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31TCE

Edition 20070523-

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This exploded view diagram illustrates the assembly of a refrigerator. The main components shown include the front door (1) with its handle (2) and hinge (3), the inner door panel (4), and the door gasket (5). The main body of the refrigerator (6) features a top panel (7) and a lower panel (8). The interior includes a crisper drawer (9) with a handle (10) and a wire shelf (11). The bottom section shows the evaporator coil (12) and the condenser coil (13). The back of the unit includes the compressor (14), condenser fan (15), and various electrical components like the start capacitor (16) and fan capacitor (17). The diagram also shows the control panel (18) with a temperature knob (19) and a defrost button (20). The bottom panel (21) and the base (22) are also depicted. The wiring diagram on the right shows the connection of the power cord (23) to the main power switch (24) and the defrost timer (25). The diagram is labeled with various part numbers, including 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.

Pos	Code	Description	Info
001	35B2190	LOWER FRONT PANEL	01/09/1996-
002	36M2430	LEFT HAND HINGE	01/09/1996-
003	36M3720	SPACER	01/09/1996-
004	36M3590	HANDLE	01/09/1996-
005	35G6460	OVEN DOOR	01/09/1996-
006	37Q2361	INSULATING PANEL	01/09/1996-
007	35G6470	INNER DOOR FRAME ASS. Y	01/09/1996-
008	36M2420	RIGHT-HAND HINGE	01/09/1996-
009	6001611	OVEN DOOR ASS. Y	01/09/1996-
010	35U3170	FLAT BRACKET	01/09/1996-
011	36M0270	HINGE CATCH	01/09/1996-
012	35D4340	OVEN BOTTOM PLATE	01/09/1996-
013	30T2560	TRAY RACK ASS. Y	01/09/1996-
014	30D1260	OVEN PLATE HOLE COVER	01/09/1996-
015	3012000	OVEN GRID 530X325X35	01/03/2004-
016	36G3680	BUSHING Ø 8	01/09/1996-
017	36G2590	PIN	01/09/1996-
018	30D1642	ELECTRIC OVEN ASS. Y	01/09/1996-
019	37Q2331	INSULATING PANEL	01/09/1996-
020	37Q2341	INSULATING PANEL	01/09/1996-
021	35C6880	INSULATION PANEL COVER	01/09/1996-
022	35C0530	LH PANEL	01/09/1996-
023	30T2900	TERM. BLOCK SUPPORT	01/09/1996-
024	35D4750	FLUE REAR PANEL	01/09/1996-
025	32Z9202	SAFETY THERMOSTAT	10/11/2004-
026	35S6730	GUIDE	01/09/1996-
027	35Q0810	HEATING ELEMENT GUARD	01/09/1996-
028	30T2571	FOOT HOUSING ASS. Y	01/09/1996-
029	36D4000	ADJUSTABLE FOOT	01/09/1996-
030	35C0580	RH PANEL	01/09/1996-
031	37Q2350	INSULATING PANEL	01/09/1996-
032	30M1901	TOP ASS. Y	01/09/1996-
033	32G0030	ELECTRIC PLATE Ø180 - 2000W - 220V/230V	01/09/1996-
033	32G0290	ELECTRIC PLATE Ø180 - 2000W - 400V	01/09/1996-
033	32G1320	ELECTRIC PLATE Ø180 - 2000W - 415V	01/09/1996-
034	36Z0150	EL. PLATE BOTTOM Ø 180	01/09/1996-
035	36Z0310	EL. PLATE BOTTOM Ø 220	01/09/1996-
036	32G0020	ELECTRIC PLATE Ø220 - 2600W - 220V/230V	01/09/1996-
036	32G0300	ELECTRIC PLATE Ø220 - 2600W - 400V	01/09/1996-
036	32G1330	ELECTRIC PLATE Ø220 - 2600W - 415V	01/09/1996-
037	35B2070	FLUE GUARD	01/09/1996-
038	35D4760	FLUE FRONT PANEL	01/09/1996-
039	35B2182	REAR PANEL	01/09/1996-
040	32D0870	TERMINAL CLAMP	01/09/1996-
041	32D0970	GROUND TERMINAL	01/09/1996-
042	32D0950	LIVE TERMINAL	01/09/1996-
043	32D0960	TERMINAL END COVER	01/09/1996-
044	35S5420	""OMEGA"" BRACKET"	01/09/1996-
045	32Z3551	THERMOSTAT 50-300° C	01/09/1996-
046	32W0760	SWITCH	01/09/1996-
047	36D8492	FEELER SUPPORT	01/09/1996-

Pos	Code	Description	Info
048	35V0260	"C" BRACKET	01/09/1996-
049	35B3410	UPPER CONTROL BOARD	01/09/1996-
050	36D3420	RH END SIDE	01/09/1996-
051	35S1290	BRACKET	01/09/1996-
052	32W0631	SWITCH	01/09/1996-
053	36D3430	LH END SIDE	01/09/1996-
054	36M2400	ELECTRIC CONTROL	01/09/1996-
055	3170290	KNOB KNOB SPRING	01/09/1996-
056	3106710	GREEN LIGHT 230V	23/05/2007-
057	6300651	ORANGE LIGHT 400V ASS.Y	23/05/2007-
058	32G0151	HEATING EL.	01/09/1996-
058	32G1350	HEATING EL.	01/09/1996-
058	32G1600	HEATING EL. 2600W. 220V	01/09/1996-
059	32G1590	HEATING EL. 2600W. 220V	01/09/1996-
059	32G1621	HEATING ELEMENT 2600W 400V	01/09/1996-
059	32G1630	HEATING EL.	01/09/1996-
060	35D4480	INS. PANEL BOTTOM	01/09/1996-
061	37Q2400	INSULATING PANEL	01/09/1996-
062	35U5891	"U" BRACKET	01/09/1996-
063	35U4362	"U" BRACKET	01/09/1996-
064	30Q2010	FAN GUARD	01/09/1996-
065	35V3590	"L" BRACKET	01/09/1996-
066	35G0151	COVER	01/09/1996-
067	35Q0671	CONVEYOR	01/09/1996-
068	37Q2430	INSULATING PANEL	01/09/1996-
069	37A4701	INSULATING PANEL	01/09/1996-
070	35Q2470	PROTECTION HOUSING	01/09/1996-
071	35Z2140	SPACER PIPE	01/09/1996-
072	35T1971	""""L"" BRACKET"	01/09/1996-
073	35V0250	"U" BRACKET	01/09/1996-
074	35Q1220	INSULATION PANEL COVER	01/09/1996-
075	35Q7210	MOTOR PROTEC. PLATE	01/09/1996-
076	35T4320	"L" BRACKET	01/09/1996-
077	32M0370	FAN	01/09/1996-
078	35V0700	SPACER	01/09/1996-
079	32M4301	MOTOR	01/09/1996-
080	35Z1930	SPACER PIPE	01/09/1996-
082	35T9650	FLAT BRACKET	01/09/1996-
083	35Q8290	LEFT HAND PANEL	01/09/1996-
084	35Q8300	RIGHT HAND PANEL	01/09/1996-
085	32Q2203	EL. CABLES 31TCE	01/09/1996-
086	36M2121	HANDLE	24/01/1997-
087	32D0770	FAIRLEAD 8/10-17/20	24/01/1997-
088	3150790	THERMOSTAT PROTECT.	03/03/2001-