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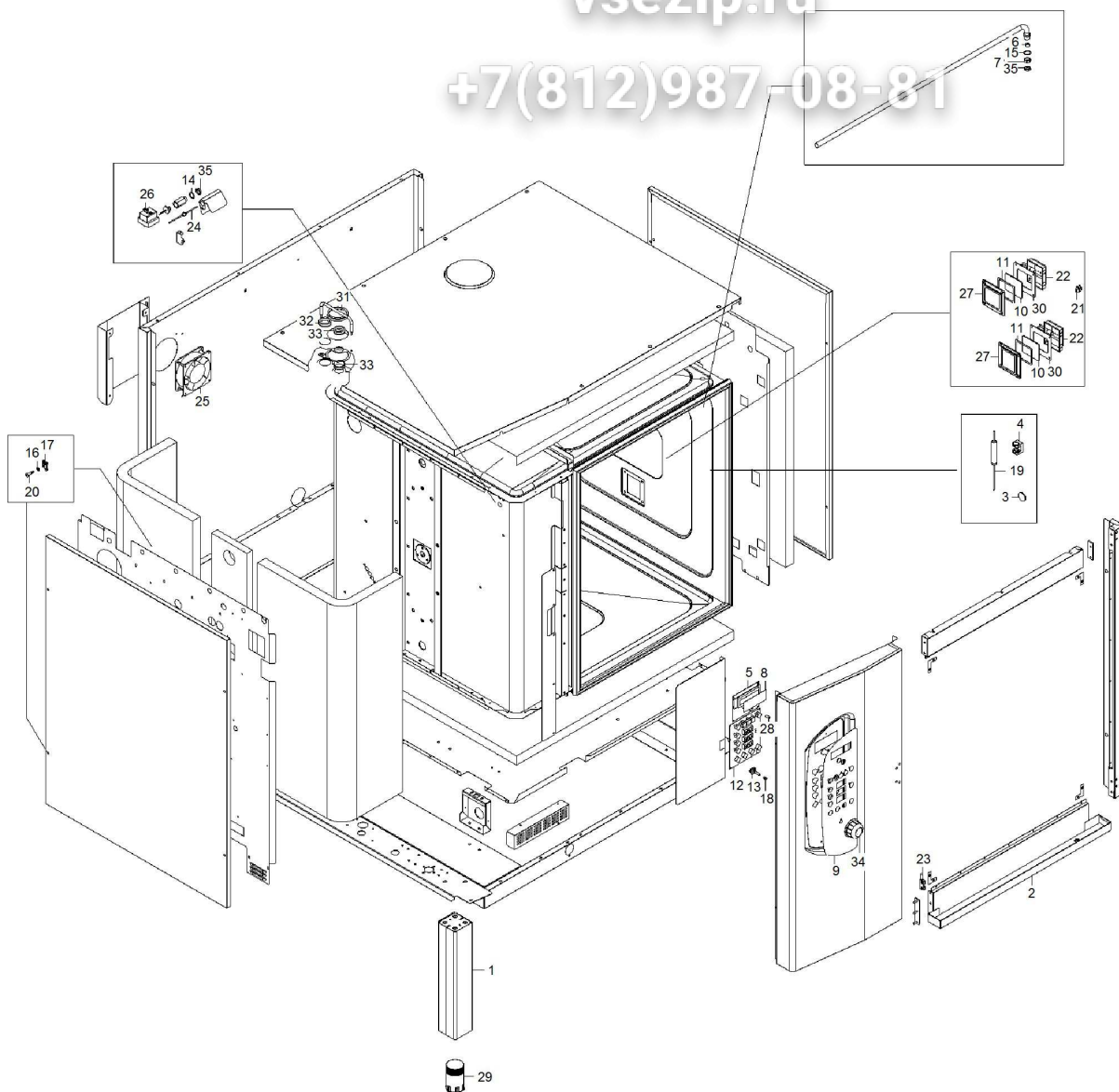
**FM1221E3-
VERS.2006**

Edition 20150305-

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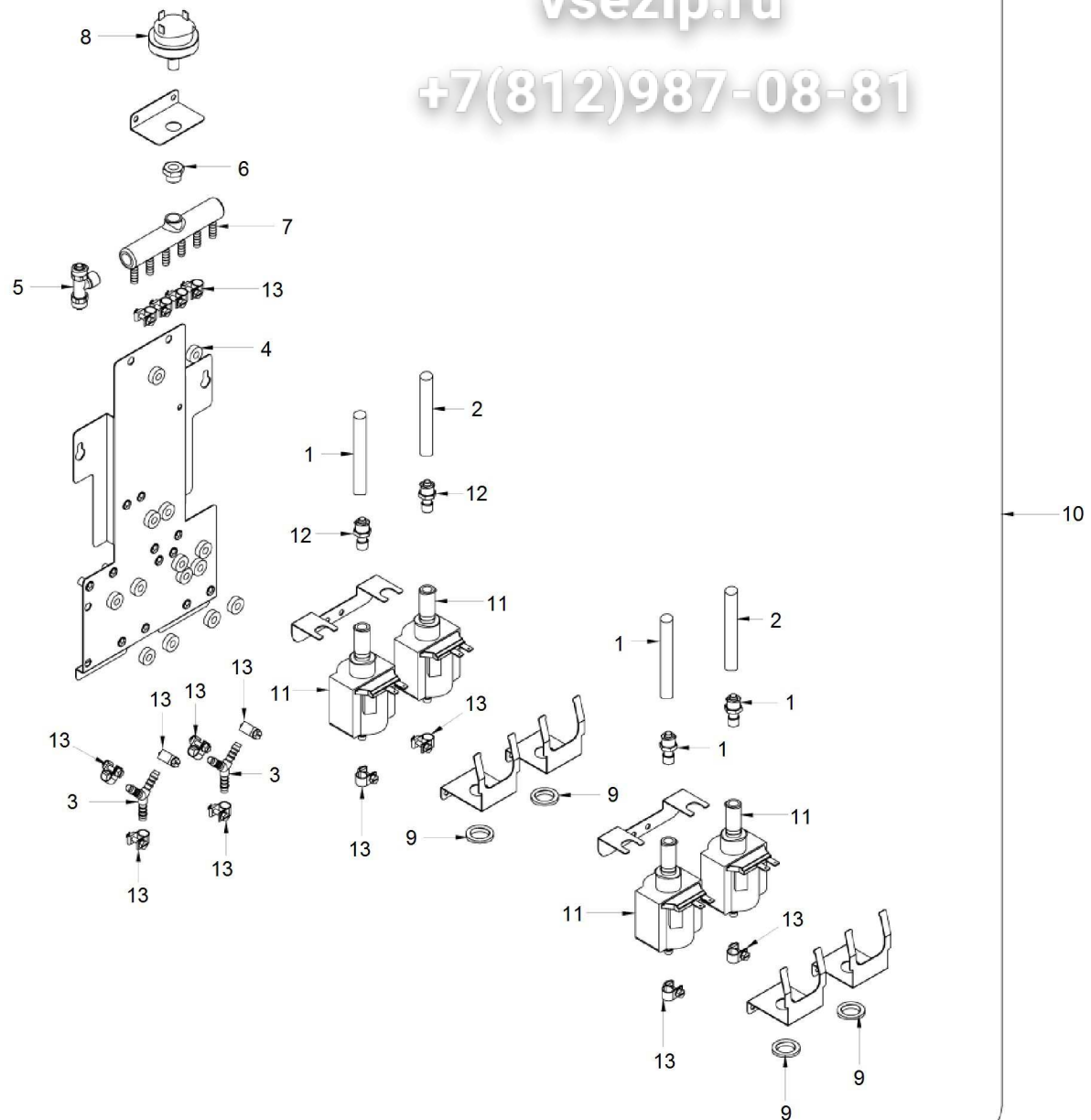
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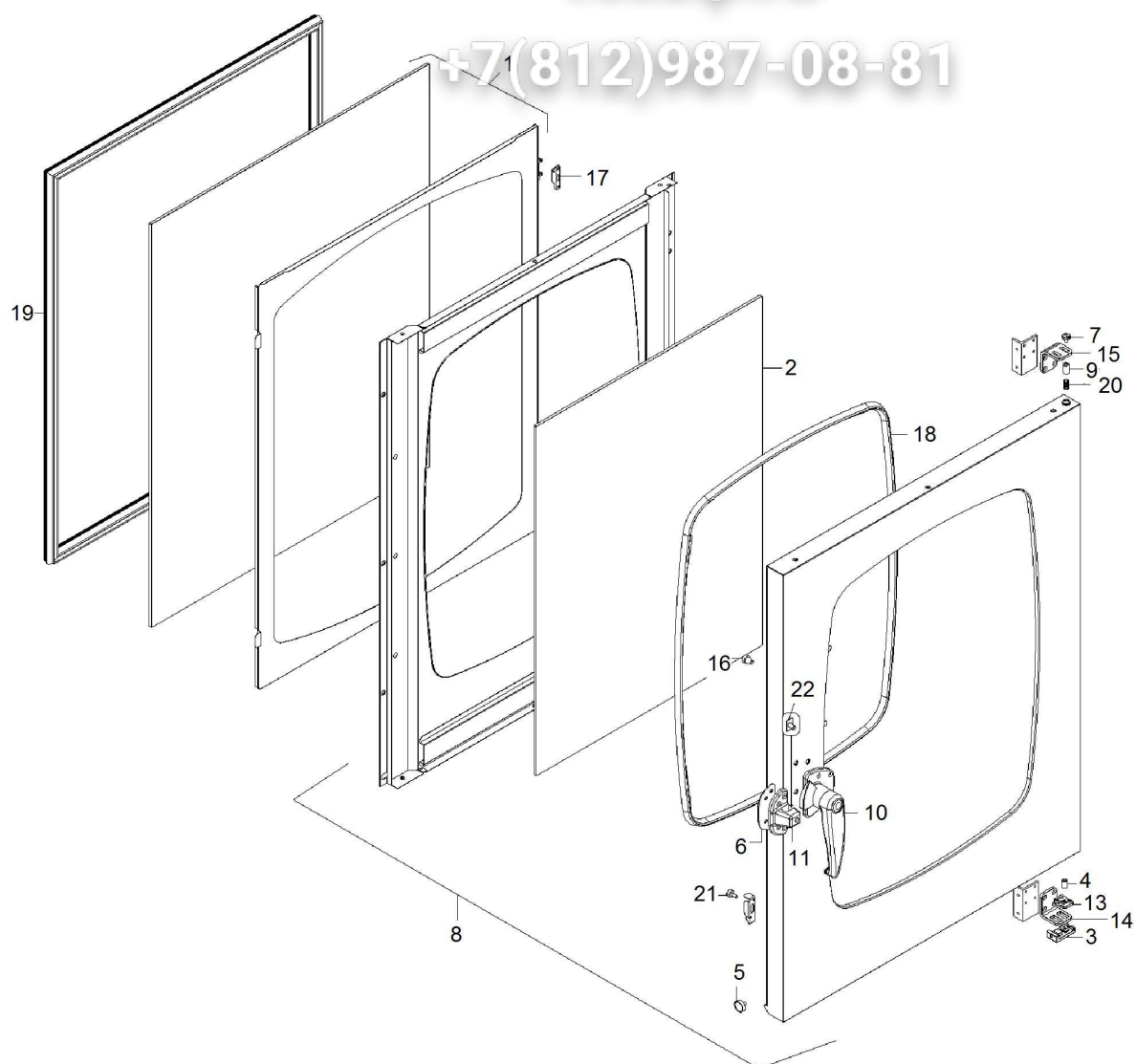
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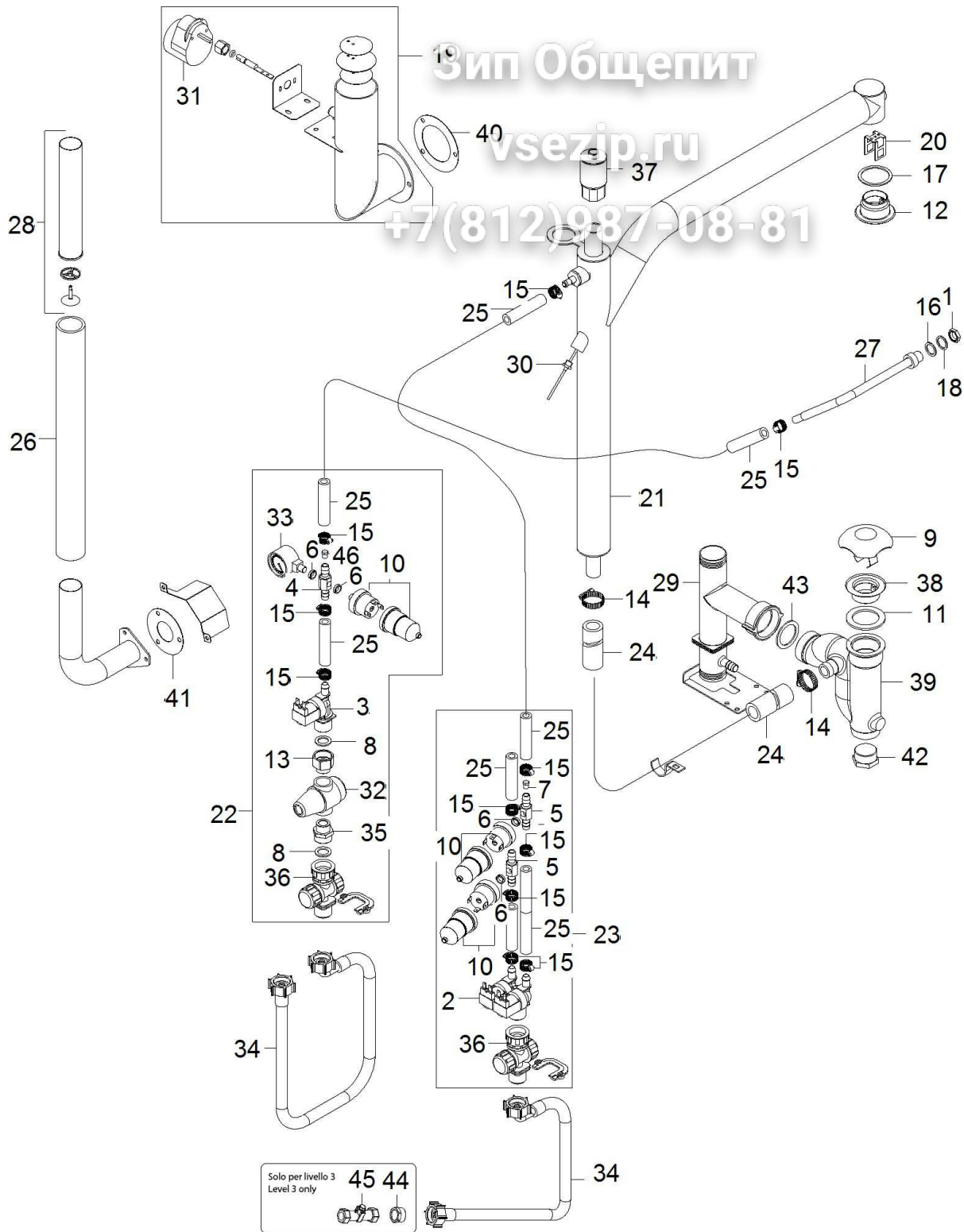


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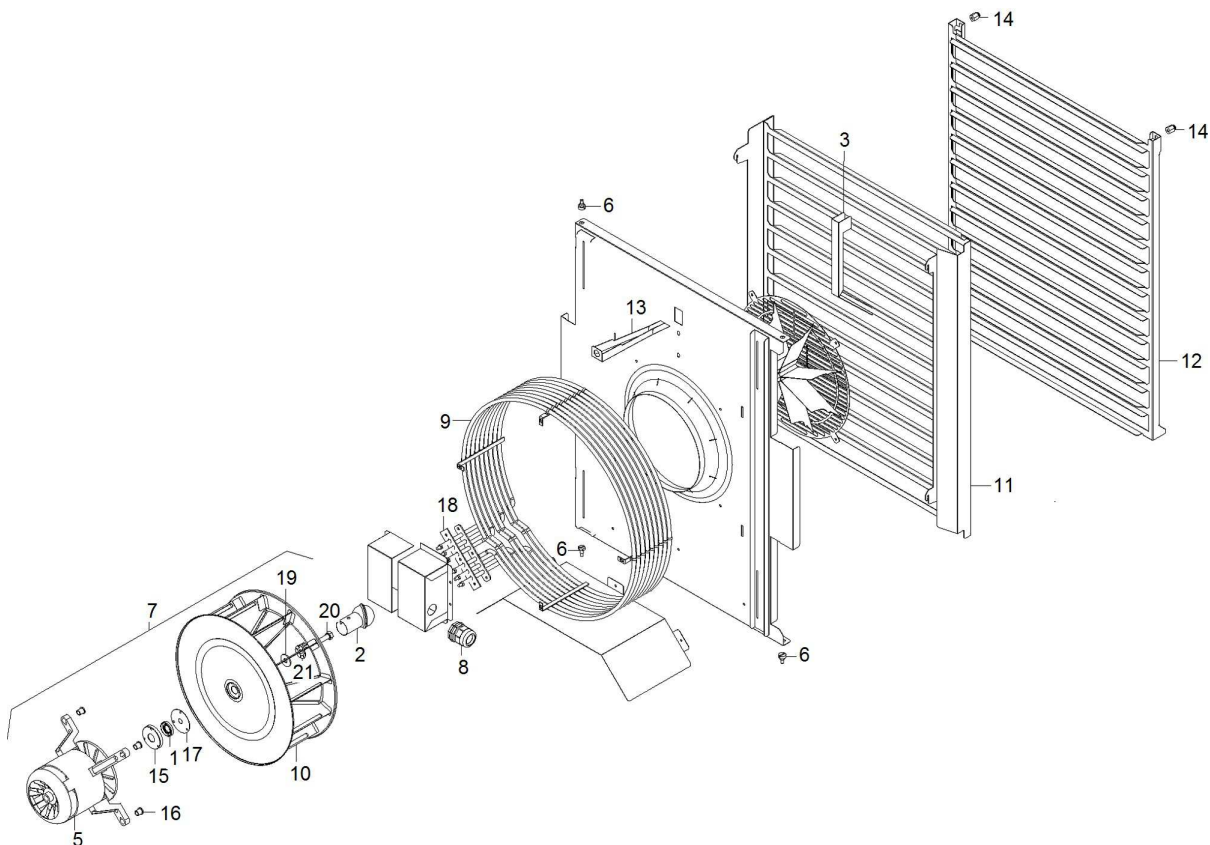




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This exploded view diagram illustrates the assembly of a control cabinet. The components are numbered as follows:

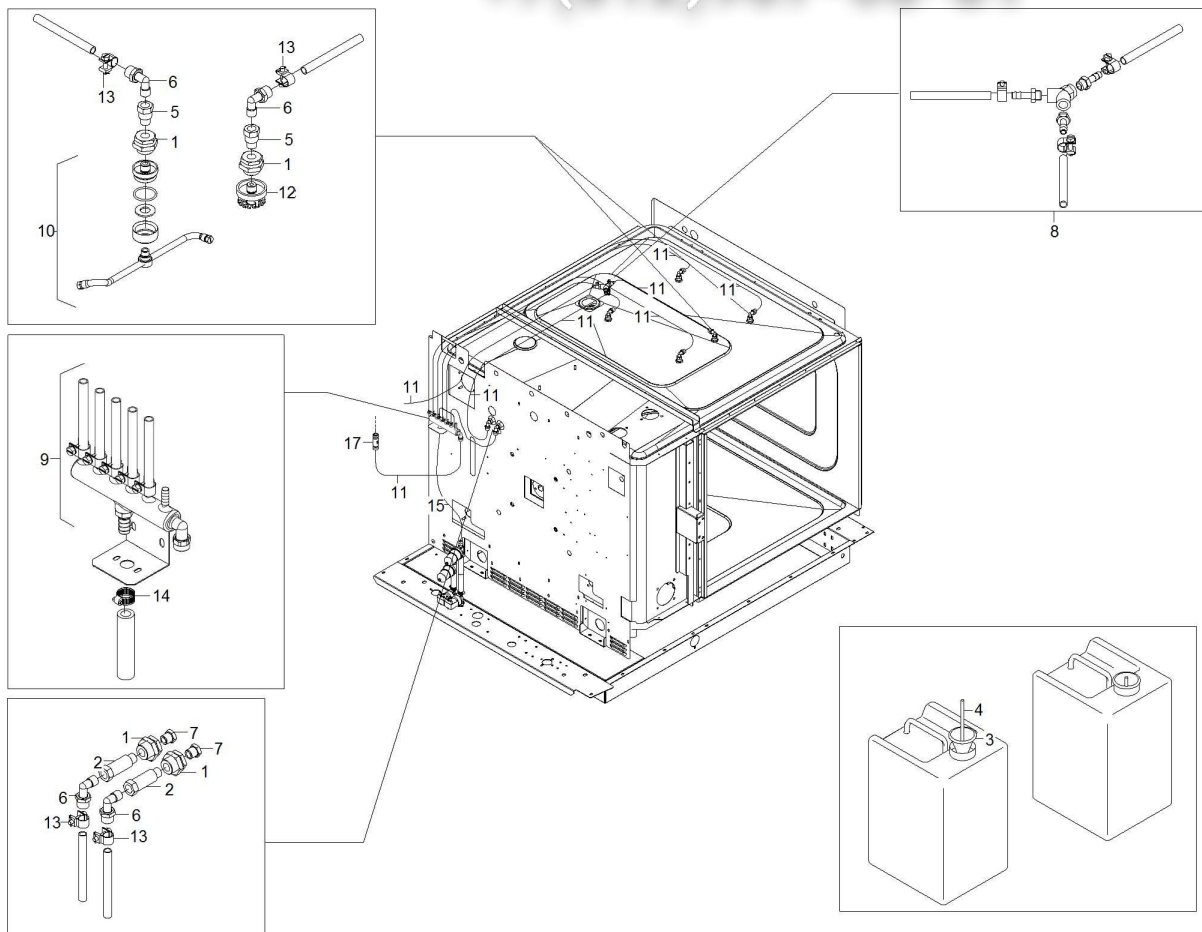
- 1**: Main control unit or terminal block.
- 2**: Front panel or door.
- 3**: Lock or latch mechanism.
- 4**: Terminal block or connector.
- 5**: Gasket or seal ring.
- 6**: Mounting bracket or support.
- 7**: Nut or bolt.
- 8**: Terminal block or connector.
- 9**: Mounting rail or bracket.
- 10**: Terminal block or connector.
- 11**: Cable or wire.
- 12**: Cable or wire.
- 13**: Cable or wire.
- 14**: Gasket or seal ring.
- 15**: Terminal block or connector.
- 16**: Terminal block or connector.
- 17**: Terminal block or connector.
- 18**: Mounting rail or bracket.
- 19**: Washer or spacer.

The diagram shows the internal components (1-18) being assembled into the cabinet body, with the front panel (2) and lock (3) being attached to the exterior. The mounting hardware (7, 19) is shown at the bottom, indicating the cabinet's installation points.

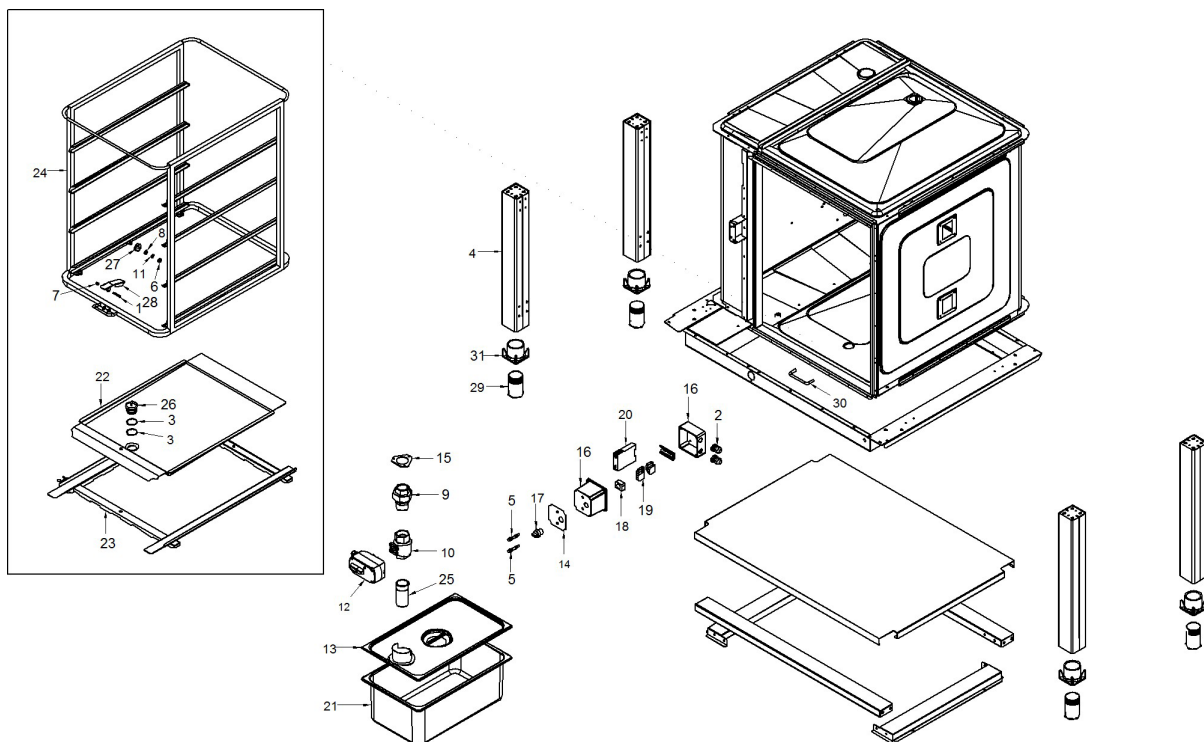
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Page	Pos	Code	Description	info
002	001	6300742	ASSEMBLY UP RIGHT	01/01/2006-
002	002	3076910	TRAY ASS.Y	13/07/2006-
002	003	3004870	PROBE WIRE RETAINER	01/01/2006-
002	004	3009231	SUPP. PROBE	01/01/2006-
002	005	3137650	DISPLAY PCB ONLY FOR KOREA	01/01/2006-
002	005	3157950	DISPLAY LCD PCB	15/10/2008-
002	006	3031100	GASKET	01/01/2006-
002	007	3031110	CONNECT.	01/01/2006-
002	008	37B2920	TRANSPARENT PANEL	01/01/2006-
002	009	3125001	LEVEL 3 DASHBOARD	22/05/2008-
002	010	3036962	GLASS	07/08/2012-
002	012	3146492	PCB	02/03/2009-
002	013	3051070	ENCODER PIN Ø6-4.5	01/01/2006-
002	014	3151441	WASHER Ø22Ø16.2=1.5 CU	01/01/2006-
002	015	3152360	WASHER 3/8" 3/8" Ø22-Ø17.2=1.5 CU/NI	01/01/2006-
002	016	3188650	WASHER	23/11/2010-
002	017	3170110	ACCOMODATION Ø6	01/01/2006-
002	018	3170290	KNOB SPRING	01/01/2006-
002	019	6300644	THERMAL RESISTOR PT1000 ASSEMB	01/01/2006-
002	020	31X0170	PIN FT Ø6	01/01/2006-
002	021	3000060	TERMINAL	01/01/2006-
002	022	32V5570	LAMP, COMPLETE	01/01/2006-
002	023	32V5740	MAGNETIC MICROSWITCH	01/01/2006-
002	024	32V5750	THERMAL RESISTOR, PT1000	01/01/2006-
002	025	32V5790	FAN 20W 120mm	21/02/2013-
002	026	3111950	SAFETY THERMOSTAT	29/10/2008-
002	027	3278370	LAMP GUARD	14/01/2015-
002	028	36C5260	CIRC. BOARD SPACER	01/01/2006-
002	029	36C3220	FOOT S/S ASSEMBLY	01/01/2006-
002	030	36E3170	LAMP GASKET	01/01/2006-
002	031	36E3860	WASHER	01/01/2006-
002	032	36E3560	WASHER	01/01/2006-
002	033	36E3790	WASHER	01/01/2006-
002	034	36H0901	ENCODER KNOB	01/01/2006-
002	035	36Q1171	LOCKNUT M16X1.5	01/01/2006-
003	001	3000290	RED PIPE (U.M.=MT)	01/01/2006-
003	002	3003920	BLUE PIPE (U.M.=MT)	01/01/2006-
003	003	36E4340	UNION	10/12/2008-
003	004	3014790	SHOCK ABSORBER	01/01/2006-
003	005	3157640	"T"-JUNCTION	19/09/2008-
003	006	3040920	"REDUCING MF 1/4""- 1/8""	01/01/2006-
003	007	3041000	COLLECTOR 4+2	01/01/2006-
003	008	3004461	PRESSURE-SWITCH	10/12/2008-
003	009	3047470	SHOCK ABSORBER	01/01/2006-
003	010	6017863	COMPLETE PUMP UNIT	10/12/2008-
003	011	32M7001	PUMP	01/01/2006-
003	012	3142690	JOINT 1/8"	10/12/2008-
003	013	36E4320	BAND CLAMP	10/12/2008-
004	001	6023110	INSIDE MOVING GLASS + FRAME FO	01/01/2006-
004	002	36E3490	DOOR OUTSIDE GLASS	01/01/2006-
004	003	3003460	HINGE BRACKET	01/01/2006-

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004	004	3003470	BOTTOM HINGE BUSHING	01/01/2006-
004	005	3008810	MAGNET	01/01/2006-
004	006	3019510	SPACER	01/01/2006-
004	007	3190020	SCREW M6X10	01/01/2006-
004	008	6300657	OVEN DOOR ASS.Y	10/12/2007-
004	009	36D7062	PIN	01/01/2006-
004	010	36E2570	WEDGE LOCK	01/01/2006-
004	011	36E2581	LOCK UNIT	21/07/2009-
004	013	36E2660	BOTTOM DOOR SUPPORT	01/01/2006-
004	014	36E2670	DOOR BOTTOM HINGE	01/01/2006-
004	015	36E2680	DOOR TOP HINGE	01/01/2006-
004	016	36E2781	DOOR GUARD	07/09/2011-
004	017	36E2820	MALE HALF HINGE	01/01/2006-
004	018	36E3480	EXTERNAL GLASS GASKET	01/01/2006-
004	019	36E3521	FRONT GASKET	01/01/2006-
004	020	36G5320	SPRING	01/01/2006-
004	021	36H0920	FRAME PIN	01/01/2006-
004	022	6300843	PLASTIC INSERT LOCK	01/01/2006-
005	001	36Q1171	LOCKNUT M16X1.5	01/01/2006-
005	002	3032670	"SOLENOID VALVE 3/4"" 1IN-2OUT"	01/01/2006-
005	003	3032680	"SOLENOID VALVE 3/4"" 1IN-1OUT"	01/01/2006-
005	004	3032880	CONNECTOR	01/01/2006-
005	005	3032890	CONNECTOR	01/01/2006-
005	006	3032900	SPACER	01/01/2006-
005	007	3032920	JET Ø 1.85	01/01/2006-
005	008	37Q2840	GASKET	01/01/2006-
005	009	3278360	FILTER	13/02/2015-
005	010	3041830	PRESSURESTAT	01/01/2006-
005	011	3045960	GASKET	01/01/2006-
005	012	3051330	VALVE CONNECTOR	01/01/2006-
005	013	3051370	SLEEVE F3/4 M1/2	01/01/2006-
005	014	3140220	PIPE CLAMP	01/01/2006-
005	015	3140230	12/20 PIPE CLAMP	01/01/2006-
005	016	3151441	WASHER Ø22Ø16.2=1.5 CU	01/01/2006-
005	017	3151450	WASHER	01/01/2006-
005	018	3152360	WASHER 3/8" 3/8" Ø22-Ø17.2=1.5 CU/NI	01/01/2006-
005	019	6002620	BUTTERFLY VALVE UNIT	01/01/2006-
005	020	6002930	COUNTERWEIGHT, SINGLE	01/01/2006-
005	021	6020031	CONDENSATION DRAIN UNIT	19/10/2009-
005	022	6019290	WATER INTAKE UNIT	01/01/2006-
005	023	6020041	WATER INTAKE UNIT	02/12/2008-
005	024	111AA05	RUBBER HOSE Ø30 Ø20	01/01/2006-
005	025	131AA12	RUBBER HOSE Ø17Ø10 X H²O	01/01/2006-
005	026	131AA29	RUBBER HOSE	01/01/2006-
005	027	30Z2050	PIPE AISI304 Ø12- 159X77	01/01/2006-
005	028	6002920	EXTRACTION UNIT	01/01/2006-
005	029	30Z3011	WASTE PIPE	01/01/2006-
005	030	32V5760	THERMAL RESISTOR, PT1000	01/01/2006-
005	031	32V5780	CYCLE PROGRAMMER	01/01/2006-
005	032	33D1650	"PRES. REDUC. VAL. F-F Ø 1/2""	01/01/2006-
005	033	33D1680	MANOMETRE 0-40BAR M1/8	01/01/2006-

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005	034	33M0350	PIPE	01/01/2006-
005	035	33Q2500	NIPPLE 1/2"-3/4"	01/01/2006-
005	036	33Q4860	H2O FILTER	02/12/2008-
005	037	33Q5980	SOUND REDUC. CONNECTOR	01/01/2006-
005	038	36A3401		04/12/2013-
005	039	36A5020	DRAIN TRAP	01/01/2006-
005	040	36E3000	BUTTERFLY VALVE GASKET	01/01/2006-
005	041	36E3010	EXTRACTION GASKET	01/01/2006-
005	042	36E3040	"M""1"" PLUG"	01/01/2006-
005	043	36E3320	SIPHON GASKET	01/01/2006-
005	044	3006360	REDUCING MF 3/4"G- 1/2"G	19/09/2008-
005	045	3004170	VALVE	19/09/2008-
005	046	3032930	JET	01/01/2006-
005	046	3032940	JET	01/01/2006-
005	046	3032950	JET	01/01/2006-
006	001	3004400	GASKET	01/01/2006-
006	002	3004791	DIFFUSER	01/01/2006-
006	003	30Q2690	END PIPE, COMPLETE	01/01/2006-
006	005	3037940	MOTOR, 0.55KW	01/01/2006-
006	006	3084430	SCREW TE M6 Ø16x23	01/03/2007-
006	007	6003200	MOTOR ASS.Y	01/01/2006-
006	008	32D1780	FAIRLEAD	01/01/2006-
006	009	32G1711	HEATING EL.	01/01/2006-
006	010	32M6761	FAN	01/01/2006-
006	011	3281510	LH TRAY HOLDER	05/03/2015-
006	012	3281500	RH FRAME ASS. Y	05/03/2015-
006	013	35Y3260	WATER INTAKE JOINT	01/01/2006-
006	014	3278380	M6 TRAY HOLDER PIN	11/02/2015-
006	015	36E3160	RING GASKET	01/01/2006-
006	016	36H0890	SUPPORT BUSHING	01/01/2006-
006	017	37Q0250	GASKET	01/01/2006-
006	018	37Q3220	GASKET	01/01/2006-
006	019	3014810	WASHER Ø30Ø10.5=2.5	01/01/2006-
006	020	3016470	SCREW M10X35	01/01/2006-
006	021	3019001	WASHER	01/01/2006-
007	001	32V6210	FUSE	01/01/2006-
007	002	32V6151	PCB	01/01/2006-
007	003	32X0380	ADHESIVE PLATE	01/01/2006-
007	004	32D1450	TERMINAL	01/01/2006-
007	005	32X0120	GROMMETØ 21	01/01/2006-
007	006	32V5930	TRANSFORMER	01/01/2006-
007	007	32D1780	FAIRLEAD	01/01/2006-
007	008	3100940	RELAY BF09 230V- 50/60Hz-25(9)A	16/04/2007-
007	009	32V6200	FUSE TERMINAL 10x38	01/01/2006-
007	010	32D0970	GROUND TERMINAL	01/01/2006-
007	011	32D0960	TERMINAL END COVER	01/01/2006-
007	012	32D0950	LIVE TERMINAL	01/01/2006-
007	013	32D0870	TERMINAL CLAMP	01/01/2006-
007	014	32X0130	GROMMET Ø29-Ø37	01/01/2006-
007	015	3100930	RELAY	16/04/2007-
007	016	32V1020	RELAY 1.4-2.3A	05/09/2006-

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007	017	32V6980	OVERLOAD CUTOFF 4.5-7.5A	05/09/2006-
007	018	32V6550	RELAY 230V-20A- 50/60Hz	01/01/2006-
007	019	36Q1940	HOLE PLUG	01/01/2006-
008	001	3003400	UNION	01/01/2006-
008	002	3003760	EXTENSION	01/01/2006-
008	003	3003940	TEE	01/01/2006-
008	004	3007170	PIPE	01/01/2006-
008	005	3007200	EXTENSION	01/01/2006-
008	006	3014470	90°-ELBOW	01/01/2006-
008	007	33T4570	RINSE NOZZLE	03/04/2009-
008	008	6019310	RINSE ARM PIPE ASSEMBLY	01/01/2006-
008	009	6027460	SPRINKLER PIPES ASS.Y	19/09/2008-
008	010	6300593	WASH BLADES	15/05/2006-
008	011	131AA35	PIPE	19/09/2008-
008	012	3281420	FIXED SPOUT	27/01/2015-
008	013	36E4320	BAND CLAMP	01/01/2006-
008	014	3140230	12/20 PIPE CLAMP	01/01/2006-
008	015	131AA12	RUBBER HOSE Ø17 Ø10 X H ² O	01/01/2006-
008	017	3114800	SAFETY VALVE	19/09/2008-
009	001	3032730	SCREW	01/06/2009-
009	002	3059590	GROMMET	01/06/2009-
009	003	3079680	"O" RING	01/06/2009-
009	004	6300741	ASSEMBLY UP RIGHT	01/06/2009-
009	005	3106710	GREEN LIGHT 230V	01/06/2009-
009	006	3110050	STEEL NUT M8X6.5	01/06/2009-
009	007	3114590	NUT M5	01/06/2009-
009	008	3120050	STEEL WASHER Ø16 Ø8.4=1.6	01/06/2009-
009	009	3121850	PIPE UNION 1" 1/2"	01/06/2009-
009	010	3123360	COCK 1" 1/2"	01/06/2009-
009	011	3123670	WASHER	01/06/2009-
009	012	3126950	MOTOR F04 230V 35S OM S/R	01/06/2009-
009	013	3137080	COVER	01/06/2009-
009	014	3137140	DASHBOARD	01/06/2009-
009	015	3137270	FLANGE	01/06/2009-
009	016	3137710	CABINET	01/06/2009-
009	017	3137720	TELEMECANIQUE SWITCH	01/06/2009-
009	018	3137730	TELEMECANIQUE FLANGE	01/06/2009-
009	019	3137740	AUXILIARY CONTACT	01/06/2009-
009	020	3137750	RELAY	01/06/2009-
009	021	3137800	TRAY	01/06/2009-
009	022	3138000	TRAY	01/06/2009-
009	023	3138011	SLIDING RAIL	23/11/2010-
009	024	3220180	FRAME	21/11/2013-
009	025	3145380	DRAIN PIPE 1"1/2 L100MM	01/06/2009-
009	026	3145790	HOLE PLUG	01/06/2009-
009	027	3158020	WHEEL Ø30	01/06/2009-
009	028	3158070	STATIONARY CART	01/06/2009-
009	029	36C3220	FOOT S/S ASSEMBLY	01/06/2009-
009	030	36D4731	COUPLER	01/06/2009-
009	031	36E0600	FOOT SUPPORT 2"	01/06/2009-