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Parts Manual

Counter Type Electric Convection Steamer

Series: SteamCraft Models 21CET16

1333 East 179th Street
Cleveland, Ohio 44110

Phone: (216) 481-4900
1-800-338-2204
Fax: (216) 481-3782
www.clevelandrange.com

Cleveland

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NOTES:

1. SEE INSTRUCTION DRAWING 104289 FOR LABEL LOCATIONS.
2. SEE INSTRUCTION DRAWING 108352 FOR HOSE LOCATIONS.
3. REVISION SYMBOLS (△) ARE PLACED NEXT TO AFFECTED ITEM NO. IN BILL OF MATERIALS ONLY.
4. FOR STEAM CUT-OFF SWITCH OPTION SEE DRAWING 108588 FOR LOCATION OF HOLES IN FACEPLATE AND DRAWING 108355 FOR PICTORIAL WIRING INFO.

TABLE "1"
STEAM SHUT-OFF OPTION

ITEM NO.	PART NO.	DESCRIPTION	QTY.
	101119	BONER	40
	101442	CLOUD	29
	104186	SWITCH	26
	104202	DIODE-IN	11
	108351	DIODE-OUT	10

TIMER OPTIONS - DETAIL A

104234 ELECTRONIC CONTROL

THERMAL SWITCH (ELECTRONIC OPTION)

104191 MECHANICAL CONTROL

108305 ON-OFF CONTROL

THERMAL SWITCH CLOSURE (MECHANICAL & ON-OFF)

INTERMITTENT BLOWDOWN AND HEAT STANDBY (OPTIONAL)

HEAT STANDBY (STANDARD)

DETAIL B ITEM 49

ITEM	QTY.	PART
59	-	
58	1	
57	1	
56	2	
55	1	
54	1	
53	1	
52	A/R	
51	3	
50	3	
49	-	
48	-	
47	1	
46	3	
45	1	
44	2	
43	-	
42	-	
41	-	
40	-	
39	-	
38	-	
37	1	
36	4	
35	1	
34	1	
33	3	
32	2	
31	13	
30	9	
29	2	
28	1	
27	1	
26	2	
25	7	
24	8	
23	2	
22	4	
21	8	
20	1	
19	12	
18	11	
17	17	
16	-	
15	2	
14	2	
13	2	
12	1	
11	1	
10	-	
9	1	
8	1	
7	1	
6	1	
5	2	
4	1	
3	1	
2	1	
1	1	

LET.	
A	

TOLERANCES (EXCEPT AS NOTED)	CLE 1333 East
DECIMAL ± N/A	SCALE 7/64"=1"
ANGULAR ± N/A	TITLE STEAM P
CK	DATE 07-13-93

THIS DESIGN DESCRIBES A PROPRIETARY ITEM AND IS THE PROPERTY OF CLEVELAND RANGE. THIS DRAWING IS NOT TO BE COPIED OR USED WITHOUT THE APPROVAL OF CLEVELAND RANGE.

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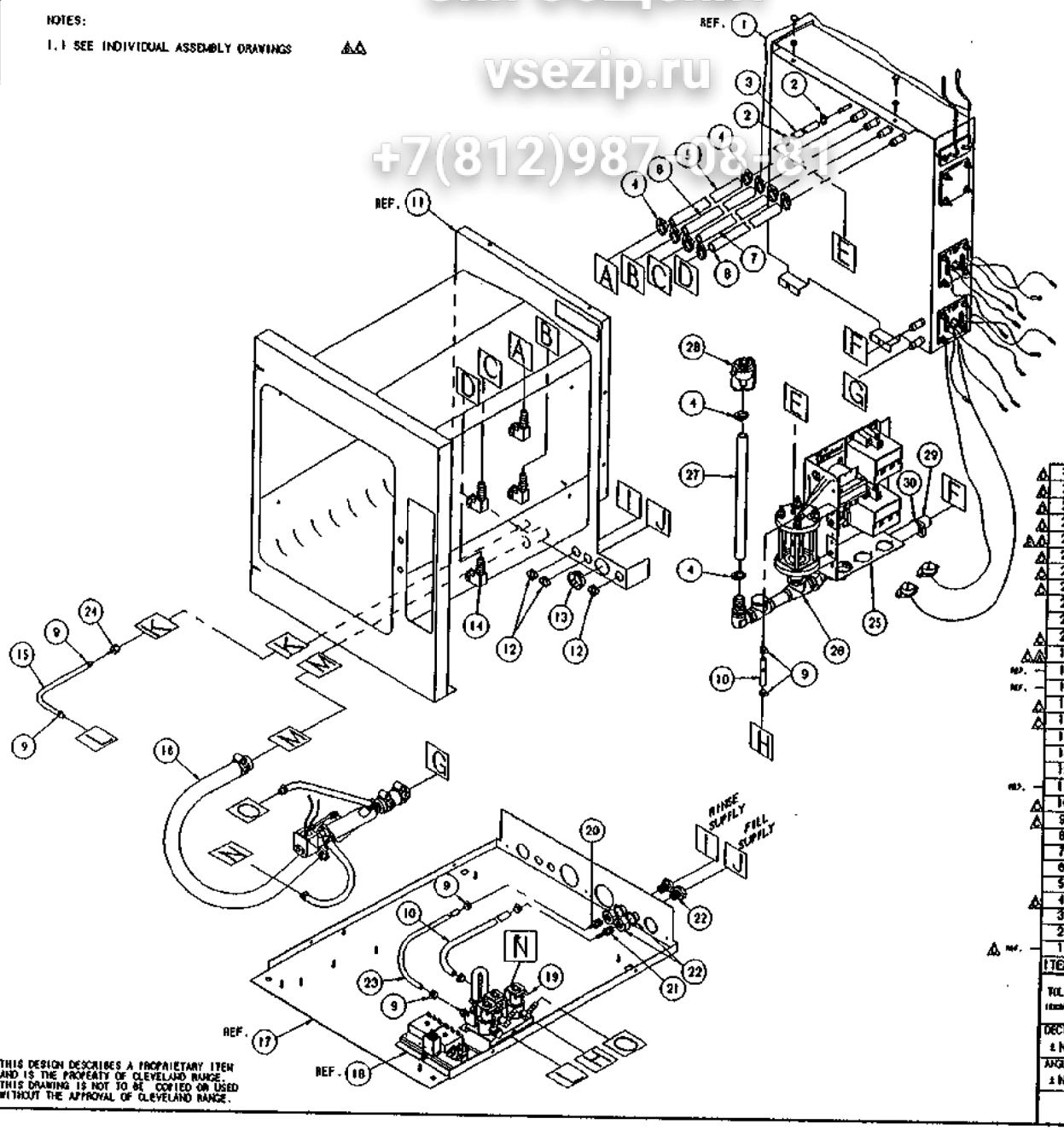
NOTES:

1. SEE INDIVIDUAL ASSEMBLY DRAWINGS △△



LET.	
A	
B	
C	
D	
E	

ITEM	QTY.	PART NO.	
30	2	105847	
29	1	10809311 00	
28	-	106426	
27	1	1058451200	
26	-	108487	
25	-	104200	
24	1	108862	
23	1	1088642100	
22	2	03641	
21	1	104381	
20	1	106861	
19	1	106522	
REF. 18	-	- - -	
REF. 17	-	- - -	
16	1	106524	
15	1	1088642600	
14	4	1062301	
13	1	102581	
12	3	02800	
REF. 11	-	- - -	
10	2	1058501900	
9	8	106526	
8	1	1058452700	
7	1	1058452000	
6	1	1058452200	
5	1	1058451800	
4	10	105848	
3	1	1058432200	
2	2	104383	
REF. 1	-	- - -	

TOLERANCES (EXCEPT AS NOTED)	CLEV 1333 East 1
DECIMAL ± N/A	SCALE 3/16"
ANGULAR ± N/A	TITLE HC STE
CK	DATE 05-18-93

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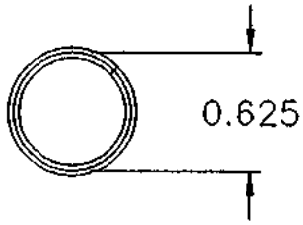
LET.	REVISIONS



APPROVED
SOURCE: AEROFAST INC.
CAROL STREAM, ILL
PN

SPECIFICATIONS: MATERIAL: 304
THICKNESS: SW
CONSTRUCTION

ITEM	QTY	PART NO.	
TOLERANCES (EXCEPT AS NOTED)		CLEVELAND R	
		1333 East 179th St. Clevela	
DECIMAL ±.015		SCALE 1=1	DRAWN BY JTW
ANGULAR ±1°		TITLE RING, SNAP, 5/8	
AC		DATE 3/12/93	DRAWING NO. A-106

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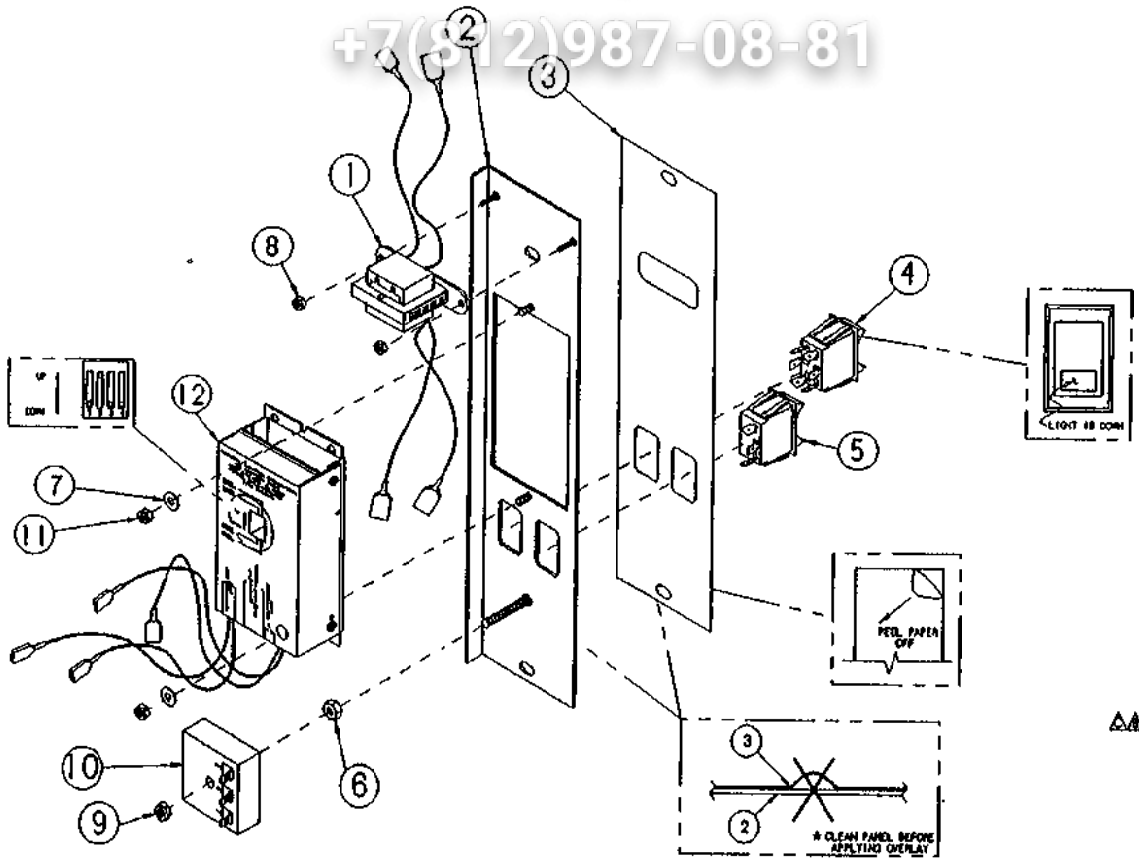
NOTES:
1. SEE WIRING DIAGRAM 104185 FOR WIRE CONNECTION POINTS.



ITEM	QTY.	PART NO.
13	1	104164
12	1	104389
11	2	14692
10	1	20478
9	1	101873
8	2	104223
7	2	101655
6	1	14617
5	1	104224
4	1	18393
3	1	106801
2	1	104157
1	1	104390

TOLERANCES (UNLESS AS NOTED)	
DECIMAL ± N/A	SCALE 1/2
ANGULAR ± N/A	TITLE
CK	DATE 09-11-90

LET.
A
B
C
D

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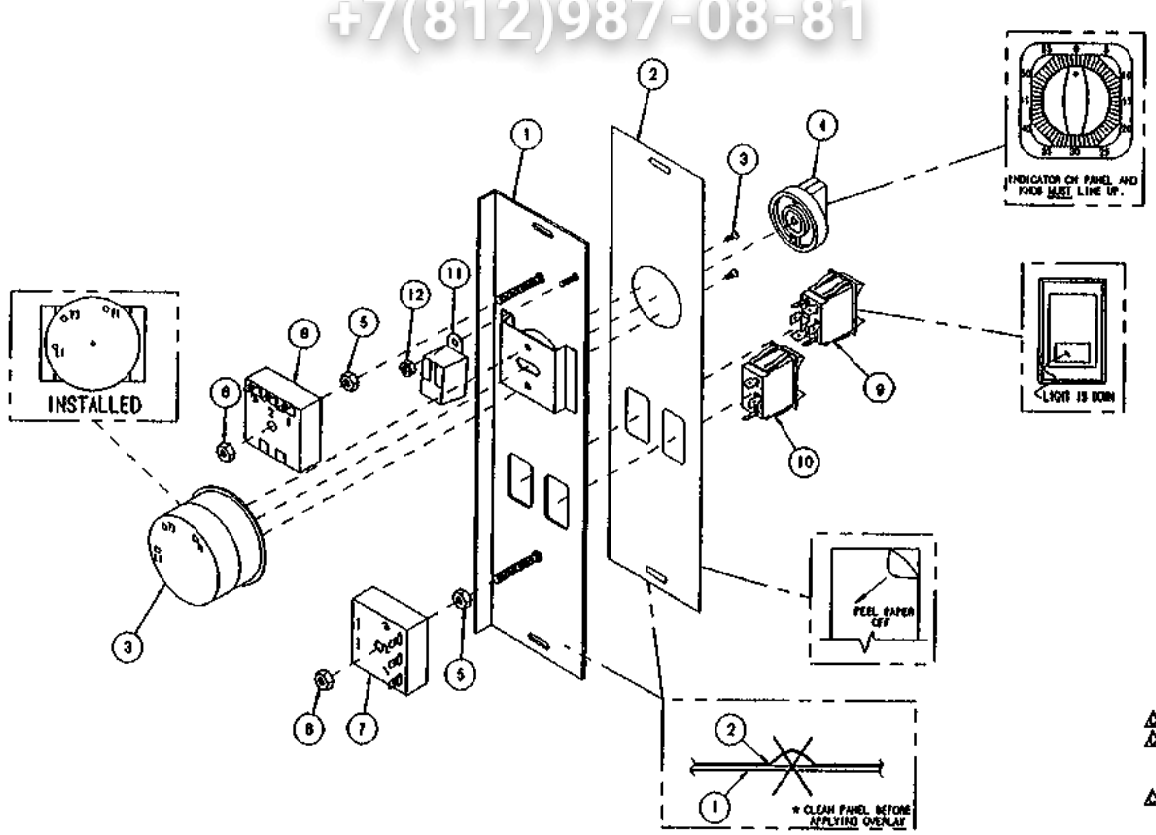

ITEM	QTY.	PART NO.
12	1	14872
11	1	41350
10	1	104224
9	1	19993
8	1	20478
7	1	20477
6	2	101873
5	2	14817
4	1	11307
3	1	20476
2	1	108603
1	1	104085

TOLERANCES (UNLESS AS NOTED)	
DECIMAL ± N/A	SCALE 1/2
FRACTION ± N/A	TITLE
OK	DATE 07-09-90

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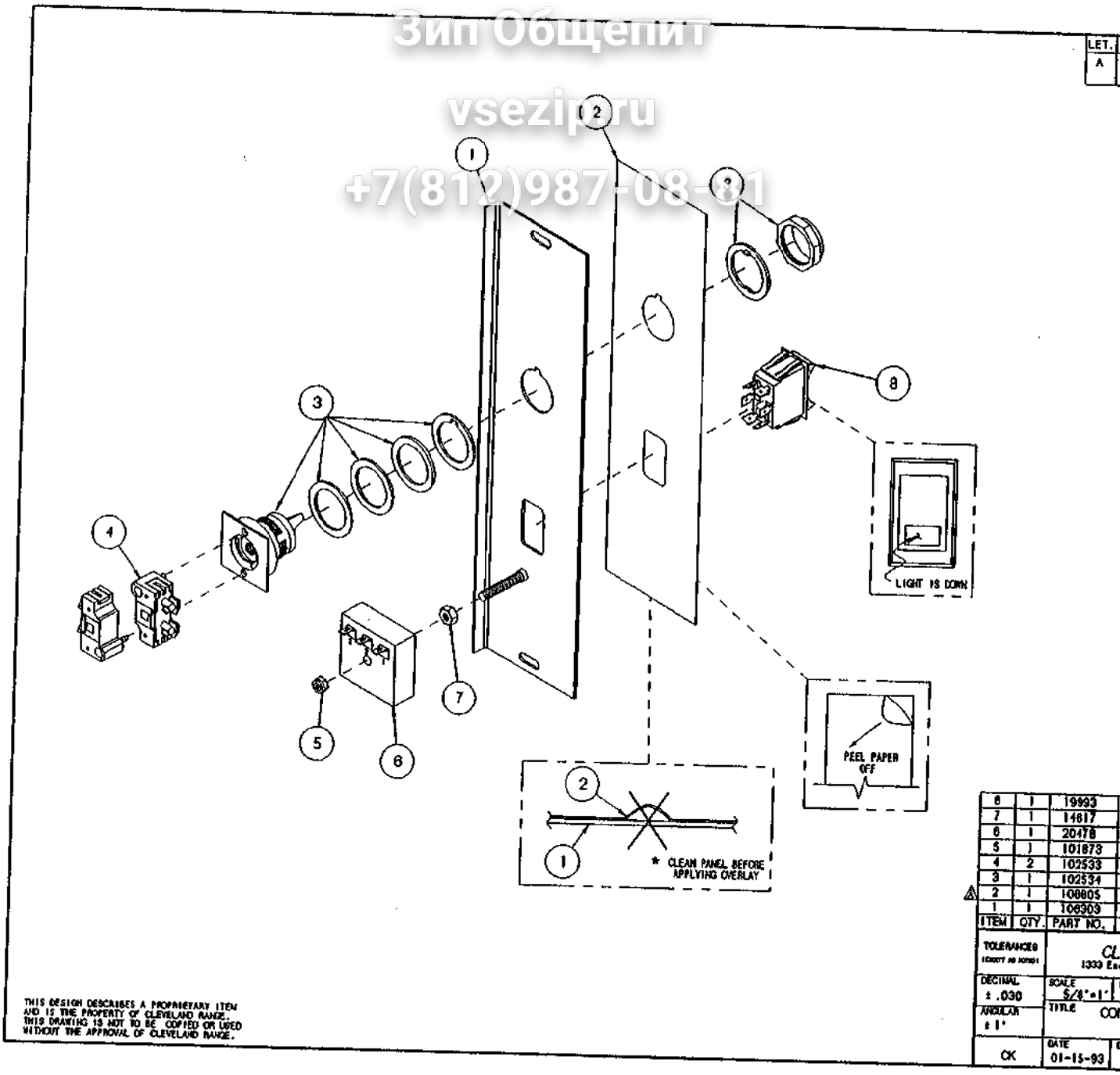

ITEM	QTY.	PART NO.
8	1	19993
7	1	14617
6	1	20478
5	1	101873
4	2	102533
3	1	102534
2	1	106805
1	1	106903

LET. A

TOLERANCES (EXCEPT AS NOTED)
DECIMAL ± .030
ANGULAR ± 1°
CK
SCALE 3/8"=1"
TITLE CO
DATE 01-15-93

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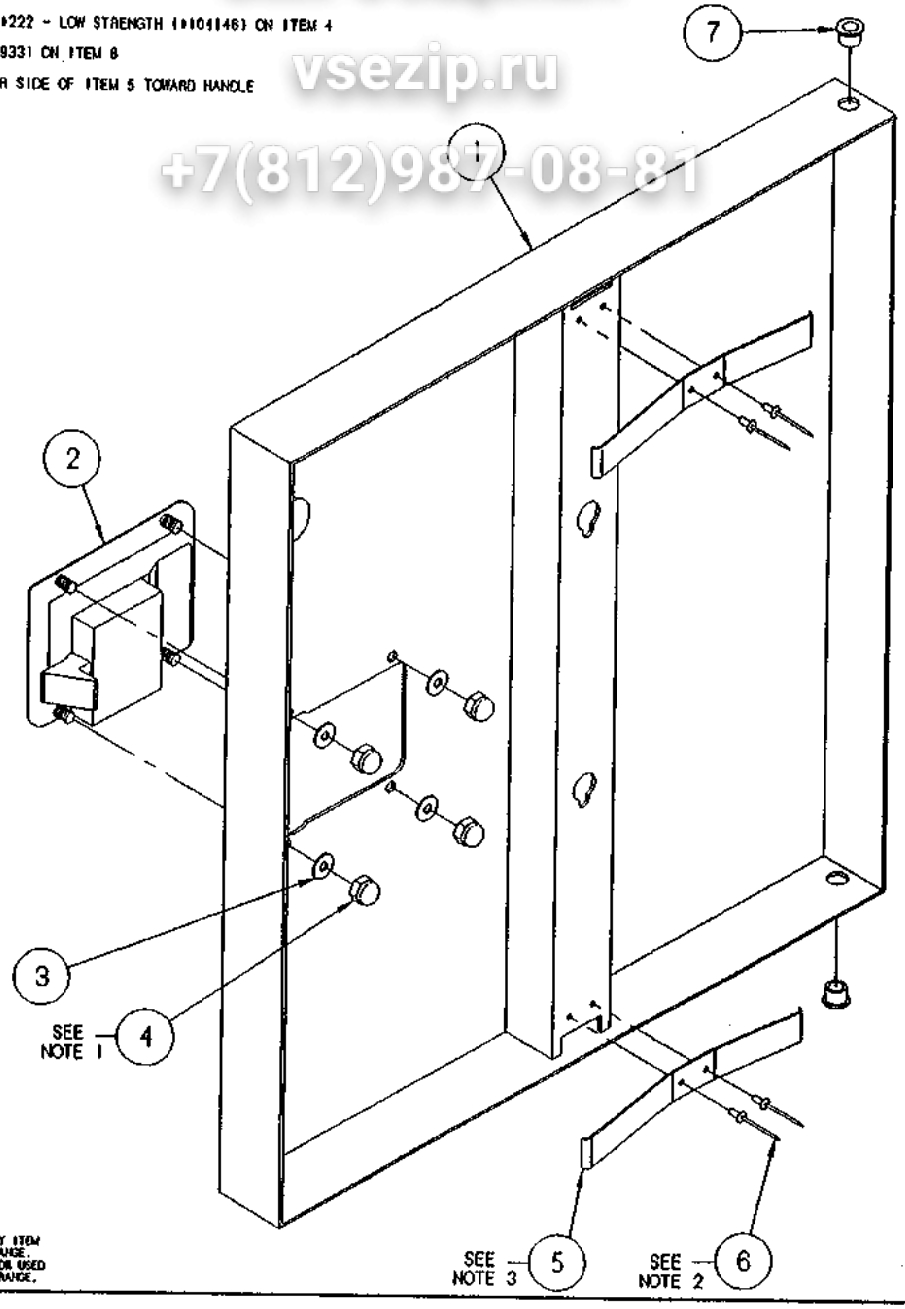
NOTES : 1.) USE LOCTITE #222 - LOW STRENGTH (#1041461) ON ITEM 4
2.) USE RTV (#009331) ON ITEM 6
3.) ORIENT LONGER SIDE OF ITEM 5 TOWARD HANDLE



LET.
A
B
C

ITEM	QTY.	PART NO.
7	2	103641
6	1	19357
5	2	102228
4	4	14879
3	1	101655
2	1	103643
1	1	1042072

TOLERANCES	C
DECIMAL ± N/A	SCALE 5/8=1
ANGULAR ± N/A	TITLE
CK	DATE 02-04-93

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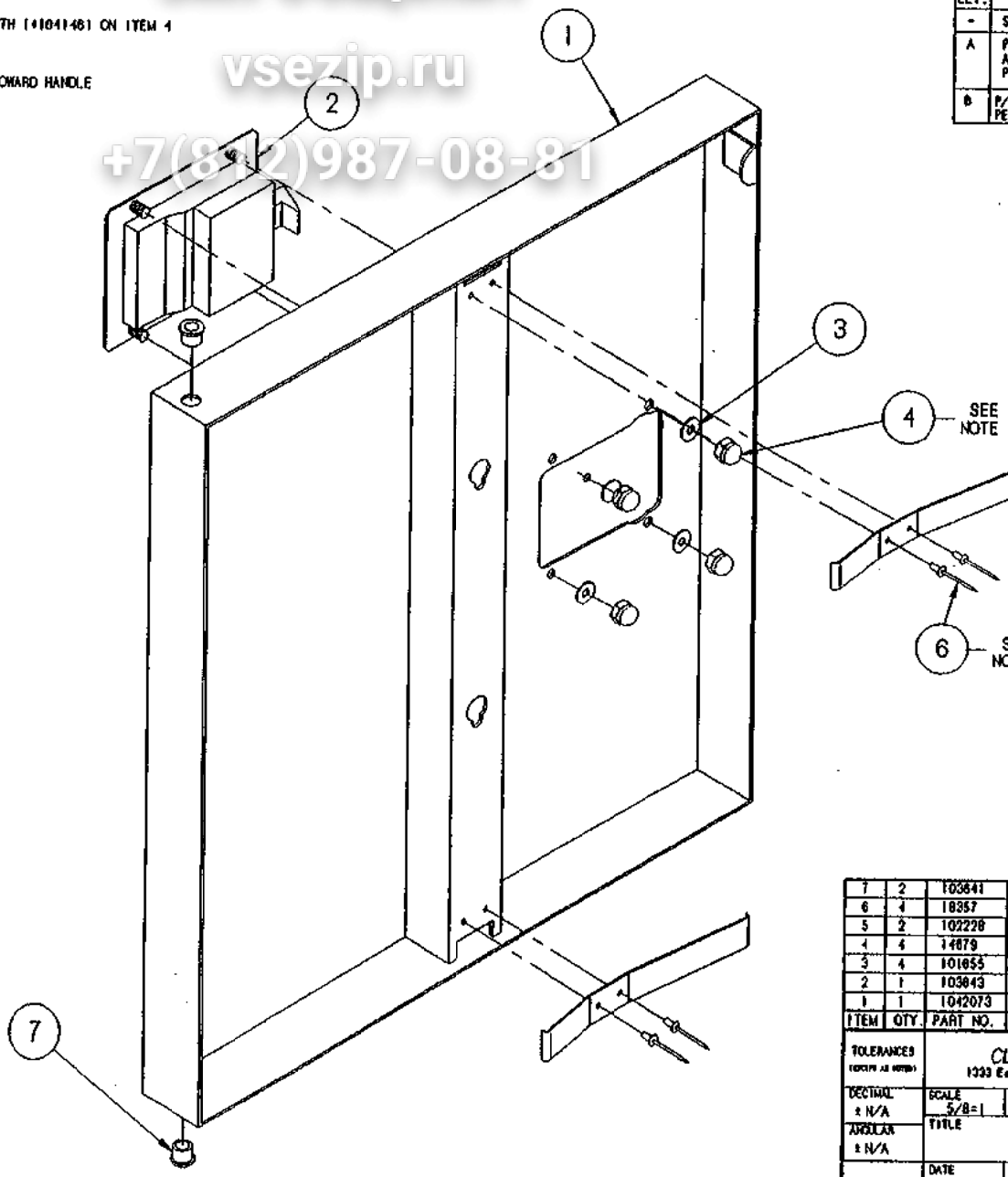
NOTES:

1. USE LOCKTITE #222 - LOW STRENGTH (#1041461) ON ITEM 4
2. USE RTV (#009331) ON ITEM 6
3. ORIENT LONGER SIDE OF ITEM 5 TOWARD HANDLE



LET.	
-	S
A	P A P
B	P/ PE

ITEM	QTY.	PART NO.
7	2	103641
6	4	18357
5	2	102228
4	4	14879
3	4	101655
2	1	103643
1	1	1042073

TOLERANCES (UNLESS AS NOTED)	CL 1339 Ea
DECIMAL ± N/A	SCALE 5/8=1
ANGULAR ± N/A	TITLE
CK	DATE 08-30-93

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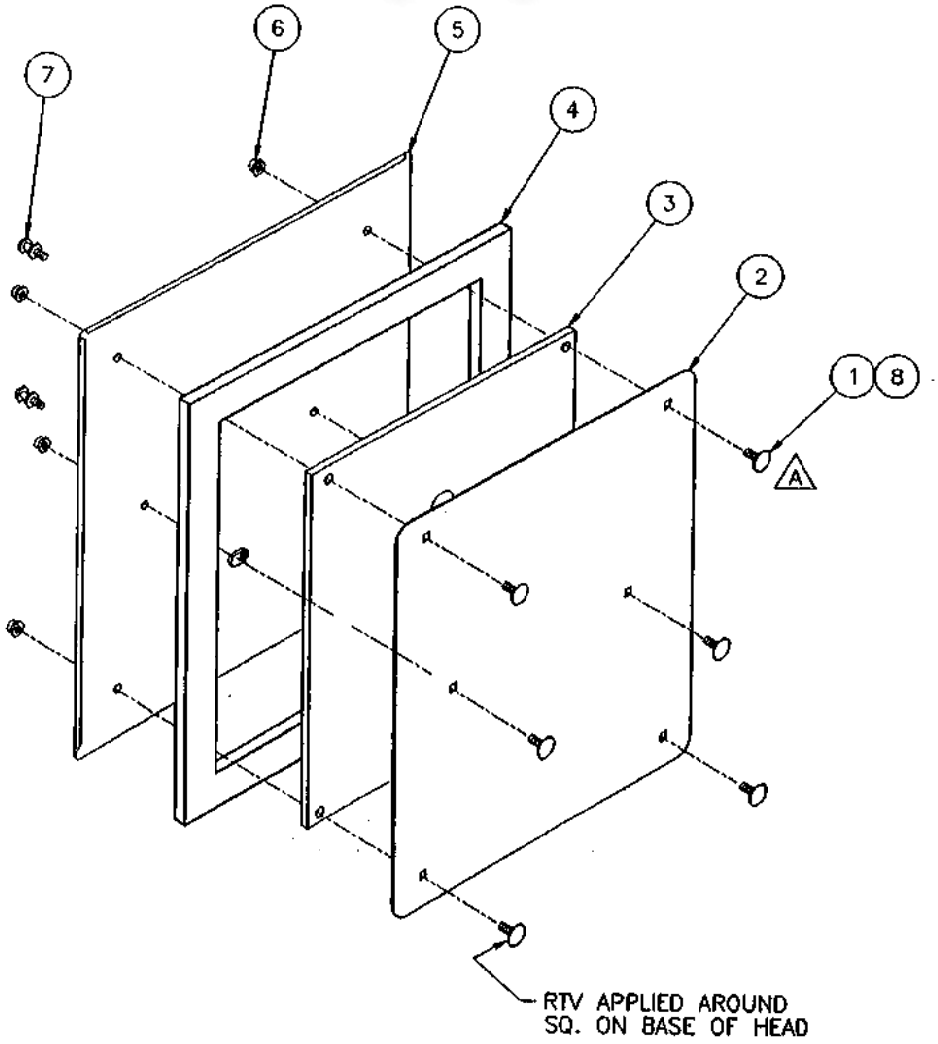
LET.	
A	ADDED ITEMS 1 & 8



ITEM	QTY	PART NO.	
8	A/R	00932	SEALA
7	2	66508	STUD,
6	6	14665	NUT,
5	1	104204	DOOR
4	1	104026	GASKE
3	1	104022	PLATE,
2	1	104021	PLATE,
1	6	104719	BOLT,

A

TOLERANCES (UNLESS AS NOTED)	CLEV 1333 East
DECIMAL ± –	SCALE NONE
ANGULAR ± 1°	TITLE DO S
AC	DATE 6/25/91

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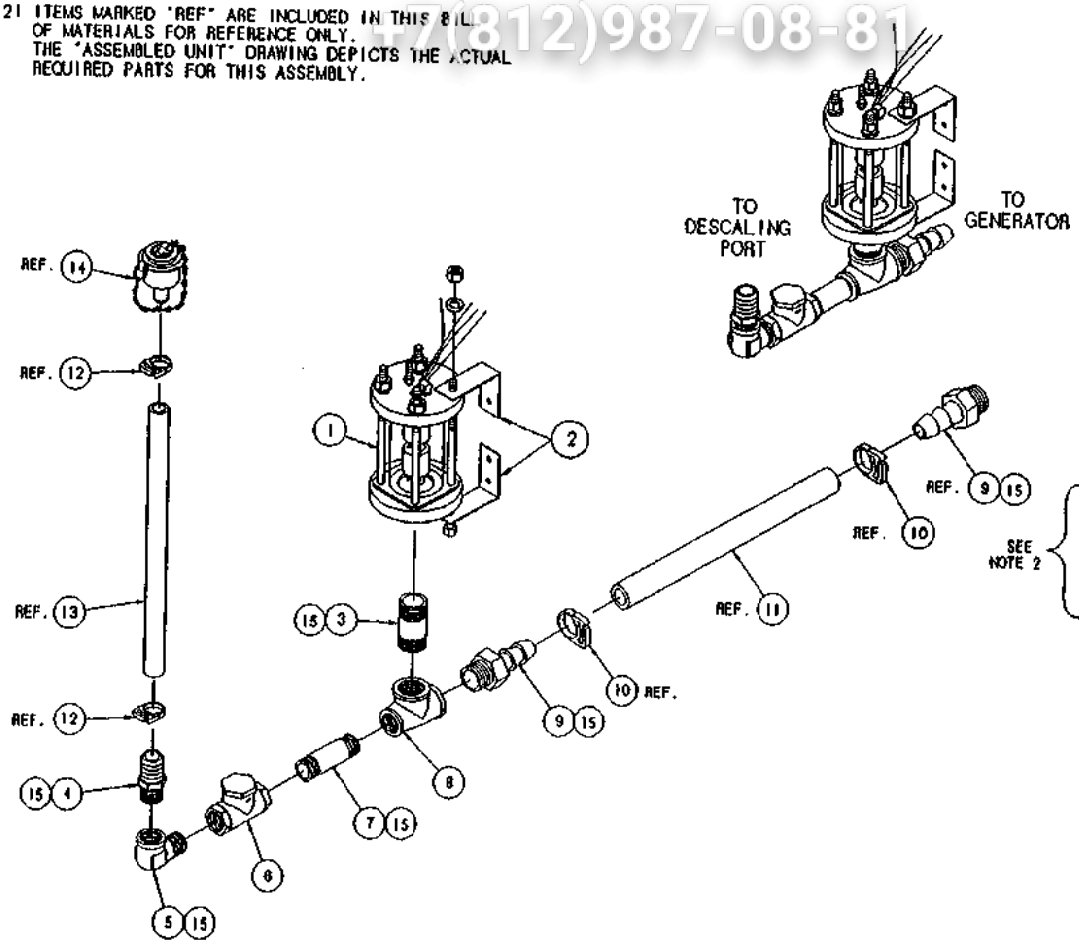
NOTE:

1) SEE DRAWING 1083572 FOR HOSE LOCATIONS.

2) ITEMS MARKED "REF" ARE INCLUDED IN THIS BILL OF MATERIALS FOR REFERENCE ONLY. THE "ASSEMBLED UNIT" DRAWING DEPICTS THE ACTUAL REQUIRED PARTS FOR THIS ASSEMBLY.

ASSEMBLED UNIT



ITEM	QTY.	PART NO.	
15	A/R	00934	SE
14	1	106428	PO
13	1	1058451200	HO
12	2	105848	CL
11	1	1060931100	HO
10	2	105847	CL
9	2	06240	FI
8	1	20208	TE
7	1	14331	NI
6	1	106156	CH
5	1	05253	EL
4	1	06237	FI
3	1	14431	NI
2	2	106676	BR
1	1	105877	FL

LET.	RE
A	SEE E.O.

TOLERANCES (EXCEPT AS NOTED)
DECIMAL ± .030
ANGULAR ± 1°
CK

CLEV
1333 East 179th

SCALE 1/4"
TITLE FLOAT STEAM
DATE 04-15-93

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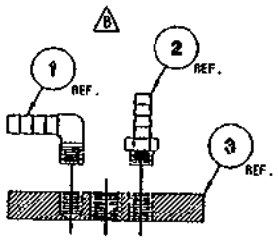
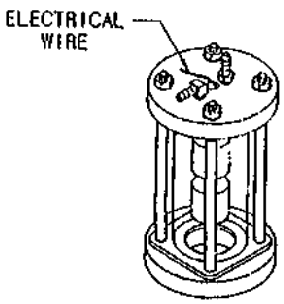
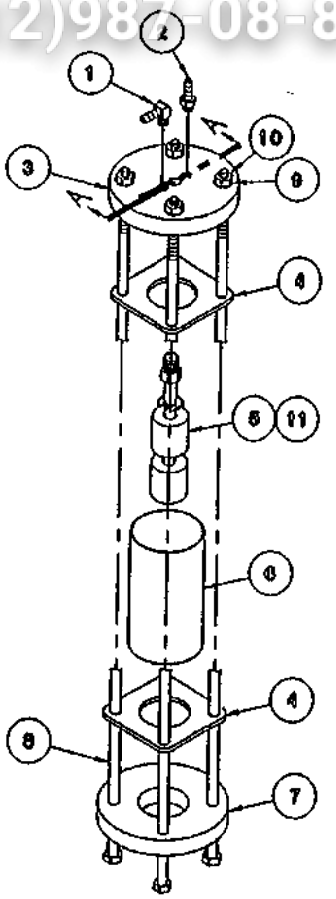
LET.	REVISI
A	CORRECTED P/
B	ROTATED 90° & 104380 PEF
C	THIS ASSEMBL P/N 104091 O 5.1 ELECT. & PER EO #C-22



DETAIL A-A
SCALE: 1/2=1



ASSEMBLED VIEW
SCALE: 1/4=1



EXPLODED ASSEMBLY
SCALE: 1/4=1

ITEM	QTY.	PART NO.	
11	A/R	00934	SEALAN
10	4	14618	NUT, H
9	4	23105	WASHER
8	4	104278	SCREW,
7	1	104040	CAP, F
6	1	1040190388	TUBE,
5	1	103728	SWITCH
4	2	104041	GASKET
3	1	104039	TOP, F
2	1	104380	FITTING
A 1	1	105787	FITTING,

TOLERANCES (EXCEPT AS NOTED)	CLEVELA 1333 East 179th St.	
DECIMAL ± N/A	SCALE AS SHOWN	DRAWN S. M
ANGULAR ± N/A	TITLE A FLOAT AS 10 ELECT	
CK	DATE 05-28-92	DRAWING

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REFERENCE:
260AHM 5 OF 5

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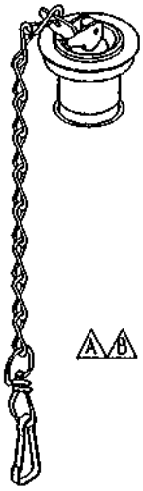
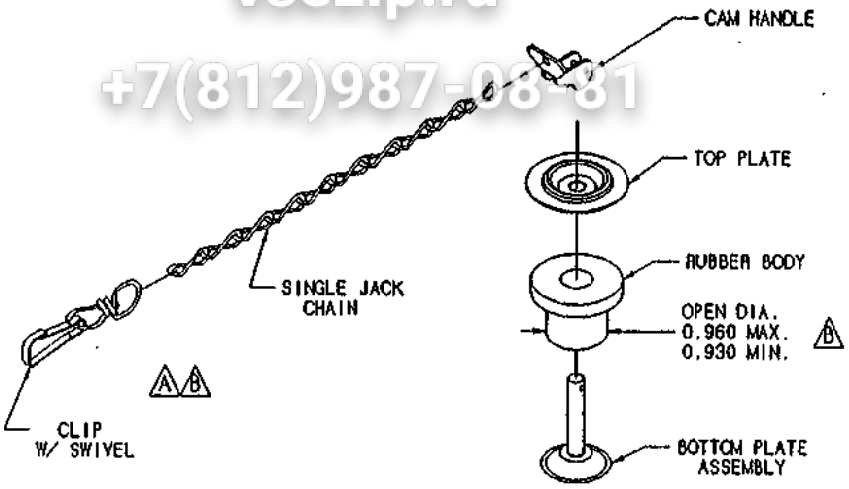
LET.	
A	CL... PER...
B	VEN... CL... PER...



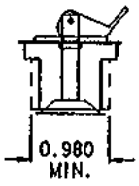
ASSEMBLED VIEW



EXPLODED VIEW

VENDOR : SHAW AERO DEVELOPMENT
P.O. BOX 8657
NAPLES, FLORIDA 33941

VENDOR P/N : 55960 B



B COMPRESSED RUBBER BODY

SPECIFICAT...

PLUG ASSEMBLY

1. CAM HANDL...
2. TOP PLATE
3. RUBBER BO...
4. BOTTOM PL...
5. CHAIN - S... - N... - 3... - 5... A
6. CLIP W/ S... B A

ITEM	QTY.	PART NO.
TOLERANCES		CL... 1333 E...
DECIMAL ± .030		SCALE 1 = 1
ANGULAR ± 1°		TITLE
CK		DATE 01-22-93

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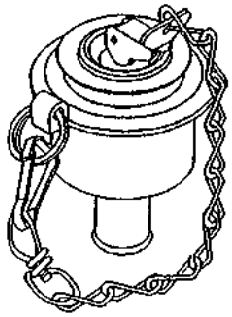
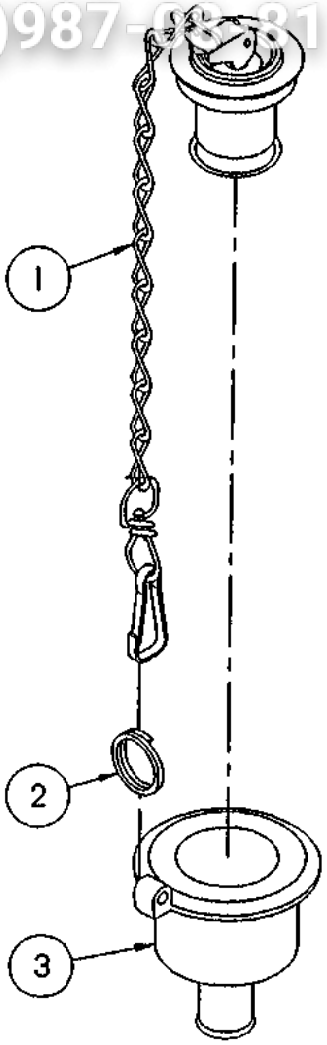
LET.	R
A	PICTORIAL PER E.O.



ASSEMBLED VIEW



ITEM	QTY.	PART NO.
3	1	106104
2	1	106429
1	1	106160

A

TOLERANCES (EXCEPT AS NOTED)	CLE 1333 East 179
DECIMAL ± .030	SCALE 1"=1'
ANGULAR ± N/A	TITLE P
CK	DATE 03-18-93

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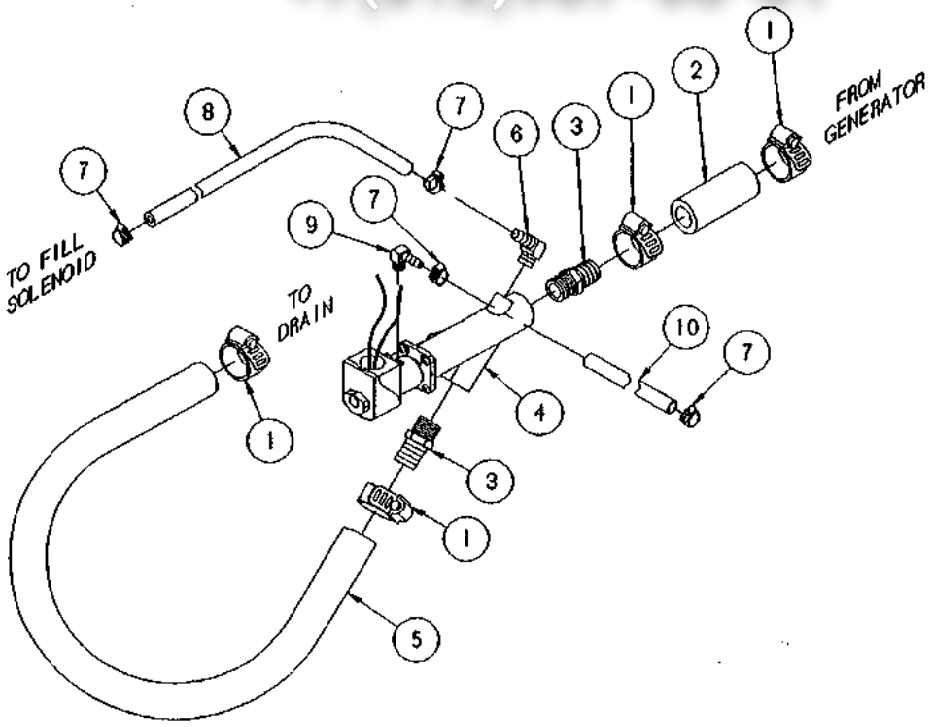

ITEM	QTY.	PART NO
10	1	10585006
9	1	10578
8	1	10585005
7	4	10821
6	1	10578
5	1	0850514
4	1	22244
3	2	08240
2	1	0850503
1	4	03207

TOLERANCES (EXCEPT AS NOTED)	133
DECIMAL ± N/A	SCALE 3/8=1
ANGULAR ± N/A	TITLE
CK	DATE 05-12-9

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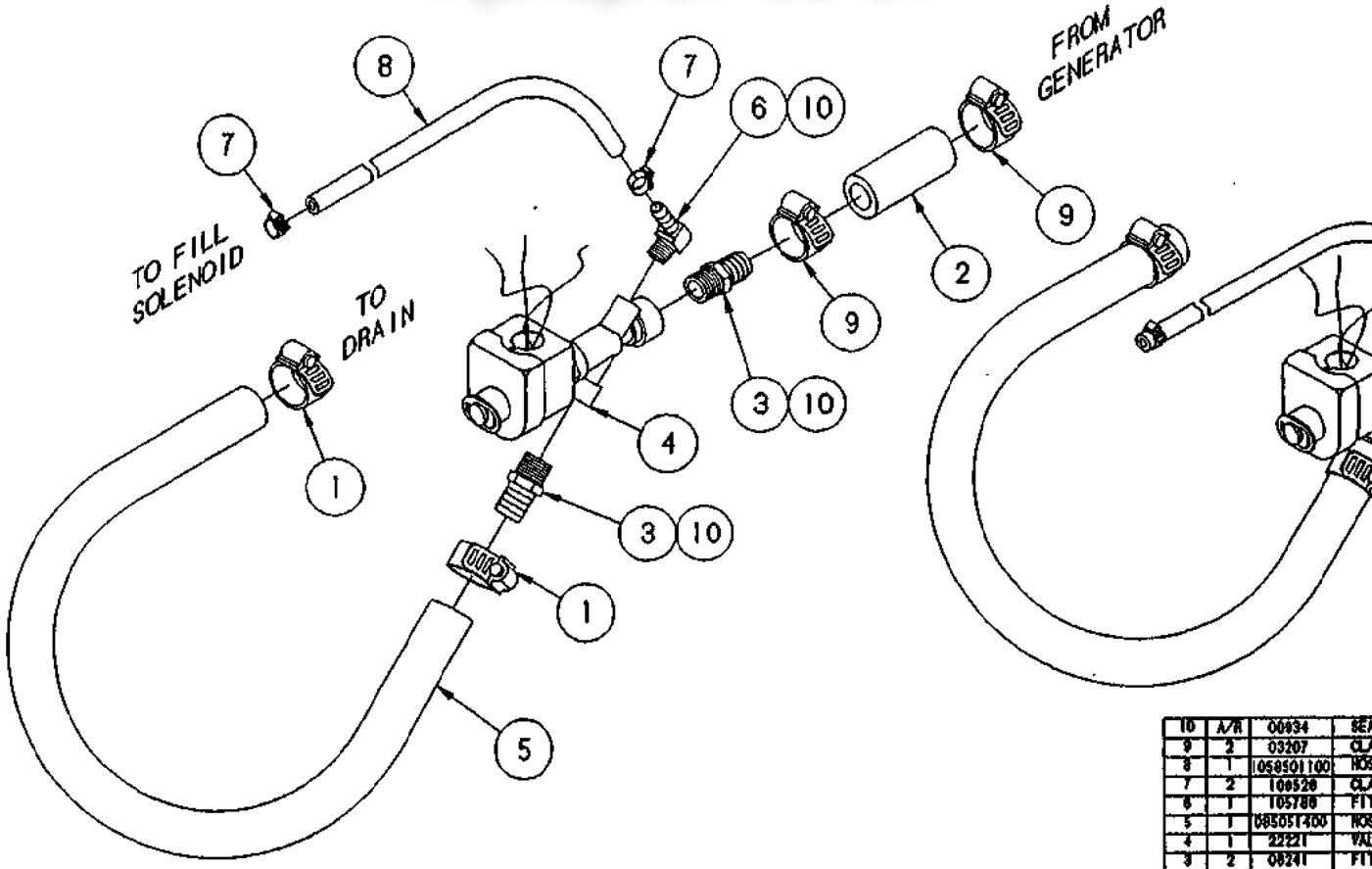
LET.	RE
A	ADDED NO

NOTE: 1) Rotate solenoid valve 45° clockwise for left hinging units. Rotate solenoid valve 45° counter-clockwise for right hinging units.



ITEM	QTY.	PART NO.	
10	A/R	00934	SEA
9	2	03207	CL
8	1	0585011100	HO
7	2	100520	CL
6	1	105788	FI
5	1	0850514100	HO
4	1	22221	VA
3	2	08241	FI
2	1	0851103100	HO
1	2	03204	CL

TOLERANCES
DECIMAL ± N/A
ANGULAR ± N/A
OK

CLEVE
1333 East 17

SCALE 1/2"=1"
TITLE VALV STEA
DATE 02-12-93

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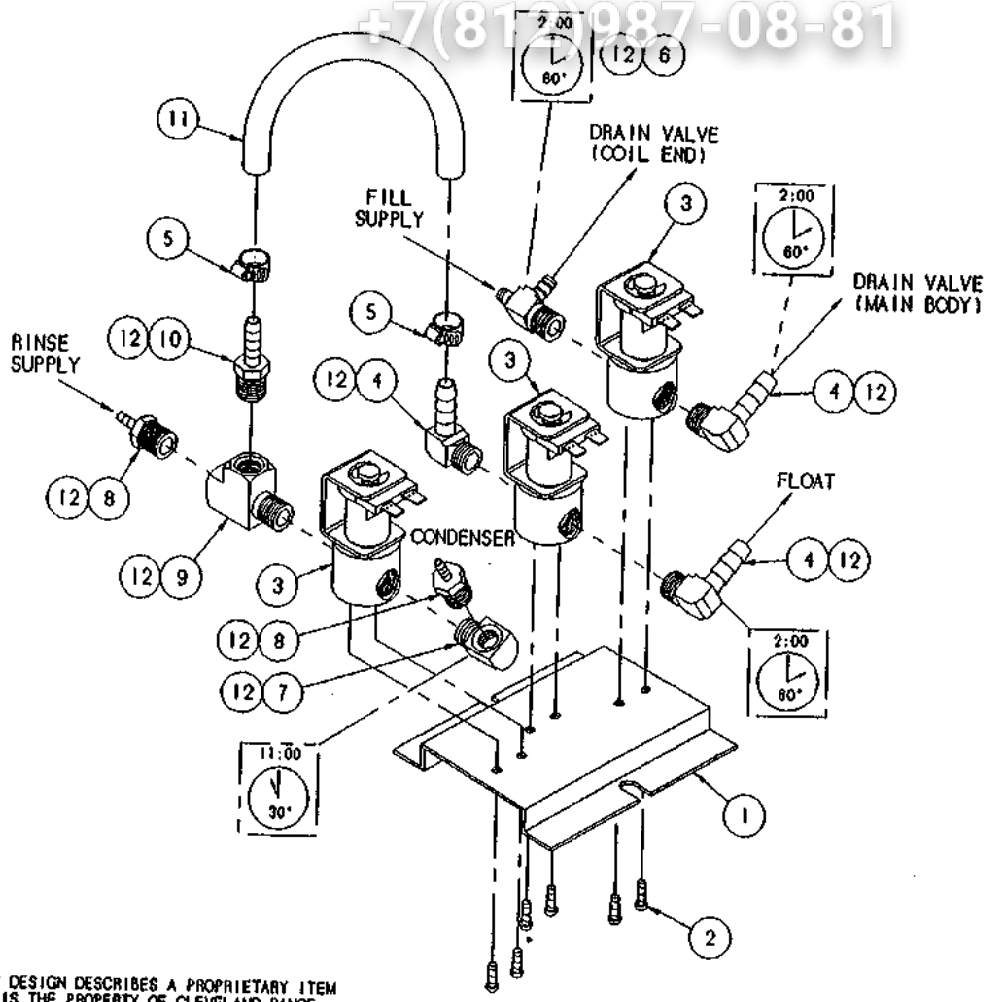
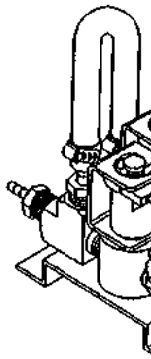
NOTE:
1. USE THREAD JOINT COMPOUND AS REQUIRED TO SEAL.



LET.	
A	106522 106526 ADDED LAYOUT



SEE NOTE 1

ITEM	QTY.	PART NO.
12	A/R	00934
11	1	1058500600
10	1	104381
9	1	106663
8	2	106661
7	1	05235
6	1	106588
5	2	106526
4	3	105786
3	3	22218
2	6	101872
1	1	104284

TOLERANCES (EXCEPT AS NOTED)	CLE 1333 East 179
DECIMAL ± N/A	SCALE 1/2 = 1
ANGULAR ± 1°	TITLE VA
CK	DATE 08-24-93

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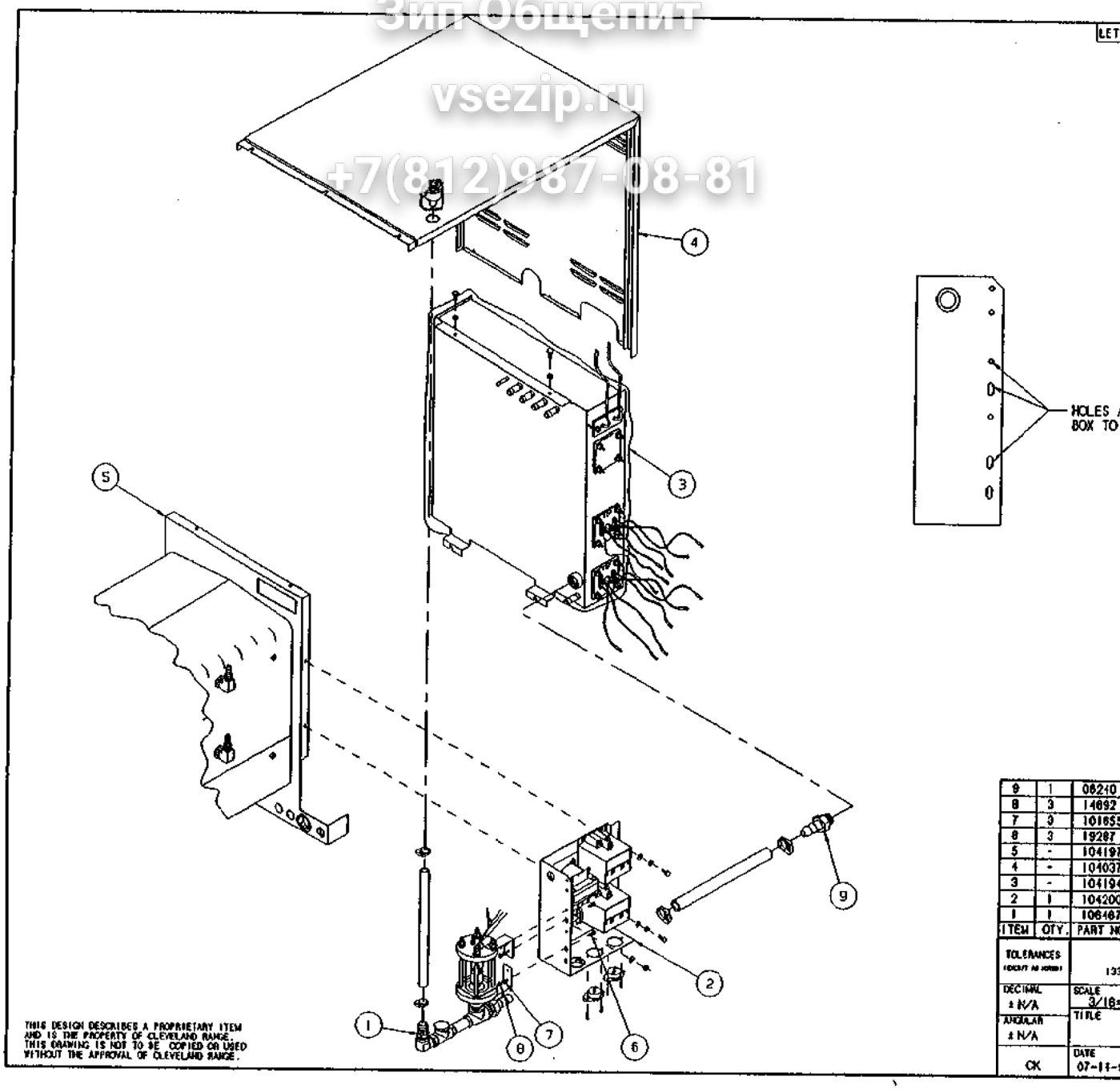

ITEM	QTY.	PART NO
9	1	08210
8	3	14692
7	3	101655
6	3	19287
5	-	104197
4	-	104037
3	-	104194
2	1	104200
1	1	106467

TOLERANCES (EXCEPT AS NOTED)
DECIMAL ± N/A
ANGULAR ± N/A
CK
SCALE 3/16
TITLE
DATE 07-11-

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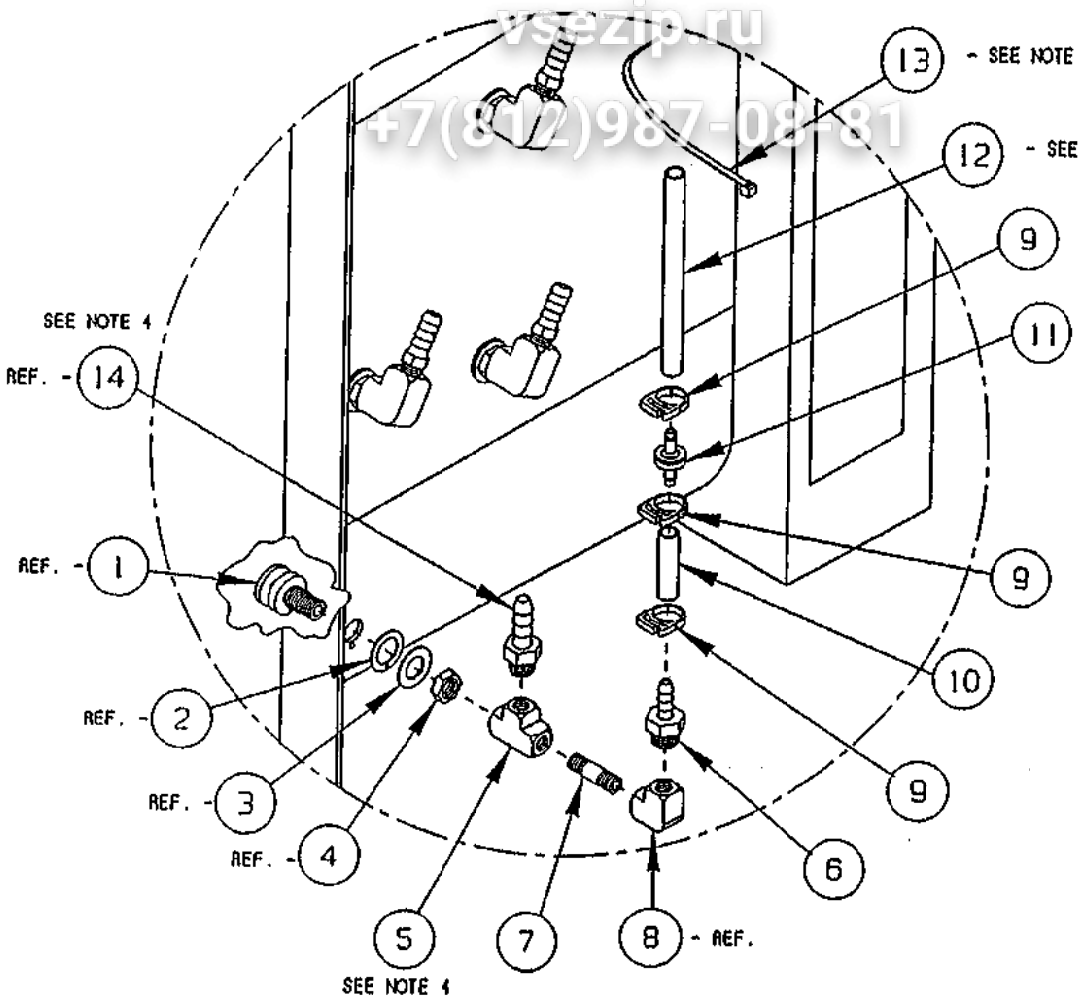

NOTES:

1. BREATHER ASSY. (107050 (10923011) ONE PLACE PE A) ONE COMPARTMENT UNI B) TWO COMPARTMENT UNI
2. 8" HOSE IS TO BE SECUR OF THE SPRAY NOZZLE AS
3. CHECK VALVE - SIDE MAR TOWARD HOSE BARB
4. ITEM 5 (P/N 20199) AND TO AN ANGLE THAT WILL OR MEET A MATING HOSE
5. SEE INSTRUCTIONAL DRAW INSTALLATION OF THIS A ULTRA UNITS.

	ITEM	QTY.	PART NO.
REF. -	14	-	104048
	13	1	20451
⚠	12	1	1043790500
	11	1	107032
⚠	10	1	1043790300
	9	3	104383
REF. -	8	-	05236
	7	1	14411
	6	1	104381
	5	1	20199
REF.	4	-	104081
	3	-	104232
	2	-	104082
	1	-	104009

TOLERANCES (UNLESS OTHERWISE NOTED)	CL 1333 Ea
DECIMAL ± N/A	SCALE 3/16=1
ANGULAR ± N/A	TITLE BREAT S
CK	DATE 09-15-94

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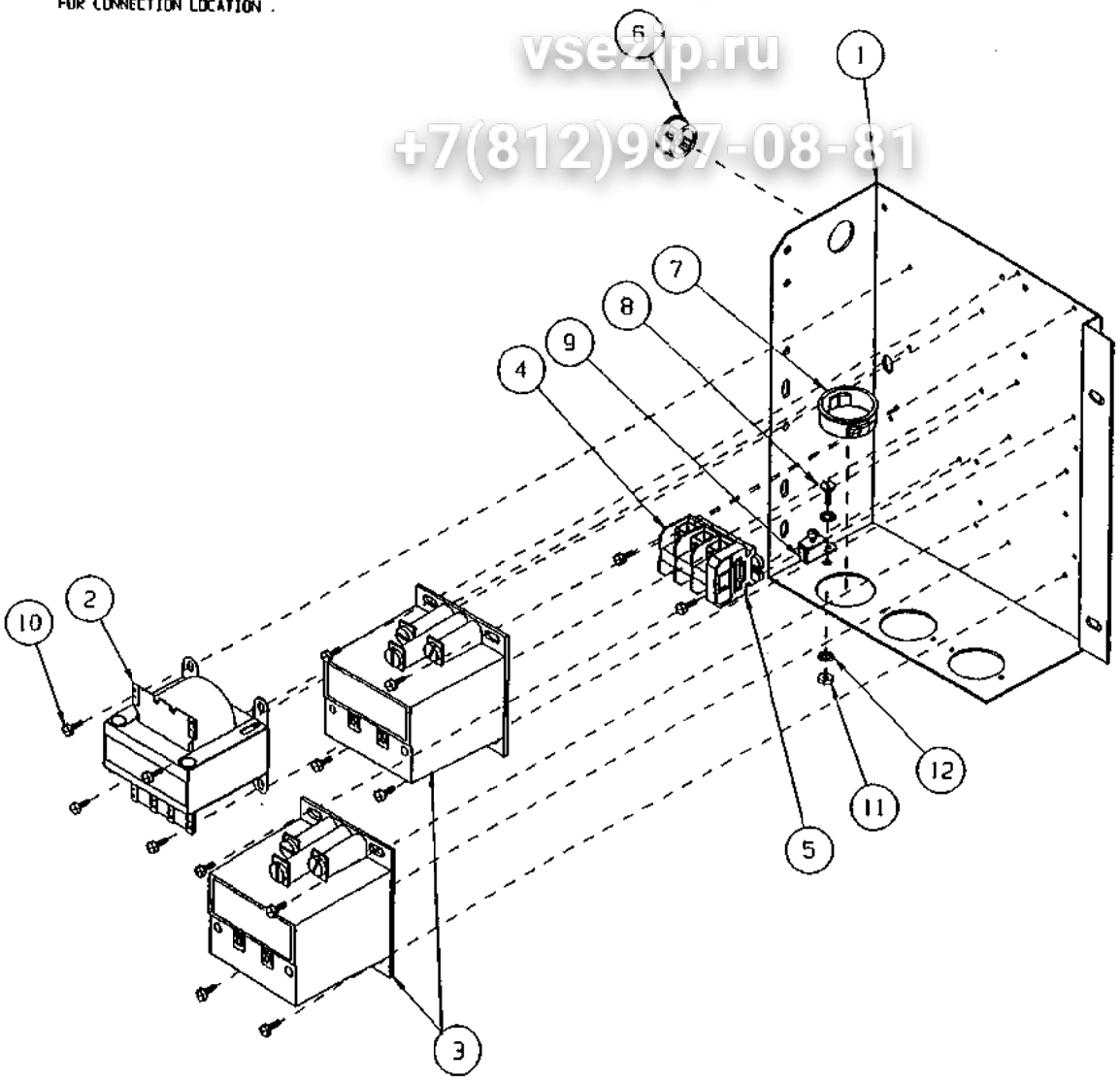
NOTES :

1. SEE WIRING DIAGRAM 104247 OR 104248 FOR CONNECTION LOCATION .



SEE NOTE 1

ITEM	QTY.	PA
16	2	
15	3	
12	2	
11	1	
10	14	
9	1	
8	1	
7	1	
6	1	
5	1	
4	3	
3	2	
2	1	
1	1	

TOLERANCES	
DECIMAL ± N/A	SCA
ANGULAR ± N/A	TET
CK	DRA 08

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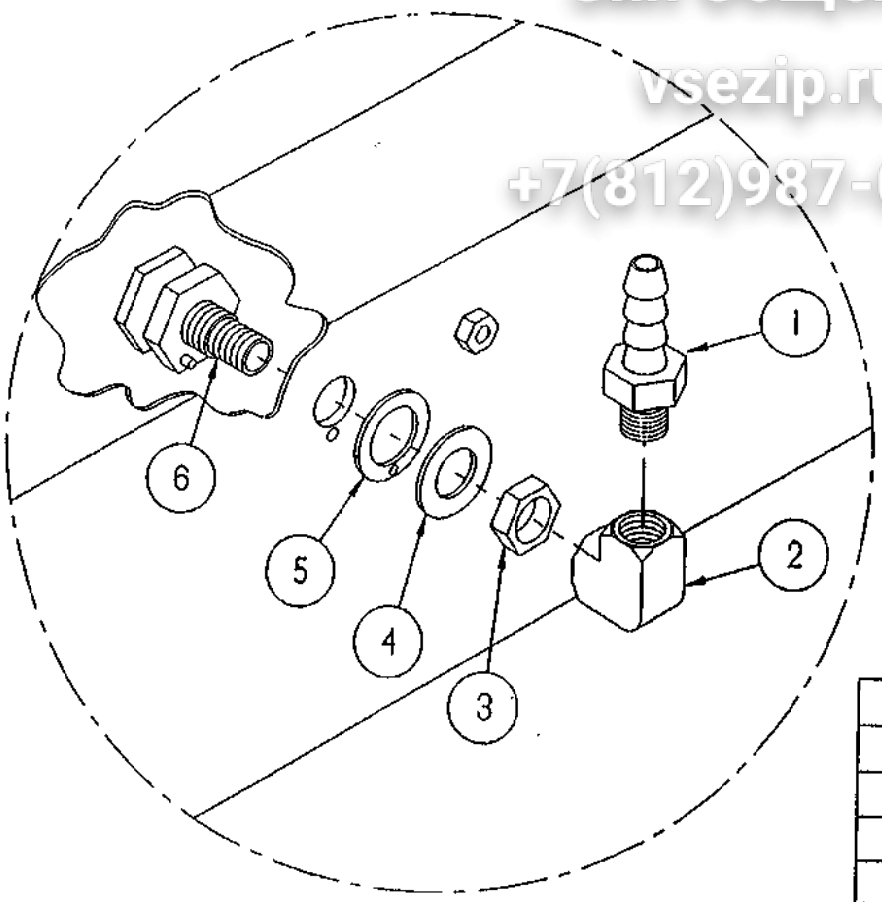
LET.	REVISIONS



TYPICAL APPLICATION

ITEM	QTY.	PART NO.	DESCRI
6	1	104009	FITTING, ASSY
5	1	104082	GASKET, STEA
4	1	104232	WASHER, FLAT
3	1	104081	NUT, JAM 5/8
2	1	05236	ELBOW, 1/4"
1	1	104048	FITTING, HOSE

TOLERANCES (EXCEPT AS NOTED)	CLEVELAND RAN		
	1333 East 179th St. Cleveland		
DECIMAL ± .030	SCALE 1/2"	DRAWN BY DUTCHMAN	
ANGULAR ± 1°	TITLE SPRAY NOZZLE AS STEAMCRAFT 3.1, 5		
CK	DATE 02-12-93	DRAWING NO. A -	

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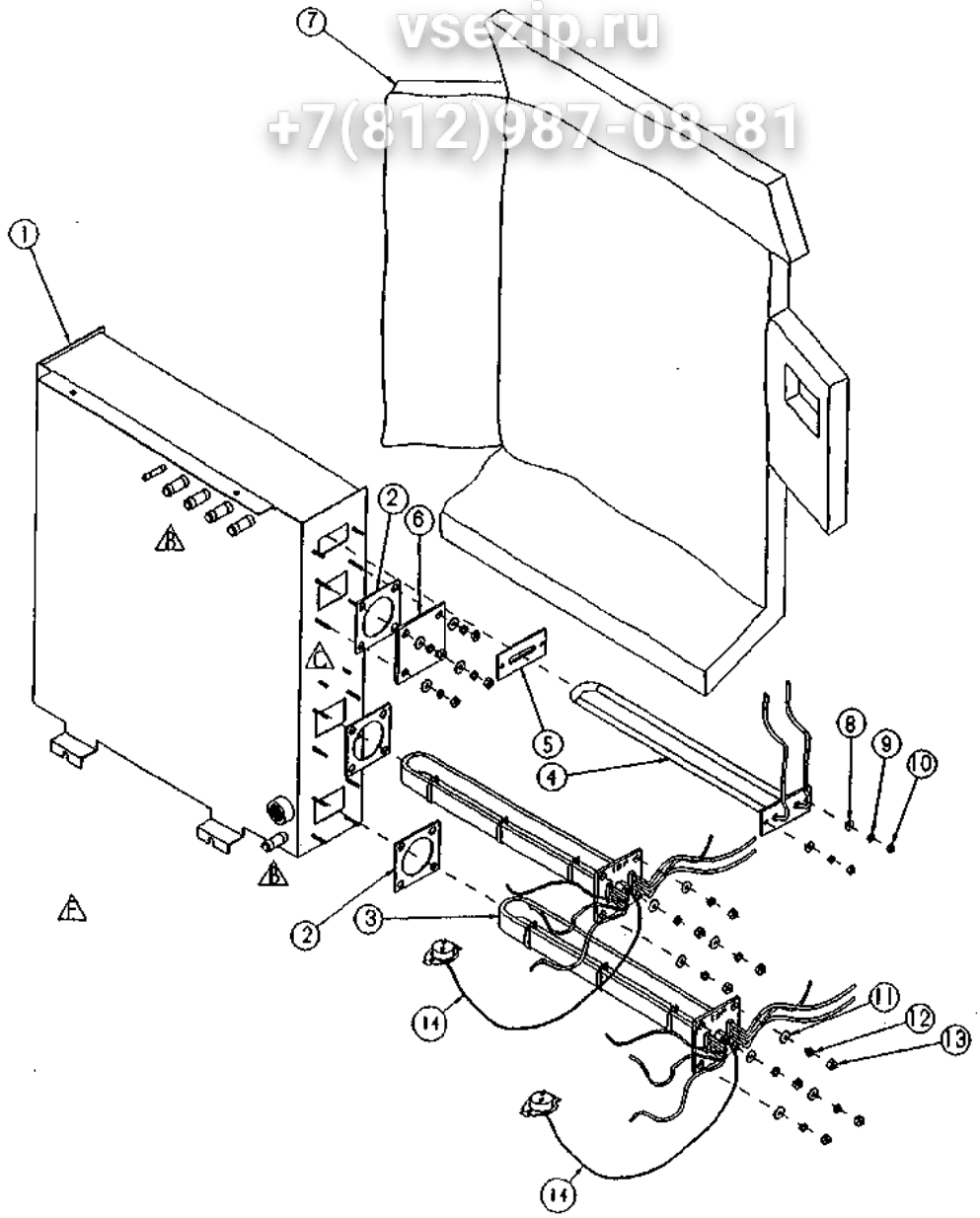

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NO.
14
13
12
11
10
9
8
7
6
5
4
3
2
1

TOLERANCE
DECIMAL
± N/A
ANGULAR
± N/A
CK

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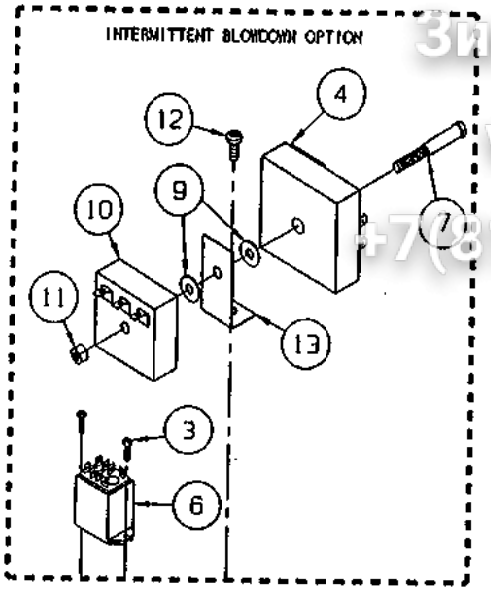
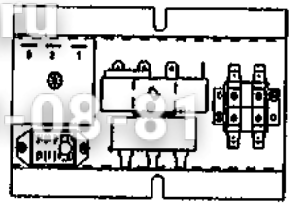
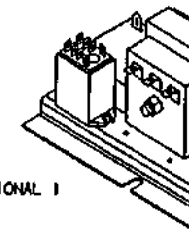
LET.	
A	REVISE
B	REDRAW
C	ADDED
D	P/N 10
E	ADDED LIGHT FROM B
F	ROTATE PER E.C

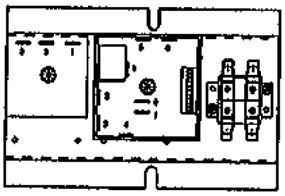


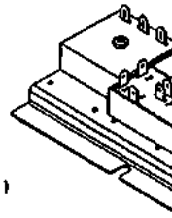




106433

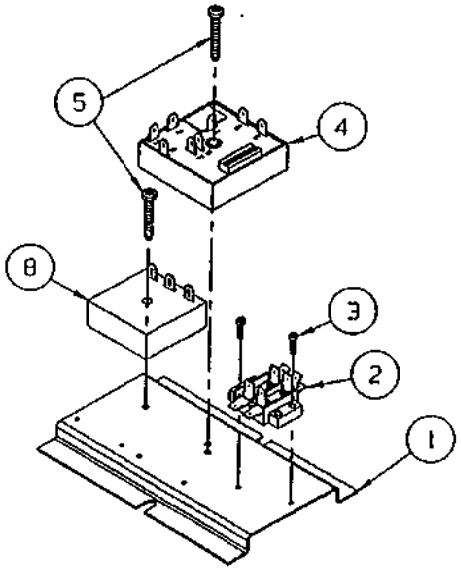
INTERMITTENT BLOWDOWN (OPTIONAL)





1064331

HEAT STANDBY (STANDARD)



	ITEM	QTY.		PART NO.	DES
E	13	-	1	105955	BRACKET,
E	12	-	1	106123	SCREW, T
E	11	-	1	14618	NUT, HEX
A E D	10	-	1	106541	TIMER, I
E	9	-	2	23116	WASHER,
E	8	1	1	106247	INTERVAL
E	7	-	1	106118	BOLT, 1/
	6	-	1	105966	RELAY, I
	5	2	1	106124	SCREW, T
A E C	4	1	1	106911	TIMER, C
	3	2	4	106127	SCREW, T
	2	1	1	44168	TERMINAL
	1	1	1	106306	BRACKET,

1064331 HEAT STANDBY

106433 INT. BLOWDOWN

TOLERANCES (UNLESS NO NOTED)

DECIMAL ± N/A

ANGULAR ± N/A

CK

CLEVE
1333 East 17

SCALE 1/2"=1"

DRAWN

TITLE
INTE
STE

DATE 03-18-93

DRAWI

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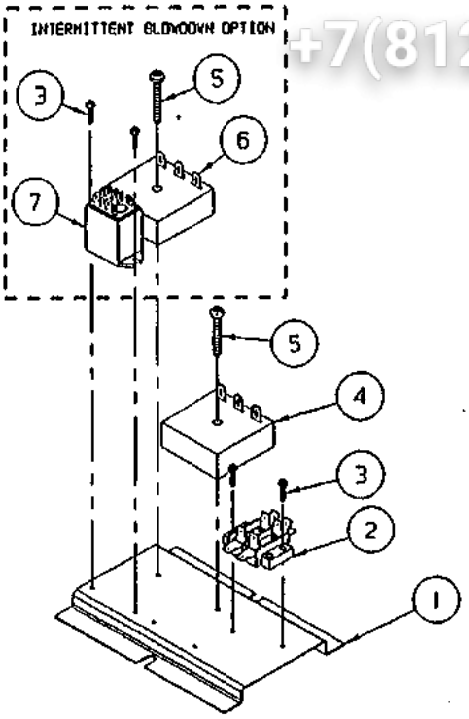
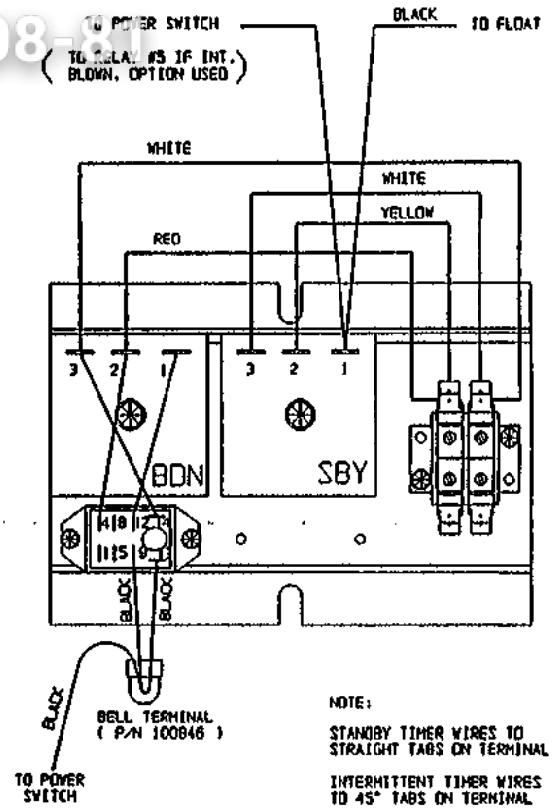
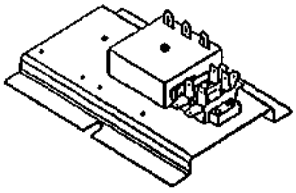




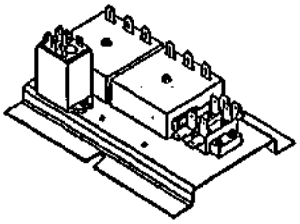
NOTE:

STANDBY TIMER WIRES TO STRAIGHT TABS ON TERMINAL

INTERMITTENT TIMER WIRES TO 45° TABS ON TERMINAL



HEAT STANDBY (STANDARD)



INTERMITTENT BLOWDOWN (OPTIONAL)

ITEM	QTY.			PART NO.
	STEAMCRAFT 3.1	STEAMCRAFT 5.1	SC 5.1 GAS	
7	1	1	-	105986
6	1	1	-	106541
5	2	2	1	106124
4	-	-	1	106580
	1	1	-	106247
3	4	4	2	106127
2	1	1	1	44168
1	1	1	1	106306

TOLERANCES (UNLESS AS NOTED)
DECIMAL ± N/A
ANGULAR ± N/A
CK

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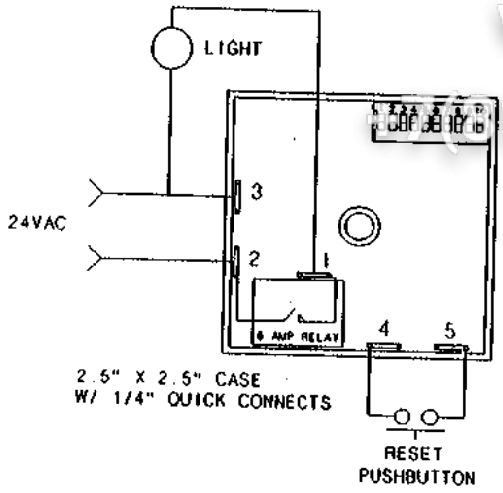
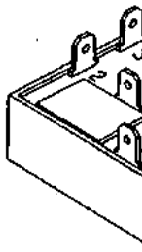
LET.	RE



SWITCH	TIME AMOUNT
1 =	0.5 HR
2 =	1.0 HR
3 =	2.0 HR
4 =	4.0 HR
5 =	8.0 HR
6 =	16.0 HR
7 =	32.0 HR
8 =	64.0 HR
9 =	128.0 HR
10 =	256.0 HR



COMBINE SWITCHES FOR TIME DELAY IN HOURS
EXAMPLES:
37 HRS = SWITCH 7 + SWITCH 4 + SWITCH 2
250 HRS = SWITCH 9 + SWITCH 8 + SWITCH 7
+ SWITCH 6 + SWITCH 5 + SWITCH 3

SOURCE:
AIROTRONICS
2747 RT. 20 E. BOX 326
CAZENOVIA, N.Y. 13035

TYPE: CR-2 [GCXB351H5E2
INPUT: 24 VAC, 6 AMP
DELAY, 5-511, 5 HR, ON-DLY

OPERATION:
SELECT DELAY VIA DIP SWITCH. APPLY 24VAC TO THE TIMER. AS THE SUPPLY VOLTAGE IS TURNED ON AND OFF TO THE TIMER THE TIMER WILL KEEP TRACK OF THE ELAPSED TIME THE SUPPLY VOLTAGE IS ON. ONCE THE TIMERS SUPPLY VOLTAGE HAS BEEN ON LONGER THAN THE SELECTED DELAY THE RELAY WILL TRANSFER. THIS IN TURN WILL TURN ON THE INDICATOR LIGHT. ONCE THIS HAS HAPPENED THE RESET BUTTON WILL BECOME ACTIVE AND ALLOW THE TIMER TO BE RESET.

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ITEM	QTY.	PART NO.	
TOLERANCES (UNLESS AS NOTED)		CLEV 1333 East 179th	
DECIMAL ± .030		SCALE 1=1	DR D
ANGULAR ± 1°		TITLE	TIME
CK		DATE 05-23-94	DRA

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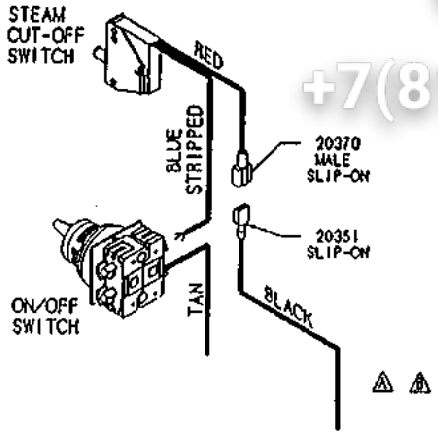
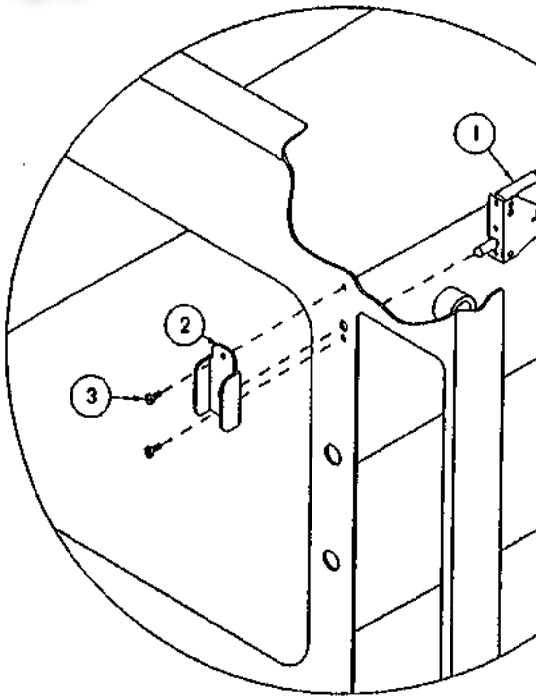
LET.	
A	WAS: PER E
B	2035 PER E

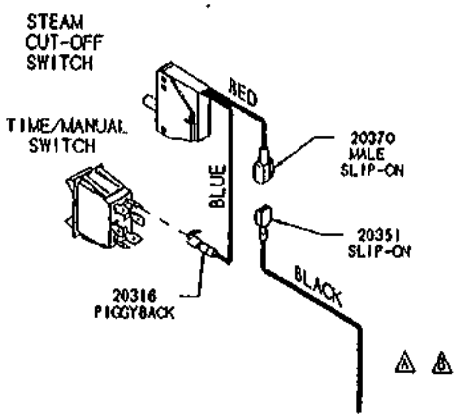
FOR ON/OFF SWITCH TIMER



FROM: FLOAT (STANDARD)
GEN. STAND-BY TIMER (SBY OPTION)
BELL TERMINAL (TDS AND SBY OPTIONS TOGETHER)



FOR ELECTRICAL & 60 MINUTE MECHANICAL TIMERS



FROM: FLOAT (STANDARD
GEN. STAND-BY T EA (SBY OPTION)
BELL TERMINAL (TDS AND SBY OPTIONS TOGETHER)

ITEM	QTY.	PART NO.	
3	2	105449	S
2	1	105442	G
1	1	104702	S

TOLERANCES (EXCEPT AS NOTED)		CLE 1333 E	
DECIMAL ± .030	SCALE NTS	DR	
ANGULAR ± 1°	TITLE	S ST	
CK	DATE 02-03-93	DRA	

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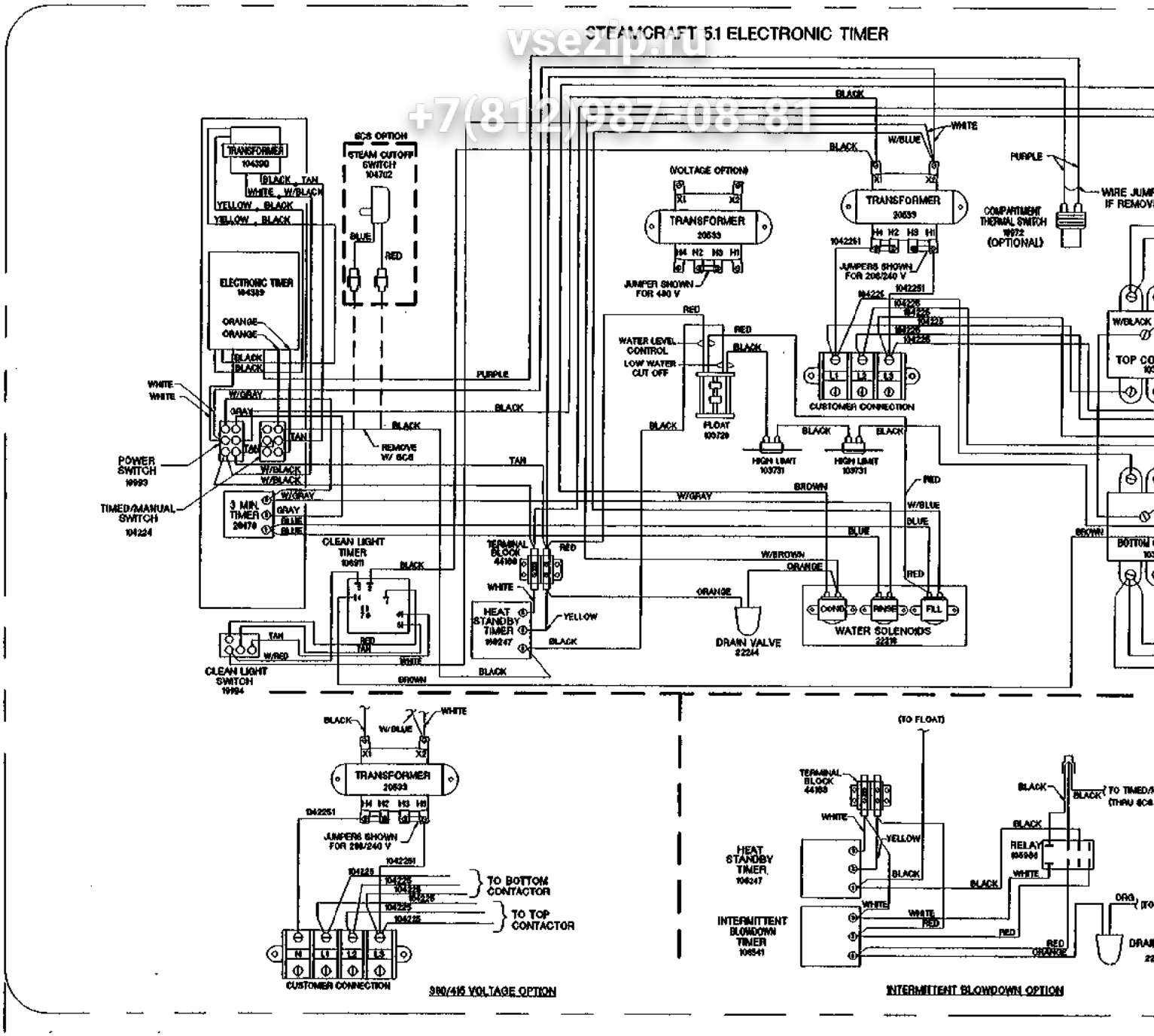

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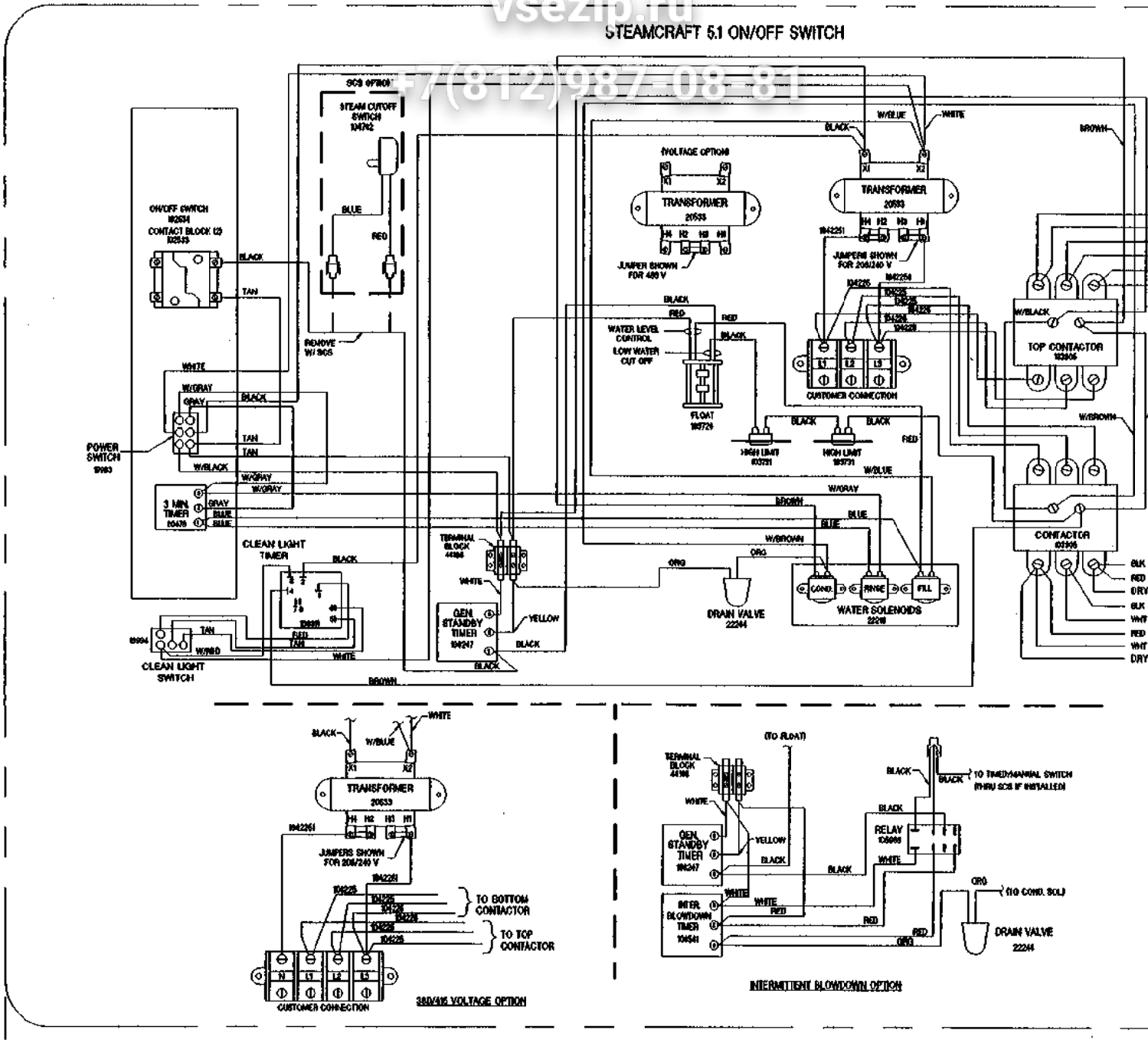

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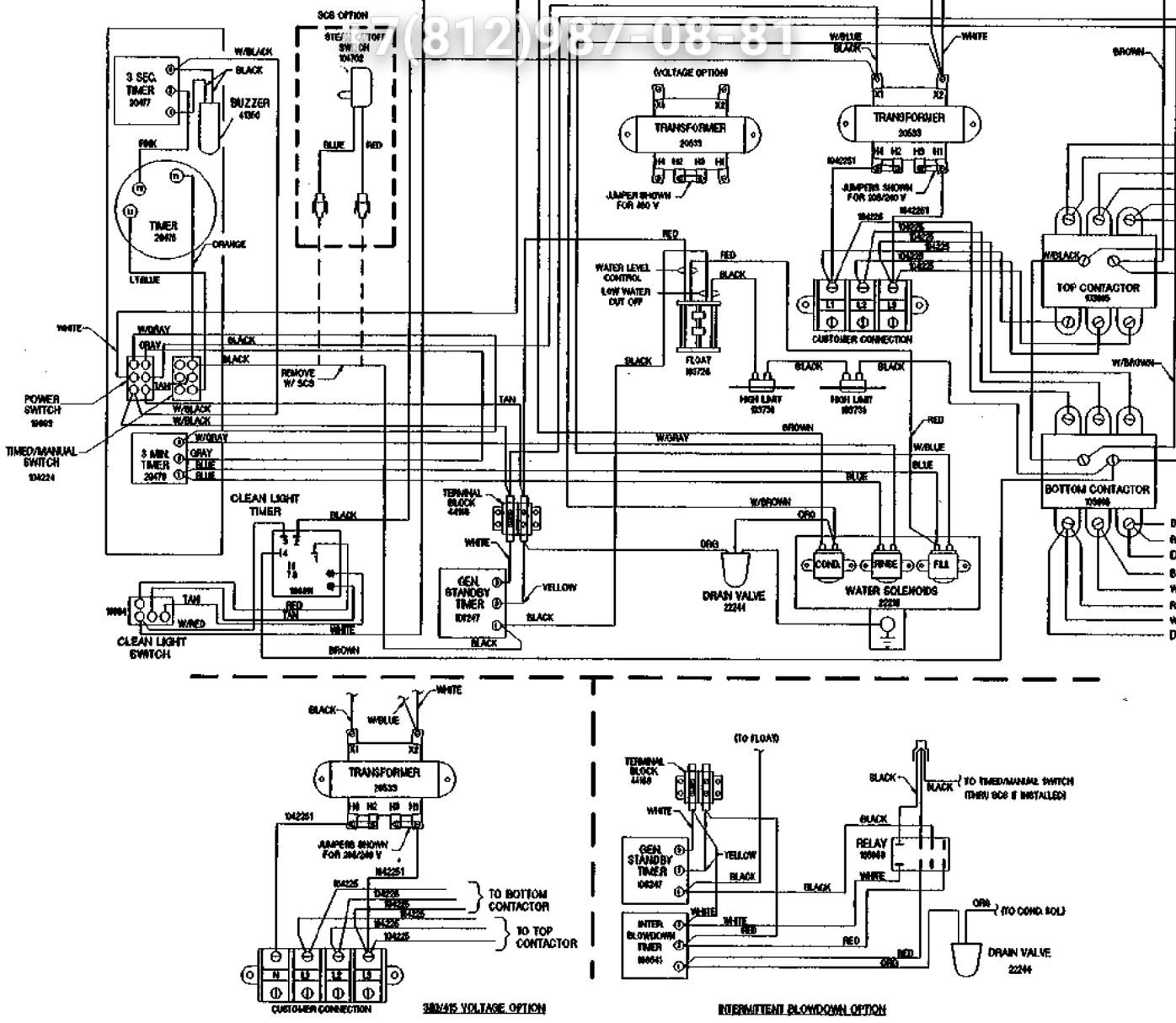
STEAMCRAFT 5.1 MECHANICAL TIMER