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DESPIECE TECNICO

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**Hornos estáticos
Fours statiques
Static ovens
Kombinationsöfen
Forni statici
Fornos estáticos**

Modelos:

HG9-10

HG9-20

HE9-10

HE9-20

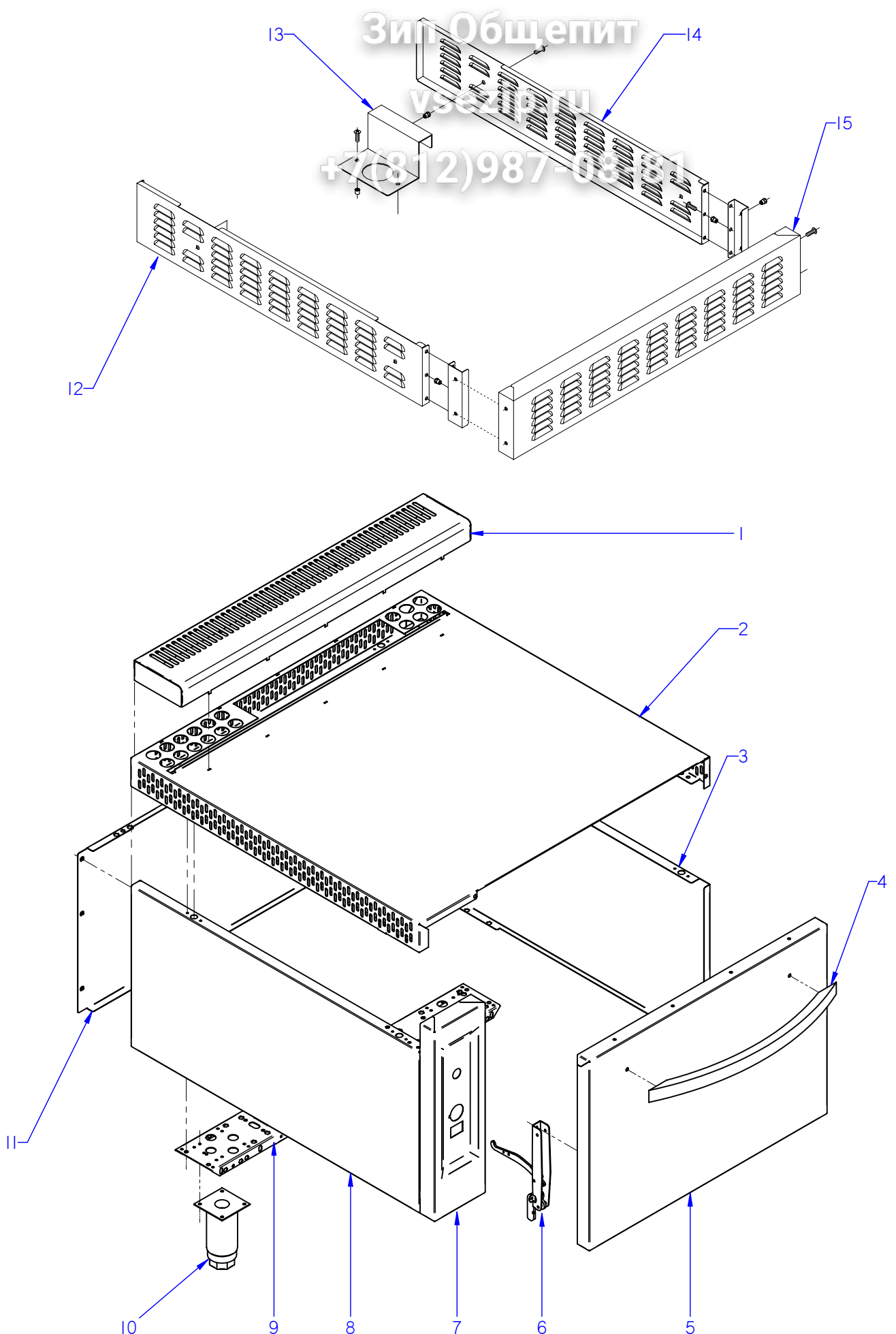
HG9-15 OP

Octubre 2010 October

Revisado Julio 2013 July Revised



FAGOR INDUSTRIAL



ITEM MARCADO EN COLOR = REPUESTO RECOMENDADO
COLOURED ITEM = RECOMMENDED SPARE PART

N plano	Firma	Fecha	Aparato	MUEBLE / UNIT	Lamina	Fagor Industrial S.Coop. FAGOR
C-2711	<i>[Signature]</i>	2010-10		HORNOS ESTATICOS	1	Oñate

MOD. HORNOS ESTATICOS / STATIC OVENS								
ZONA / ZONE			MUEBLE / UNIT					
ITEM	CODIGO CODE	DENOMINACION	NAME	HG9-10	HG9-20	HG9-15	HE9-10	HE9-20
1	T982806000	EMBELLECEDOR CHIMENEA	FIRE COVER	1	1	1	1	1
1	U102802000	EMBELLECE. CHIMENEA HG9-15	FIRE COVER HG9-15	1	1	1	1	1
	Q419005000	REMACHE 4x8 ALMG3 / ALUMINIO	RIVET 4X8 ALMG3 / ALUMINIUM	6	6	6	6	6
2	T982815000	CUBIERTA HORNO	DECK OVEN	1	1	1	1	1
2	T982817000	CUBIERTA HORNO HG9-20 INF(08	DECK OVEN HG9-20	1	1	1	1	1
2	12041861	CUBIERTA HORNO 2008 MEK	DECK OVEN 2008 MEK	1	1	1	1	1
2	12041860	CUBIERTA HORNO INF. 2008 MEK	COVER LOWER OVEN 2008 MEK	1	1	1	1	1
2	U102801000	TAPA HORNO HG9-15	DECK OVEN HG9-15	1	1	1	1	1
	Q221342000	REMACHE EXAGONAL M5	HEXAGONAL RIVET M5	4	8	8	4	8
	X012612000	PITON CIERRE	LOCK SPIKE	4	8	8	4	8
	X010503000	CIERRE MUELLE	LOCK SPRING	2	4	4	2	4
	Q419007000	REMACHE TUBULAR C/V Ø2x6	TUBULAR RIVET C/V Ø2x6	4	8	8	4	8
	Q152004000	TORNIL, APLASTADO M5x13 A304	FLAT HEADED BOLT M5x13 A304	2	4	4	2	4
3	T982816000	PANEL LATERAL DERECHO	RIGHT SIDE PANEL	1	2	2	1	2
3	U102805000	PANEL LATERAL DCHO. HG9-15	RIGHT SIDE PANEL HG9-15	1	2	2	1	2
	X010503000	CIERRE MUELLE	LOCK SPRING	2	4	4	2	4
	Q419007000	REMACHE TUBULAR C/V Ø2x6	TUBULAR RIVET C/V Ø2x6	4	8	8	4	8
	Q221343000	REMACHE EXAGONAL M6	HEXAGONAL RIVET M6	4	8	8	4	8
	Q152004000	TORNIL, APLASTADO M5x13 A304	FLAT HEADED BOLT M5x13 A304	1	2	2	1	2
4	U020504000	ASA DE HORNO COMPLETA G900	COMPL. OVEN HANDLE G900	1	2	2	1	2
	Q012041000	TORNILLO EXAGONAL M6x10	HEXAGONAL BOLT M6x10	2	4	4	2	4
	Q302022000	ARANDELA 16x6x1,2 A304	WASHER 16x6x1.2 A304	2	4	4	2	4
5	1100003414	KIT PUERTA DE HORNO	OVEN DOOR KIT	1	2	2	1	2
5	U100514000	PUERTA DE HORNO GRANDE	LARGE OVEN DOOR	1	2	2	1	2
5	U100522000	PUERTA DE HORNO OP	OP OVEN DOOR	1	2	2	1	2
6	U020528000	BISAGRA CIERRE HORNO	OVEN LOCK HINGE	2	4	4	2	4
	Q152022000	TORNILLO M6x8	BOLT M6x8	6	12	12	6	12

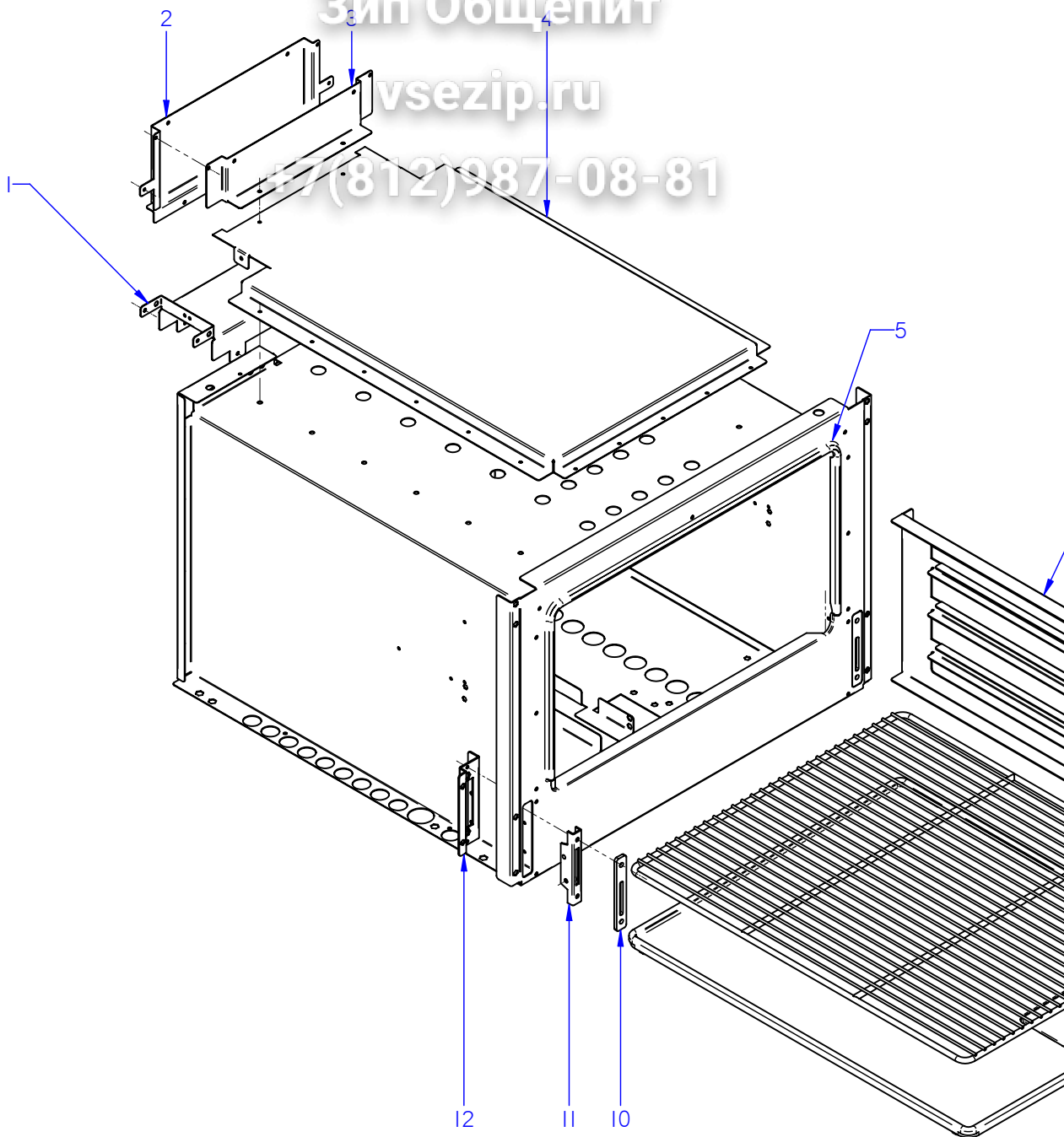
MOD.		HORNOS ESTATICOS / STATIC OVENS		ZONA / ZONE		MUEBLE / UNIT			
ITEM	CODIGO CODE	DENOMINACION	NAME	HG9-10	HG9-20	HG9-15	HE9-10	HE9-20	
7	U022862000	PORTAMANDOS LATERAL HG	SIDE CONTROL HOLDER HG	1	2	1			
7	12040873	PORT. LAT. HORNO ESTATIC. GAS	SIDE CONTROL HOLDER GAS	1	1	1			
7	U962829000	PORTAMAN. LATERAL HORNO AD	SIDE CONTROL HOLDER AD		1				
7	U672856000	PORTAMANDOS LATERAL HE	SIDE CONTROL HOLDER HE				1	2	
7	12040881	PORTAMAND. LATERAL HE MEK	SIDE CONTROL HOLDER HE MEK				1	1	
7	12041036	PORTAMAND. LATERAL S/ SELLO	SIDE CONTROL HOLDER S/ SEL					1	
	U022836000	ESCUDO FAGOR	FAGOR EMBLEM	1	2	1	1	2	
	Q221023000	CLIP SUJECCIÓN RÁPIDA Ø5	RAPID CONNECT CLIP Ø5	2	4	2	2	4	
	Q152004000	TORNIL, APLASTADO M5x13 A304	FLAT HEADED BOLT M5x13	2	4	2	2	4	
8	T982814000	PANEL LATERAL IZQUIERDO	LEFT SIDE PANEL	1	2		1	2	
8	U102803000	PANEL LATERAL IZDO. HG9-15	LEFT SIDE PANEL HG9-15			1			
	X010503000	CIERRE MUELLE	LOCK SPRING	2	4	2	2	4	
	Q419007000	REMACHE TUBULAR C/V Ø2x6	TUBULAR RIVET C/V Ø2x6	4	8	4	4	8	
	Q221343000	REMACHE EXAGONAL M6	HEXAGONAL RIVET M6	4	8	4	4	8	
	Q152004000	TORNIL, APLASTADO M5x13 A304	FLAT HEADED BOLT M5x13 A304	1	2	1	1	2	
9	U022625000	LISTON SOPORTE PATAS 1 M	LEG SUPPORT STRIP 1 M	2	4		2	4	
9	U102611000	LISTON SOPORTE PATAS 1,5 M	LEG SUPPORT STRIP 1,5 M			2			
10	X260151000	PATA REGULABLE	ADJUSTABLE LEG	4	8	4	4	8	
	Q411304000	REMACHE AVIBULB Ø 4,8	AVIBULB RIVET Ø 4.8	16	32	16	4	3	
11	T982802000	PANEL POSTERIOR 1 M	REAR PANEL 1 M	1	2		1	2	
11	U102804000	PANEL POSTERIOR HG9-15	REAR PANEL HG9-15			1			
	Q419005000	REMACHE 4x8 ALMG3 / ALUMINIO	RIVET 4X8 ALMG3 / ALUMINIUM	6	12	6	6	1	
	Q221342000	REMACHE EXAGONAL M5	HEXAGONAL RIVET M5	2	4	2	2	4	
	X012612000	PITON CIERRE	LOCK SPIKE	2	4	2	2	4	
12	T992801000	ZOCALO LATERAL IZQUIERDO	LEFT SIDE SOCKET		1			1	
	Q419005000	REMACHE 4x8 ALMG3 / ALUMINIO	RIVET 4X8 ALMG3 / ALUMINIUM		3			3	
13	T992600000	ESCUADRA FIJACION PATA	SQUARE FOOT LOCK		4			4	
	Q012032000	TORNILLO EXAGONAL M5X15	HEXAGONAL BOLT M5X15		8			8	
14	T992800000	ZOCALO LATERAL DERECHO	RIGHT SIDE SOCKET		1			1	
	Q419005000	REMACHE 4x8 ALMG3 / ALUMINIO	RIVET 4X8 ALMG3 / ALUMINIUM		3			3	

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N plano	Firma	Fecha	Aparato	Lamina	Fagor Industrial S. Coop. FAGOR Onate
C-2712	<i>[Signature]</i>	2010-10	HORNOS ESTATICOS HG9-10/15/20	2	

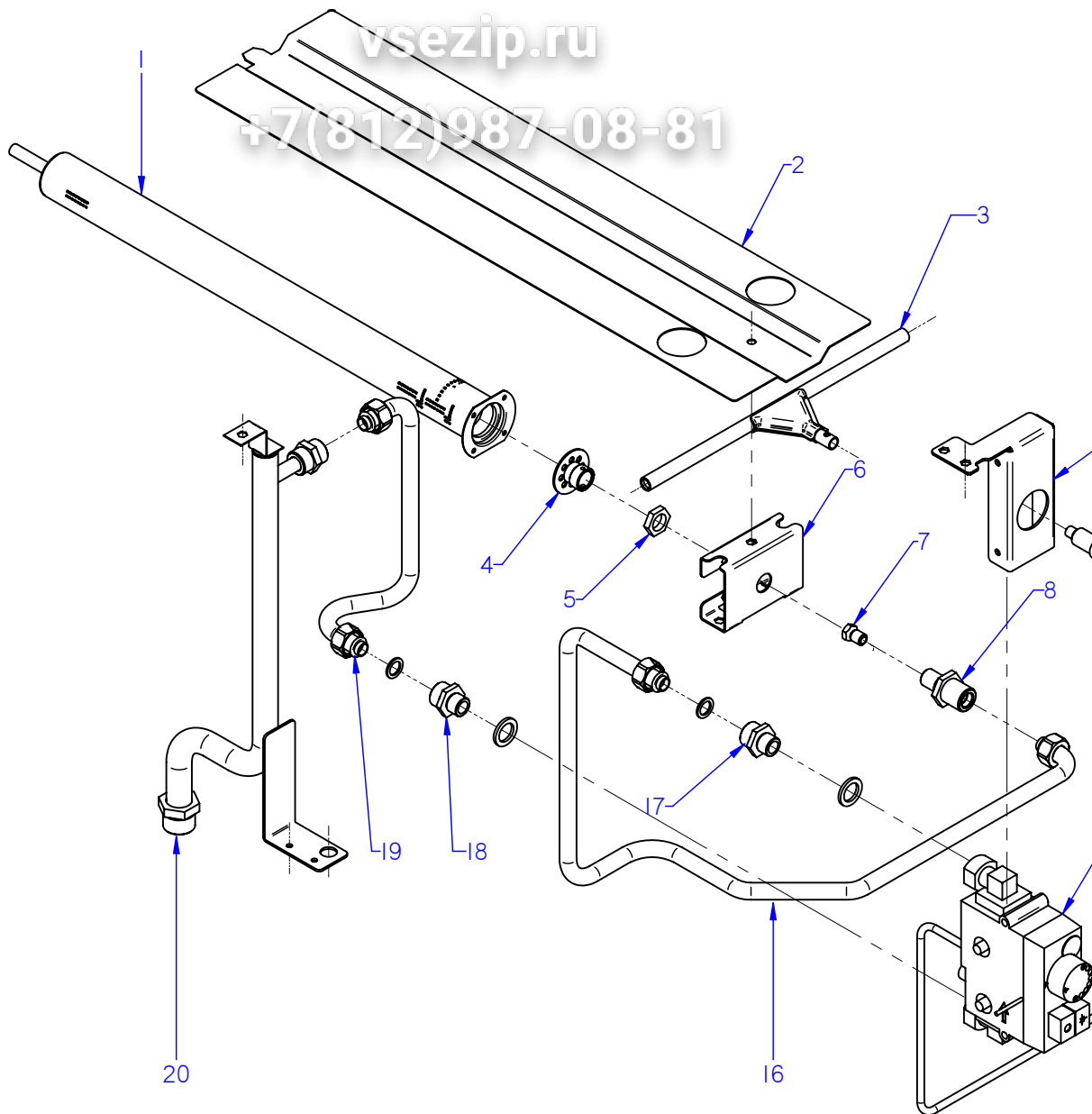
HORNO A GAS / GAS OVEN

MOD.		HORNOS ESTATICOS / STATIC OVENS		ZONA / ZONE		HORNO A GAS / GAS OVEN			
ITEM	CODIGO CODE	DENOMINACION	NAME	HG9-10	HG9-20	HG9-15			
1	T985610000	DISTANCIADOR CHIMENEA	FLUEPIPE SPACER	1	2	—			
2	T985613000	POSTERIOR CHIMENEA	REAR FLUEPIPE	1	2	—			
2	U105628000	CHIMENEA POSTERIOR	REAR FLUEPIPE	—	—	1			
	Q419005000	REMACHE 4x8 ALMG3 / ALUMINIO	RIVET 4X8 ALMG3 / ALUMINIUM	8	16	—			
3	T985612000	CHIMENEA ANTERIOR	FRONT FLUEPIPE	1	2	—			
3	U105629000	CHIMENEA ANTERIOR	FRONT FLUEPIPE	—	—	1			
4	T985611000	CAMARA DE HUMOS	SMOKE CHAMBER	1	2	—			
4	U105615000	CAMARA DE HUMOS	SMOKE CHAMBER	—	—	1			
	Q419005000	REMACHE 4x8 ALMG3 / ALUMINIO	RIVET 4X8 ALMG3 / ALUMINIUM	19	38	19			
5	U025623000	JUNTA PUERTA HORNO INOX	OVEN DOOR SEAL INOX.	1	2	—			
5	U965613000	JUNTA HORNO FIBRA VIDRIO	OVEN GLASS FIBER BOARD	1	2	—			
5	U105605000	JUNTA PUERTA HORNO INOX	OVEN DOOR SEAL INOX.	—	—	1			
5	12039240	JUNTA HORNO PANORAMICO	PANORAMIC OVEN BOARD	—	—	1			
6	U915607000	GUIA LATERAL HORNO G700	OVEN SIDE GUIDE G700	2	4	—			
6	U105611000	GUIA LATERAL HORNO	OVEN SIDE GUIDE	—	—	2			
	Q151336000	TORNILLO SOPORTE GUIAS	GUIDE SUPPORT BOLT	4	8	4			
	Q302022000	ARANDELA 16X6X1.2 A.304	WASHER 16X6X1.2 A.304	4	8	4			
	Q221321000	REMACHE ROSCAD.NUTSERT.M6	THREADED RIVET .NUTSERT.M6	4	8	4			
7	U915616000	SUPLEMENTO AMARRE GUIA LAT.	SIDE GUIDE FAST. SUPPL.	2	4	—			
	Q412000000	REMACHE TUBULAR 4x8	TUBULAR RIVET 4x8	6	12	—			
8	U135642000	PARRILLA DE HORNO	OVEN TRAY	1	2	—			
8	U105624000	PARRILLA DE HORNO	OVEN TRAY	—	—	1			
9	U025636000	PLACA DE HORNO	OVEN PLATE	1	2	—			
10	U915619000	EMBELLECED GUIA BISAGRA	HINGE GUIDE TRIM	2	4	—			
10	U105620000	EMBELLECED GUIA BISAGRA	HINGE GUIDE TRIM	—	—	2			
	Q152045000	TORNILLO AMARRE M6X25	FASTENING BOLT M6X25	4	8	4			
11	U010512000	GUIA DE BISAGRA	HINGE GUIDE	2	4	2			
11	12041846	GUIA BISAGRA G700 Y G900	HINGE GUIDE G700 Y G900	2	4	2			
12	U915604000	AMARRE GUIA BISAGRA HORNO	OVEN HINGE GUIDE FASTENING	2	4	—			
	Q412000000	REMACHE TUBULAR 4x8	TUBULAR RIVET 4x8	6	12	—			
	Q222042000	REMACHE EXAGONAL ROSCA M6	HEXAGONAL RIVET THREAD M6	4	8	—			

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N plano	Firma	Fecha	Aparato	PARTE FUNCIONAL GAS / FUNCTIONAL PART GAS	Lamina	Fagor Industrial S. Coop. FAGOR Onate
C-2713	<i>(Firma)</i>	2010-10	HORNOS ESTATICOS HG9-10/15/20		3	

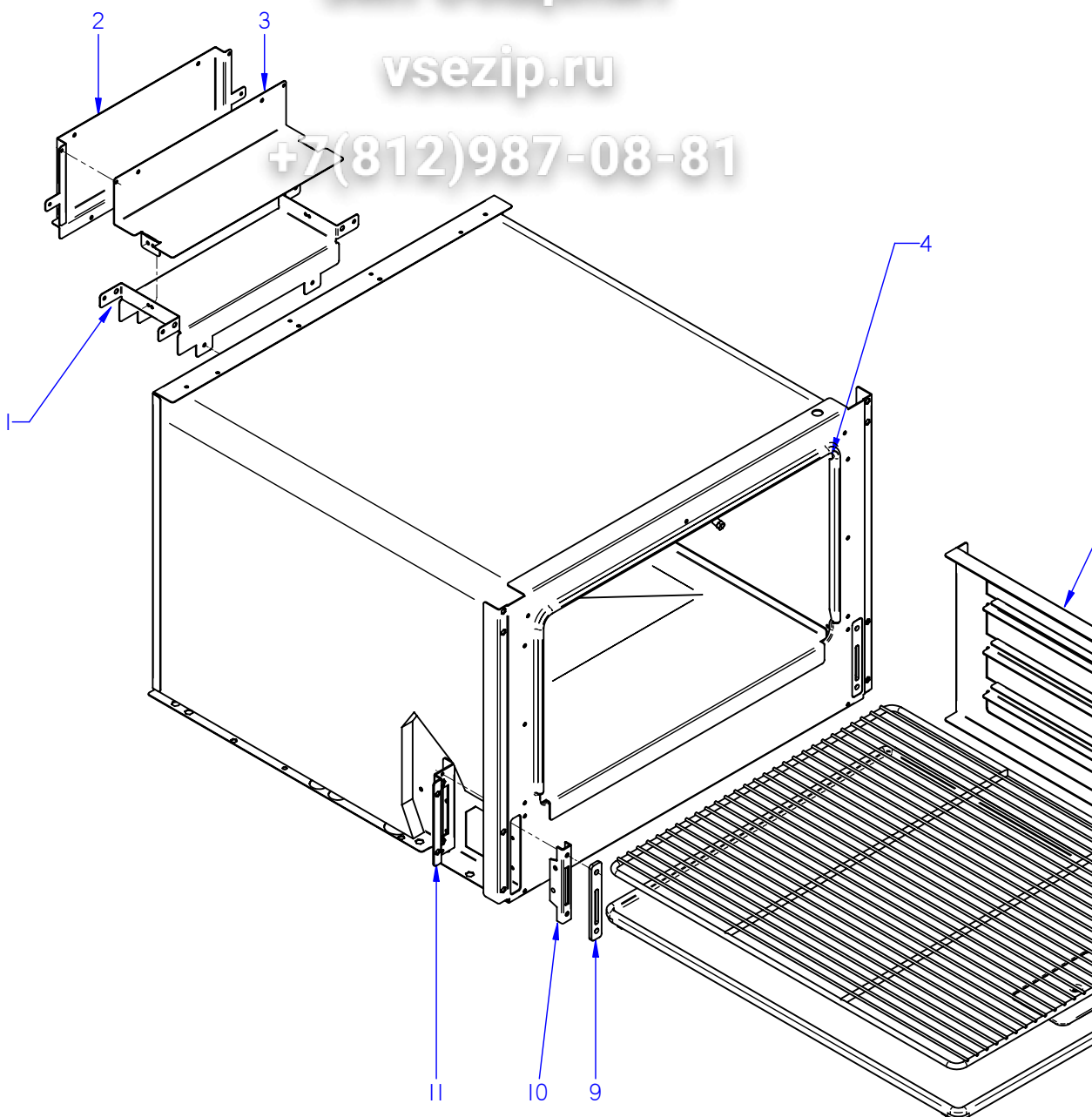
MOD.		HORNOS ESTATICOS / STATIC OVENS		ZONA / ZONE	PARTE FUNCIONAL GAS FUNCTIONAL PART GAS			
ITEM	CODIGO	DENOMINACION	TEXTO	HG9-10	HG9-20	HG9-15		
1	U105701000	QUEMADOR HORNO	OVEN BURNER.	1	2	2		
	Q042022000	TORNILLO AVELLANADO M4X15	COUNTERSUNK BOLT M4x15	4	8	8		
2	U915613000	DEFLECTOR QUEMADOR HORNO	OVEN BURNER DEFLECTOR	1	2	—		
2	U105610000	DEFLECTOR QUEMADOR HORNO	OVEN BURNER DEFLECTOR	—	—	2		
	Q302022000	ARANDELA 16x6x1,2 A304	WASHER 16x6x1.2 A304	1	2	2		
	Q152004000	TORNILLO APLASTADO M5x13	FLAT HEAD SCREW M5X13	1	2	2		
3	U105712000	RAMA ENCENDIDO QUEM. HORNO	OVEN BURNER IGNITION BRANC	—	—	1		
	U105013000	TUERCA M10X1	NUT M10X1	—	—	1		
	X205028000	BICONO Ø 6	BICONE Ø 6	—	—	1		
4	X505013000	REGULADOR DE AIRE POLIDORO	POLIDORO AIR CONTROL	1	2	2		
	Q151320000	TORNILLO ALOMADO M4x6 H.ZINC.	CURVED SCREW M4X6 H. ZINC	1	2	2		
S/Nº	U102401000	TOBERA Ø 0,40 BP (POLIDORO)	NOZZLE Ø 0,40 BP (POLIDORO)	—	—	1		
S/Nº	U102402000	TOBERA Ø 0,70 GN (POLIDORO)	NOZZLE Ø 0,70 GN (POLIDORO)	—	—	1		
5	Q223019000	TUERCA 3/8 GAS LATÓN	NUT 3/8 GAS BRASS	1	2	2		
6	U105635000	AMARRE QUEMADOR HORNO(HG)	OVEN BURNER FASTENING (HG)	1	2	2		
	Q012031000	TORNILLO EXAGONAL M5x10 A304	HEXAGONAL BOLT M5x10 A304	2	4	4		
	Q222041000	REMACHE EXAGONAL M4 (INOX)	HEXAGONAL RIVET M4 (INOX)	4	8	8		
	Q221342000	REMACHE EXAGONAL M5	HEXAGONAL RIVET M5	4	8	8		
7	U052401000	TOBERA Ø 1,45 BP	NOZZLE Ø 1.45 BP	1	2	—		
7	631000000	TOBERA Ø 1,40 BP	NOZZLE Ø 1.40 BP	—	—	1		
7	U262400000	TOBERA Ø 2,15 GN	NOZZLE Ø 2.15 GN	1	2	1		
8	X505724000	MANGUITO PORTATOVERAS	NOZZLE HOLDER SLEEVE	1	2	2		
9	U022638000	SOPORTE VALVULA SUPERIOR	SUPER.VALVE SUPPORT	1	2	—		
	Q152004000	TORNILLO APLASTADO M5x13	FLAT HEAD SCREW M5X13	4	8	—		
	Q221342000	REMACHE EXAGONAL M5	HEXAGONAL RIVET M5	2	4	—		
10	S113034000	PIEZOELECTRICO	PIEZOELECTRIC	1	2	1		
10	12043897	PIEZOELECTRICO COMPLETO	COMPLETE PIEZOELECTRIC	1	2	1		
S/Nº	12043907	ANILLO ADAPTADOR	ADAPTER RING	1	2	1		

MOD.		HORNOS ESTATICOS / STATIC OVENS		ZONA / ZONE	PARTE FUNCIONAL GAS FUNCTIONAL PART GAS			
ITEM	CODIGO	DENOMINACION	TEXTO	HG9-10	HG9-20	HG9-15		
11	U134324000	VALVULA MINISIT 0710.654	VALVE MINISIT 0710.654	1	2	1		
S/Nº	Q307041000	JUNTA TORICA 25,4x20,2x2,6	O-RING 25.4x20.2x2.6	2	4	2		
S/Nº	U134317000	MANDO NEGRO MINI 916.124	BLACK CTRL. MINI 916.124	1	2	1		
S/Nº	U134318000	CUBIERTA MINISIT 903.052	COVER MINISIT 903.052	1	2	1		
S/Nº	Q031322000	TORNILLO ALOMADO M4x15	CURVED SCREW M4X15	8	16	8		
S/Nº	U264300000	RACOR 3/8 906,252	CONNECTION 3/8 906.252	2	4	2		
S/Nº	U134323000	RACORD BICONO 6 958.031	BICONE CONNECTION 6 958.031	1	2	1		
12	U322118000	PILOTO COMPLETO 100.062	COMPLETE PILOT LIGHT 100,062	1	2	1		
S/Nº	X022131000	BUJIA	SPARK PLUG	1	2	1		
S/Nº	U323030000	CABLE BUJIA	SPARK PLUG CABLE	1	2	1		
S/Nº	U333003000	CABLE MASA ENCENDEDOR	LIGHTER EARTH CABLE	1	2	1		
13	U025062000	TUBO PILOTO EUROSIT QUEM.	PILOT PIPE EUROSIT BURNER	1	2	—		
13	U105008000	TUBO PILOTO HG9-15	PILOT PIPEHG9-15	—	—	1		
	U134323000	RACORD BICONO 6 958.031	BICONE CONNECTION 6 958.031	2	4	2		
	Q012031000	TORNILLO EXAGONAL M5x15 A304	HEXAGONAL BOLT M5x15 A304	2	4	2		
14	U562130000	TERMOPAR L=850	THERMOCOUPLE L=850	1	2	1		
15	U442137000	INYECTOR Ø 0,4 GN	INJECTOR Ø 0.4 GN.	1	2	1		
16	U025061000	TUBO COMPLETO EUROSIT QUEMA	COMPLETE PIPE EUROSIT BURN	1	2	—		
16	U105002000	TUBO COMP. QUEMADOR HORNO	OVEN BURNERCOMPLET. PIPE	—	—	1		
S/Nº	U264310000	MANGUITO 3/8"	HOSE 3/8"	—	—	1		
17	U202103000	MANGUITO REDUCCION 1/2-3/8"	REDUCTION HOSE 1/2-3/8"	1	2	1		
	Q306058000	ARANDELA 25x17X2.5	WASHER 25x17X2.5	1	2	1		
18	U202103000	MANGUITO REDUCCION 1/2-3/8"	REDUCTION HOSE 1/2-3/8"	1	2	1		
	Q306058000	ARANDELA 25x17X2.5	WASHER 25x17X2.5	1	2	1		
19	U025014000	ENTRADA MINISIT COMPL CG9-41	INPUT MINISIT COMPL CG9-41	1	2	1		
	Q306062000	ARANDELA Ø13,9X10,33x1,5	WASHER Ø13.9X10.33x1.5	8	16	8		
20	T985010000	TUBO ENTRADA COMPLETO	INPUT PIPE COMPL	1	2	—		
20	U105009000	TUBO ENTRADA COMPLE. HG9-15	INPUT PIPE COMPL HG9-15	—	—	1		

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N plano	Firma	Fecha	Aparato	Lamina	Fagor Industrial S. Coop. FAGOR 
C-2714		2010-10	HORNOS ESTATICOS HE9-10/20	4	Onate

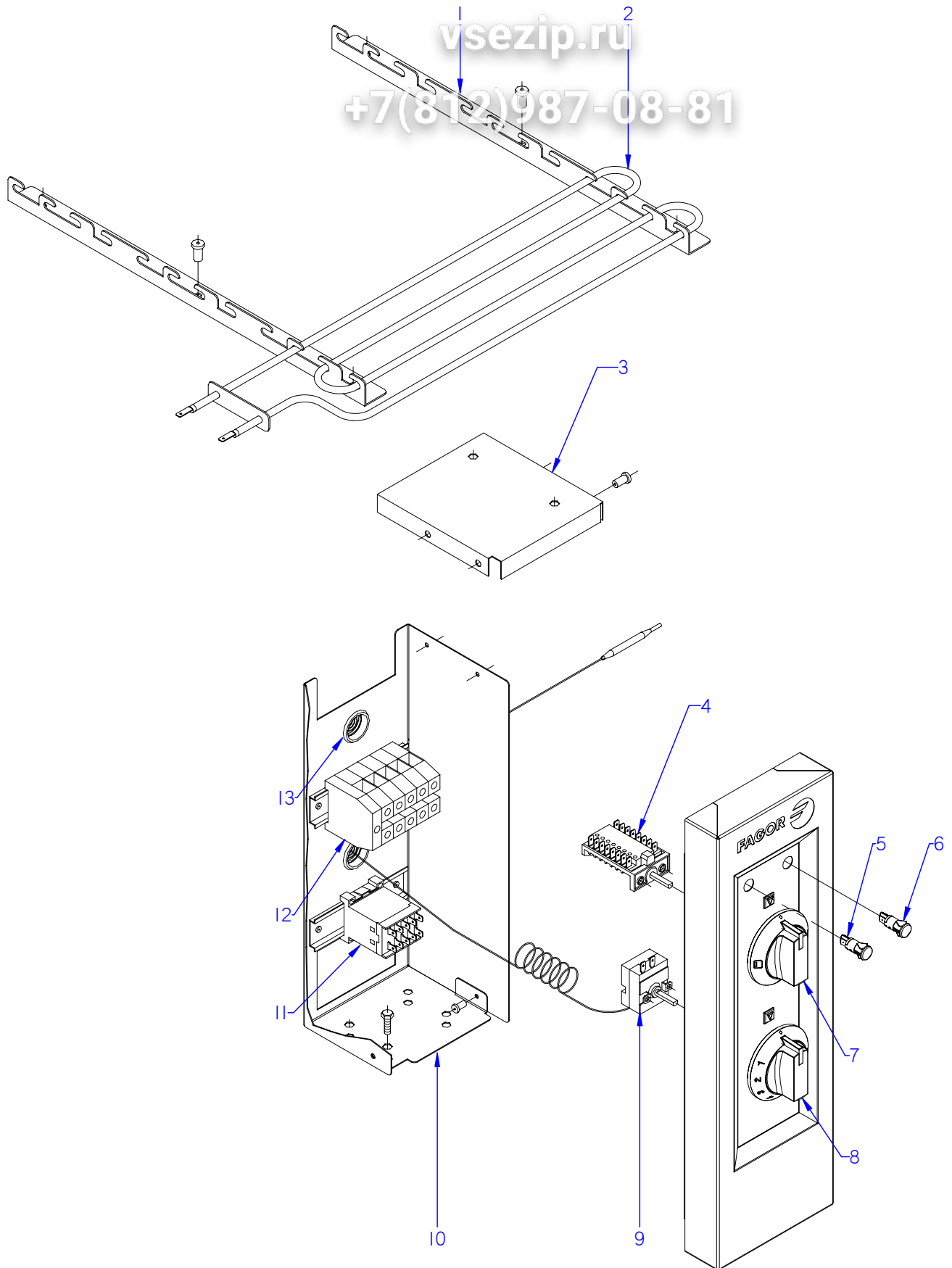
HORNO ELECTRICO / ELECTRIC OVEN

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COLORED ITEM							RECOMMENDED SPARE PART	
N plano	Firma	Fecha	Aparato	PARTE FUNCIONAL ELECTRICA / FUNCTIONAL PART ELECTRIC	Lamina	Fagor Industrial S.Coop. FAGOR 		
C-2715		2010-10	HORNOS ESTATICOS HE9-10/20		5	Oñate		

MOD.		HORNOS ESTATICOS / STATIC OVENS		ZONA / ZONE		PARTE FUNCIONAL ELECTRICA FUNCTIONAL PART ELECTRIC		
ITEM	CODIGO	DENOMINACION	TEXTO	HE9-10	HE9-20			
1	U805613000	ESCUADRA SOPOR. RESISTENCIAS	SUPP. BRACKET RESISTORS	4	8			
	Q419005000	REMACHE 4x8 ALMG3 / ALUMINIO	RIVET 4X8 ALMG3 / ALUMINIUM	12	24			
2	U803004000	RESISTENCIA 1000W/230V	RESISTOR 1000W -230V	6	12			
3	U673051000	TAPA DE CUADRO ELECTRICO	ELECTRIC PANEL COVER	1	2			
	Q419005000	REMACHE 4x8 ALMG3 / ALUMINIO	RIVET 4X8 ALMG3 / ALUMINIUM	4	8			
	Q419005000	REMACHE 4x8 ALMG3 / ALUMINIO	RIVET 4X8 ALMG3 / ALUMINIUM	2	4			
	Q221342000	REMACHE EXAGONAL M5	HEXAGONAL RIVET M5	2	4			
	Q012032000	TORNILLO EXAGONAL M5x15 A304	HEXAGONAL BOLT M5x15	2	4			
	Q012032000	TORNILLO EXAGONAL M5x15 A304	HEXAGONAL BOLT M5x15	2	4			
4	U673006000	CONMUTADOR	SWITCH	2	4			
	Q151320000	TORNILLO ALOMADO M4x6 H.ZINC.	CURVED SCREW M4X6 H. ZINC	2	4			
5	R693055000	PILOTO VERDE 41227000C7	GREEN PILOT 41227000C7	1	2			
5	12047390	PILOTO VERDE 230V AC 8KW 16MM	GREEN PILOT 230V AC 8KW 16M	1	2			
6	R693056000	PILOTO AMBAR	AMBER PILOT	1	2			
6	12024669	PILOTO AMBAR Ø18	AMBER PILOT Ø18	1	2			
7	U173006000	MANDO MONTADO CE Ø6	CONTROL CE Ø6	1	2			
8	U173005000	MANDO CE Ø6 TERMOSTATO	CONTROL Ø6 THERMOSTAT	1	2			
9	X153000000	TERMOSTATO 50-310° C	THERMOSTAT 50-310 C	1	2			
	Q151320000	TORNILLO ALOMADO M4x6 H.ZINC.	CURVED SCREW M4X6 H. ZINC	2	4			
10	T963000000	CUADRO ELECTRICO	ELECTRICAL PANEL	1	2			
11	Z213007000	CONTACTOR 3TF2010-3AL2	CONTACTOR 3TF2010-3AL2	1	2			
	R663055000	GUIA CONTACTOR L-120	CONTACTOR GUIDE L-120	1	2			
	Q419005000	REMACHE 4x8 ALMG3 / ALUMINIO	RIVET 4X8 ALMG3 / ALUMINIUM	4	8			
12	P453025000	BORNES 10 WDU-10203.0	TERMINALS 10 WDU-10203.0	3	6			
	U803009000	BORNA PASO AZUL 16 MM.	BLUE TAP TERMINAL 16MM	1	2			
	P453026000	BORNA TIERRA 10 WPE-10103.0	TERMINAL TIER 10 WPE-10103.0	1	2			
	Z263302000	BORNA NEUTRO AZUL 57A 10mm2	BLUE NEUTRAL TERMINAL 57A	1	1			
	Z263303000	TOPE FINAL	END STOP	1	2			
	R663055000	GUIA CONTACTOR L-120	CONTACTOR GUIDE L-120	1	2			
13	X723014000	PASAMUROS AMETRO 30	AMETRO 30 WIRE PROTECTION	2	2			

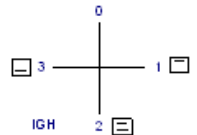
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vseziptu HE9-10

Ri : Resistencia Horno Inferior

	1_2 1a 2a	3_4 3a 4a	5_6 5a 6a	7_8 7a 8a
0				
1	X		X	X
2	X	X	X	X
3		X		X



N°	Pieza	
N°	Modificación	
Dibujado	Firma	Fecha
Proyectado	M. Mallo	01-11-2009
Comprobado	[Firma]	
Escala		C
1/1		
	Plano firmado digitalmente y verificado por [Firma]	