

# NME650 & FME800 SERVICE PARTS

This parts list contains the service parts and wiring diagrams for this model. Check the model number in question to be sure that it is applicable to this parts list.

Caution: This model ice maker has been manufactured in two voltages: 115/60/1 and 230/50/1.

The model numbers for the 115/60/1 include:

FME800AE-1A and FME800WE-1A

NME650AE-1A and NME650WE-1A

The model numbers for the 230/50/1 include:

FME800AE-6A and FME800WE-6A

FME800AE-6B and FME800WE-6B

NME650AE-6A and NME650WE-6A

NME650AE-6B and NME650WE-6B

For electrical components, check to be certain that the part is the correct voltage for the machine.

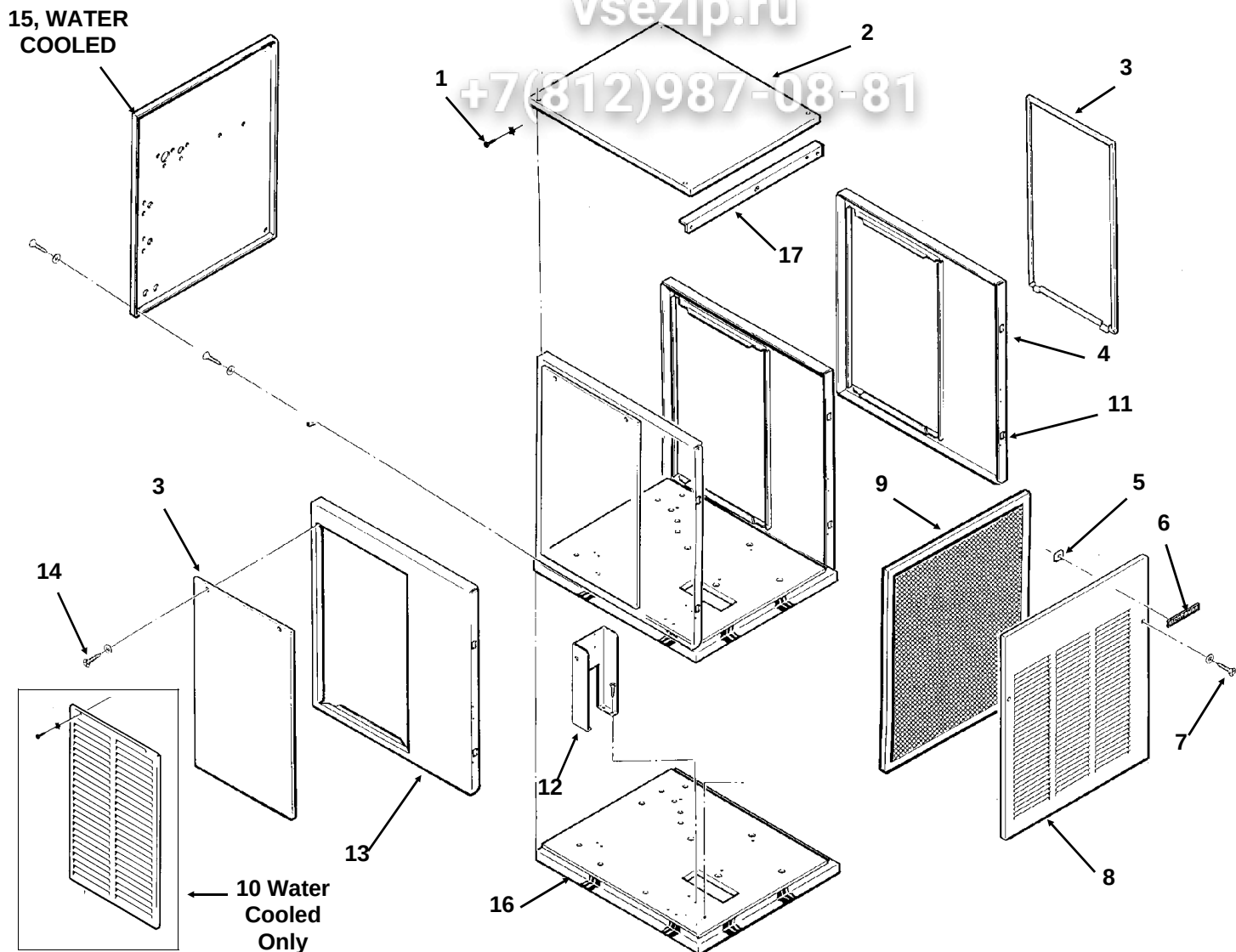
Note: The liquid line filter drier listed in this parts list is designed for this refrigeration system. Premature refrigeration system failure may result if the wrong drier is used.

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# NME650 & FME800 SERVICE PARTS

Cabinet Assembly



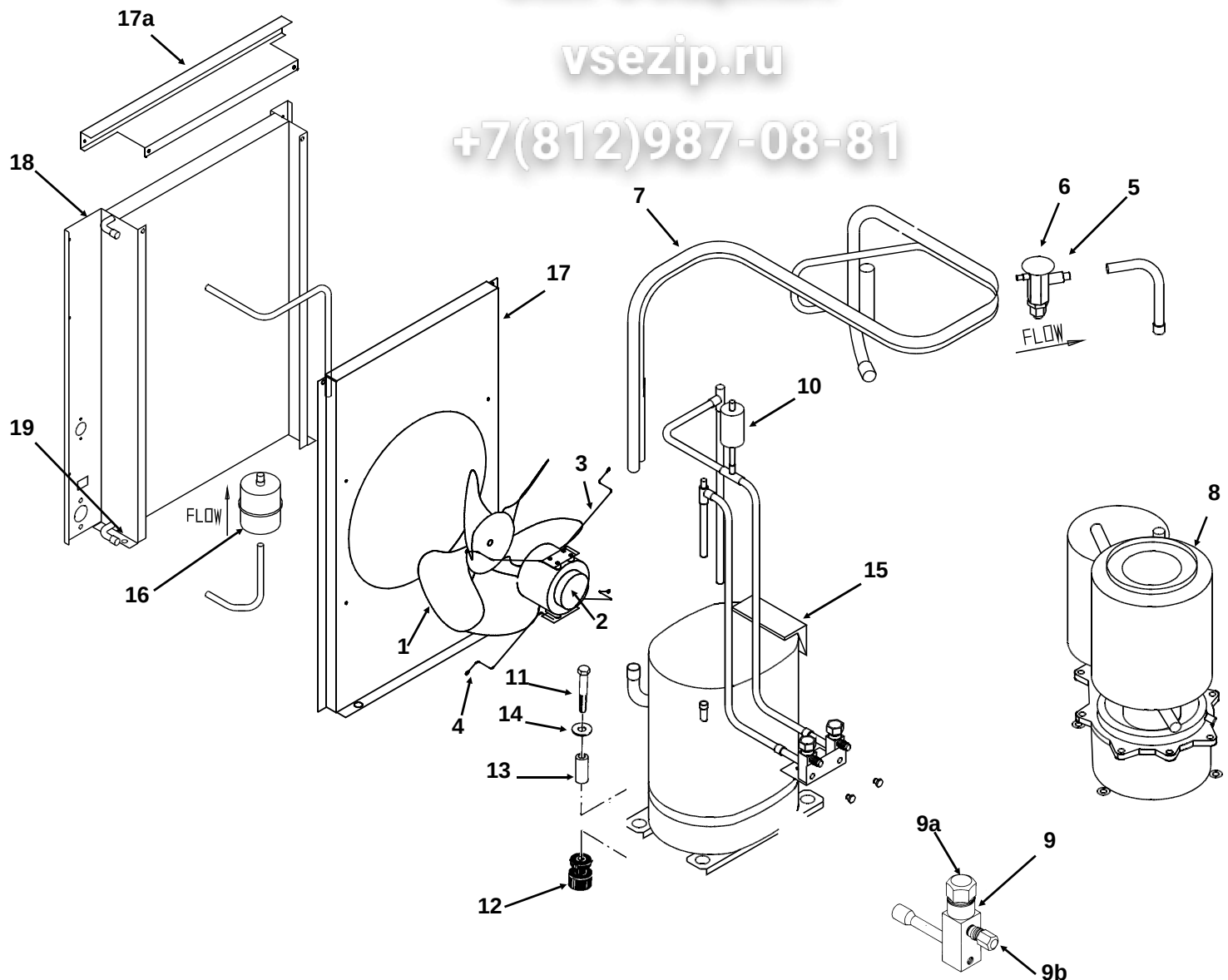
| ITEM<br>NUMBER | PART<br>NUMBER | DESCRIPTION                     | ITEM<br>NUMBER | PART<br>NUMBER                                | DESCRIPTION                     |
|----------------|----------------|---------------------------------|----------------|-----------------------------------------------|---------------------------------|
| 1              | 03-1531-01     | Screw                           | 10             | Only for water cooled models (left or right): |                                 |
| 2              | A33256-001     | Top panel, sandalwood           |                | A33946-032                                    | Louvered panel, for SS          |
|                | A33256-002     | Top panel, S.S.                 |                | A32161-001                                    | Louvered panel, for s-wood      |
| 3              | A34038-001     | Air cooled srvc pnl, sandalwood |                | A32161-015                                    | Louvered panel for gray         |
|                | A34038-015     | Air cooled service panel, gray  | 11             | 02-0836-00                                    | Catch                           |
|                | A34038-002     | Air cooled service panel, S.S.  |                | 15-0411-00                                    | Strike                          |
| 4              | A33292-001     | Right side panel, sandalwood    |                | 03-1406-04                                    | Nut                             |
|                | A33292-002     | Right side panel, S.S.          | 12             | A34039-001                                    | Control Box Support             |
| 5              | 03-0271-00     | Speed Clip                      | 13             | A32435-001                                    | Left side panel, sandalwood     |
| 6              | 15-0808-01     | Emblem                          |                | A32435-015                                    | Left side panel, gray           |
| 7              | 03-1419-22     | Screw                           |                | A32435-002                                    | Left side panel, S.S.           |
| 8              | A33255-001     | Front panel, sandalwood         | 14             | 03-1404-12                                    | Screw                           |
|                | A33255-015     | Front panel, gray               | 15             | A35924-001                                    | Rear panel, water cooled s-wood |
|                | A33255-002     | Front panel, S.S.               |                | A35924-002                                    | Rear panel, water cooled, SS    |
| 9              | 02-2976-01     | Air Filter (air cooled only)    |                | A35924-015                                    | Rear panel, gray                |
|                | 03-1660-01     | Filter clip                     | 16.            | A35890-020                                    | Base                            |
|                |                |                                 | 17             | A34348-001                                    | Front Brace, Air Cooled         |

# NME650 & FME800 SERVICE PARTS

Air Cooled Refrigeration

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| ITEM<br>NUMBER | PART<br>NUMBER | DESCRIPTION              |
|----------------|----------------|--------------------------|
| 1              | 18-8747-01     | Fan blade                |
| 2              | 18-8736-01     | Fan motor, 115v/60 Hz    |
|                | 18-8736-04     | Fan motor, 230v/50 Hz    |
| 3              | 02-2378-02     | Fan Bracket              |
| 4              | 03-1531-01     | Screw                    |
| 5              | A32961-020     | Insulation Kit (3 piece) |
| 6              | 11-0488-21     | Thermo Expansion Valve   |
| 7              | A35870-001     | Suction Line             |
| 8              | A33194-020     | Evaporator - see page 7  |
| 9              | 16-0832-20     | Access valve             |
| 9a             | 16-0832-02     | Stem cap                 |
| 9b             | 16-0832-03     | Core cap                 |
| 10             | 11-0485-21     | Hi Pressure Cut Out      |
| 11             | 03-1645-01     | Screw                    |

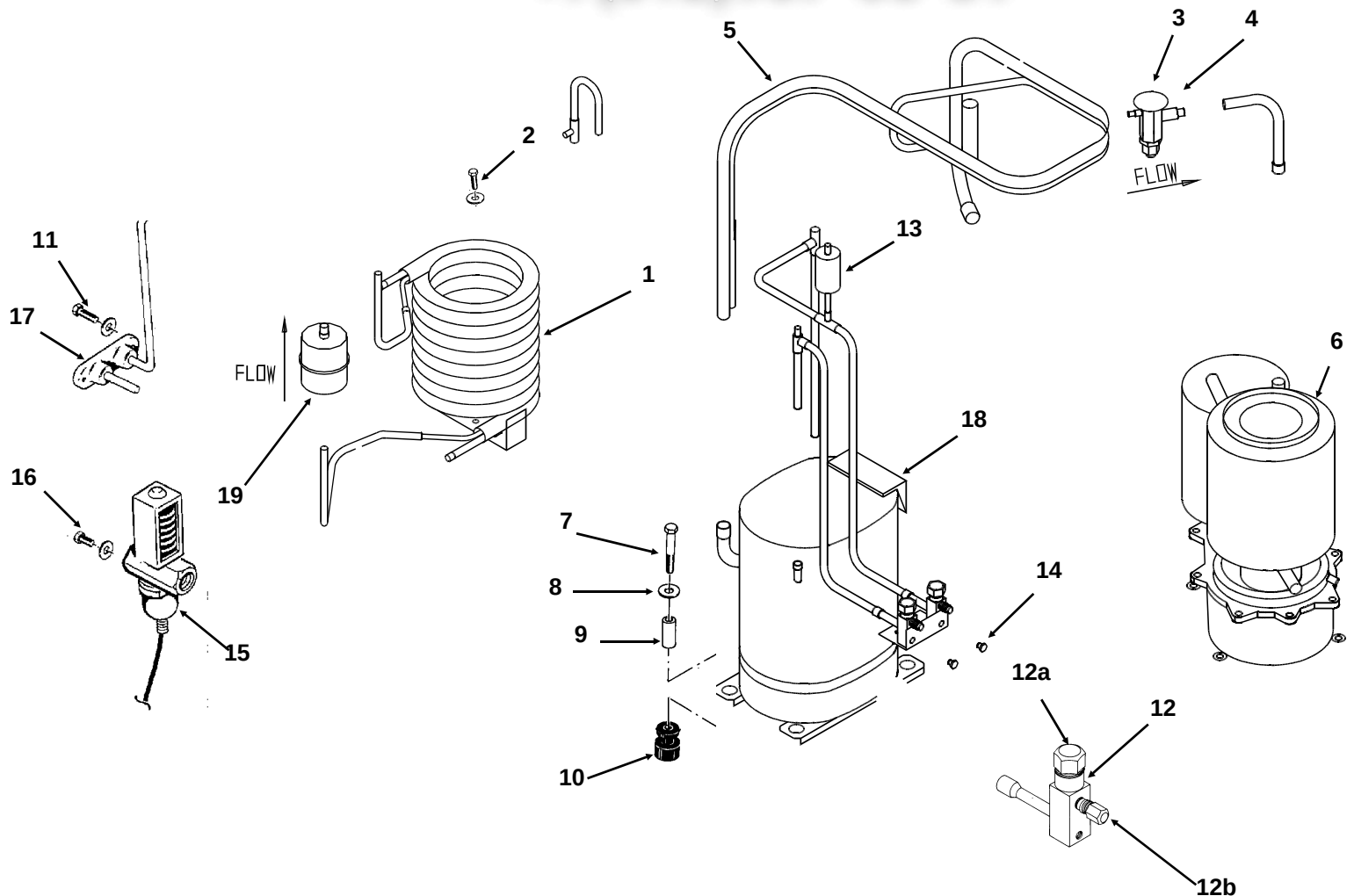
| ITEM<br>NUMBER                  | PART<br>NUMBER | DESCRIPTION                   |
|---------------------------------|----------------|-------------------------------|
| 12                              | 18-2200-28     | Grommet                       |
| 13                              | 18-2200-27     | Sleeve                        |
| 14                              | 03-1407-07     | Washer                        |
| 15                              | 18-8721-21     | Compressor 115v/60 Hz         |
|                                 | 18-8711-50     | Overload for 115 v            |
|                                 | 18-8721-22     | Compressor 230v/50 Hz         |
|                                 | 18-8721-50     | Overload for 50 Hz compressor |
| 16                              | 02-3319-02     | Dryer                         |
| 17                              | A35886-001     | Fan Shroud                    |
| 17a                             | A35582-001     | Fan shroud cover              |
| 18                              | 18-8734-01     | Condenser                     |
| 19                              | 03-1645-01     | Screw                         |
| NME650 -6B or FME800 - 6B only: |                |                               |
| 21                              | 11-0512-01     | Low pressure cut out switch   |

# NME650 & FME800 SERVICE PARTS

Water Cooled Refrigeration

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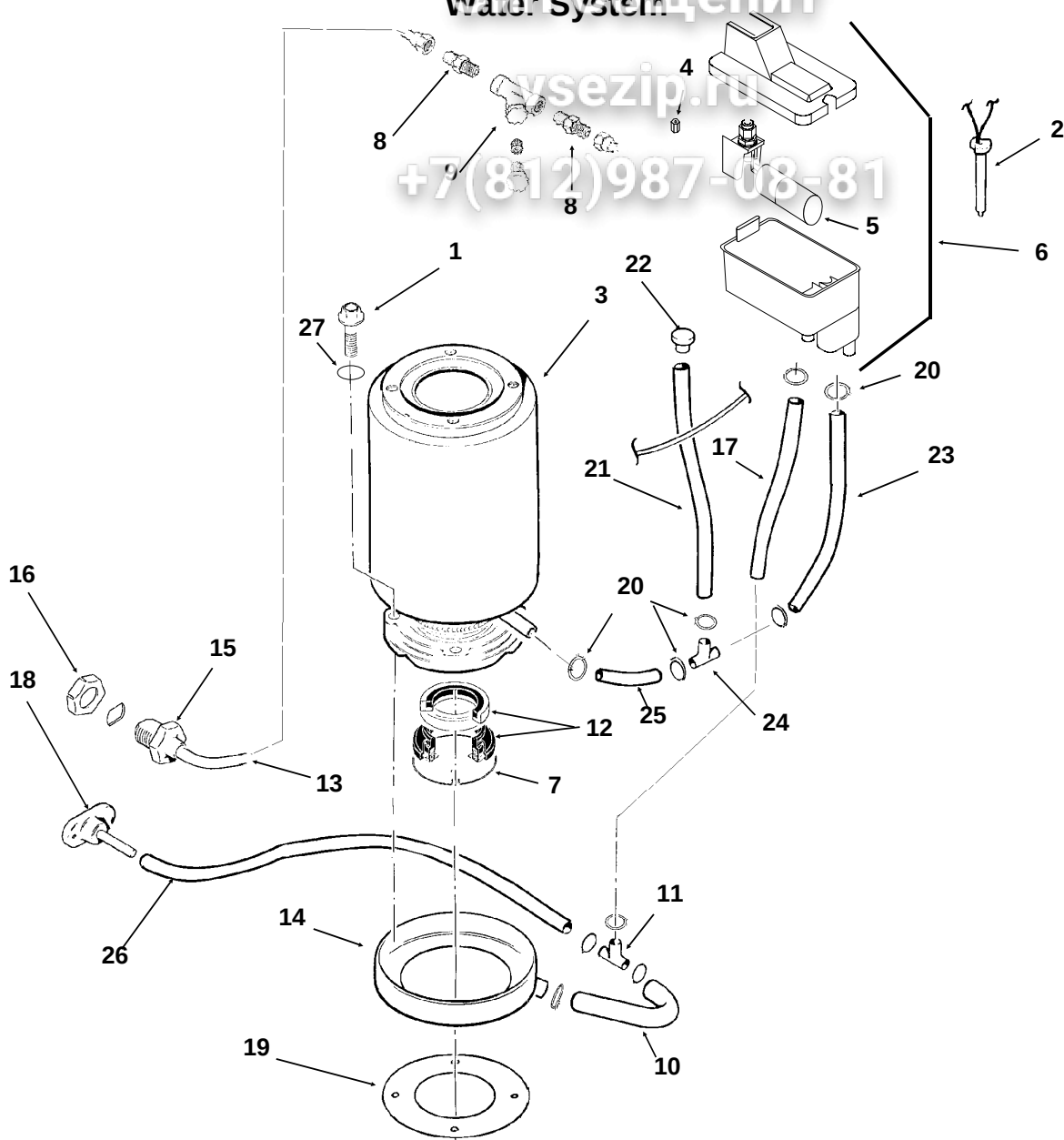
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| ITEM NUMBER | PART NUMBER | DESCRIPTION              |
|-------------|-------------|--------------------------|
| 1           | 18-3306-25  | Condenser                |
| 2           | 03-1645-01  | Screw                    |
| 3           | 11-0488-21  | Thermo Expansion Valve   |
| 4           | A32961-020  | Insulation Kit (3 piece) |
| 5           | A35870-001  | Suction Line             |
| 6           | A33194-020  | Evaporator - see page 7  |
| 7           | 03-1405-20  | Cap Screw                |
| 8           | 03-1407-07  | Washer                   |
| 9           | 18-2200-27  | Sleeve                   |
| 10          | 18-2200-28  | Grommet                  |
| 11          | 03-1645-01  | Screw                    |
| 12          | 16-0832-20  | Access valve             |
| 12a         | 16-0832-02  | Stem cap                 |
| 12b         | 16-0832-03  | Core cap                 |

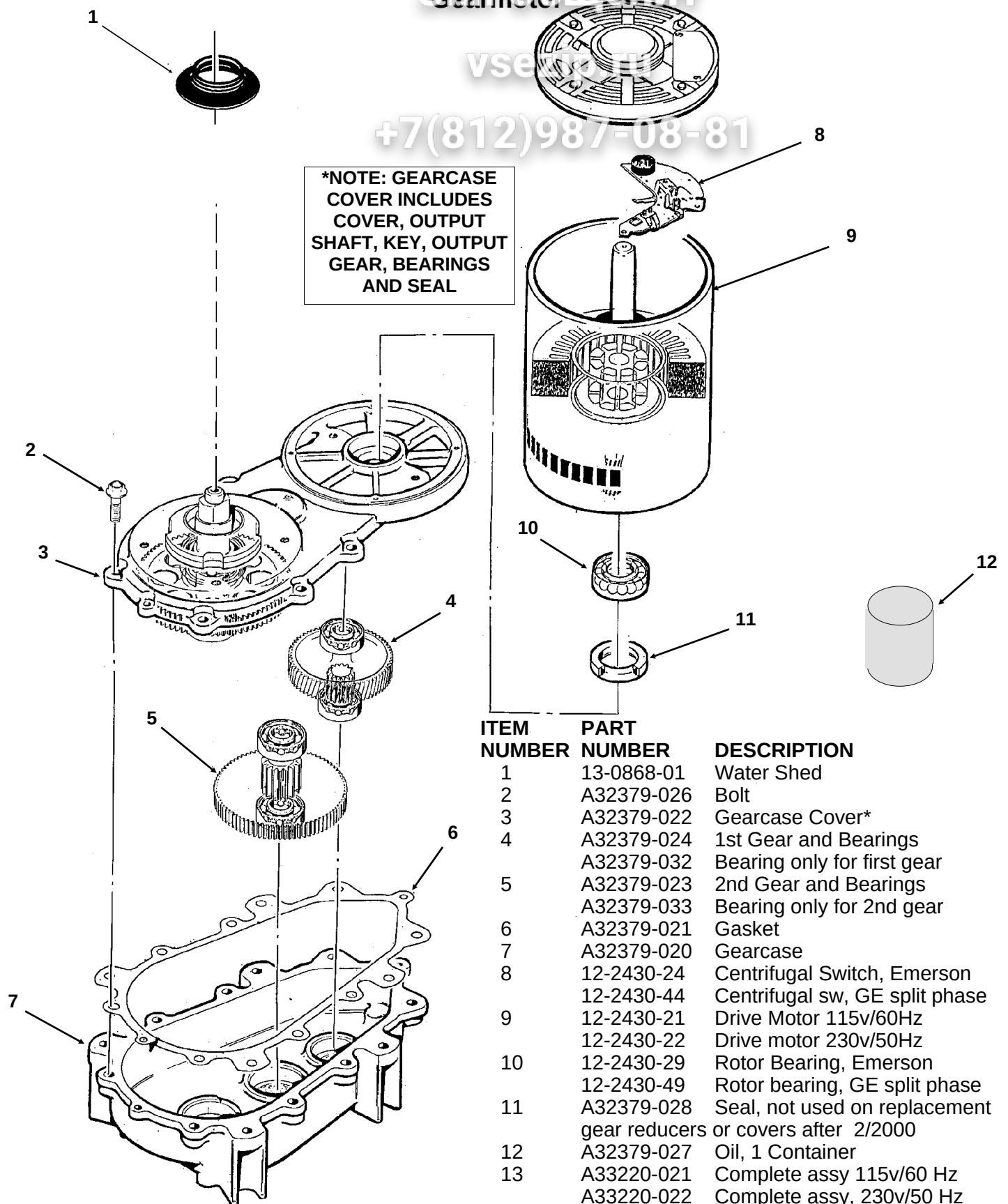
| ITEM NUMBER                     | PART NUMBER | DESCRIPTION                   |
|---------------------------------|-------------|-------------------------------|
| 13                              | 11-0485-21  | Hi Pressure Cut Out           |
| 14                              | 03-0571-02  | Screw                         |
| 15                              | 11-0478-01  | Water Reg. Valve              |
| 16                              | 03-1403-14  | Screw                         |
| 17                              | A34543-001  | Drain Assembly (WC)           |
| 18                              | 18-8721-21  | Compressor 115/60/1           |
|                                 | 18-8711-50  | Overload 115v                 |
|                                 | 18-8721-22  | Compressor 230v/50 Hz         |
|                                 | 18-8721-50  | Overload for 50 Hz compressor |
| 19                              | 02-3319-02  | Dryer                         |
| NME650 -6B or FME800 - 6B only: |             |                               |
| 20                              | 11-0512-01  | Low pressure cut out switch   |

# NME650 & FME800 SERVICE PARTS



| ITEM<br>NUMBER | PART<br>NUMBER | DESCRIPTION                   | ITEM<br>NUMBER | PART<br>NUMBER | DESCRIPTION                |
|----------------|----------------|-------------------------------|----------------|----------------|----------------------------|
| 1              | 03-1420-03     | Cap Screw                     | 14             | 02-3837-01     | Drip Pan                   |
| 2              | A33101-022     | Water Level Sensor            | 15             | A27318-001     | Water Inlet Fitting        |
| 3              | A33194-020     | Evaporator                    | 16             | 03-1394-01     | Pal Nut                    |
| 4              | 02-3266-03     | Valve Seat                    | 17             | 13-0079-03     | Res. Overflow, 11" req.    |
| 5              | 02-3266-21     | Float valve & valve seat      | 18             | A32282-004     | Drain Casting, air cooled  |
| 6              | 02-3266-20     | Reservoir Assy Complete       | 19             | 13-0704-00     | Gasket                     |
|                | A36078-001     | Reservoir bracket (not shown) | 20             | 02-2814-08     | Clamps                     |
| 7              | A32777-001     | Retaining Ring for seal       | 21             | 13-0674-06     | Evap. Drain, 20" req.      |
| 8              | 16-0791-01     | Half Union                    | 22             | 13-0840-01     | Plug                       |
| 9              | 16-0162-00     | Strainer                      | 23             | 13-0674-06     | Evap. Inlet Tube, 10" req. |
| 10             | 13-0079-03     | Tube, 6" req.                 | 24             | 16-0670-01     | Tee                        |
| 11             | 16-0670-02     | Tee                           | 25             | A33203-001     | Tube, Preformed            |
| 12             | 02-0929-23     | Water Seal                    | 26             | 13-0079-03     | Drain Tube, 27" req.       |
| 13             | no number      | Water Inlet Tube              | 27             | 03-1417-13     | Lockwasher                 |

# NME650 & FME800 SERVICE PARTS



| ITEM NUMBER | PART NUMBER | DESCRIPTION                                                        |
|-------------|-------------|--------------------------------------------------------------------|
| 1           | 13-0868-01  | Water Shed                                                         |
| 2           | A32379-026  | Bolt                                                               |
| 3           | A32379-022  | Gearcase Cover*                                                    |
| 4           | A32379-024  | 1st Gear and Bearings                                              |
| 5           | A32379-032  | Bearing only for first gear                                        |
| 6           | A32379-023  | 2nd Gear and Bearings                                              |
| 7           | A32379-033  | Bearing only for 2nd gear                                          |
| 8           | A32379-021  | Gasket                                                             |
| 9           | A32379-020  | Gearcase                                                           |
| 10          | 12-2430-24  | Centrifugal Switch, Emerson                                        |
| 11          | 12-2430-44  | Centrifugal sw, GE split phase                                     |
| 12          | 12-2430-21  | Drive Motor 115v/60Hz                                              |
| 13          | 12-2430-22  | Drive motor 230v/50Hz                                              |
| 14          | 12-2430-29  | Rotor Bearing, Emerson                                             |
| 15          | 12-2430-49  | Rotor bearing, GE split phase                                      |
| 16          | A32379-028  | Seal, not used on replacement gear reducers or covers after 2/2000 |
| 17          | A32379-027  | Oil, 1 Container                                                   |
| 18          | A33220-021  | Complete assy 115v/60 Hz                                           |
| 19          | A33220-022  | Complete assy, 230v/50 Hz                                          |

The complete assembly includes the water shed and drip pan gasket.

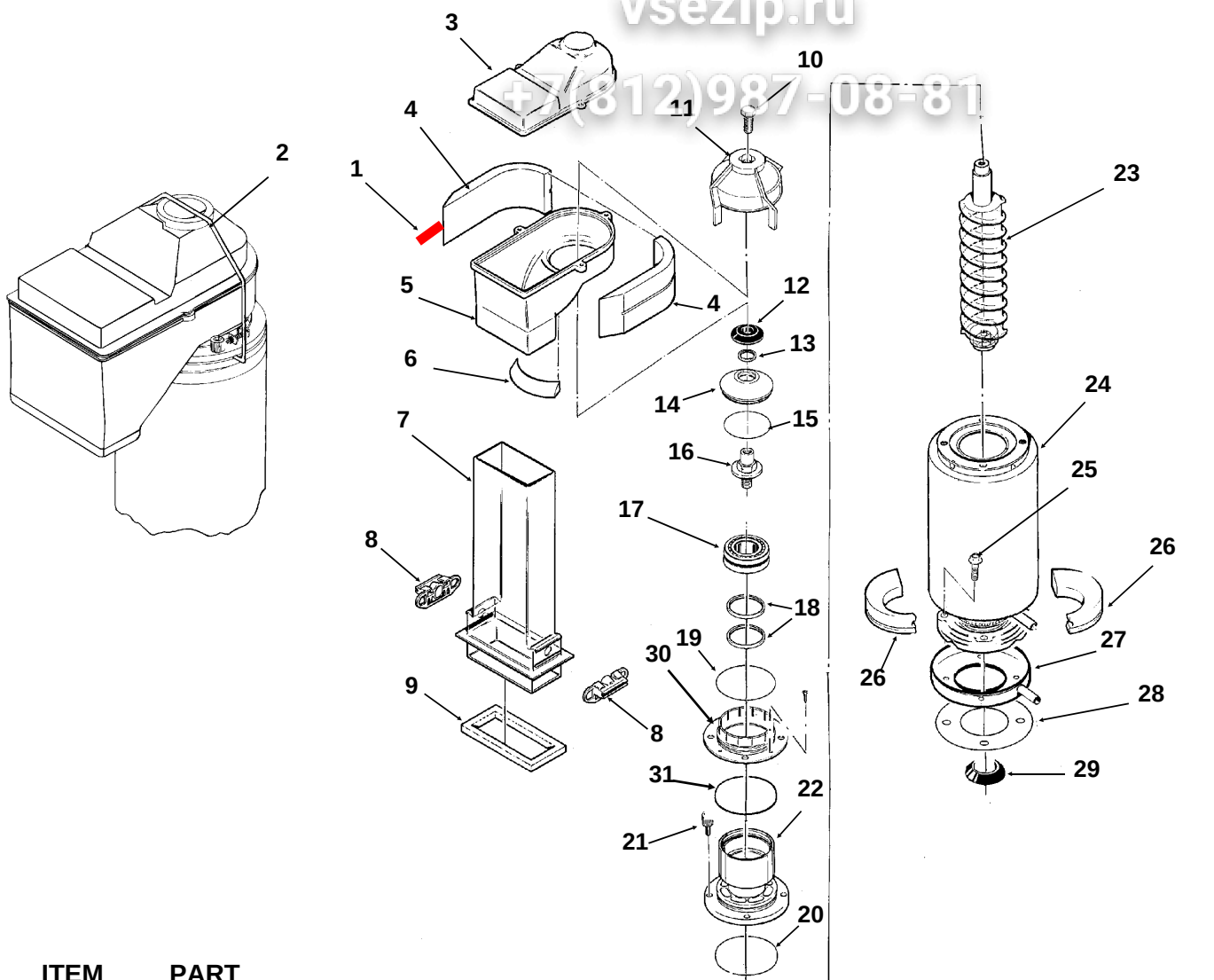
A33220-030 Gears, oil & cases, no motor

# NME650 & FME800 SERVICE PARTS

FME Evaporator

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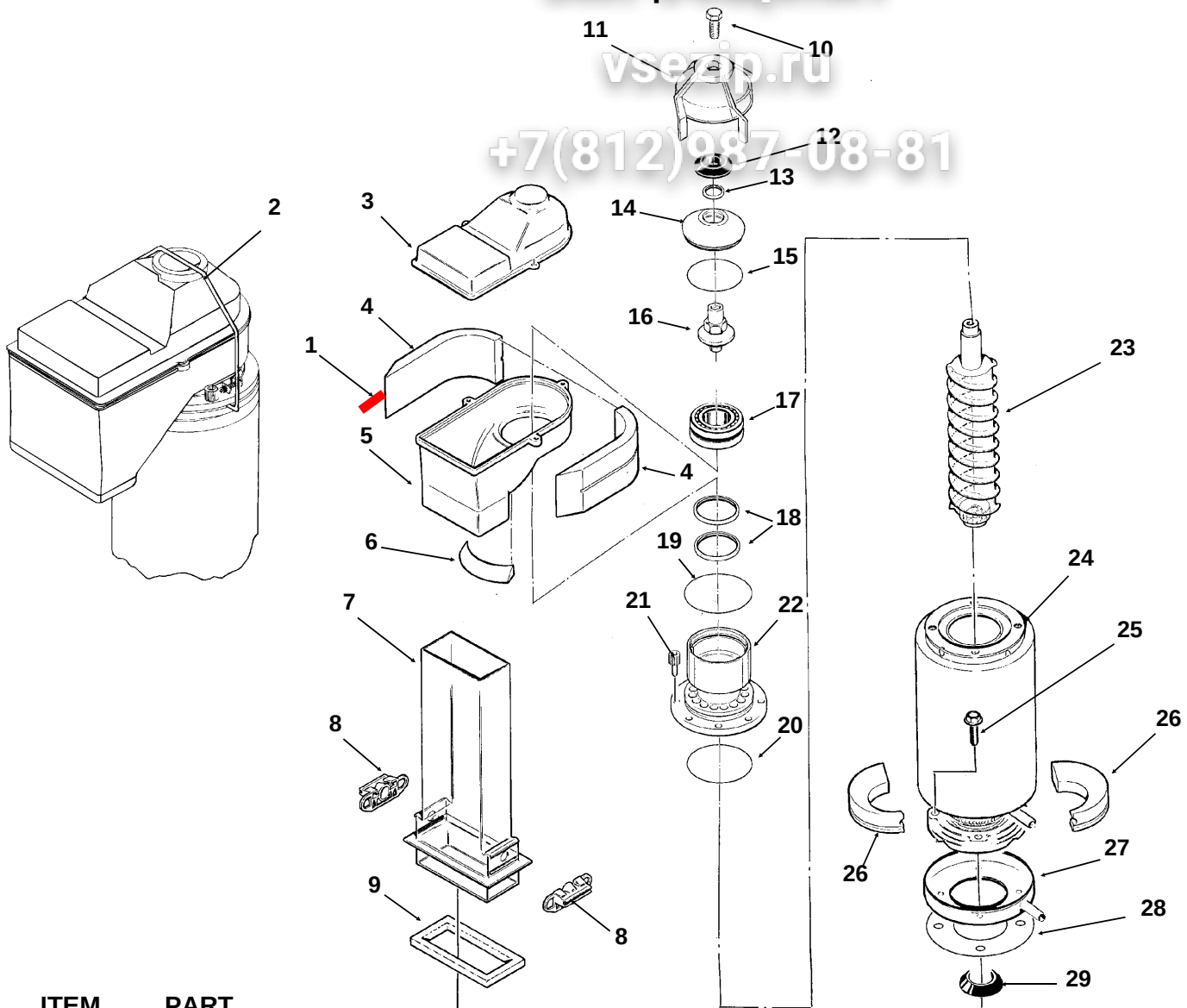
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| ITEM<br>NUMBER | PART<br>NUMBER | DESCRIPTION                                  |
|----------------|----------------|----------------------------------------------|
| 1.             | A35419-020     | Strap kit                                    |
| 2.             | A34969-001     | Bail clamp                                   |
| 3.             | 02-2930-04     | Ice Chute Cover                              |
| 4.             | A32963-001     | Insulation Top (half)                        |
| 5.             | 02-3841-01     | Ice Chute Body                               |
| 6.             | A33102-001     | Insulation Collar Inside                     |
| 7.             | 02-2929-03     | Ice Chute Lower                              |
| 8.             | A37708-021     | Bin Controls Assy.<br>(set of 2)             |
| 9.             | A32930-001     | Chute Gasket                                 |
| 10.            | 03-1405-52     | Hex Cap Screw                                |
| 11.            | 02-3001-01     | Ice Sweep                                    |
| 12.            | 13-0871-01     | Water Shed                                   |
| 13.            | 02-2978-01     | Lip Seal                                     |
| 14.            | 02-3128-20     | Breaker Cover                                |
| 15.            | 13-0617-54     | O-Ring                                       |
| 16.            | 08-0660-01     | Auger Stud                                   |
| 17.            | A34559-020     | Bearing                                      |
| 18.            | 02-2977-01     | Lip Seal                                     |
| 19.            | 13-0617-52     | O-Ring                                       |
| 20.            | 13-0617-45     | O-Ring                                       |
| 21.            | 03-1544-08     | Soc. Head Screw                              |
| 22.            | A34505-020     | Breaker<br>(includes 13, 14, 15, 17 18 & 20) |
| 23.            | A38071-021     | Auger                                        |
| 24.            | A33194-020     | Evaporator                                   |
| 25.            | 03-1405-41     | Cap Screw                                    |
| 26.            | A32962-001     | Insulation Bot. (half)                       |
|                | A32962-002     | Insulation half                              |
| 27.            | A32050-001     | Drip Pan                                     |
| 28.            | 13-0704-00     | Drip Pan Gasket                              |
| 29.            | 13-0868-01     | Water Shed                                   |
| 30.            | 02-2916-01     | Slotted collar                               |
| 31.            | 13-0617-49     | O-Ring                                       |

# NME650 & FME800 SERVICE PARTS

NME Evaporator



| ITEM<br>NUMBER | PART<br>NUMBER | DESCRIPTION                      |
|----------------|----------------|----------------------------------|
| 1.             | A35419-020     | Strap kit                        |
| 2.             | A34969-001     | Bail clamp                       |
| 3.             | 02-2930-04     | Ice Chute Cover                  |
| 4.             | A32963-001     | Insulation Top (half)            |
| 5.             | 02-3841-01     | Ice Chute Body                   |
| 6.             | A33102-001     | Insulation Collar Inside         |
| 7.             | 02-2929-03     | Ice Chute Lower                  |
| 8.             | A37708-021     | Bin Controls Assy.<br>(set of 2) |
| 9.             | A32930-001     | Chute Gasket                     |
| 10.            | 03-1405-52     | Hex Cap Screw                    |
| 11.            | 02-3001-01     | Ice Sweep                        |
| 12.            | 13-0871-01     | Water Shed                       |
| 13.            | 02-2978-01     | Lip Seal                         |
| 14.            | 02-3128-20     | Breaker Cover                    |
| 15.            | 13-0617-54     | O-Ring                           |

|     |            |                                            |
|-----|------------|--------------------------------------------|
| 16. | 08-0660-01 | Auger Stud                                 |
| 17. | A34559-020 | Bearing                                    |
| 18. | 02-2977-01 | Lip Seal                                   |
| 19. | 13-0617-52 | O-Ring                                     |
| 20. | 13-0617-45 | O-Ring                                     |
| 21. | 03-1544-08 | Soc. Head Screw                            |
| 22. | A32900-020 | Breaker<br>(includes 13,14,15,17, 18 & 20) |
| 23. | A38071-021 | Auger                                      |
| 24. | A33194-020 | Evaporator                                 |
| 25. | 03-1405-41 | Cap Screw                                  |
| 26. | A32962-001 | Insulation Bot. (half)                     |
|     | A32962-002 | Insulation half                            |
| 27. | A32050-001 | Drip Pan                                   |
| 28. | 13-0704-00 | Drip Pan Gasket                            |
| 29. | 13-0868-01 | Water Shed                                 |

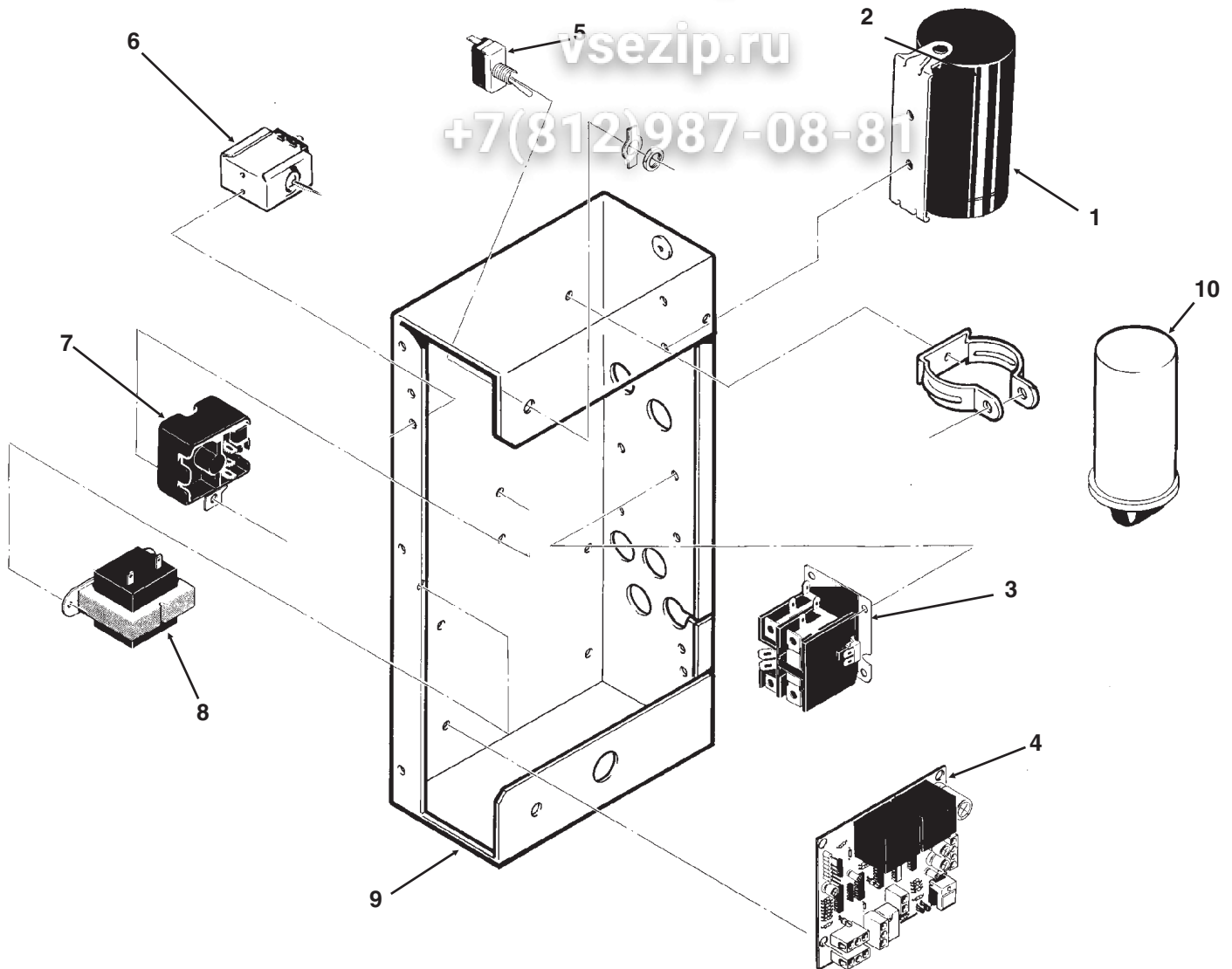


# NME650 & FME800 SERVICE PARTS

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| ITEM NUMBER | PART NUMBER | DESCRIPTION                |
|-------------|-------------|----------------------------|
| 1*          | 18-1901-03  | Start Capacitor 115 v      |
|             | 18-1901-43  | Start Capacitor 230v/50 Hz |
|             | 18-2200-38  | Start Capacitor Cap.       |
| 2.          | 18-2200-39  | Start Capacitor Bracket    |
|             | 03-1638-04  | Screw                      |
|             | 03-1417-24  | Lockwasher                 |
| 3.*         | 12-2469-03  | Contactor 115v/60 Hz       |
|             | 12-2469-02  | Contactor 230v/50 Hz       |

NME-6B or FME800-6B only:

|  |            |                      |
|--|------------|----------------------|
|  | 12-2649-02 | Contactor 230v/50 Hz |
|--|------------|----------------------|

|    |            |               |
|----|------------|---------------|
| 4  | A37750-021 | Circuit Board |
| 5. | 12-0426-01 | Master Switch |

NME650 -6B or FME800 - 6B only:

|  |            |               |
|--|------------|---------------|
|  | 12-2637-01 | Toggle switch |
|--|------------|---------------|

|    |            |                                                       |
|----|------------|-------------------------------------------------------|
| 6. | 11-0447-20 | Low Pressure Control - all but NME650-6B or FME800-6B |
|----|------------|-------------------------------------------------------|

| ITEM NUMBER | PART NUMBER | DESCRIPTION                |
|-------------|-------------|----------------------------|
| 7*          | 18-1903-50  | Potential relay 115 volt   |
|             | 18-1903-56  | Potential relay 230v/50 Hz |
| 8.*         | 12-2285-21  | Transformer 115v/60 Hz     |
|             | 12-2285-22  | Transformer 230v/50 Hz     |

NME650 -6B or FME800 - 6B only:

|  |            |             |
|--|------------|-------------|
|  | 12-2639-01 | Transformer |
|--|------------|-------------|

|     |            |                           |
|-----|------------|---------------------------|
| 9   | no number  | Control Box               |
| 10* | 18-1902-45 | Run capacitor, 115v/60 Hz |
|     | 18-1902-30 | Run capacitor, 230v/50 Hz |

NOT ILLUSTRATED

|     |            |                                                   |
|-----|------------|---------------------------------------------------|
| 11. | 12-2337-05 | 2 Pin Plug Assy (Safety Circuit to Circuit Board) |
| 12. | 12-2340-01 | 4 Pin Plug Assy (Transformer to Circuit Board)    |
| 13. | A34055-001 | Control Box Cover                                 |

NME650 -6B or FME800 - 6B only:

|    |            |            |
|----|------------|------------|
| 14 | 12-2687-01 | Fuse block |
| 15 | 12-2686-02 | 2A Fuse    |

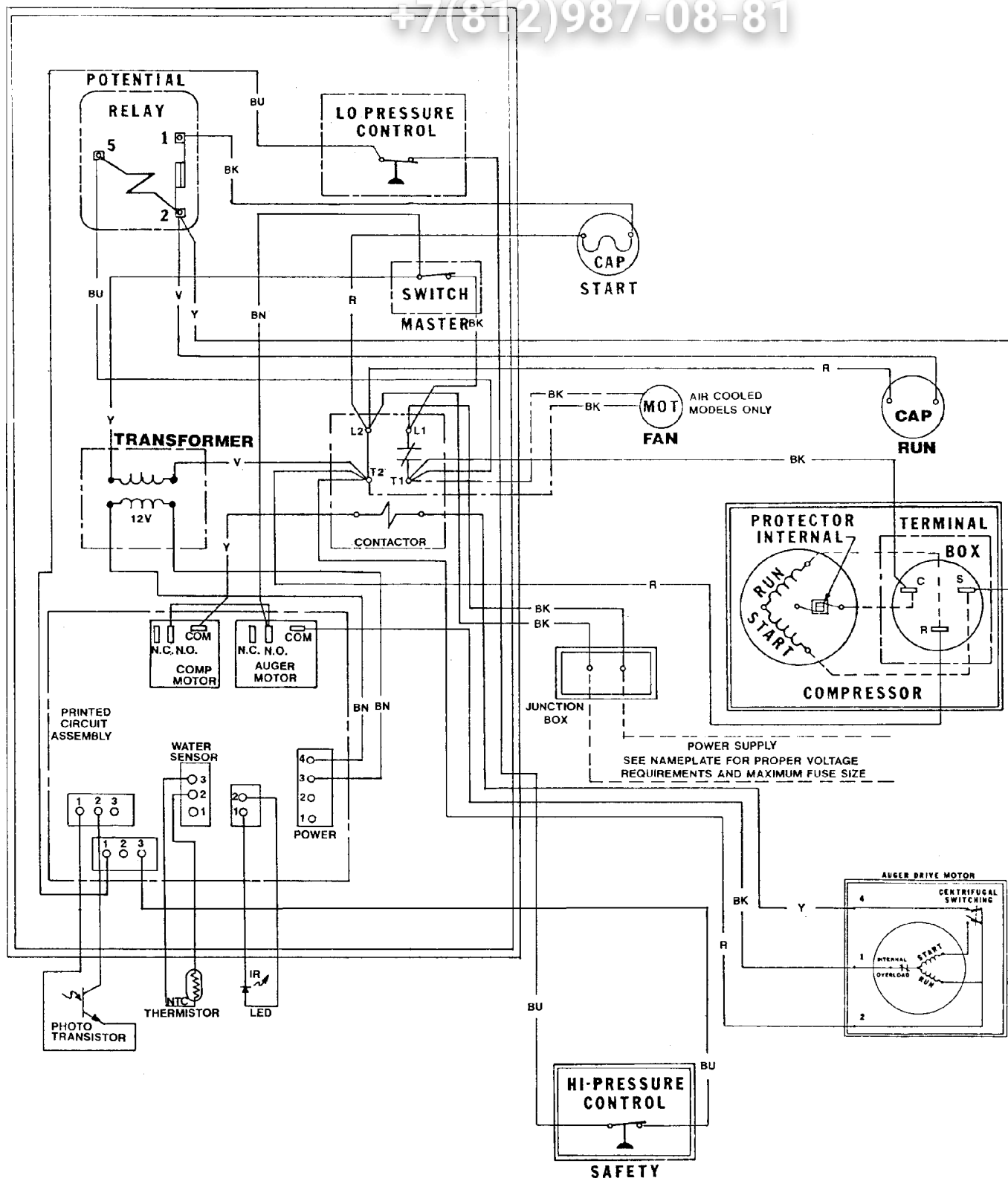
\* Match part voltage to machine voltage.

# NME650 & FME800 SERVICE PARTS

## Component Layout Diagram

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### Schematic Diagram

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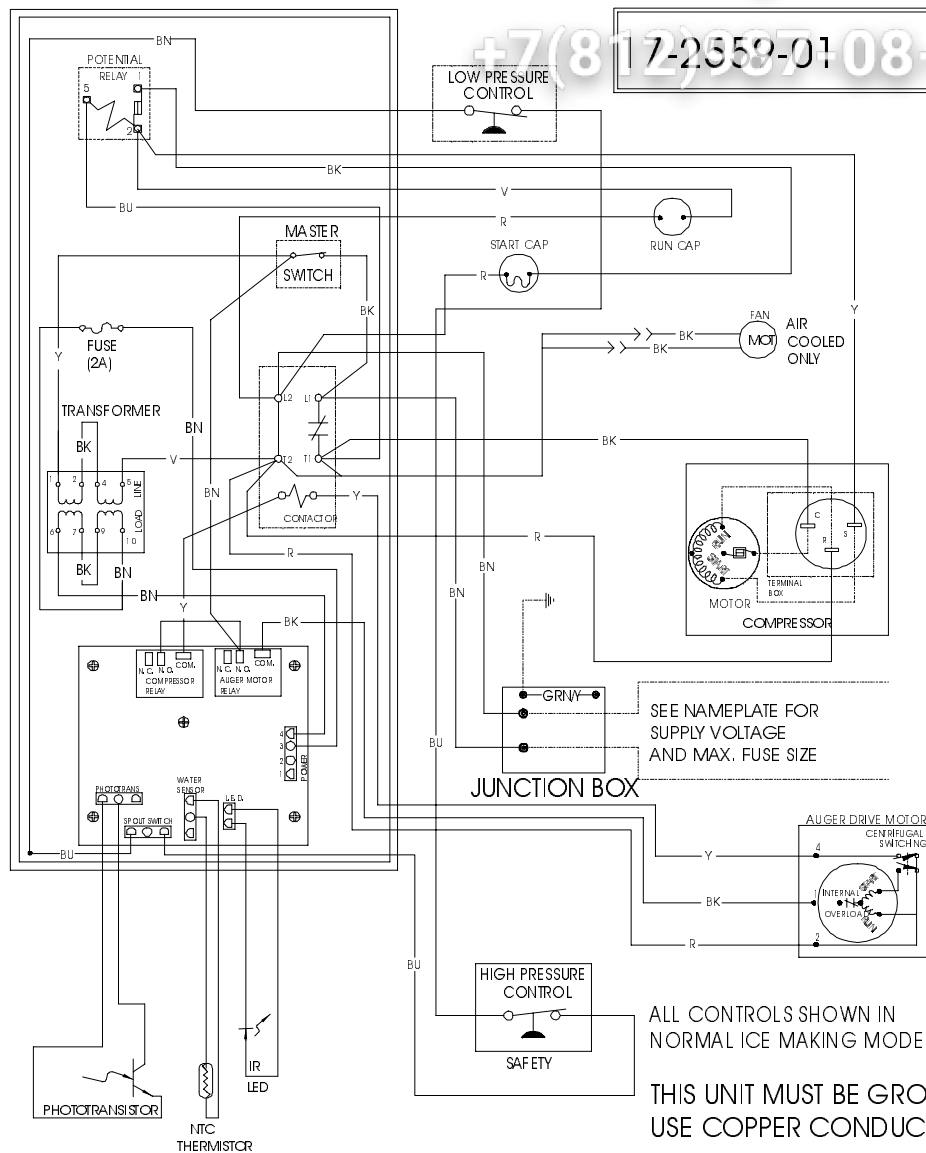


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