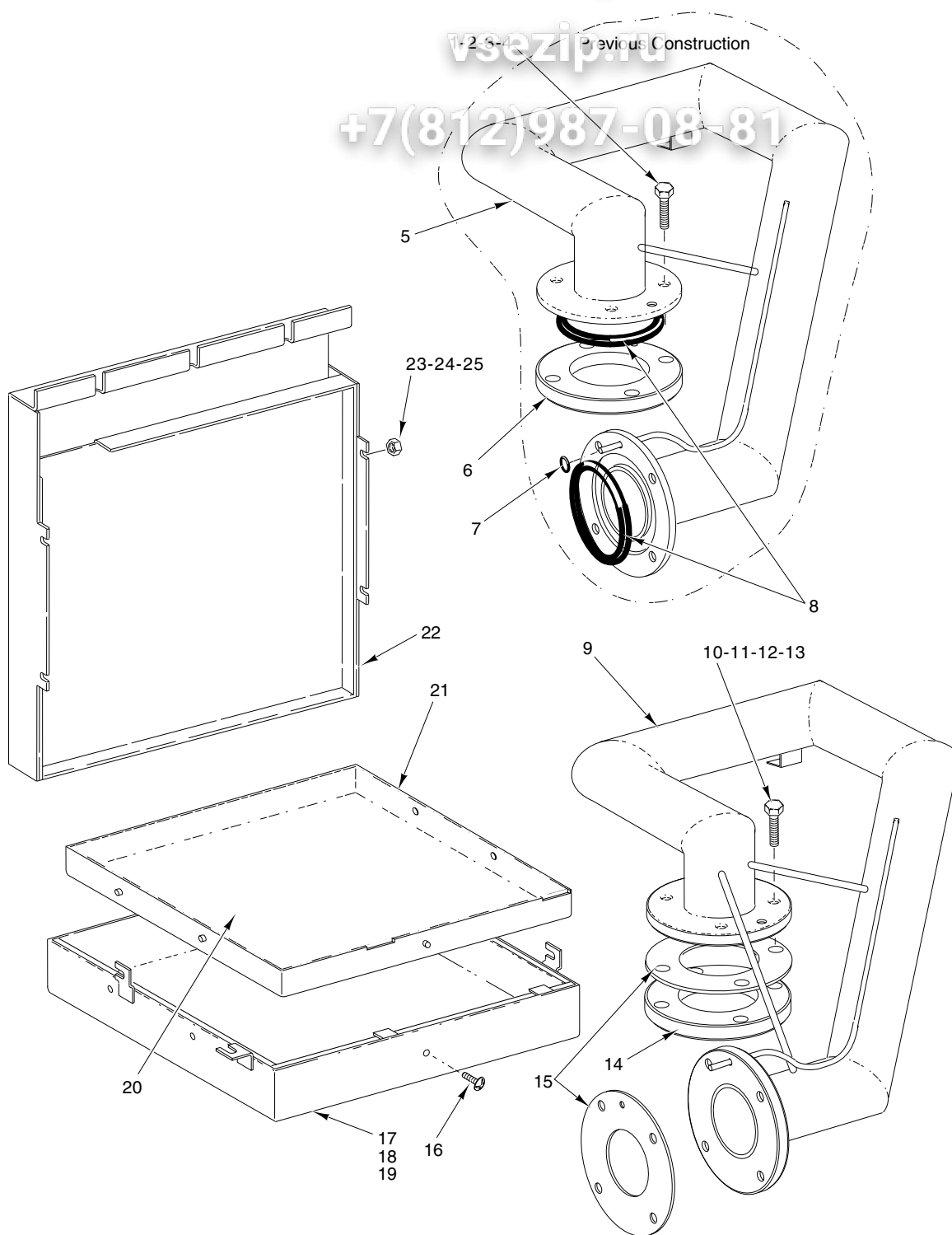
CONTROL BOX – GAS HEAT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-51080			
1	00-436745	Gasket-Lid	1
2	00-436102	Bracket – Lid Mounting (Use W/Item 42)	1
3	00-274569	Plate – Restrictor (12 Holes) (Marked NG 60 Hz.) (Shown)	AR
4	00-436065	Plate – Restrictor (16 Holes) (Marked NG & LP 60 Hz. or 60 Hz.) (Nat. or LP Gas)	AR
5	00-436763	Plate – Restrictor (24 Holes) (Marked NG 50 Hz.)	AR
6	00-436765	Plate – Restrictor (28 Holes) (Marked LP 50 Hz.)	AR
7	00-435539	Plate-Adjusting	1
8	00-436853	Ignitor Board 24 VAC	1
9	SD-009-40	Self-Tapping Screw 6-32 x 3/4 Phil. Pan Hd., Type F	4
10	SD-009-05	Self-Tapping Screw 6-32 x 5/16 Phil. Rd.Hd., Type F	1
11	NS-015-01	Nut 1/4-20 Hex (SST)	1
12	WL-006-17	Lockwasher 1/4 Medium	1
13	00-119244	Cap & Stud Assy.	1

CONTROL BOX & GAS HEAT (Cont.)

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-51080			
14	00-067500-00031	O-Ring	1
15	00-119254	Retainer – Cap & Stud	1
16	00-294325-014-1	Block Terminal	2
17	SD-009-17	Self-Tapping Screw 8-32 x 5/8 Phil. Pan Hd., Type F	4
18	00-436757	Gas Heat Box (Shown) (Use W/Item 42)	1
19	00-435022	Gas Heat Box (Use W/Item 41)	1
20	NS-015-01	Nut 1/4-20 Hex (SST)	7
21	WL-006-17	Lockwasher 1/4 Medium	7
22	WS-017-06	Washer	7
23	00-114247-00001	Drive Rivet	2
24	00-526454	Foam Tape (1 Wide x 1/8 Thk.)	AR
25	00-274514-00001	Bracket	1
26	SC-067-07	Mach. Screw 10-24 x 1/2 Hex Hd. (SST)	2
27	00-087711-00221	Switch – Door S.P.D.T.	1
28	00-270280	Insulator – Door Switch	1
29	SC-112-90	Mach. Screw 4-40 x 1 Pan Hd.	2
30	WL-003-03	Lockwasher #4 Medium	2
31	NS-009-02	Mach. Nut 4-40 Hex	2
32	00-271122	Bracket – Thermostat	1
33	00-271123	Protector – High Limit	1
34	00-328758	Jumper Wire – Socket Type Connector (Use W/Item 33)	2
35	00-293946	Sleeve – Lead	1
36	SC-021-08	Mach. Screw 6-32 x 3/8 Rd. Hd. (SST)	2
37	NS-031-50	Stop Nut 6-32 Hex (SST)	2
38	00-435046	Control Plate	1
39	SC-018-01	Mach. Screw 10-24 x 3/8 Pan Hd.	3
40	WL-014-07	Lockwasher #10 External Shakeproof (SST)	3
41	00-435023-00001	Lid – Gas Heat Box (W/O Notches)	1
42	00-436101-00001	Lid – Gas Heat Box (Shown) (W/Notches)	1
43	WS-029-79	Washer	AR
44	WL-006-07	Lockwasher #10 Medium	AR
45	SC-067-07	Machine Screw 10-24 x 1/2 Hex Hd. (SST)	AR
46	00-435375	Data Plate (L.P. Gas)	1
47	00-435374	Data Plate (Natural Gas)	1
48	00-435024	Eye – Box	1
49	NS-035-25	Lock Nut 3/4-16 Palnut	1
*50	00-274524	Blower Motor (240 V.)	1
51	00-274524-00002	Blower Motor (120 V.)	1
52	SC-113-26	Mach. Screw 1/4-20 x 5/8 Hex Hd.	4
53	NS-031-21	Stop Nut – Special 1/4-20 Hex	4
54	WS-003-48	Washer – M6 Flat	4
55	SC-113-26	Mach. Screw 1/4-20 x 5/8 Hex Hd.	2
56	WS-003-48	Washer – M6 Flat	2
57	NS-031-21	Stop Nut – Special 1/4-20 Hex	2
58	00-529390	Foam Tape (3/4 Wide x 1/16 Thk.)	AR
59	00-328650	Air Inlet Channel (Nat. Gas)	1
60	SD-012-20	Self-Tapping Screw 8-32 x 1/2 Phil. Truss Hd., Type T	2
61	NS-031-15	Stop Nut 10-24 Hex (SST)	2
62	00-271146	Cable – High Voltage	1
63	NS-031-15	Stop Nut 10-24 Hex (SST)	3
	00-294357-00001	Housing – Connector (Nat)	AR
	00-294357-00002	Housing – Connector (Black)	AR
	00-294677-00003	Clamp – Wire (3/4 I.D.)	3
	NS-031-16	Stop Nut 10-24 Hex (SST)	3
	00-526408	Foam Tape	AR
	00-436766	Lid Assy. (Natural Gas) (Incls. Items 1, 23, 41, & 47)	1
	00-436767	Lid Assy. (Natural Gas) (Incls. Items 1, 23, 42, & 47)	1
	00-436768	Lid Assy. (L.P. Gas) (Incls. Items 1, 23, 42, & 46)	1

* Used on machines W/O 120 V. pilot circuit.



PL-55300

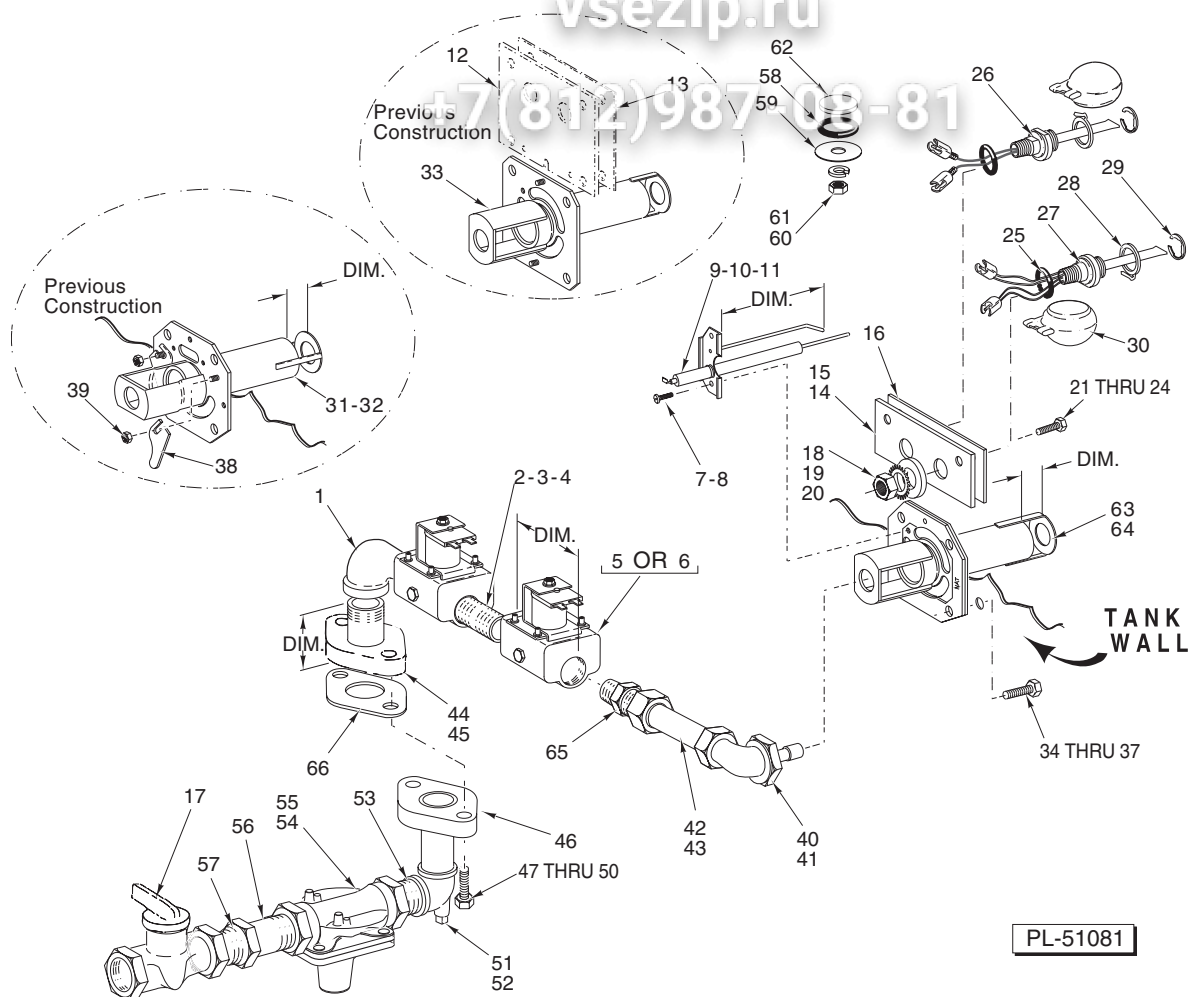
GAS BURNER AND FLUE

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GAS BURNER AND FLUE

ILLUS. PL-55300	PART NO.	NAME OF PART	AMT.
1	SC-041-14	Cap Screw $\frac{5}{16}$ -18 x $1\frac{1}{8}$ Hex Hd. (SST)	AR
2	WS-017-08	Washer	AR
3	WL-006-22	Lockwasher $\frac{5}{16}$ Light	AR
4	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	AR
5	00-274495	Tube – Immersion (W/O-Ring Sealing Flange)	1
6	00-435952	Flange – Immersion Tube	1
7	00-067500-00123	O-Ring	1
8	00-067500-00122	O-Ring	2
9	00-436087	Tube – Immersion (W/Gasket Sealing Flange)	1
10	SC-121-43	Cap Screw $\frac{7}{16}$ -14 x $1\frac{3}{4}$ Hex Hd.	AR
11	WS-021-07	Washer	AR
12	WL-019-77	Lockwasher $\frac{7}{16}$ Medium	AR
13	NS-047-97	Nut $\frac{7}{16}$ -14 Hex	AR
14	00-435952	Flange – Immersion Tube	1
15	00-436100	Gasket – Immersion Tube	2
16	SC-066-06	Mach. Screw 10-24 x $\frac{1}{2}$ Phil. Truss Hd. (SST)	5
17	00-274496-00001	Shroud	1
18	00-274520	Insulation	1
19	00-274544	Shroud Assy. (Incls. Items 16, 17, 18, & 21)	1
20	00-274520	Insulation	1
21	00-274498-00001	Liner – Shroud	1
22	00-274565	Flue	1
23	NS-015-01	Nut $\frac{1}{4}$ -20 Hex (SST)	11
24	WL-006-17	Lockwasher $\frac{1}{4}$ Medium	11
25	WS-017-06	Washer	11



GAS HEAT COMPONENTS

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-51081			
1	FP-015-10	Elbow – Street $\frac{3}{8}$ x 90 Deg	1
2	FP-040-22	Nipple $\frac{3}{8}$ x 2 TBE (Use W/two 2" Valves; Ref. Item 6)	AR
3	FP-040-18	Nipple $\frac{3}{8}$ x 1 (Use W/two 2 $\frac{1}{2}$ " Valves; Ref. Item 5)	AR
4	FP-076-07	Nipple $\frac{3}{8}$ x 1 $\frac{1}{2}$ (Use W/one 2" Valve and one 2 $\frac{1}{2}$ " Valve Combination)	AR
5	-	Gas Valve (Dim. 2 $\frac{1}{2}$) (Not Available) (Order Items 2, 3, or 4 & Item 6 as required)	AR
6	00-436118	Gas Valve (Dim. 2)	2
7	SC-093-03	Mach. Screw 8-32 x $\frac{3}{8}$ Phil. Pan Hd. (SST)	2
8	WL-014-05	Lockwasher #8 External Shakeproof	2
9	00-435028	Electrode Ignition – Natural Gas (Dim. 3) (Marked 659)	AR
10	00-436792	Electrode Ignition – Natural Gas (Dim. 3 $\frac{1}{8}$) (Marked 665)	AR
11	00-436067	Electrode Ignition – L.P. Gas (Dim. 3 $\frac{3}{8}$) (Marked 662)	AR
12	-	Plate – Mounting (Not Available) (Order Items 14 & 16)	1
13	-	Gasket (Not Available) (Order Items 14 & 16)	1
14	00-435960-00002	Plate – Spacer (Shown)	AR
15	00-435960-00001	Plate – Spacer (W/O Mounting Holes)	AR
16	00-435961	Gasket (Service)	AR
17	00-291988-00003	Valve – Gas Cock	1
18	NS-018-28	Jam Nut $\frac{1}{2}$ -20 Hex	AR
19	WL-014-31	Lockwasher $\frac{1}{2}$ External Shakeproof (SST)	AR

GAS HEAT COMPONENTS (Cont.)

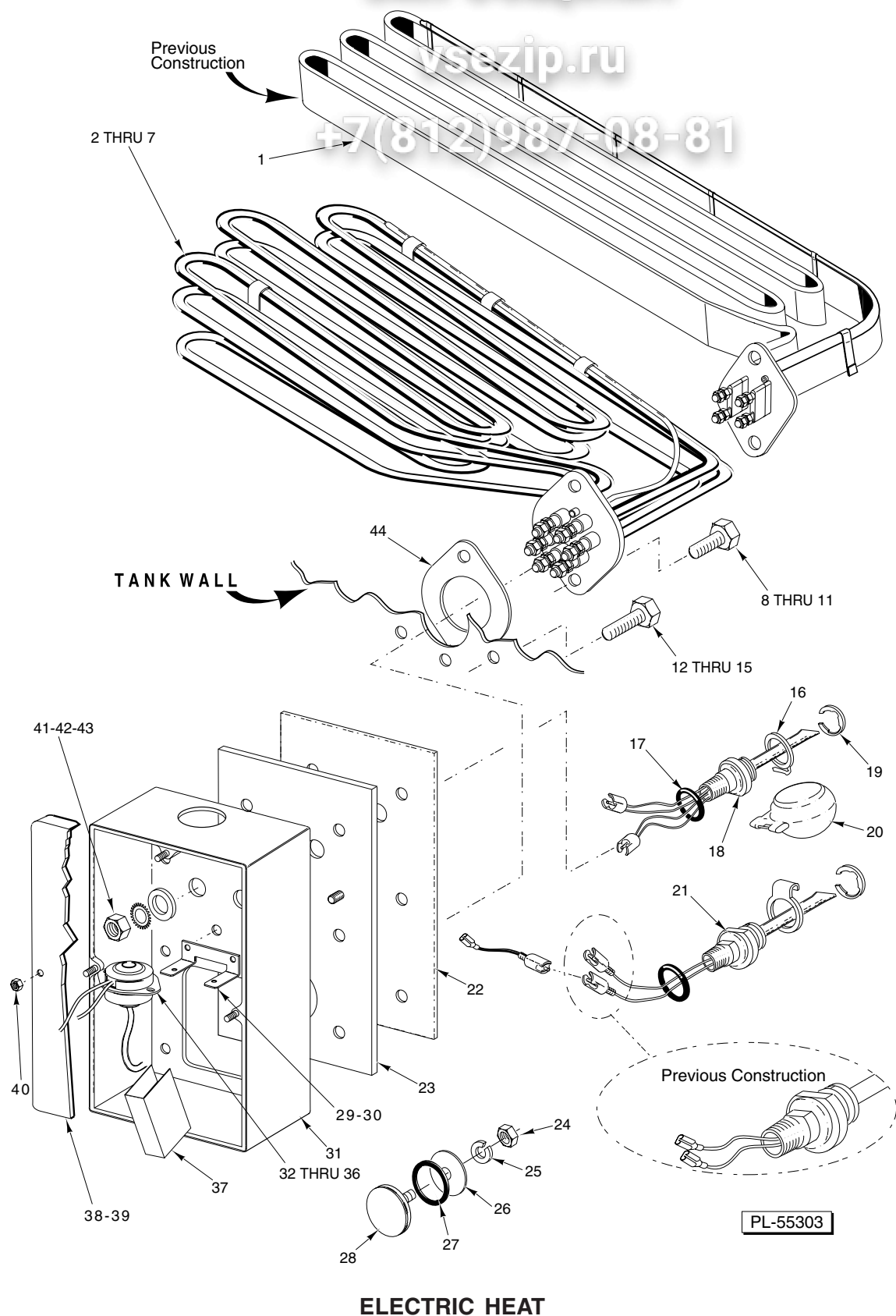
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-51081			
20	WS-010-40	Washer – Thrust	AR
21	SC-041-14	Cap Screw $\frac{5}{16}$ -18 x 1 $\frac{1}{8}$ Hex Hd. (SST)	AR
22	WS-017-08	Washer	AR
23	WL-006-22	Lockwasher $\frac{5}{16}$ Light	AR
24	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	AR
25	00-067500-00072	O-Ring	AR
26	00-328495	Probe & Switch Assy. (2 Wire) (Water Level) (Incls. Items 28, 29, & 30)	AR
27	00-186091	Probe & Switch Assy. (4 Wire) (Temperature & Water Level) (Incls. Items 28, 29, & 30)	1
28	00-112467	Retainer – Float	AR
29	RR-010-13	Retaining Ring	AR
30	00-122674	Float Assy.	AR
**31	-	Bracket – Orifice Natural Gas (Dim. $\frac{3}{4}$) (Marked NG)	AR
***32	00-436761	Bracket – Orifice L.P. Gas Only (Dim. $\frac{1}{2}$) (Marked NAT/LP)	AR
33	00-435591	Bracket – Orifice	AR
34	SC-121-43	Cap Screw $\frac{7}{16}$ -14 x 1 $\frac{3}{4}$ Hex Hd.	4
35	WL-019-77	Lockwasher $\frac{7}{16}$ Medium	4
36	WS-021-07	Washer	8
37	NS-047-97	Nut $\frac{7}{16}$ -14 Hex	4
38	-	Cover – Adjusting (No Longer Available)	2
39	NS-031-15	Stop Nut 10-24 Hex (SST)	2
40	00-435701-00001	Angle Fitting Natural Gas #20 Drill (.161)	1
41	00-435701-00002	Angle Fitting L.P. Gas #43 Drill (.089)	1
42	00-435836-00002	Tube – Aluminum (2 $\frac{1}{8}$ Lg.)	1
43	00-435836-00001	Tube – Aluminum (2 $\frac{1}{4}$ Lg.) (Nat. Gas)	1
44	00-063262-00034	Flange & Nipple (Dim. 1 $\frac{5}{16}$)	1
45	00-063262-00033	Flange & Nipple (Dim. 2 $\frac{1}{16}$) (Nat. Gas)	1
46	00-063262-00032	Flange & Nipple	1
47	SC-041-17	Cap Screw $\frac{5}{16}$ -18 x 1 $\frac{1}{2}$ Hex Hd. (SST)	2
48	WS-017-08	Washer	4
49	WL-006-22	Lockwasher $\frac{5}{16}$ Light	2
50	NS-015-11	Nut $\frac{5}{16}$ -18 Hex	2
51	FP-028-07	Pipe Plug $\frac{1}{4}$ Sq. Hd.	1
52	FP-086-62	Tee $\frac{3}{8}$ x $\frac{1}{4}$ x $\frac{3}{8}$ Reducing	1
53	FP-086-63	Nipple $\frac{3}{8}$ x 1 $\frac{3}{8}$	1
54	00-435706-00001	Regulator – Natural Gas	1
55	00-435706-00002	Regulator – L.P. Gas	1
56	FP-035-58	Nipple $\frac{3}{8}$ x 2 $\frac{3}{4}$	1
57	FP-026-14	Bushing – $\frac{1}{2}$ to $\frac{3}{8}$	1
*58	00-067500-00031	O-Ring	AR
*59	WS-003-47	Washer	AR
*60	NS-015-01	Nut $\frac{1}{4}$ -20 Hex (SST)	AR
*61	WL-006-17	Lockwasher $\frac{1}{4}$ Medium	AR
*62	00-119244-00002	Cap	AR
63	00-328649	Bracket – Orifice (Nat. Gas) (Shown) (Dim $\frac{1}{2}$) (Marked NAT)	1
****64	00-436761	Bracket – Orifice (L.P. Gas Only) (Dim $\frac{1}{2}$) (Marked LP)	1
65	00-435702	Connector – Male $\frac{7}{16}$	1
66	00-435762	Gasket	2
	00-508454	Sealer ($\frac{1}{8}$ Rd.)	AR
	00-526408	Foam Tape	AR
	00-546292	Sealer – Pipe	AR
	00-065890-00029	Connector – Insulated	2
	00-435538	Wire Harness – Ignitor Board	1

* Used on CRS76A, 66A/AW or CPW90A, 80A/AW machines in place of Item 26 in wash tank.

** No Longer Available. Order Items 1, 2, 6, 10, 40, 43, 45, 63, 65, & Part No. 436065 (Restrictor Plate) to convert to present style Natural Gas Heat System.

*** Orifice bracket used previously on Nat. & L.P. Gas Heat Machines prior to serial #: C44A, 12-140-700; CRS66A, 12-139-031; CPW80A, 12-140-700. To convert to present style for Natural Gas only, order orifice bracket 328649.

**** Orifice bracket used on L.P. Gas Heat machines after serial #: C44A, 12-140-700; CRS66A, 12-139-031; CPW80A, 12-140-700.



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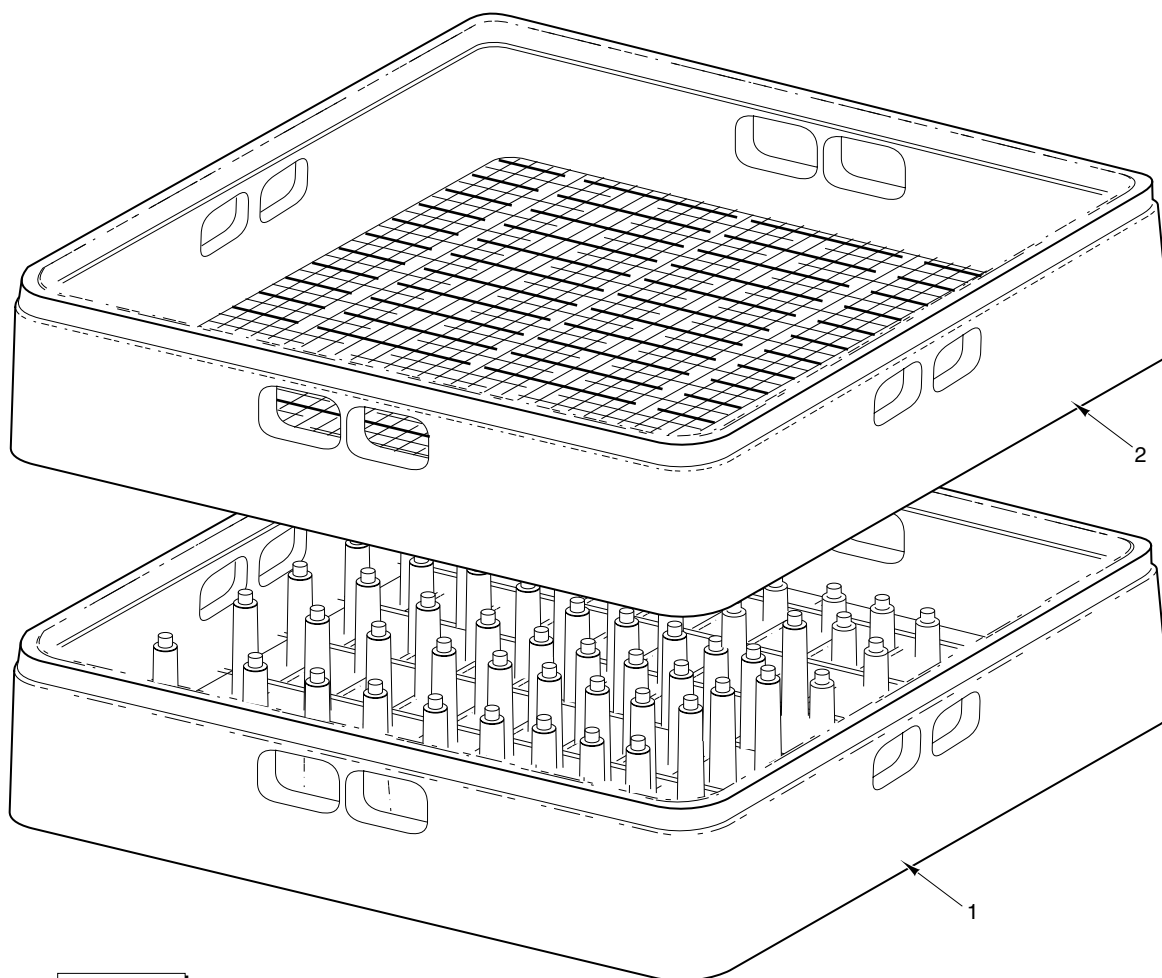
ELECTRIC HEAT
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ILLUS. PL-55303	PART NO.	NAME OF PART	AMT.
**1	-	Heater – Tank Electric (Flat Ribbon Type) (Not Available; See ** Below)	AR
2	00-435990-00001	Heater – Tank Electric (208 V., 60 Hz./200 V., 50 Hz.) (3 Ph.)	1
3	00-435990-00002	Heater – Tank Electric (240 V., 50/60 Hz.) (3Ph.)	1
4	00-435990-00003	Heater – Tank Electric (208 V., 60 Hz./200 V., 50 Hz.) (1 Ph.)	1
5	00-435990-00004	Heater – Tank Electric (240 V., 50/60 Hz.) (1 Ph.)	1
6	00-435990-00005	Heater – Tank Electric (480 V., 60 Hz.) (3 Ph.)	1
7	00-435990-00006	Heater – Tank Electric (380 V., 50 Hz.) (3 Ph.)	1
8	SC-041-13	Cap Screw ⁵ / ₁₆ -18 x 1 Hex Hd. (SST)	2
9	WS-017-08	Washer	2
10	WL-006-23	Lockwasher ⁵ / ₁₆ Medium (SST)	2
11	NS-015-11	Nut ⁵ / ₁₆ -18 Hex	2
12	SC-041-13	Cap Screw ⁵ / ₁₆ -18 x 1 Hex Hd. (SST)	6
13	WS-029-05	Washer	12
14	WL-006-23	Lockwasher ⁵ / ₁₆ Medium (SST)	6
15	NS-015-11	Nut ⁵ / ₁₆ -18 Hex	6
16	00-112467	Retainer – Float	AR
17	00-067500-00072	O-Ring	AR
18	00-186091	Probe & Switch Assy. (4 Wire) (Temperature & Water Level) (Incls. Items 16, 19, & 20)	1
19	RR-010-13	Retaining Ring	AR
20	00-122674	Float Assy.	AR
***21	00-328495	Probe & Switch Assy. (2 Wire) (Water Level) (Incls. Items 16, 19, & 20)	AR
22	00-271109	Gasket – Mounting	1
23	00-271118-00001	Plate – Mounting	1
*24	NS-015-01	Nut ¹ / ₄ -20 Hex (SST)	AR
*25	WL-006-17	Lockwasher ¹ / ₄ Medium	AR
*26	WS-003-47	Washer	AR
*27	00-067500-00031	O-Ring	AR
*28	00-119244-00002	Cap	AR
29	00-271122	Bracket – Thermostat	1
30	NS-031-15	Stop Nut 10-24 Hex (SST)	2
31	00-474512-00001	Box – Electric Heat	1
32	00-293946	Sleeve – Lead	1
33	00-271123	Protector – High Limit (Order Item 37 As Required)	1
34	SC-021-08	Mach. Screw 6-32 x ³ / ₈ Rd. Hd. (SST)	2
35	NS-031-50	Stop Nut 6-32 Hex (SST)	2
36	00-328758	Jumper Wire – Socket-Type Connector (Use W/Item 33)	2
37	00-271168	Insulator – Terminal (Above 250 V.)	1
38	00-474574-00002	Lid Assy. (Incls. Item 39)	1
39	00-474569	Gasket – Electric Heat Box	1
40	NS-031-15	Stop Nut 10-24 Hex (SST)	6
41	WS-010-40	Washer – Thrust	AR
42	WL-014-31	Lockwasher ¹ / ₂ External Shakeproof (SST)	AR
43	NS-018-28	Jam Nut ¹ / ₂ -20 Hex	AR
44	00-293598	Gasket – Heater Mounting	1
	00-526454	Foam Tape	AR
	00-545595	Sealer (¹ / ₈ Rd.)	AR
	00-294357-00001	Housing – Connector (Nat)	AR
	00-294357-00002	Housing – Connector (Black)	AR
	00-065890-00029	Connector – Insulated	2

* Used on CRS76A, CRS66A/AW, CPW90A, or CPW80A/AW machines in place of Item 21 in wash tank.

** Order tubular-type heater, Items 2 thru 7, as required & either wiring kit 436074 (3 Ph.) or wiring kit 436075 (1 Ph.).

*** Must order two jumper wires, Part #328758.



PL-51083

DISH RACKS

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DISH RACKS

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-51083			
1	00-315191	Rack – Peg (Packaged)	1
2	00-315193	Rack – Combination (Packaged)	1
	00-295288	Peg Type Tray Rack (P1400)	1
	00-295372	Rack Assy. (250TX) (Tray & Bun Pans) (Packaged)	1

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