

Зип Общепит

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Parts Manual

+7(812)987-08-81

Counter Type Electric Convection Steamer



Series: SteamCraft Models 21CET16

1333 East 179th Street
Cleveland, Ohio 44110

Phone: (216) 481-4900
1-800-338-2204

Fax: (216) 481-3782
www.clevelandrange.com

 Cleveland

NOTES:

1. SEE INSTRUCTION DRAWING 104589 FOR LABEL LOCATIONS.
2. SEE INSTRUCTION DRAWING 106352 FOR HOSE LOCATIONS.
3. REVISION SYMBOLS (A) ARE PLACED NEXT TO AFFECTED ITEM NO. IN BILL OF MATERIALS ONLY.
4. FOR STEAM CUT-OFF SWITCH OPTION SEE DRAWING 106586 FOR LOCATION OF HOLES IN FACEPLATE AND DRAWING 106355 FOR PICTORIAL WIRING INFO.

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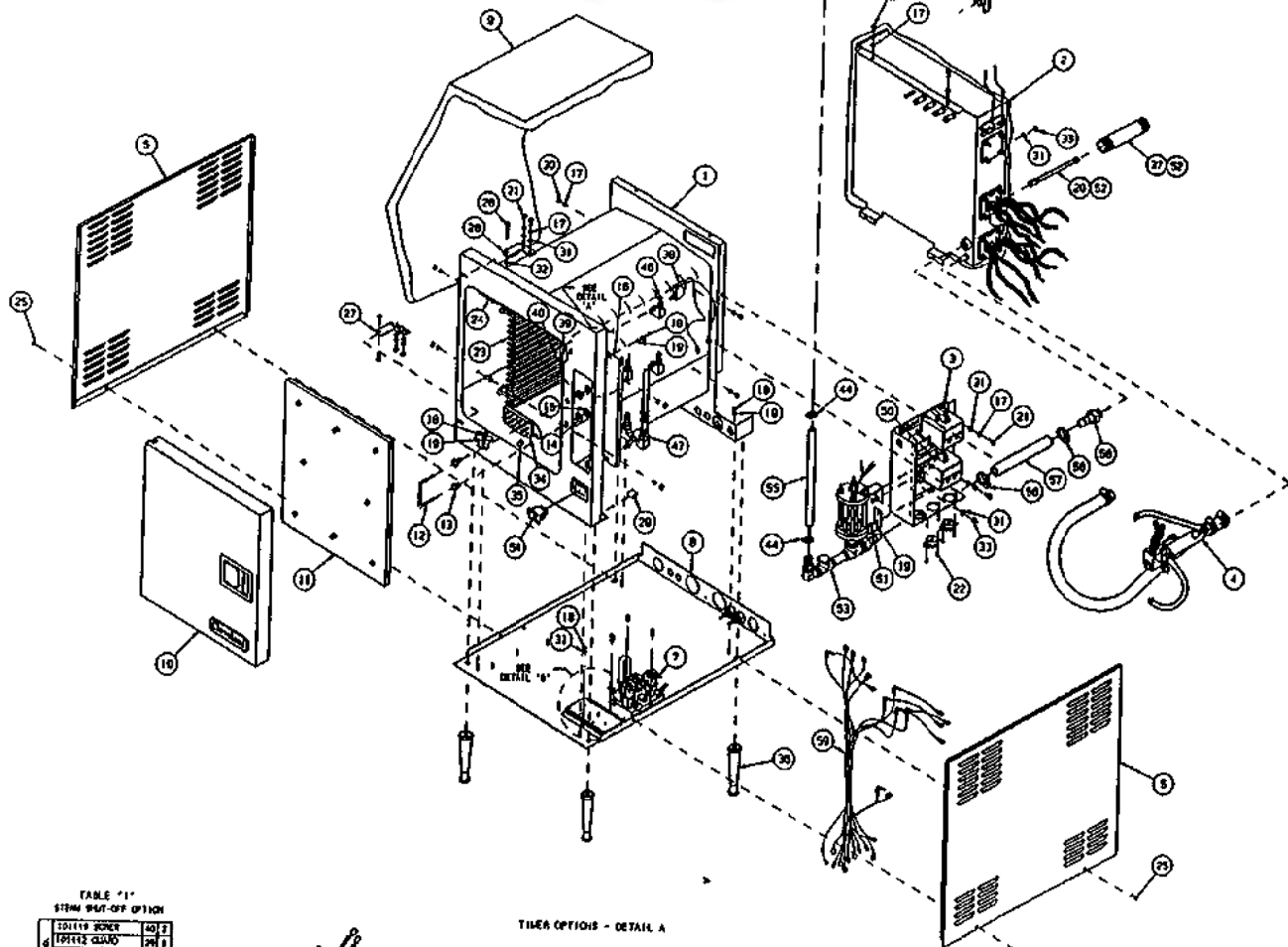
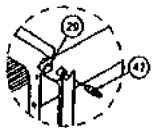


TABLE "1"	
STEAM SHUT-OFF OPTION	
104119 BURNER	40 1
104112 GUARD	24 1
104118 SWITCH	24 1
104202 BURNER-10	11 1
104151 THERM-CUT	10 1

TIME OPTIONS - DETAIL A



104224
ELECTRONIC
CONTROL



104181
THERMAL SWITCH
ELECTRONIC OPTION



104181
MICROSWITCH
CONTROL



104181
THERMAL SWITCH GLOW/
INCH & ON/OFF



106432
INTERMITTENT BLOCKING
AND HEAT STANDOFF
OPTIONS



106433
HEAT STANDOFF
STANDARD

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DETAIL "B"

DETAIL "A"

SEE
DETAIL
"A"

SEE
TABLE

SEE
DETAIL
"A"

TABLE "1"

TOLERANCES
(EXCEPT AS NOTED)

DECIMAL
± N/A

ANGULAR
± N/A

CK

CLE
1333 East

SCALE
7/8"=1"

TITLE
STEAM
F

DATE
07-13-93

OR

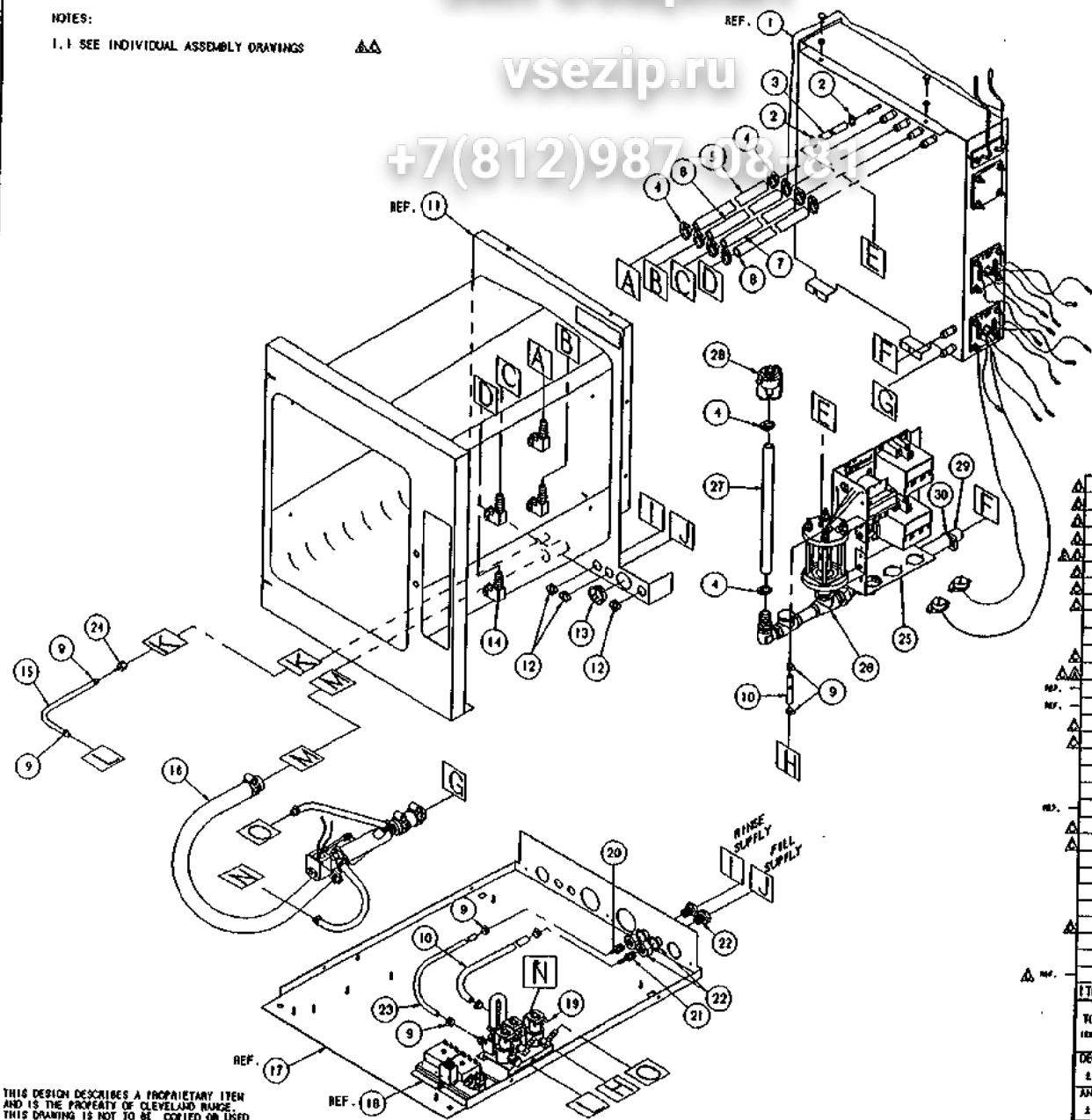
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NOTES:

1.1 SEE INDIVIDUAL ASSEMBLY DRAWINGS



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LET.	
A	REST AND PER
B	ADDER PER
C	REMOVE AND RE HOSES 104087 108524
D	REVISION 108521 E. 10852 PER E.A.
E	SEE E.A.

30	2	105847	
28	1	1080931100	
28	-	106428	
27	1	1058451200	
26	-	106487	
25	-	104230	
24	1	108862	
23	1	1088842100	
22	2	03641	
21	1	104381	
20	1	106861	
19	1	108522	
18	-	-	
17	-	-	
16	1	108521	
15	1	1088842500	
14	4	1062301	
13	1	102581	
12	3	02800	
11	-	-	
10	2	1058501900	
9	8	106528	
8	1	1058452700	
7	1	1058452000	
6	1	1058452200	
5	1	1058451800	
4	10	105848	
3	1	1058432200	
2	2	104383	
1	-	-	

ITEM	QTY.	PART NO.
TOLERANCES (UNLESS AS NOTED)		
DECIMAL	± N/A	SCALE 3/16"
ANGULAR	± N/A	TITLE
CK	DATE 05-18-93	DRAW

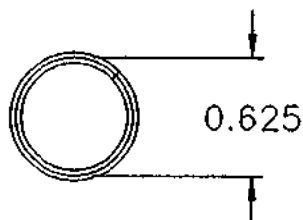
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LET.

REVISIONS



APPROVED

SOURCE: AEROFAST INC.
CAROL STREAM, ILL
PN

SPECIFICATIONS: MATERIAL: 304
THICKNESS: SV
CONSTRUCTION

ITEM	QTY	PART NO.	
TOLERANCES (EXCEPT AS NOTED)		CLEVELAND 1333 East 179th St. Cleveland	
DECIMAL ±.015	SCALE 1=1	DRAWN BY JTW	
ANGULAR ± 1°	TITLE RING, SNAP, 5/8"		
AC	DATE 3/12/93	DRAWING NO. A-- 106	

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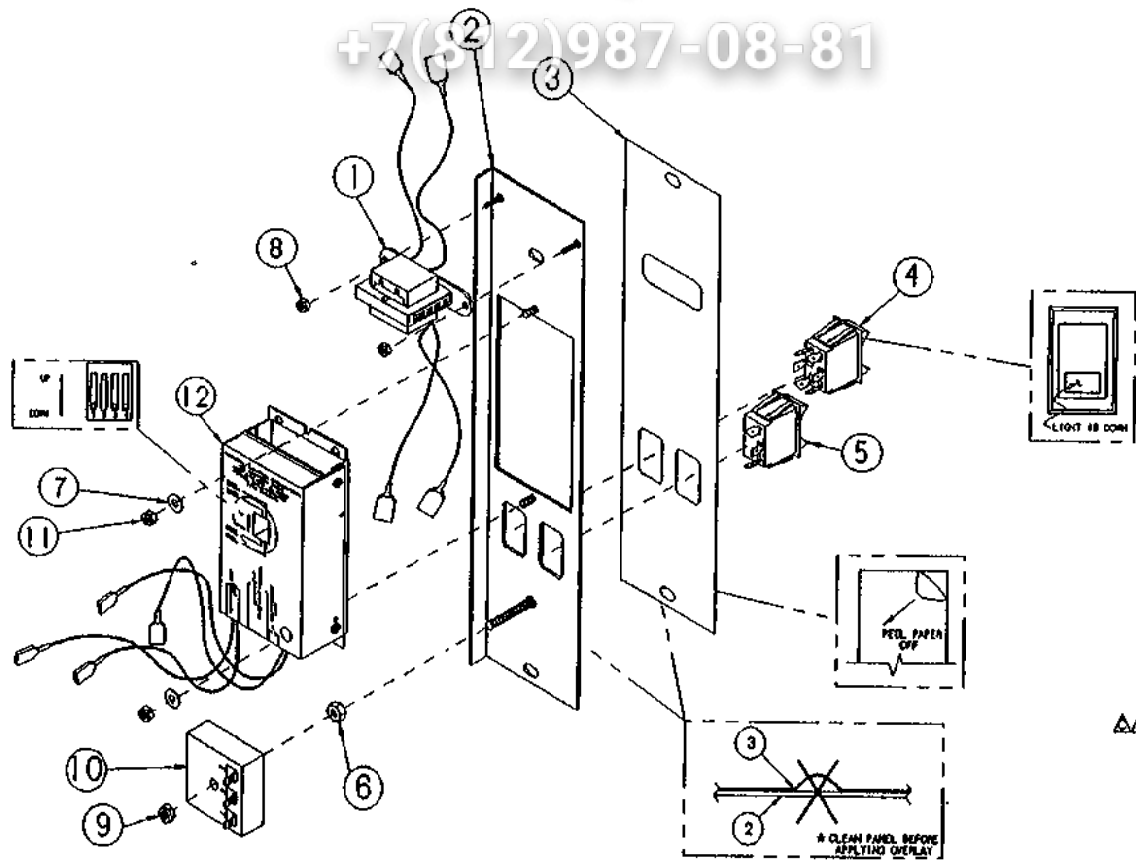
NOTES:

1. SEE WIRING DIAGRAM 104185 FOR WIRE CONNECTION POINTS.

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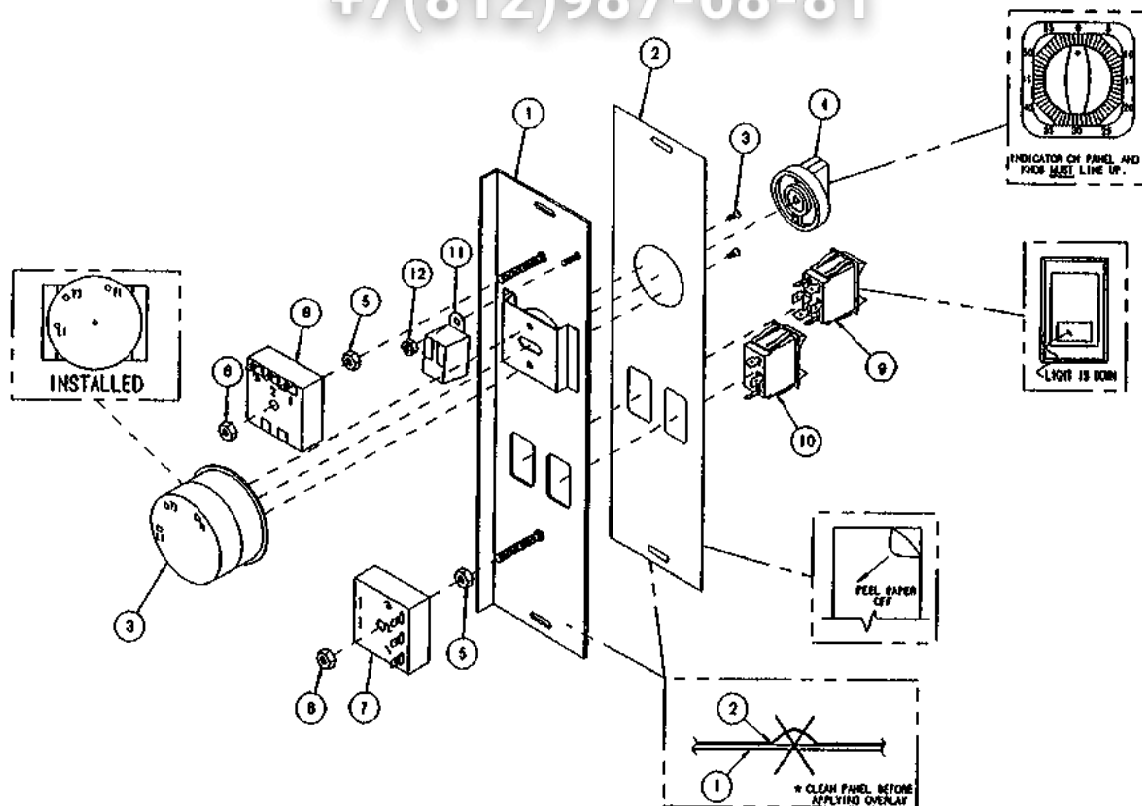
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ITEM	QTY.	PART NO.
13	1	104184
12	1	104389
11	2	14992
10	1	20478
9	1	101873
8	2	104223
7	2	101855
6	1	14817
5	1	104224
4	1	18993
3	1	108801
2	1	104157
1	1	104390
TOLERANCES (EXCEPT AS NOTED)		
1/333		
DECIMAL		SCALE
± N/A		1/2
ANGULAR		TITLE
± N/A		
OK		DATE
		09-11-90

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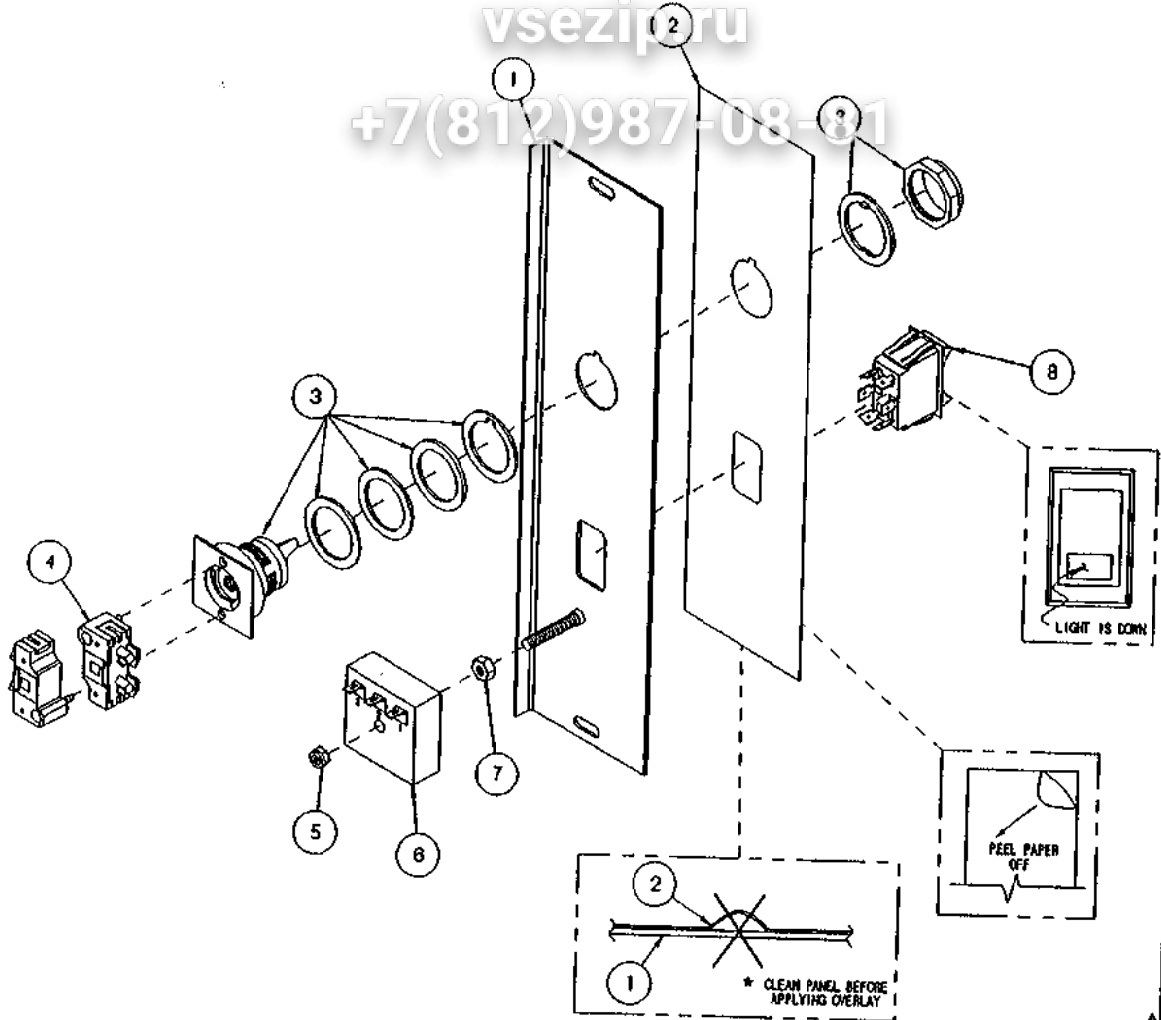
LET.	A	B	C	D
Δ	12	1	14872	
Δ	11	1	41350	
Δ	10	1	104224	
Δ	9	1	19993	
Δ	8	1	20478	
Δ	7	1	20477	
Δ	6	2	101873	
Δ	5	2	14817	
Δ	4	1	11307	
Δ	3	1	20476	
Δ	2	1	108603	
Δ	1	1	101085	
ITEM	QTY.	PART NO.		
TOLERANCES				1:100
UNLESS OTHERWISE SPECIFIED				
DECIMAL	± N/A		SCALE	1/2
ANGULAR	± N/A		TITLE	
OK			DATE	07-09-90

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LET.
A



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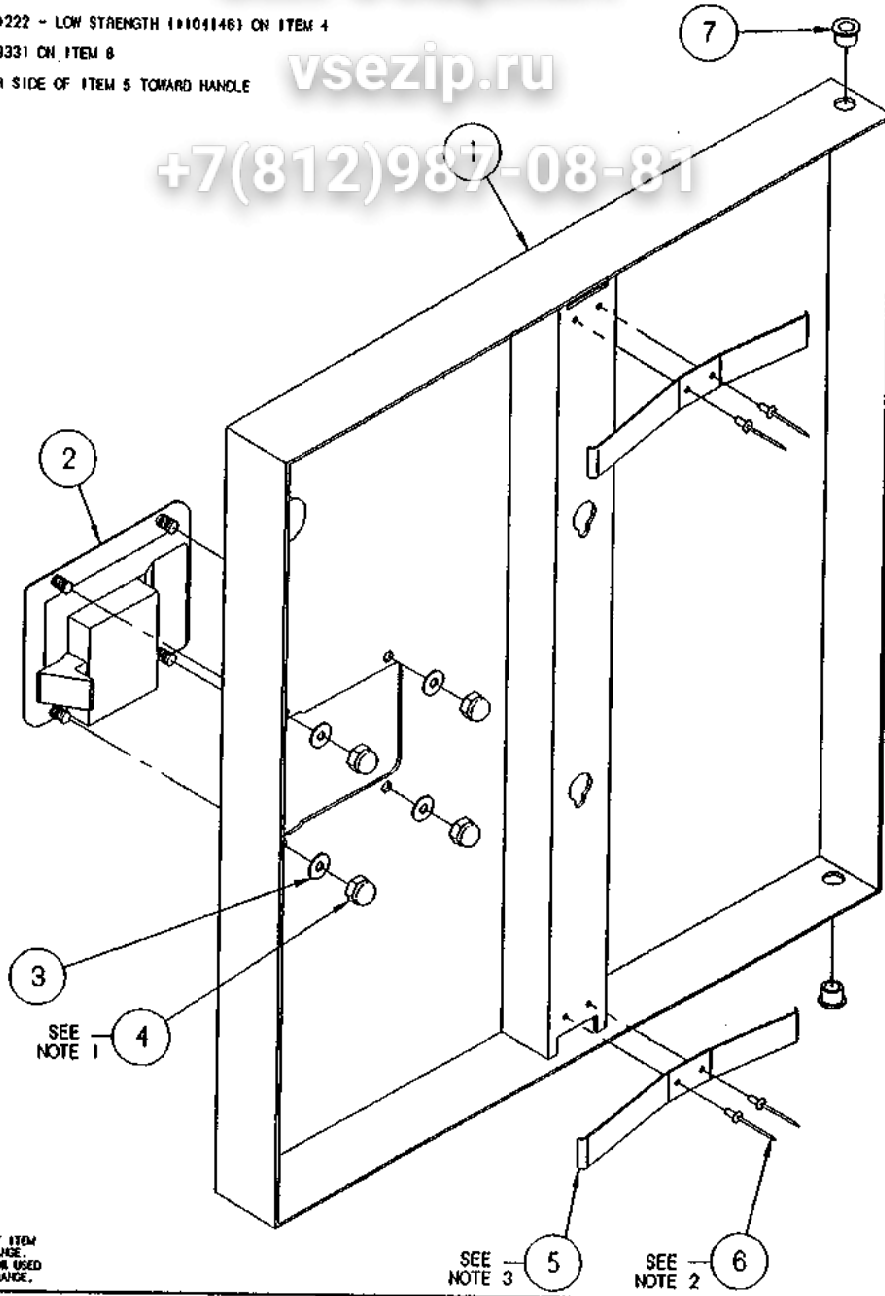
8	1	19993
7	1	14817
6	1	20478
5	1	101873
4	2	102533
3	1	102534
2	1	108805
1	1	108903
ITEM	QTY	PART NO.
TOLERANCES		CL
(EXCEPT AS NOTED)		1333 E
DECIMAL	SCALE	5/8"=1"
ANGULAR	TITLE	CON
CK	DATE	01-15-93

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- NOTES : 1.1 USE LOCTITE #222 - LOW STRENGTH (11041146) ON ITEM 4
2.1 USE RTV (11009331) ON ITEM 8
3.1 ORIENT LONGER SIDE OF ITEM 5 TOWARD HANDLE



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LET.
A
B
C

7	2	103841
6	4	18357
5	2	102228
4	4	14878
3	4	101855
2	1	103843
1	1	1042072
ITEM	QTY.	PART NO.
TOLERANCES		1303
DECIMAL		SCALE
1 IN/A		5/8±
ANGULAR		TITLE
1 IN/A		DATE
CK		02-04-93

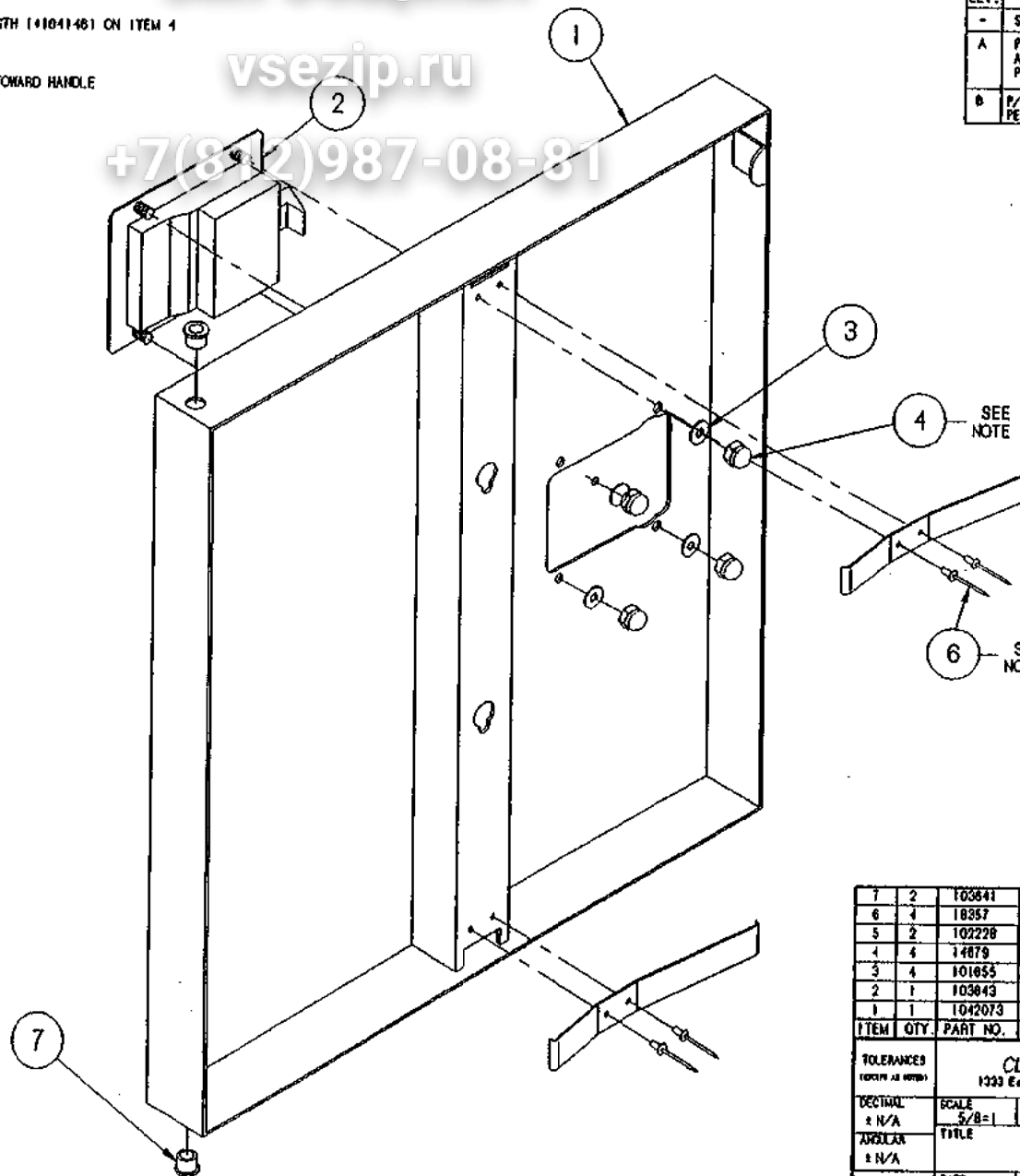
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NOTES:

- 1.1 USE LOCKTITE #222 - LOW STRENGTH (#104146) ON ITEM 4
- 2.1 USE RTV (#00933) ON ITEM 6
- 3.1 ORIENT LONGER SIDE OF ITEM 5 TOWARD HANDLE



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LET.	S
A	P
B	P

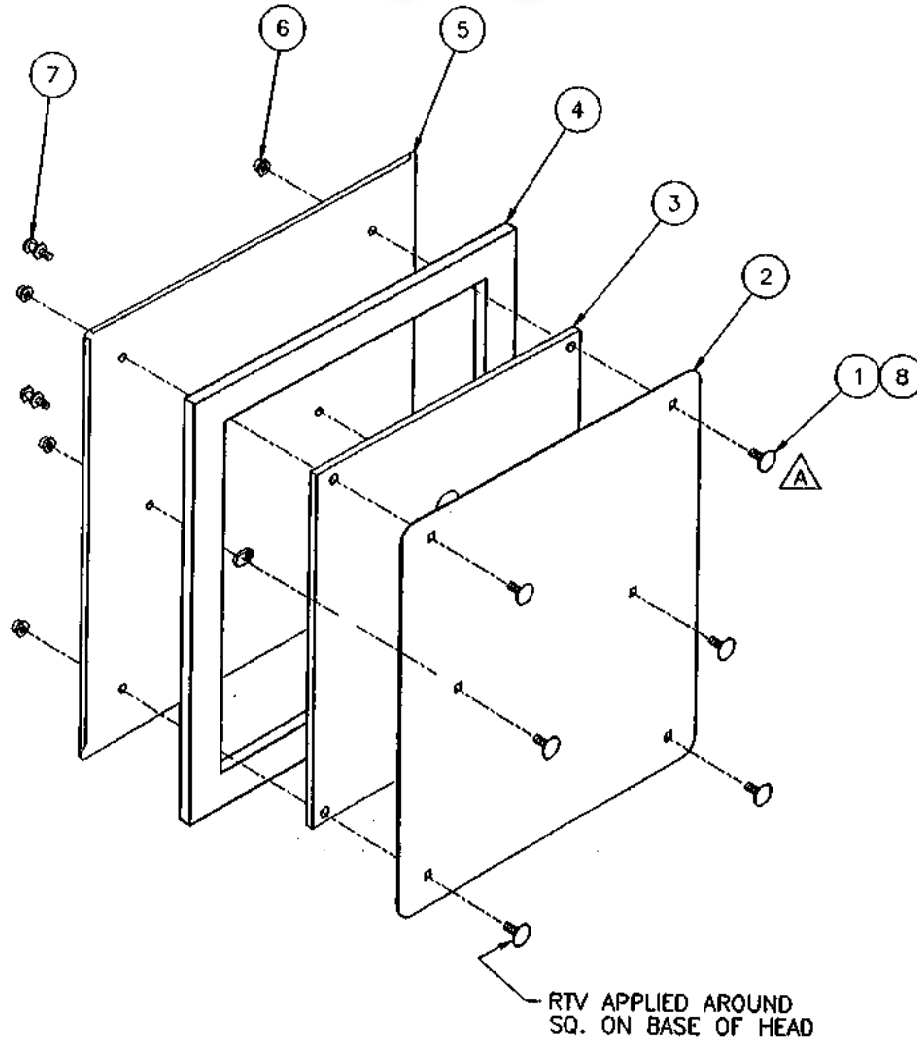
1	2	103641
6	4	18857
5	2	102228
4	4	14879
3	4	101655
2	1	103643
1	1	1042073
ITEM	QTY.	PART NO.
TOLERANCES		CL
(EXCEPT AS NOTED)		1333 E
DECIMAL	SCALE	5/8=1
± N/A	TITLE	
ANGULAR	TITLE	
± N/A	TITLE	
CK	DATE	08-30-93

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LET.	
A	ADDED ITEMS 1 & 8



A

8	A/R	00932	SEAL
7	2	68508	STUD,
6	6	14665	NUT, 1
5	1	104204	DOOR
4	1	104026	GASKE
3	1	104022	PLATE,
2	1	104021	PLATE,
1	6	104719	BOLT,
ITEM	QTY	PART NO.	
TOLERANCES (EXCEPT AS NOTED)			CLEV 1333 East
DECIMAL $\pm$ -	SCALE	NONE	DR
ANGULAR $\pm$ 1°	TITLE		
AC	DATE	6/25/91	DR

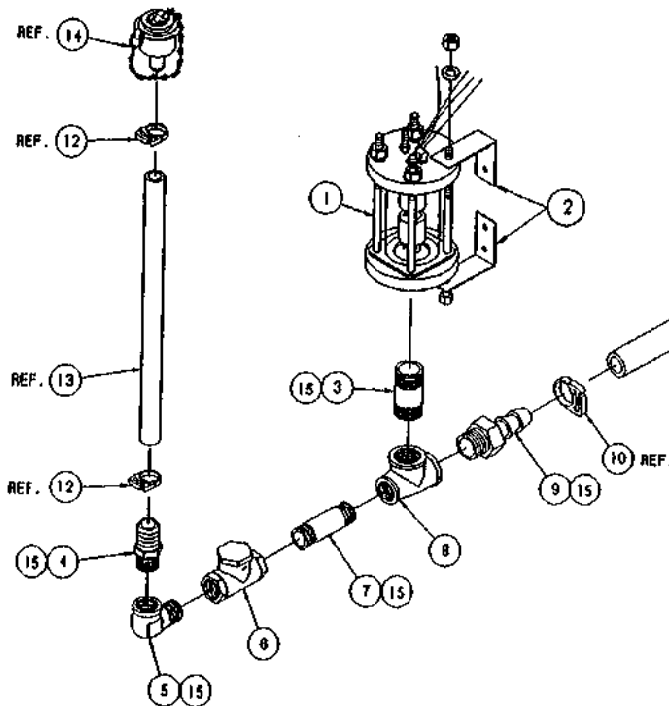
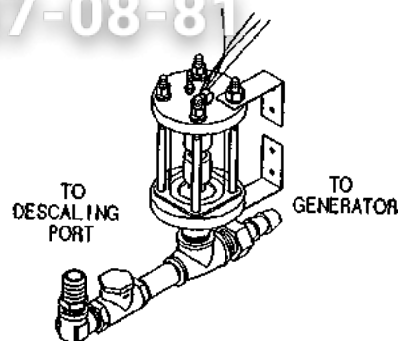
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NOTE:

1) SEE DRAWING 1063572 FOR HOSE LOCATIONS.

2) ITEMS MARKED "REF" ARE INCLUDED IN THIS BILL OF MATERIALS FOR REFERENCE ONLY. THE "ASSEMBLED UNIT" DRAWING DEPICTS THE ACTUAL REQUIRED PARTS FOR THIS ASSEMBLY.

ASSEMBLED UNIT



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ITEM	QTY.	PART NO.	DESCRIPTION
15	1	00934	SE
14	1	106428	PO
13	1	1058451200	HOS
12	2	105848	CL
11	1	1060931100	HOS
10	2	105847	CL
9	2	06240	FI
8	1	20208	TEE
7	1	14331	NIP
6	1	106156	CHE
5	1	05253	ELB
4	1	06237	FI
3	1	14431	NIP
2	2	106678	BRA
1	1	105877	FLO

ITEM	QTY.	PART NO.
15	1	00934
14	1	106428
13	1	1058451200
12	2	105848
11	1	1060931100
10	2	105847
9	2	06240
8	1	20208
7	1	14331
6	1	106156
5	1	05253
4	1	06237
3	1	14431
2	2	106678
1	1	105877

TOLERANCES
(EXCEPT AS NOTED)

DECIMAL
± .030

ANGULAR
± 1°

CK

CLEVELAND RANGE
1333 East 179th

SCALE
1/4"

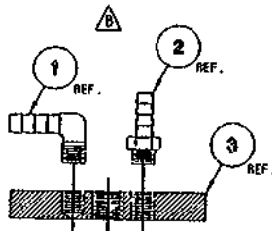
TITLE
FLOAT STEAM

DATE
04-15-93

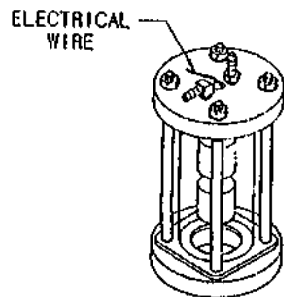
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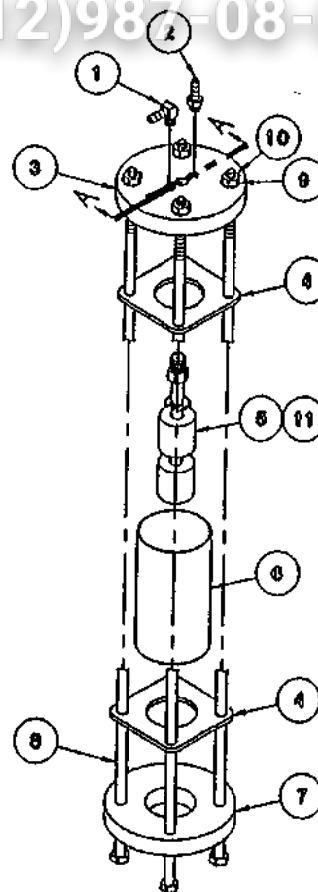
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DETAIL A-A
SCALE: 1/2=1



ASSEMBLED VIEW
SCALE: 1/4=1



EXPLODED ASSEMBLY
SCALE: 1/4=1

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REFERENCE:
260AHM 5 OF 5

LET.	REVISION
A	CORRECTED P/
B	ROTATED 90° & 104380 PER
C	THIS ASSEMBLY P/N 104091 ON 5.1 ELECT. & PER EO #C-22

ITEM	QTY.	PART NO.	DESCRIPTION
11	A/R	00934	SEALANT
10	4	14616	NUT, H
9	4	23105	WASHER
8	4	104278	SCREW
7	1	104040	CAP, F
6	1	1040190388	TUBE, I
5	1	103728	SWITCH
4	2	104041	GASKET
3	1	104039	TOP, F
2	1	104380	FITTING
1	1	105787	FITTING

TOLERANCES (EXCEPT AS NOTED)	SCALE AS SHOWN	DRAWN S. M.
DECIMAL ± N/A		
ANGULAR ± N/A		
CK	DATE 05-28-92	DRAWING

CLEVELAND

1333 East 179th St.

FLOAT AS

10 ELECT

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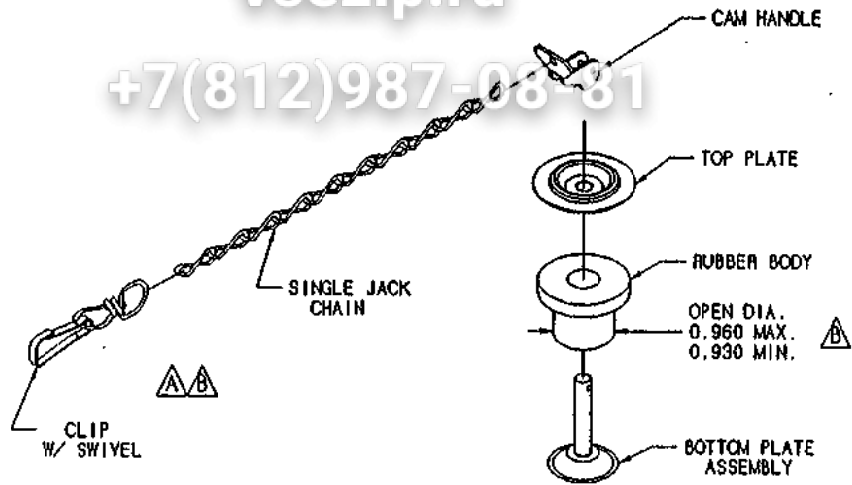
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LET.	CL. PER.
A	CL. PER.
B	VEN. CL. PER.



ASSEMBLED VIEW



EXPLODED VIEW

SPECIFICATION

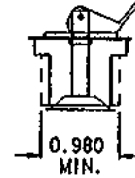
PLUG ASSEMBLY

1. CAM HANDLE
2. TOP PLATE
3. RUBBER BODY
4. BOTTOM PLATE ASSEMBLY

5. CHAIN - S
- N
- 3
- 5
6. CLIP W/ SWIVEL

VENDOR : SHAW AERO DEVELOPMENT
P.O. BOX 8657
NAPLES, FLORIDA 33941

VENDOR P/N : 55960



COMPRESSED RUBBER BODY

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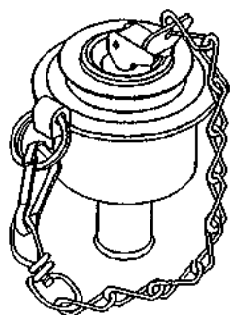
ITEM	QTY.	PART NO.
TOLERANCES (UNLESS OTHERWISE SPECIFIED)		CL 1933 E.
DECIMAL ± .030		SCALE 1 : 1
ANGULAR ± 1°		TITLE
CK		DATE 01-22-93

Зип Общепит

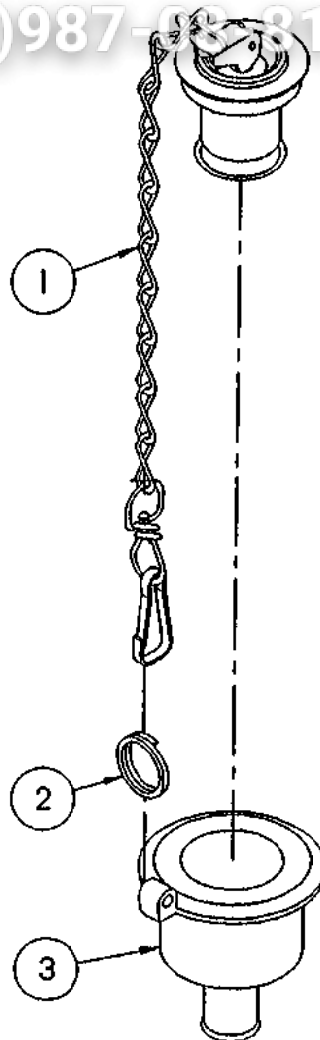
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LET.	R
A	PICTORIAL PER E.O.



ASSEMBLED VIEW



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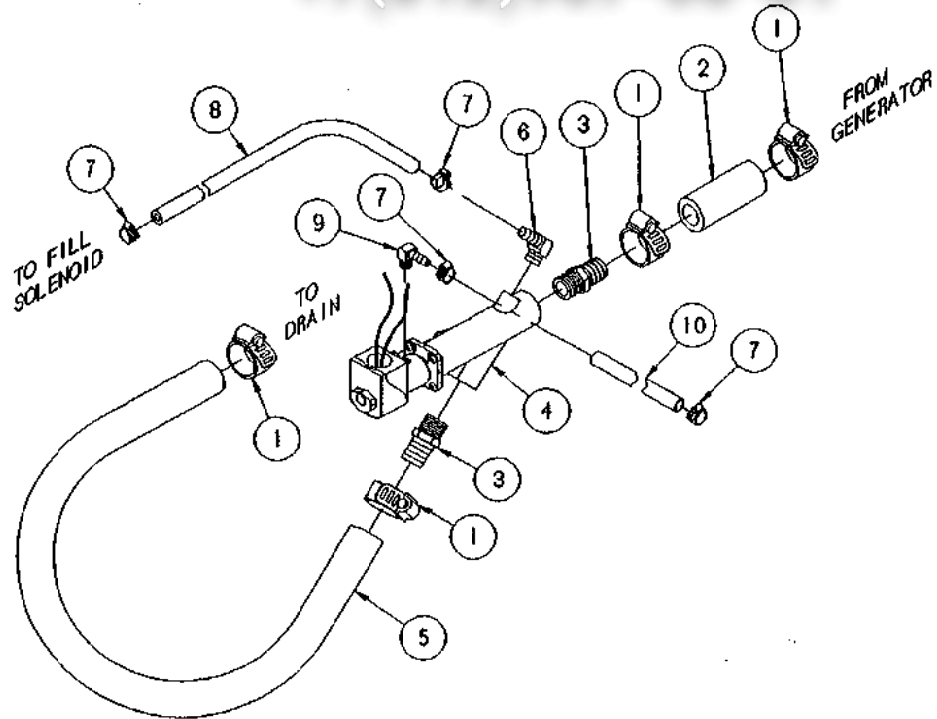
3	1	106104	
2	1	106429	
1	1	106160	
ITEM	QTY.	PART NO.	
TOLERANCES		CLE	
(EXCEPT AS NOTED)		1333 East 179	
DECIMAL		SCALE	
± .030		1" = 1"	
ANGULAR		TITLE	
± N/A		P	
CK		DATE	
		03-18-93	

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10	1	10585006
9	1	105781
8	1	10585005
7	4	108211
6	1	105781
5	1	0850514
4	1	22244
3	2	08240
2	1	0850503
1	4	03207
ITEM	QTY.	PART NO.
TOLERANCES		132
UNLESS NOTED		
DECIMAL	± N/A	SCALE 3/8=1
ANGULAR	± N/A	TITLE
CK		DATE 05-12-0

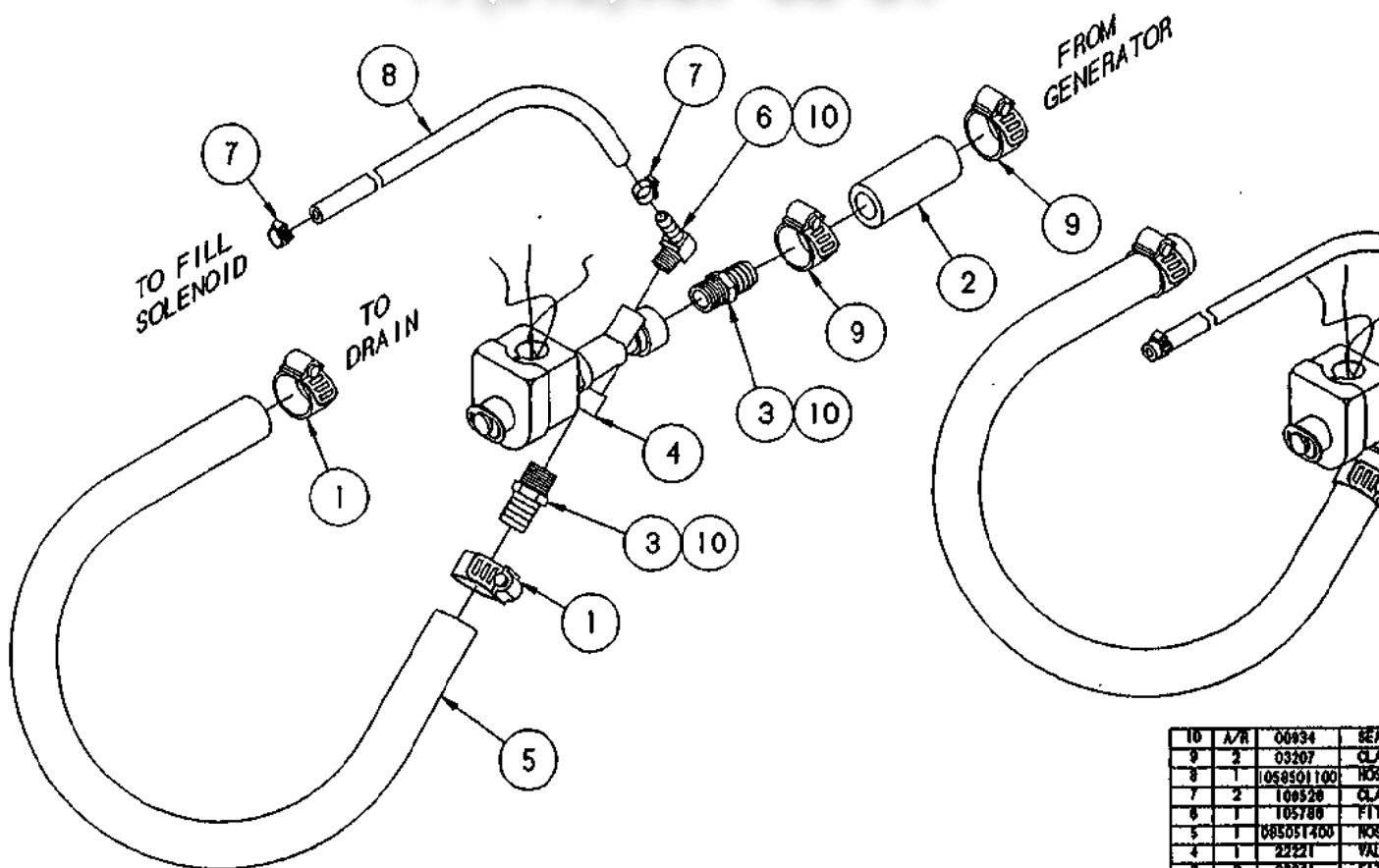
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LET.	RI
A	ADDED NO

NOTE: 1) Rotate solenoid valve 45° clockwise for left hinging units. Rotate solenoid valve 45° counter-clockwise for right hinging units.

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ITEM	QTY.	PART NO.	DESCRIPTION
10	A/R	00834	SE
9	2	03207	CL
8	1	058501100	HO
7	2	108538	CL
6	1	105788	FI
5	1	085051400	HO
4	1	22221	VAL
3	2	08241	FI
2	1	085110300	HO
1	2	03264	CL

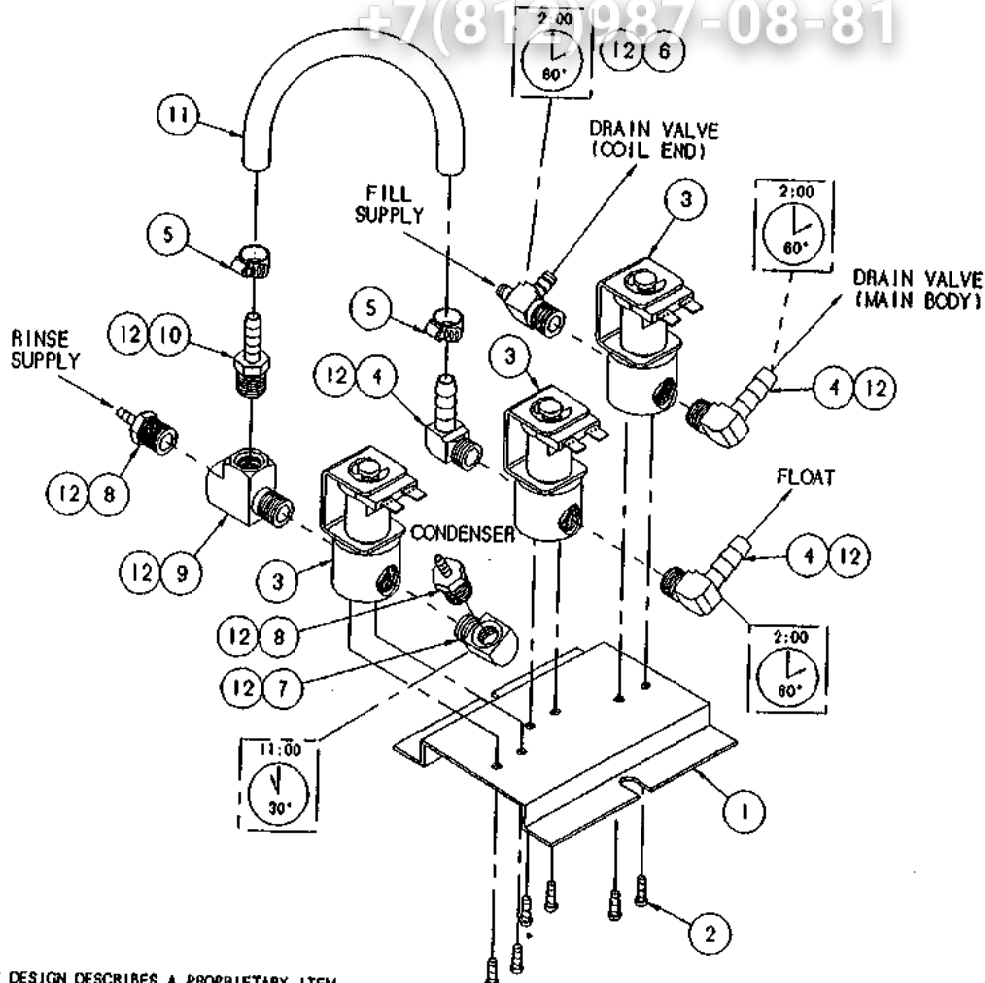
TOLERANCES		CLEVELAND RANGE	
UNLESS SHOWN OTHERWISE		1333 E-1 17	
DECIMAL	± 0.001	SCALE	1/2"=1"
ANGULAR	± 0.001	TITLE	VALVE STEAM
CK	DATE	02-12-93	DATE

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NOTE:
1. USE THREAD JOINT COMPOUND
AS REQUIRED TO SEAL.



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SEE
NOTE 1

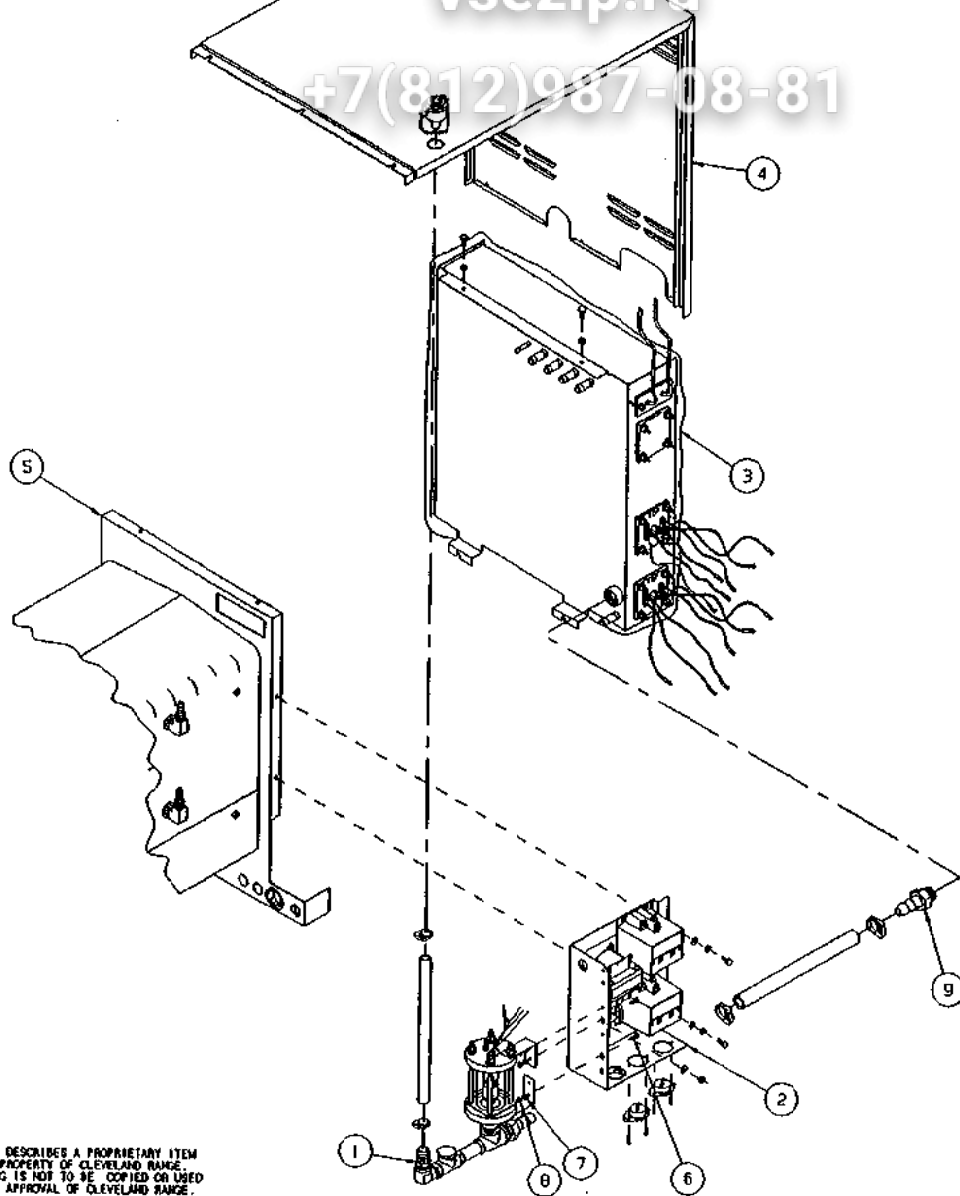
ITEM	QTY.	PART NO.
12	A/R	00934
11	1	1058500600
10	1	104381
9	1	106663
8	2	106661
7	1	05235
6	1	106588
5	2	106526
4	3	105786
3	3	22218
2	6	101872
1	1	104284
TOLERANCES (EXCEPT AS NOTED)		
1333 Excl 179		
DECIMAL ± N/A		
ANGULAR ± 1°		
CK		
DATE 08-24-93		

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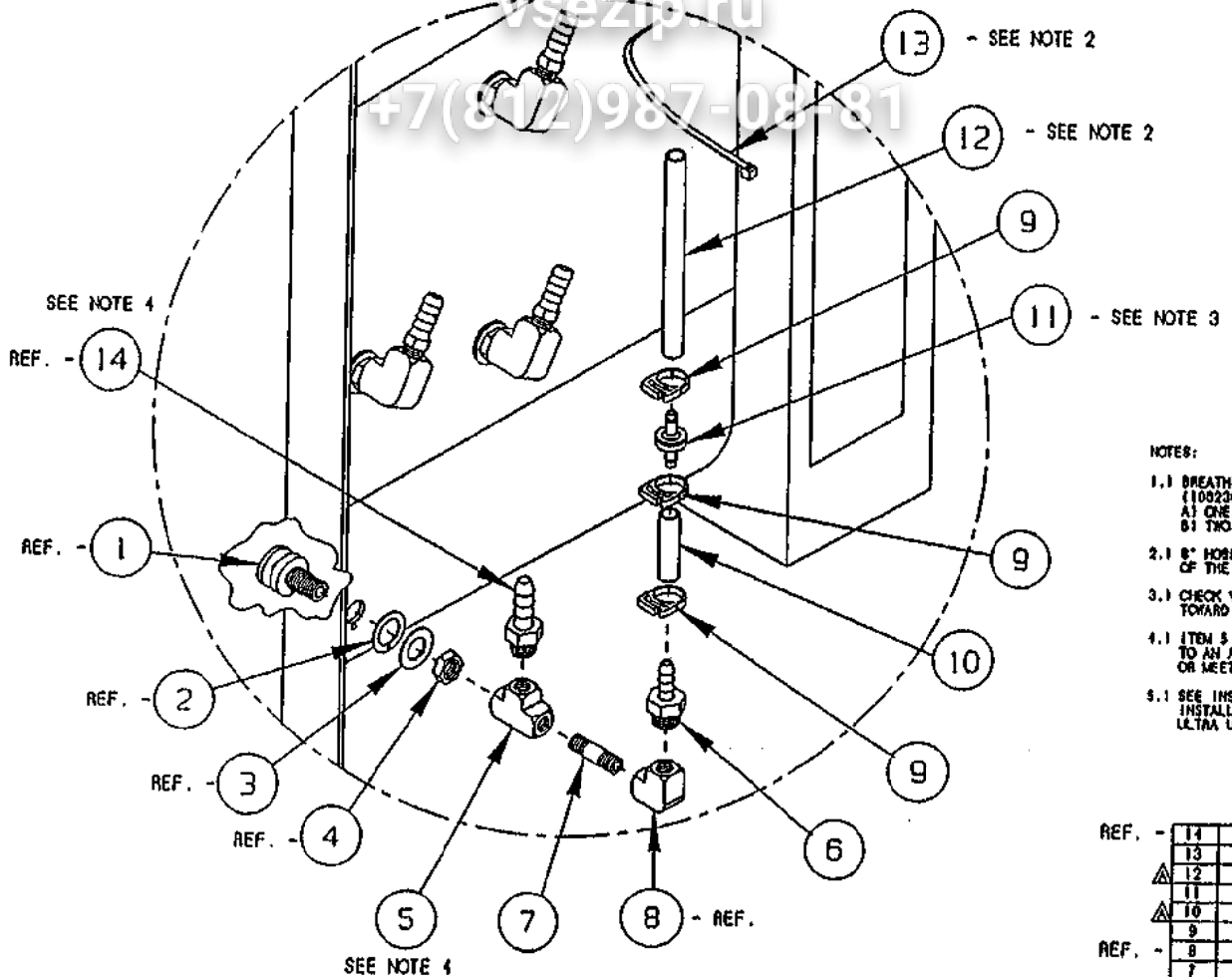
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9	1	06210
8	3	14892
7	9	101655
6	3	19287
5	-	104191
4	-	104037
3	-	104194
2	1	104200
1	1	106467
ITEM	QTY.	PART NO.
TOLERANCES		133
DECIMAL		SCALE
ANGULAR		TITLE
CK		DATE
		07-11-



NOTES:

- 1.) BREATHER ASSY. 1107059 (1082301) ONE PLACE PER AT ONE COMPARTMENT UNIT 81 TWO COMPARTMENT UNIT
- 2.) 8" HOSE IS TO BE SECURED OF THE SPRAY NOZZLE AS SHOWN
- 3.) CHECK VALVE - SIDE WITH TOWARD HOSE BARS
- 4.) ITEM 5 (P/N 20199) AND TO AN ANGLE THAT WILL MEET A SATING HOSE
- 5.) SEE INSTRUCTIONAL DRAWING INSTALLATION OF THIS ASSEMBLY ON LETA UNITS.

REF. -	14	-	104018
	13	-	20451
REF. -	12	-	1043790500
	11	-	107032
REF. -	10	-	1043790300
	9	-	104383
REF. -	8	-	05236
	7	-	14411
	6	-	104381
	5	-	20199
	4	-	104081
REF. -	3	-	104232
	2	-	104082
	1	-	104009
ITEM QTY. PART NO.			

TOLERANCES (UNLESS NOTED)	CL 1000 E
DECIMAL ± N/A	SCALE 3/16±1
ANGULAR ± N/A	TITLE BREATHING
DATE 09-15-94	DATE 09-15-94

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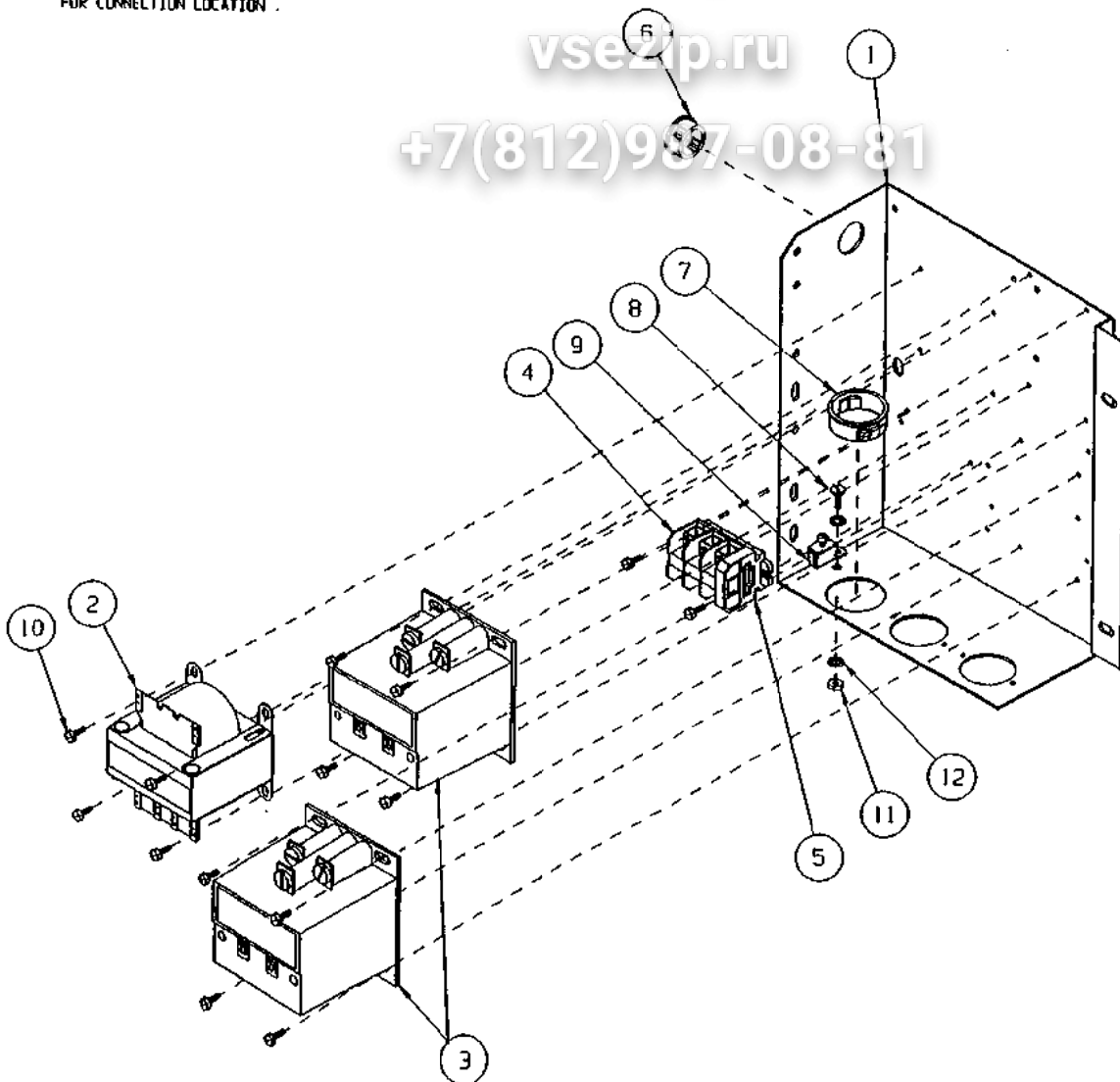
NOTES :

1. SEE WIRING DIAGRAM 104247 OR 104248
FOR CONNECTION LOCATION.

Зип Общепит

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SEE
NOTE 1

16	2
15	3
12	2
11	1
10	14
9	1
8	1
7	1
6	1
5	1
4	3
3	2
2	1
1	1

ITEM QTY. PA

TOLERANCES

EXCEPT AS NOTED

DECIMAL

± N/A

ANGULAR

± N/A

CK

OB

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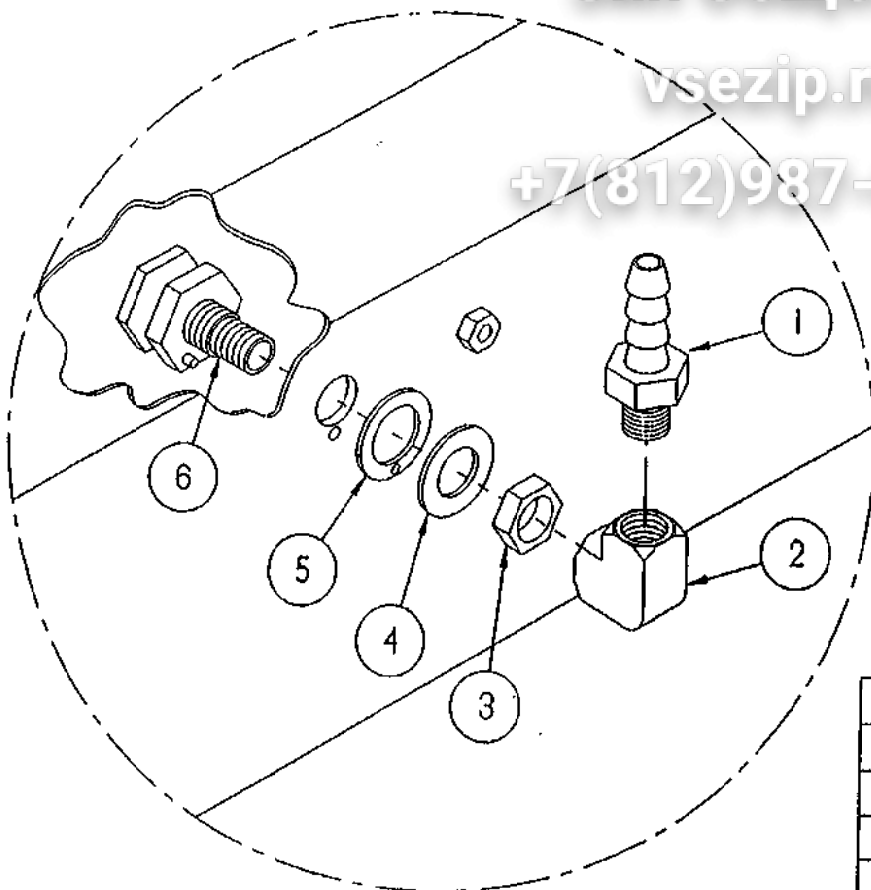
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LET.

REVISIONS



TYPICAL APPLICATION

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6	1	104009	FITTING, ASSY
5	1	104082	GASKET, STEA
4	1	104232	WASHER, FLAT
3	1	104081	NUT, JAM 5/8
2	1	05236	ELBOW, 1/4"
1	1	104048	FITTING, HOSE
ITEM	QTY.	PART NO.	DESCR

TOLERANCES
(EXCEPT AS NOTED)

DECIMAL
 $\pm .030$

ANGULAR
 $\pm 1^\circ$

CLEVELAND RANGE
1333 East 179th St. Cleveland

SCALE
1/2"

DRAWN BY
DUTCHMAN

TITLE
SPRAY NOZZLE AS
STEAMCRAFT 3.1, 5

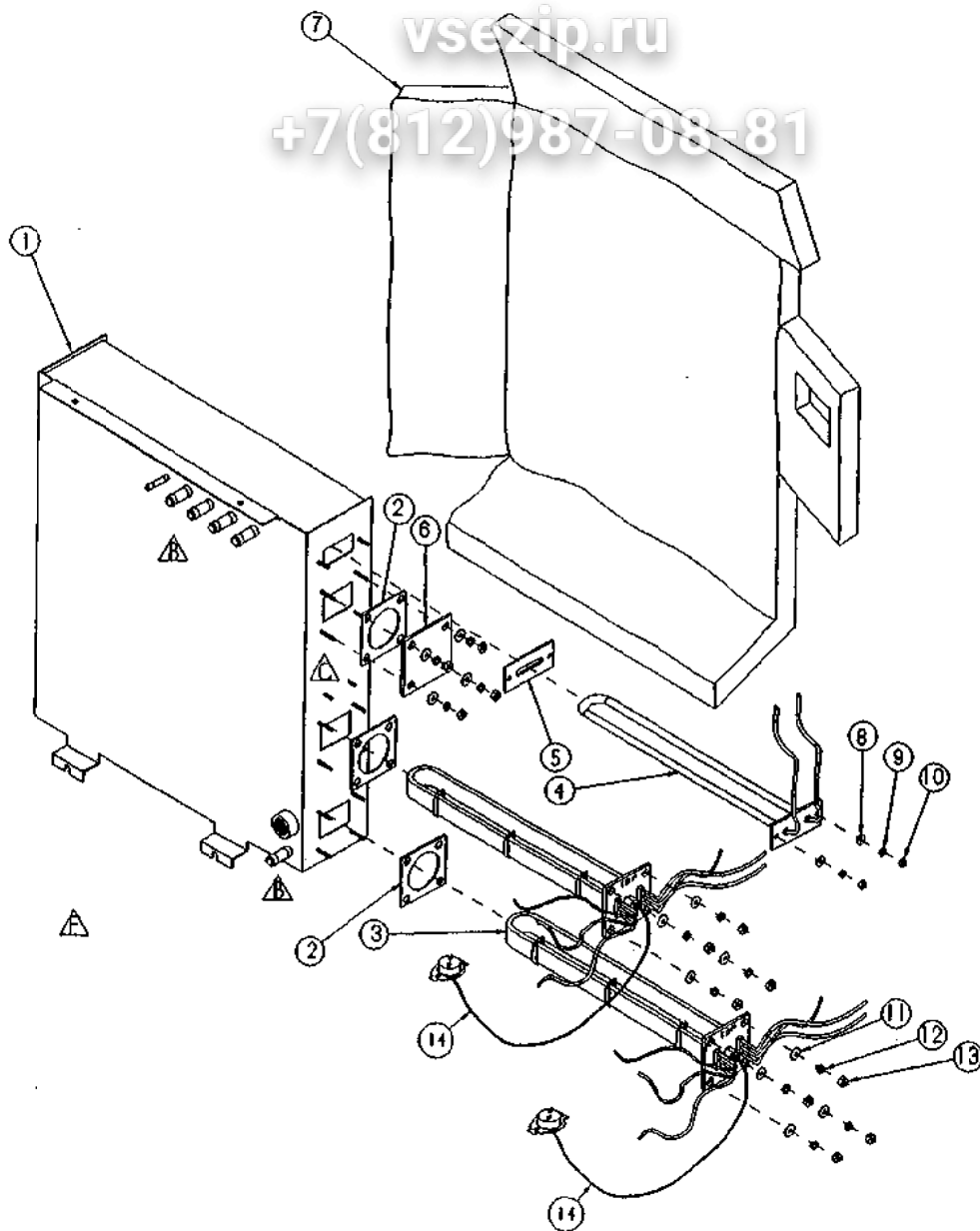
DATE
02-12-93

DRAWING NO.
A - 1

Зип Общепит

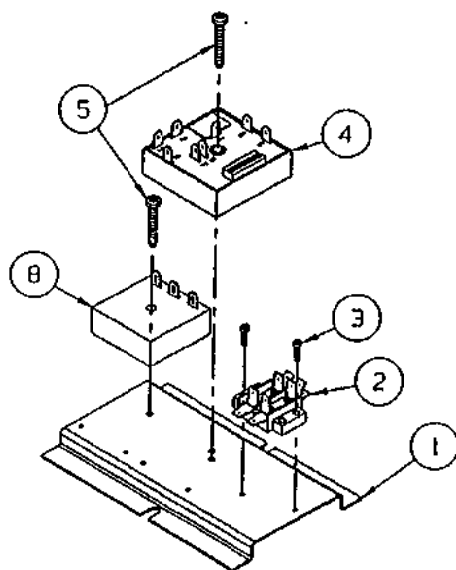
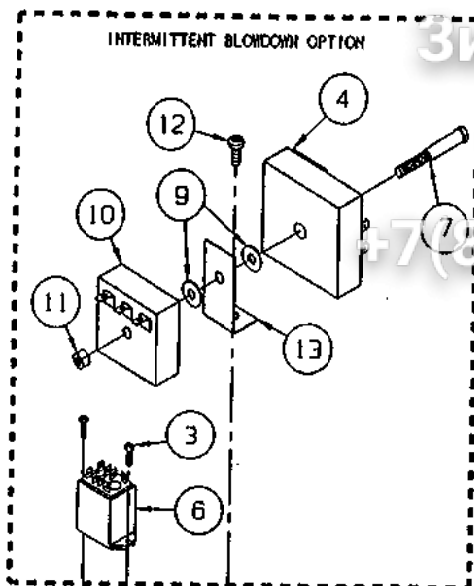
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14	
13	
12	
11	
10	
9	
8	
7	
6	
5	
4	
3	
2	
1	
NO.	C
TOLERANCES UNLESS NOTED	
DECIMAL	
1. N/A	
FRACTIONAL	
1. N/A	
CK	



Зип Общепит

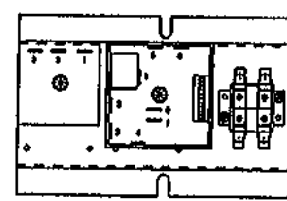
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LET.	
A	REVISED
B	REDRAWN
C	ADDED
D	P/N 100
E	ADDED LIGHT FROM B
F	ROTATED PER E.C.

106433

INTERMITTENT BLOWDOWN (OPTIONAL)



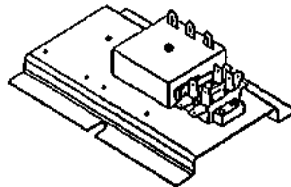
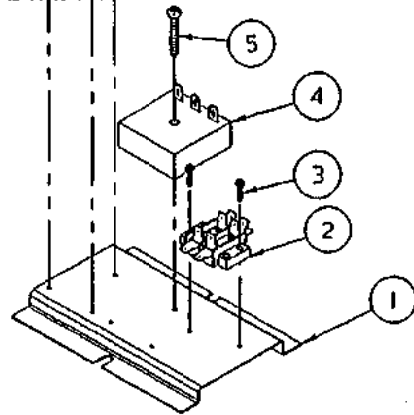
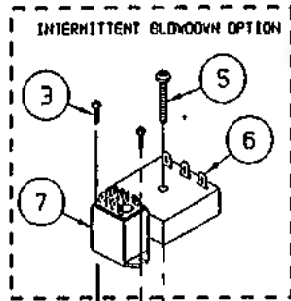
1064331

HEAT STANDBY (STANDARD)

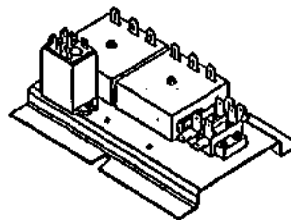
ITEM	QTY.	PART NO.	DESCRIPTION
13	-	105955	BRACKET
12	-	108123	SCREW, T
11	-	14618	NUT, HEX
10	-	108541	TIMER, I
9	-	23116	WASHER
8	1	106247	INTERVAL
7	-	108118	BOLT, 1/4
6	-	105968	RELAY, I
5	2	108124	SCREW, T
4	1	108911	TIMER, C
3	2	108127	SCREW, T
2	1	44168	TERMINAL
1	1	106306	BRACKET

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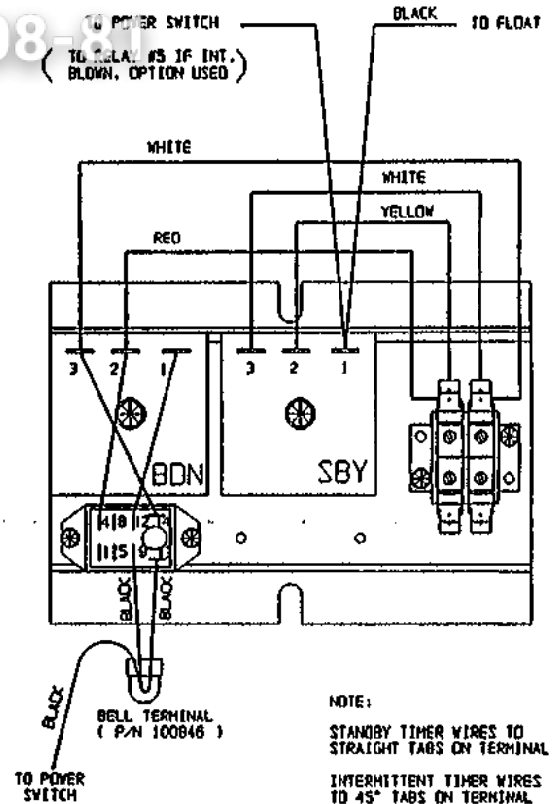
TOLERANCES	SCALE	DATE
1064331 HEAT STANDBY	1/2"=1'	03-18-93
106433 INT. BLOWDOWN		
CK		



HEAT STANDBY (STANDARD)



INTERMITTENT BLOWDOWN (OPTIONAL)



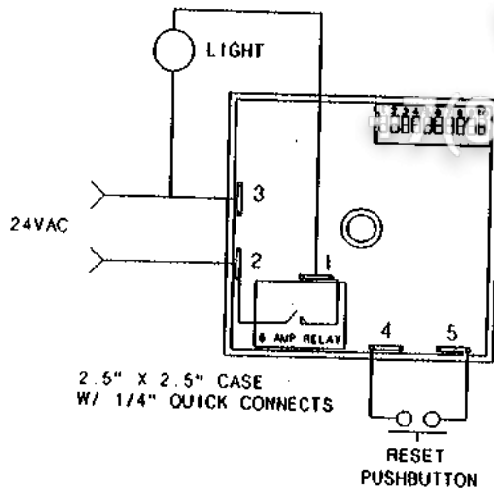
7	1	1	-	105966
6	1	1	-	106541
5	2	2	1	106124
4	-	-	1	106580
4	1	1	-	108247
3	4	4	2	106127
2	1	1	1	44168
1	1	1	1	106306
ITEM	QTY.			PART NO.
STEAMCRAFT 3.1	1	1	1	
STEAMCRAFT 5.1	1	1	1	
SC 5.1 GAS	1	1	1	
TOLERANCES				UNLESS AS NOTED
DECIMAL				SEAL
ANGULAR				1/16
CK				841 03

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SWITCH	TIME AMOUNT
1 *	0.5 HR
2 *	1.0 HR
3 *	2.0 HR
4 *	4.0 HR
5 *	8.0 HR
6 *	16.0 HR
7 *	32.0 HR
8 *	64.0 HR
9 *	128.0 HR
10 *	256.0 HR

COMBINE SWITCHES FOR TIME DELAY IN HOURS
EXAMPLES:

37 HRS • SWITCH 7 • SWITCH 4 • SWITCH 2
250 HRS • SWITCH 9 • SWITCH 8 • SWITCH 7
• SWITCH 6 • SWITCH 5 • SWITCH 3

OPERATION:

SELECT DELAY VIA DIP SWITCH. APPLY 24VAC TO THE TIMER. AS THE SUPPLY VOLTAGE IS TURNED ON AND OFF TO THE TIMER THE TIMER WILL KEEP TRACK OF THE ELAPSED TIME THE SUPPLY VOLTAGE IS ON. ONCE THE TIMERS SUPPLY VOLTAGE HAS BEEN ON LONGER THAN THE SELECTED DELAY THE RELAY WILL TRANSFER. THIS IN TURN WILL TURN ON THE INDICATOR LIGHT. ONCE THIS HAS HAPPENED THE RESET BUTTON WILL BECOME ACTIVE AND ALLOW THE TIMER TO BE RESET.

SOURCE:
AIROTRONICS
2747 RT. 20 E. BOX 326
CAZENOVIA, N.Y. 13035

TYPE: CR-2 ICXB3511H5E2
INPUT: 24 VAC, 6 AMP
DELAY: 5-511.5 HR. ON-DLY

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ITEM	QTY.	PART NO.
TOLERANCES (EXCEPT AS NOTED)		CLEV 1333 East 179th
DECIMAL ± .030	SCALE 1=1	DR C
ANGULAR ± 1°	TITLE TIME	DR
CK	DATE 05-23-94	DR

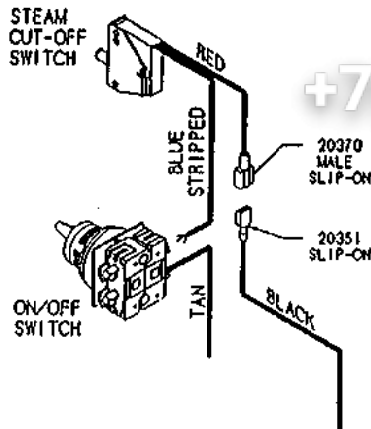
Зип Общепит

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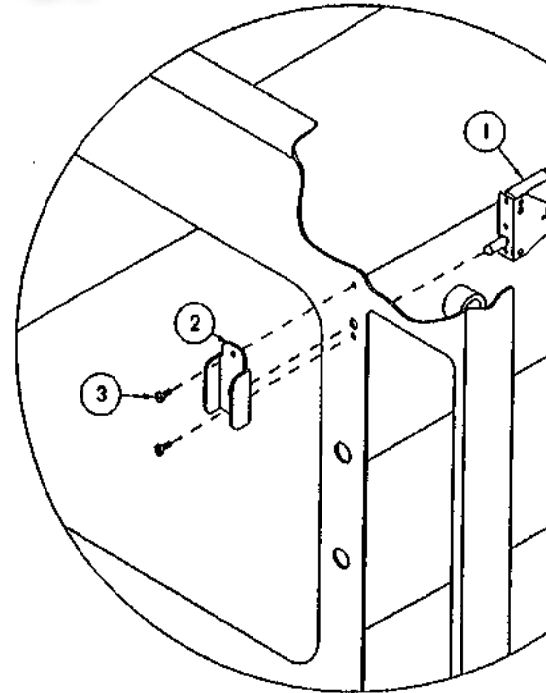
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LET.	
A	RAS: PER 6
B	20351 PER 6

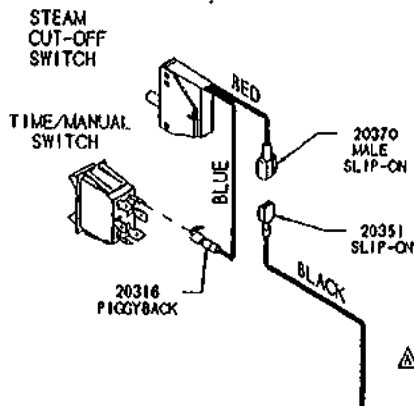
FOR ON/OFF SWITCH TIMER



FROM: FLOAT (STANDARD)
GEN. STAND-BY TIMER (SBY OPTION)
BELL TERMINAL (TDS AND SBY OPTIONS TOGETHER)



FOR ELECTRICAL & 60 MINUTE MECHANICAL TIMERS



FROM: FLOAT (STANDARD)
GEN. STAND-BY TIMER (SBY OPTION)
BELL TERMINAL (TDS AND SBY OPTIONS TOGETHER)

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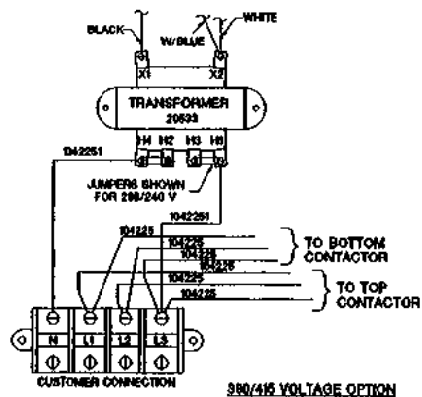
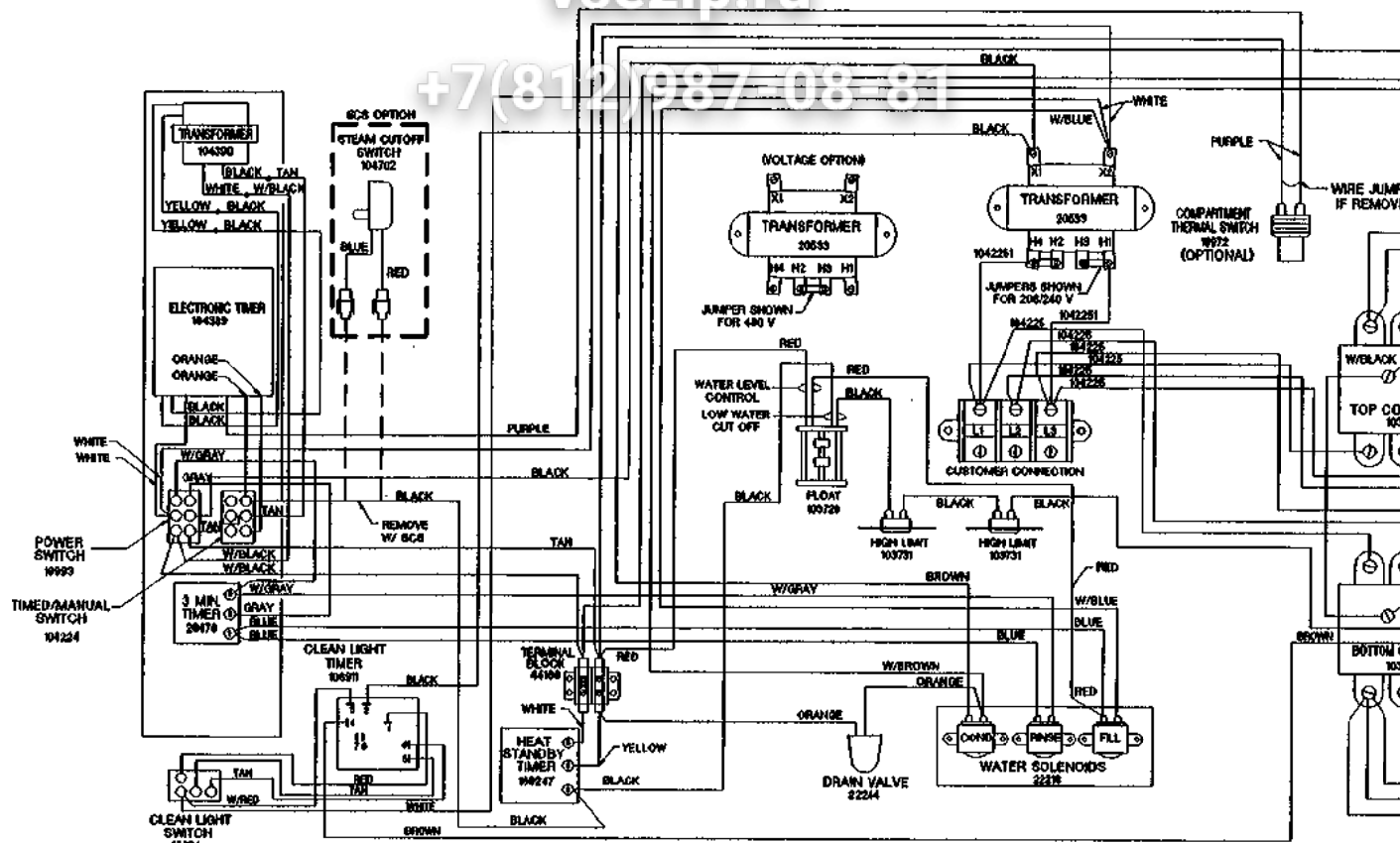
3	2	105449	SC
2	1	105442	GA
1	1	104702	ST
ITEM	QTY	PART NO.	
TOLERANCES (UNLESS OTHERWISE SPECIFIED)			
CLE 1033 EX-11			
DECIMAL ± .030	SCALE N.T.S.	DATE	
ANGULAR ± 1°	TITLE	ST	
CK	DATE 02-03-93	DRA	

Зип Общепит

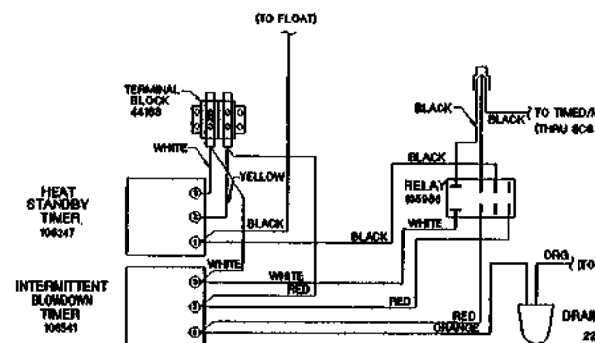
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STEAMCRAFT 51 ELECTRONIC TIMER

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380/415 VOLTAGE OPTION



INTERMITTENT BLOWDOWN OPTION

