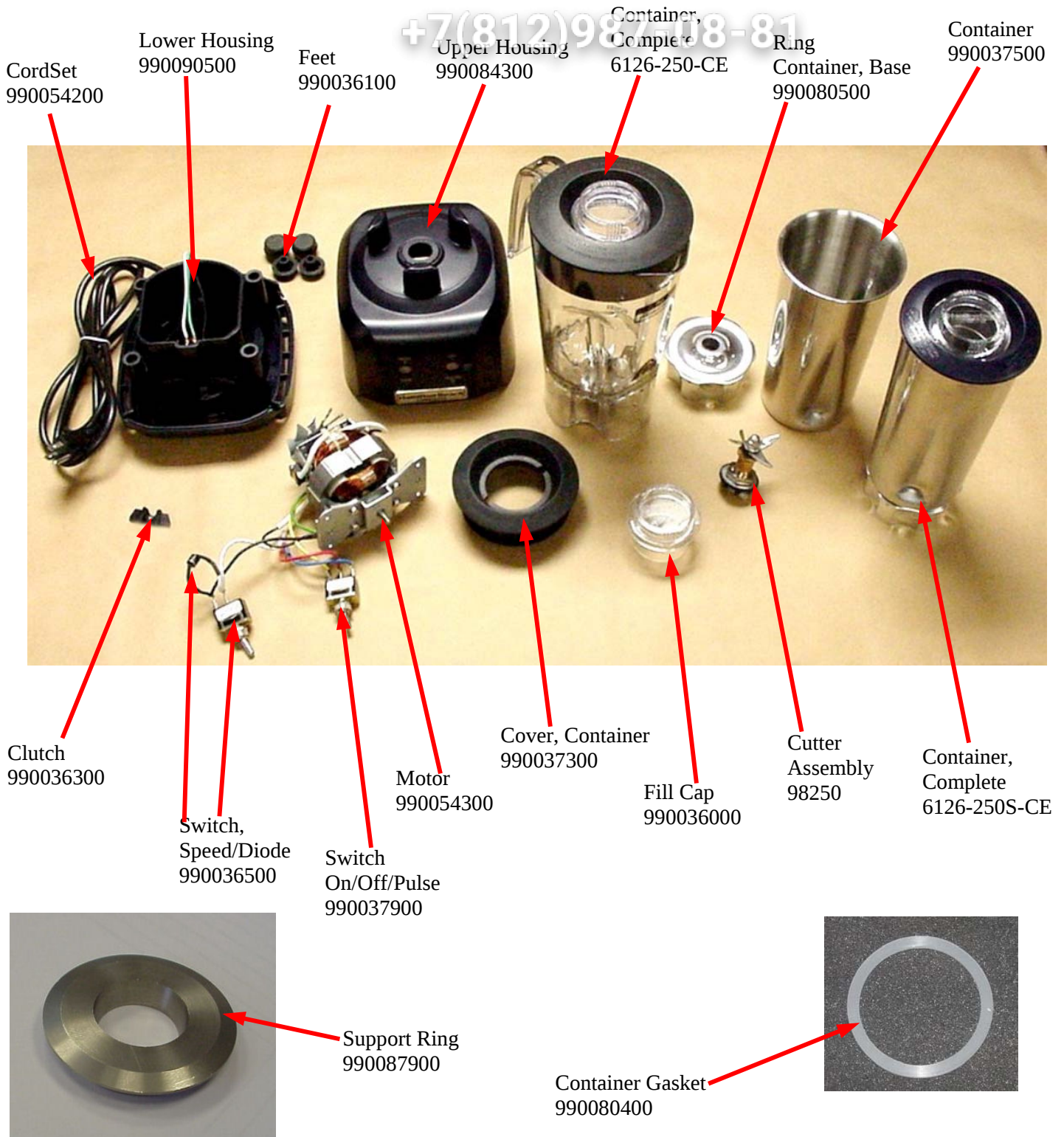


Replacement Parts Diagram Model HBB250S-CE (Series A-F)

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Hamilton Beach 4421 Waterfront Drive Glen Allen, VA 23060	Revision Description:		Added Jar Sensor and part number					
	Request Number:	HQE-8982	Revision Date:	1/27/10	Approved by:	HQE-8982		
	Issue Code(s):	CS, SP	Page:	1 of 4	Document #:	510020300	Rev:	H

Replacement Parts Diagram **Model HBB250S-CE (Series A-F)**

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+7(812)987-08-81

Jar Sensor (Only)
Qty of 1
990084400



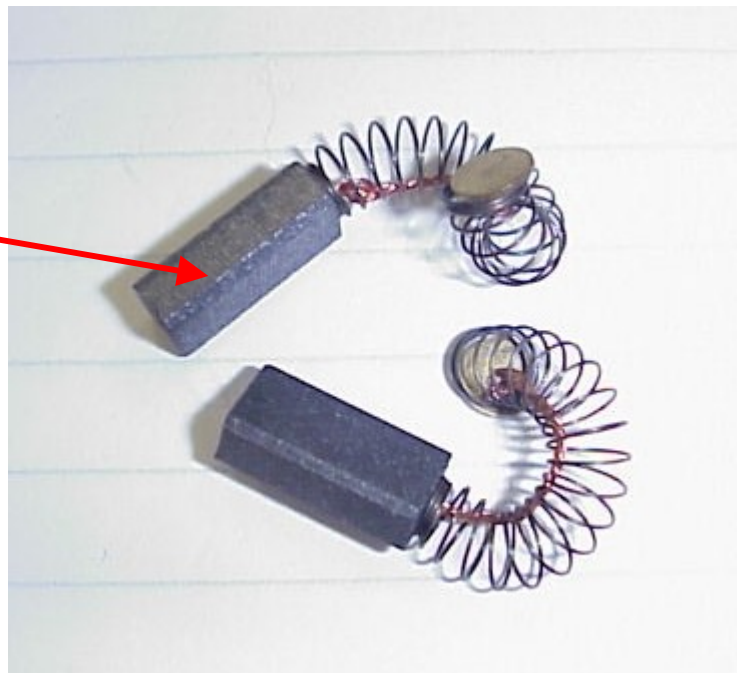
RFI Board with Sensor
990064600

Cordset Socket
990064800



Hamilton Beach
Commercial Badge
990092700

Brush Motor Kit
990075100



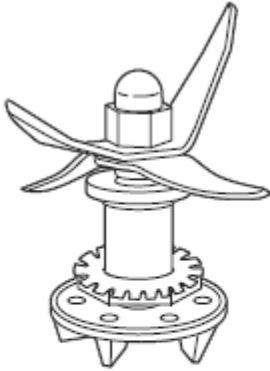
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Cutter Assembly Replacement Instructions

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**Cutter Repair Kit
for Rio Blenders**



⚠ WARNING



Cut Hazard
 Handle cutter
 assembly with
 care.
 Failure to follow
 these instructions
 can result in cuts
 or other injuries.

Removing the old cutter assembly



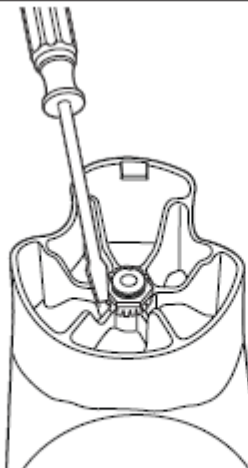
Hold the blades with a
cloth. Unscrew the clutch
counterclockwise.



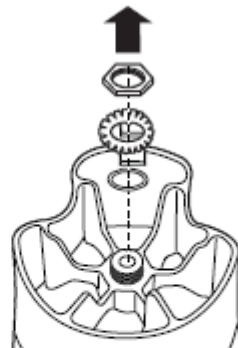
Remove the clutch and
felt washer.



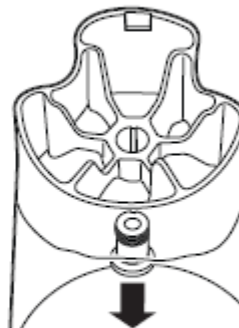
Remove the shaft and
blade assembly



Use a flathead screw-
driver to flatten the tabs
on the tab washer.



Remove the nut by
turning counterclockwise
by hand. Then remove
the tab washer and
pressure washer.

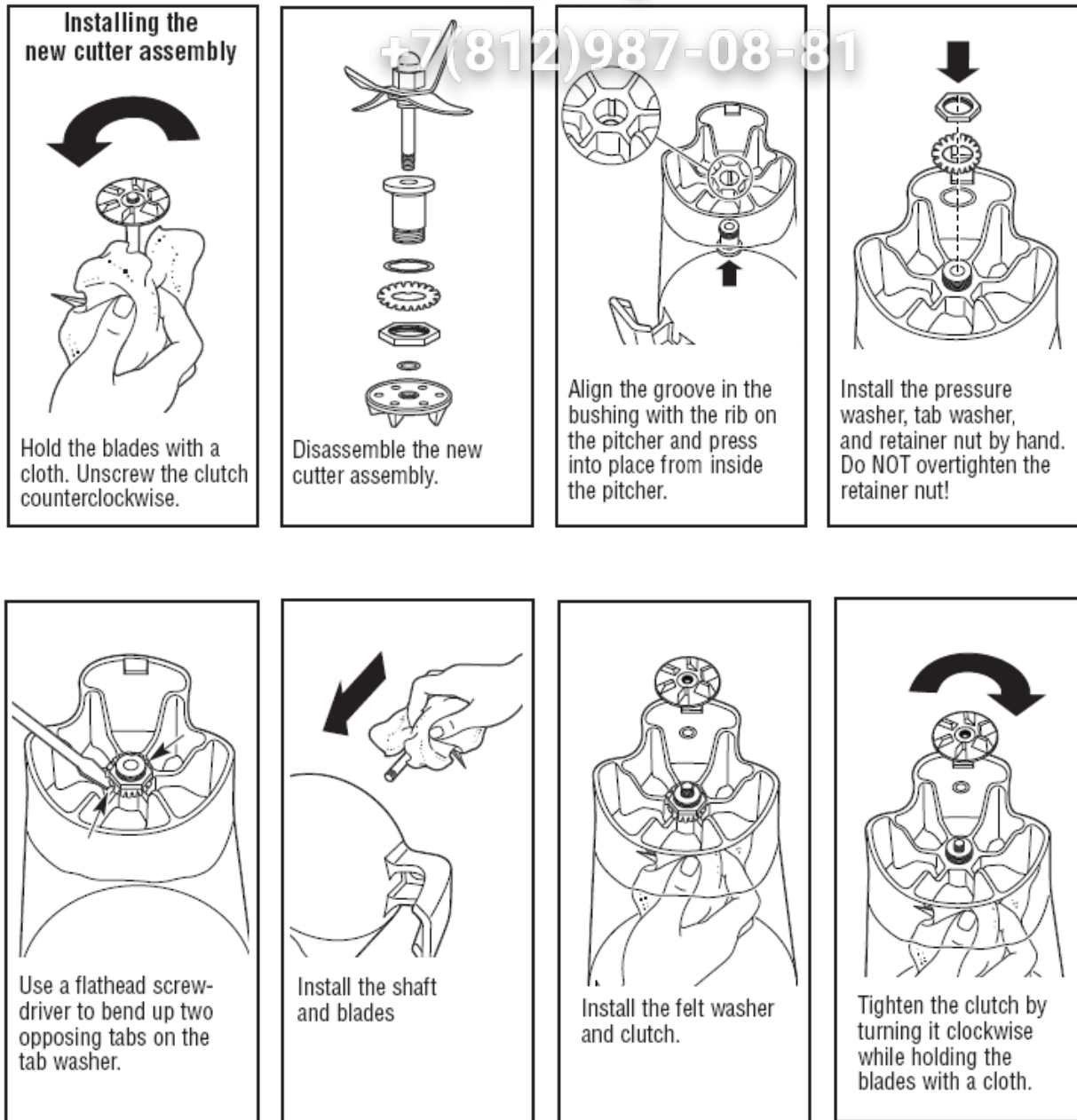


Remove bushing.

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Replacement Parts Diagram Model HBB250S-CE (Series A-F)

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