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REPLACEMENT PARTS

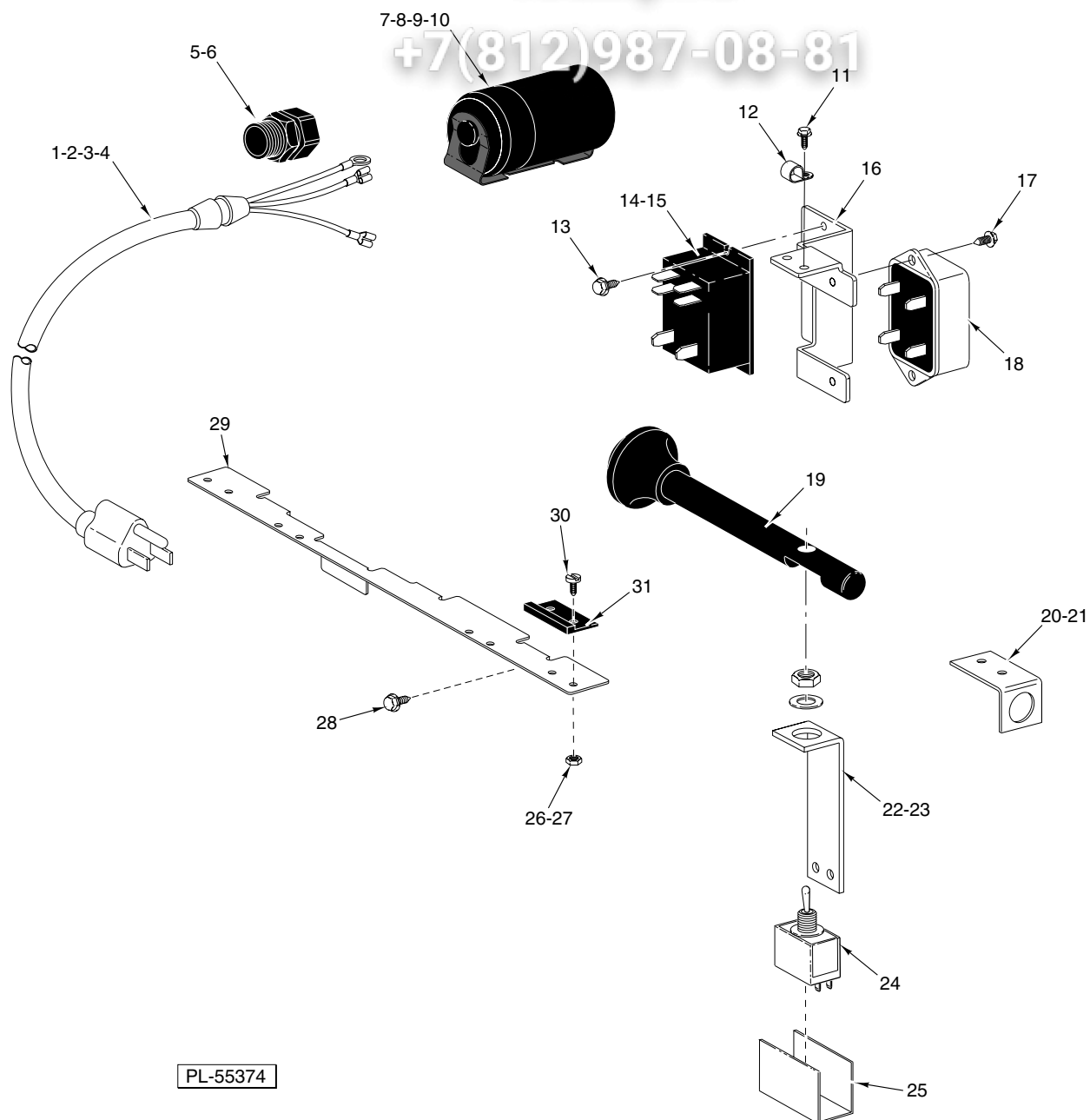


SLICERS

(INCLUDES MOTOR PARTS)

2712
2712C

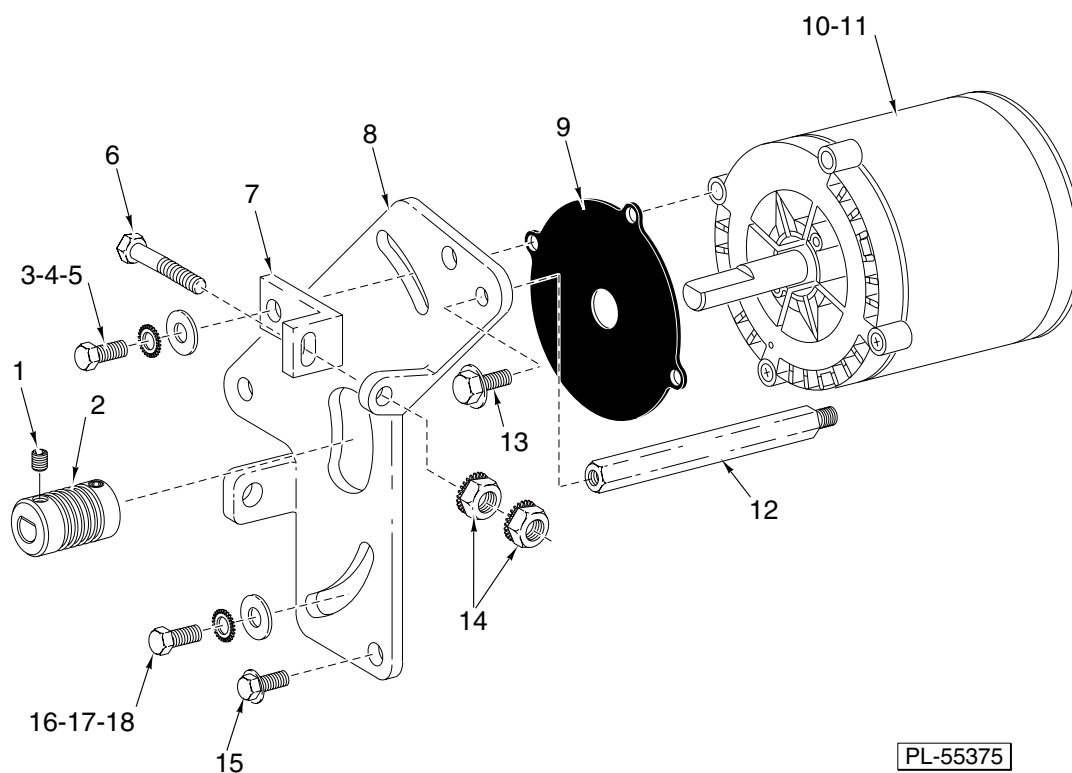
ML-104955
ML-104957



ELECTRICAL UNIT

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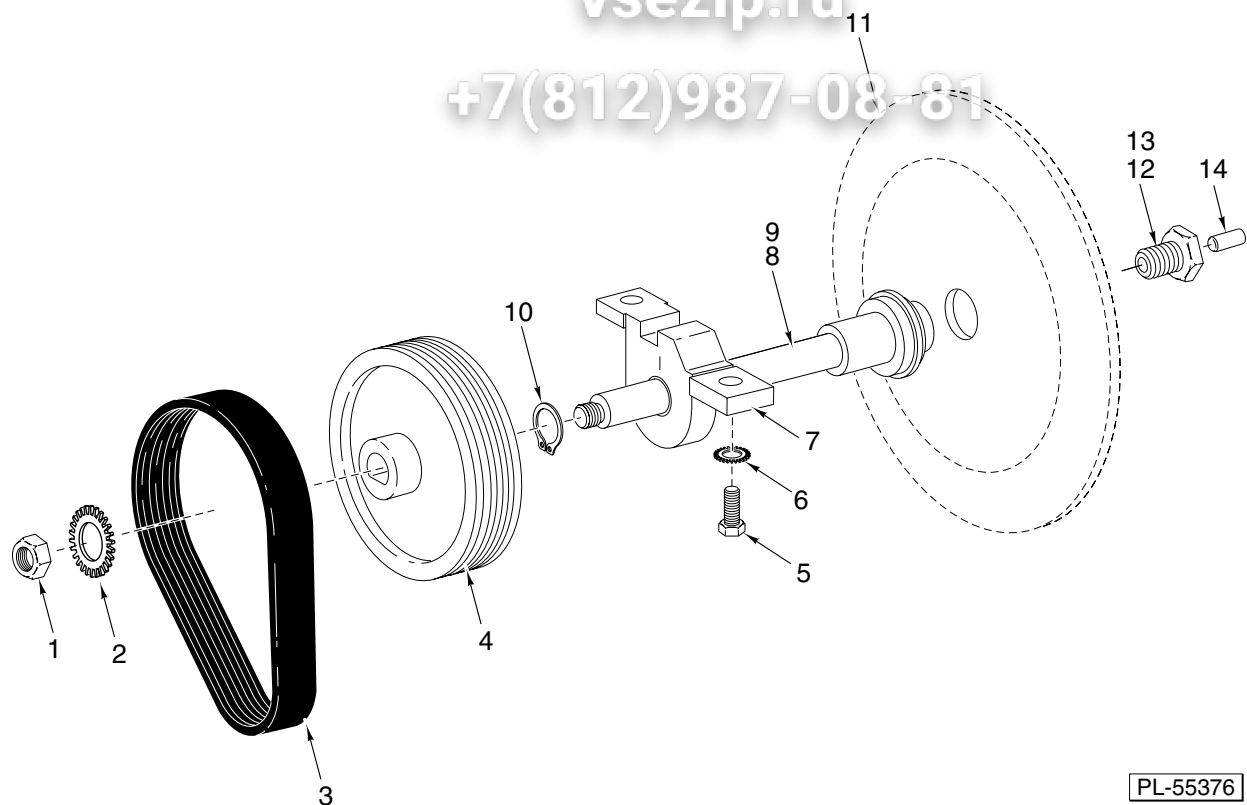
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55374			
1	00-117542-00084	Cord & Plug Assy. (100/120 V.)	1
2	00-117542-00085	Cord & Plug Assy. (240 V.)	1
3	00-117542-00039	Cord Assy (I.E.C.)	1
4	SD-015-41	Self-Tapping Screw 8-32 x 1/2 Phil. Pan Hd., Type TT	1
5	FE-021-21	Strain Relief (Use With Items 1, 2, & 3)	1
6	WL-010-01	Washer (Use With Items 1, 2, & 3)	1
7	00-070486-00001	End Cap – Capacitor	1
8	00-070487-00021	Capacitor (50/60 Hz.)	1
9	00-066621-00003	Bracket – Capacitor	1
10	SD-024-16	Self-Tapping Screw 10-24 x 1/2 Phil. Flat Hd., Type TT	2
11	SD-038-16	Self-Tapping Screw 6-32 x 3/8 Hex Washer Hd., Type RL	1
12	00-078752-00012	Clamp – Cable	1
13	SD-038-16	Self-Tapping Screw 6-32 x 3/8 Hex Washer Hd., Type RL	2
14	00-087714-042-1	Relay (2 Pole) (115 V.)	1
15	00-087714-042-3	Relay (2 Pole) (240 V.)	1
16	00-438929	Bracket – Motor Start Switch (Incls. Items 17 & 18)	1
17	SD-015-38	Self-Tapping Screw 6-32 x 3/8 Phil. Pan Hd., Type TT	2
18	00-271612-00002	Switch – Electronic Start (50/60 Hz.)	1
19	00-439043	Knob – ON/OFF	1
20	00-439041	Bracket – Switch Rod	1
21	SD-038-16	Self-Tapping Screw 6-32 x 3/8 Hex Washer Hd., Type RL	2
22	00-439040	Bracket – ON/OFF Switch	1
23	SD-038-16	Self-Tapping Screw 6-32 x 3/8 Hex Washer Hd., Type RL	2
24	00-087711-148-1	Switch (With Nuts)	1
25	00-873803	Switch – Mylar	1
26	WL-006-43	Lockwasher #4 Medium	2
27	NS-011-01	Mach. Nut 4/40 Hex	2
28	SD-038-16	Self-Tapping Screw 6-32 x 3/8 Hex Washer Hd., Type RL	3
29	00-477523	Bracket – Switch	1
30	SC-120-97	Mach. Screw 4-40 x 3/8 Flat Hd. (SST)	2
31	00-087711-00319	Switch – Home Start	1
	00-478384-00001	Harness – Wiring	1
	00-478389	Wire – Bundle	1
	00-065890-00085	Line – Splice	2
	00-065890-00029	Connector – Insulated	AR



DRIVE MOTOR UNIT

DRIVE MOTOR UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55375			
1	SC-123-65	Set Screw Special $\frac{1}{4}$ -28 x $\frac{3}{8}$ Hdls., Flat Pt.	2
2	00-438844-00002	Sheave – Poly “V”	1
3	SC-037-73	Cap Screw $\frac{3}{8}$ -16 x 1 Hex Hd.	2
4	WL-007-25	Lockwasher $\frac{3}{8}$ External	2
5	WS-018-22	Washer	2
6	SC-118-98	Cap Screw $\frac{1}{4}$ -20 x 2 Hex Hd.	1
7	00-477532	Bracket – Tensioner Adjustment	1
8	00-477760	Plate – Motor	1
9	00-439032	Gasket – Motor	1
10	00-438846-00001	Motor (60 Hz.)	1
11	00-438846-00002	Motor (50 Hz.)	1
12	00-438984	Standoff	1
13	SC-041-01	Cap Screw $\frac{1}{4}$ -20 x $\frac{3}{4}$ Hex Hd. (SST)	1
14	NS-044-14	Nut – $\frac{1}{4}$ -20 Hex “Keps”	2
15	SD-038-18	Self-Tapping Screw $\frac{5}{16}$ -18 x $\frac{3}{4}$ Hex Washer Hd., Type RL	3
16	SC-037-73	Cap Screw $\frac{3}{8}$ -16 x 1 Hex Hd.	1
17	WL-007-25	Lockwasher $\frac{3}{8}$ External	1
18	WS-018-22	Washer	1



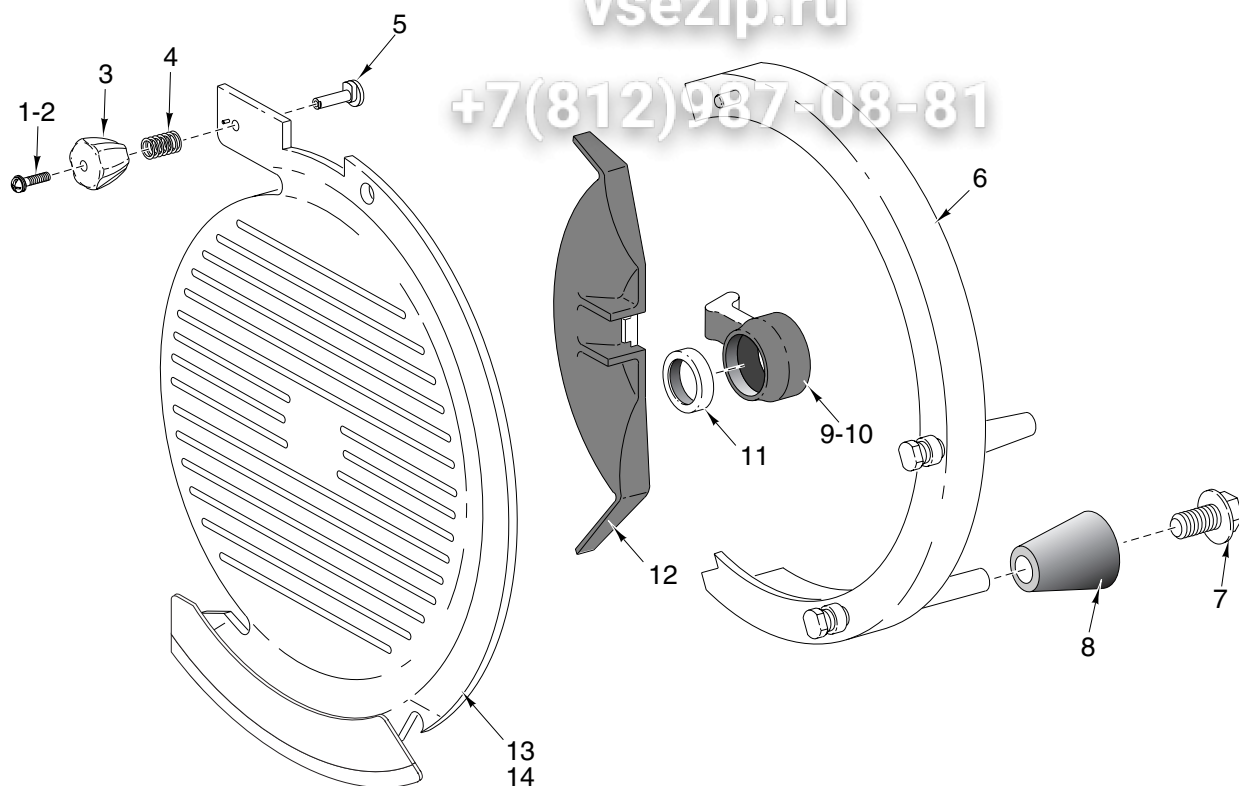
PL-55376

KNIFE SHAFT UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55376			
1	NS-017-41	Nut – Jam 5/8-18 Hex	1
2	WL-004-17	Lockwasher 5/8 Light	1
3	00-438845	Belt – Poly “V”	1
4	00-439049	Sheave – Poly “V” Large 6 Groove	1
5	SC-037-73	Cap Screw 3/8-16 x 1 Hex Hd.	2
6	WL-007-25	Lockwasher 3/8 External	2
7	00-875180-00002	Retainer – Lower Hub & Bearing (Incls. Item 8)	1
8	BB-015-08	Ball Bearing	1
9	00-438915-00002	Shaft – Knife	1
10	RR-009-07	Retaining Ring	1
11	00-439870-00004	Knife (Packaged)	1
12	00-073356-00002	Screw – Knife (Incls. Items 13 & 14)	1
13	SC-064-04	Set Screw 1/4-28 x 3/8 Hdls., Flat Pt. “Nylok”	1
14	00-073265	Plug – Plate Thrust	1

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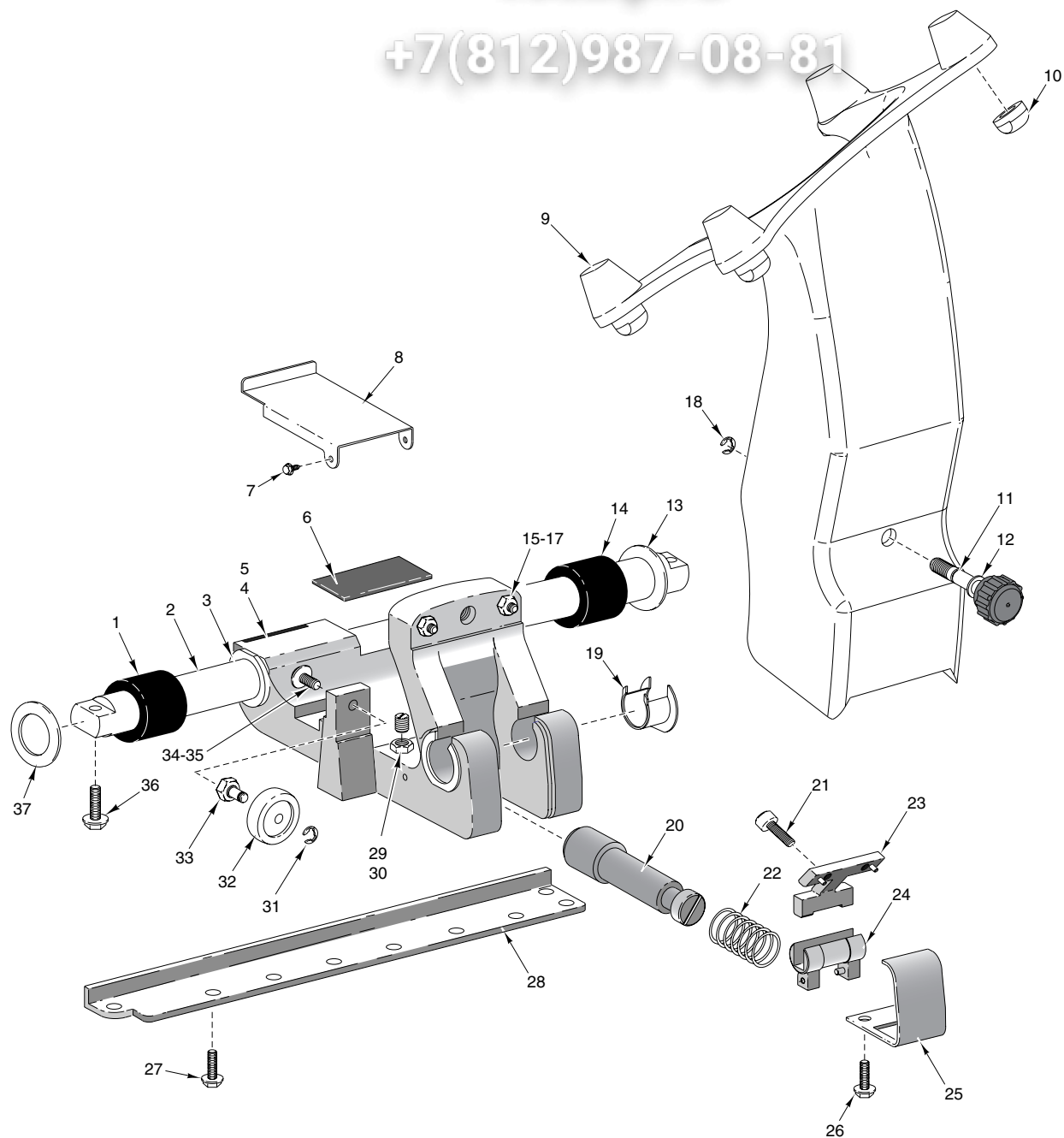
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PL-55377

TOP COVER & LOCK KNOB UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55377			
1	SC-122-53	Mach. Screw 4-40 x $\frac{5}{8}$ Phil. Pan Hd.	1
2	WL-013-02	Lockwasher #4 Internal Shakeproof	1
3	00-875266	Knob – Locking, Top Cover	1
4	00-437994	Spring – Top Cover	1
5	00-875265	Stud – Locking, Top Cover	1
6	00-438920-00002	Guard – Knife Ring	1
7	SD-038-14	Self-Tapping Screw $\frac{1}{4}$ -20 x $\frac{7}{8}$ Hex Washer Hd., Type RL	2
8	00-438975	Ferrule – Ring Guard	2
9	00-438974	Mount – Deflector	1
10	SD-038-19	Self-Tapping Screw 8-18 x $\frac{3}{8}$ Hex Washer Hd.	3
11	00-439015	Knife Shaft Ring	1
12	00-478289	Product Deflector	1
13	00-479740	Cover – Top & Lock Knob Assy.	1
14	00-873830-00002	Cover – Top & Lock Knob Assy. (2712C Only)	1



PL-55378

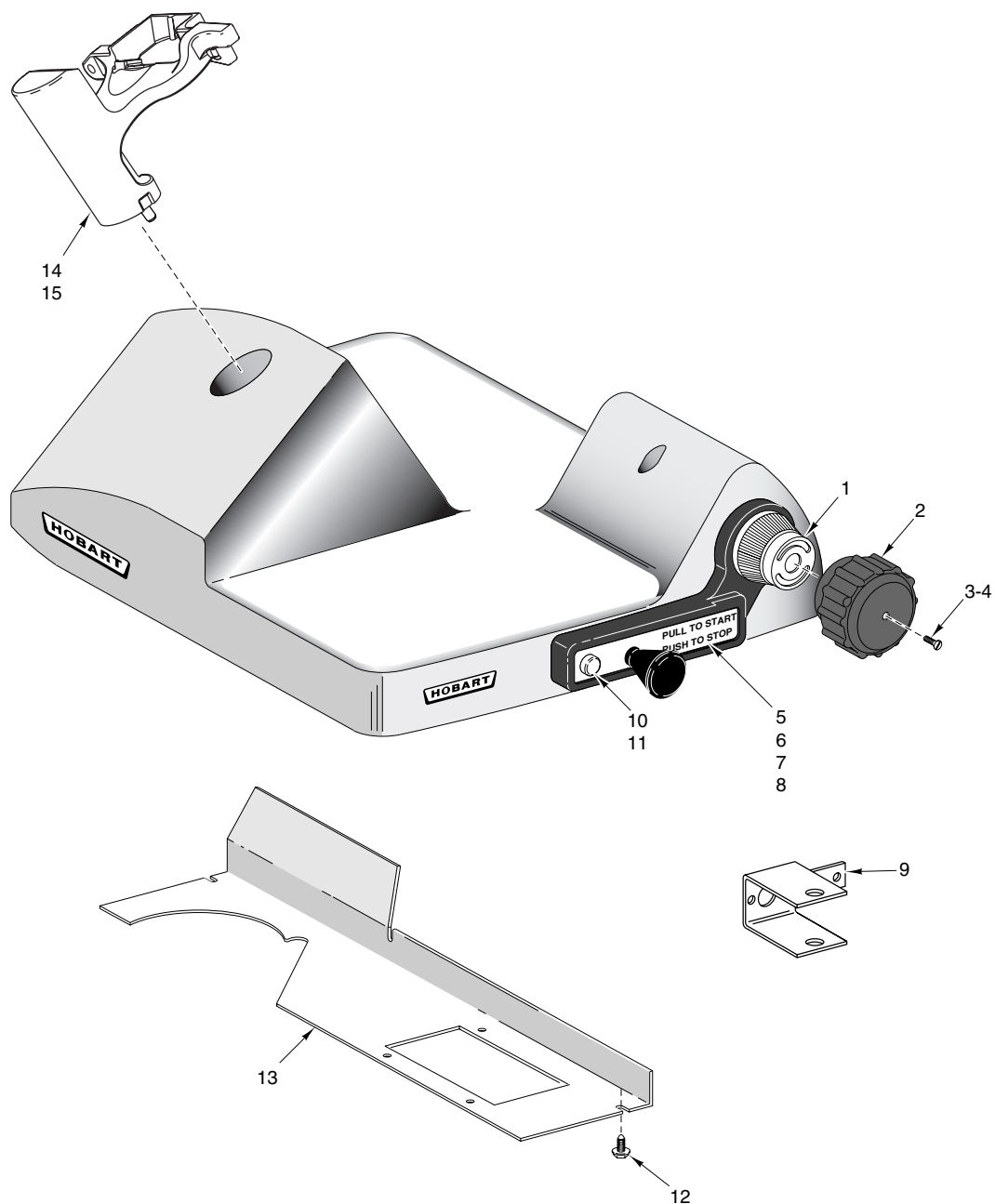
TRANSPORT CARRIAGE UNIT

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TRANSPORT CARRIAGE UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55378			
1	00-477555	Bumper – Slide Rod	1
2	00-438907	Slide – Rod	1
3	00-439007	Bearing – Transport	2
4	00-479690	Transport Carriage Assy. (Incls. Items 15, 16, & 17)	1
5	00-439064	Magnet – Transport	1
6	00-439017	Wick – Slide Rod Lubrication	1
7	SD-038-16	Self-Tapping Screw 6-32 x $\frac{3}{8}$ Hex Washer Hd., Type RL	3
8	00-478424	Cover – Interlock	1
9	00-479676-00002	Arm – Meat Tray Support	1
10	00-875039	Nut – Carriage Tray	4
11	00-477534	Knob Assy.	1
12	00-478021	Washer – Belleville	4
13	00-435708	Washer – Backup (SST)	1
14	00-477555	Bumper – Slide Rod	1
15	SC-123-79	Set Screw $\frac{5}{16}$ -18 x 1	2
16	NS-018-06	Jam Nut $\frac{5}{16}$ -18 Hex	2
17	00-535871	Insert – Screw	2
18	RR-006-21	Retaining Ring	1
19	00-439006	Bearing – Pivot	2
20	00-478298	Shaft – Pivot Return	1
21	SC-123-08	Cap Screw $\frac{1}{4}$ -20 x $\frac{5}{8}$ Soc. Hd.	2
22	00-438902	Spring – Interlock Bar	1
23	00-873535-00002	Plate – Key	1
24	00-873534-00002	Pivot – Tiltable Carrier	1
25	00-438900	Cover – Transport	1
26	SD-038-16	Self-Tapping Screw 6-32 x $\frac{3}{8}$ Hex Washer Hd., Type RL	2
27	SD-038-22	Self-Tapping Screw 10-24 x $\frac{1}{2}$ Hex Washer Hd., Type RL	9
28	00-438908	Bar – Transport Roller	1
29	00-477747	Set Screw – Special	1
30	NS-017-20	Jam Nut $\frac{3}{8}$ -24 Hex	1
31	RR-006-23	Ring – Retaining	1
32	00-478420	Roller – Transport	1
33	00-438911	Screw – Adjusting	1
34	WS-003-49	Washer	1
35	SC-123-56	Mach. Screw – Special $\frac{1}{4}$ -28 x $\frac{1}{2}$ Button Hd.	1
36	SD-033-08	Self-Tapping Screw $\frac{5}{16}$ -18 x 1 Hex Washer Hd., Type TT	2
37	00-435708	Washer – Backup (SST)	1
	00-873608-00002	Support – Tray Assy.	1

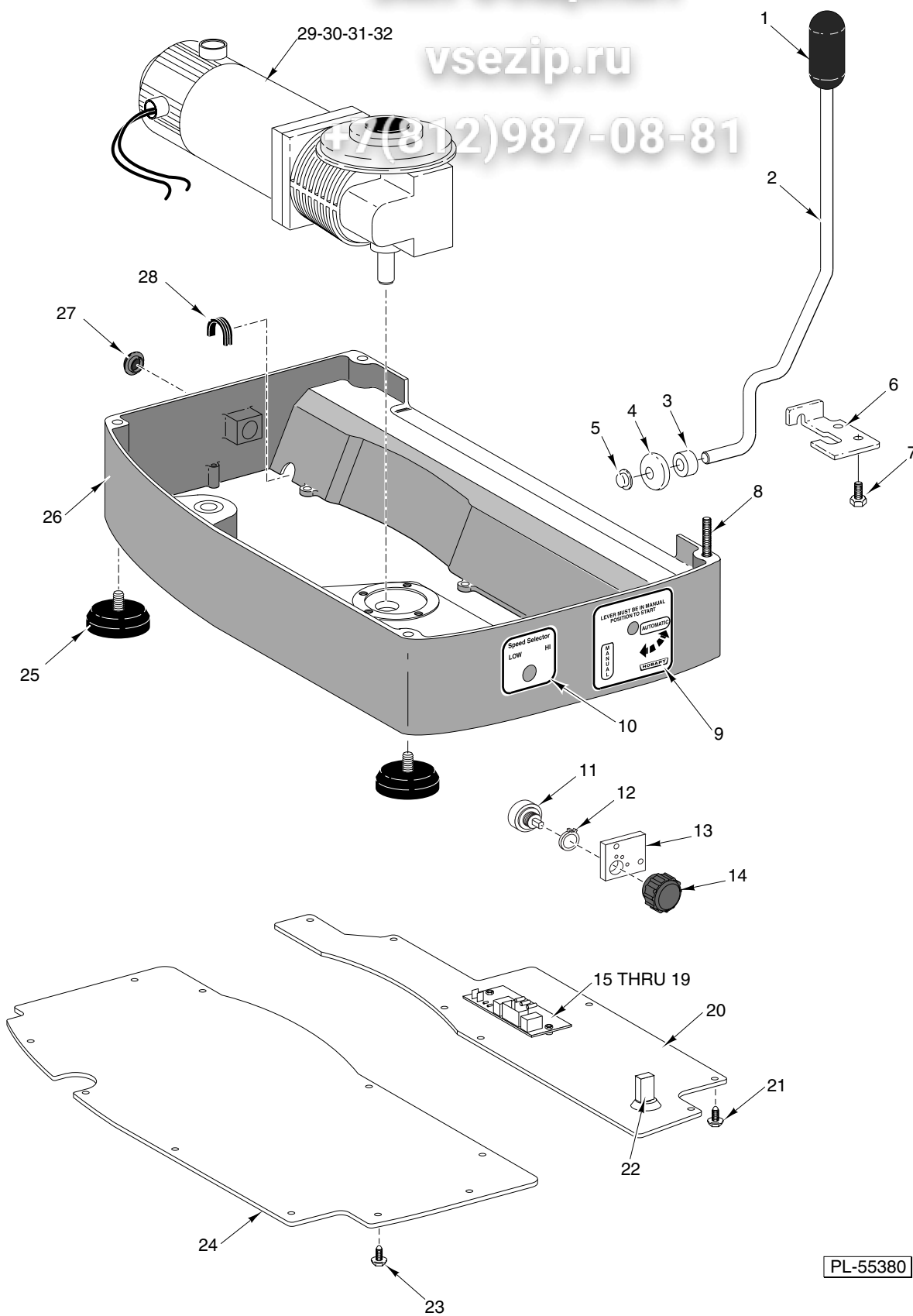


PL-55379

BASE UNIT

BASE UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55379			
1	00-438982	Dial Assy.	1
2	00-439085	Knob – Indexing	1
3	SC-023-10	Mach. Screw 10-24 x $\frac{3}{4}$ Oval Hd.	1
4	SC-121-95	Mach. Screw, SF, 10-24 x $\frac{5}{8}$ (2712C Only)	1
5	00-477735	Label – Start/Stop	1
6	00-439091	Bezel – Index	1
7	SD-038-21	Self-Tapping Screw 8-32 x $1\frac{1}{4}$ Phil. Pan Hd., Type TT	2
8	SD-038-20	Self-Tapping Screw 8-32 x 1 Phil. Pan Hd., Type TT	2
9	00-479655	Lock Bracket (2712C Only)	1
10	00-439042-00001	Lamp (125 V.)	1
11	00-439042-00002	Lamp (250 V.)	1
12	SD-038-16	Self-Tapping Screw 6-32 x $\frac{3}{8}$ Hex Washer Hd., Type RL	8
13	00-478036	Cover – Upper Electrical	1
14	00-479636-00004	Mount – Sharpener Housing	1
15	SD-038-13	Self-Tapping Screw $\frac{5}{16}$ -18 x $\frac{7}{8}$ Hex Washer Hd., Type RL	2

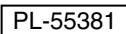


PL-55380

AUTOMATIC BASE UNIT

AUTOMATIC BASE UNIT

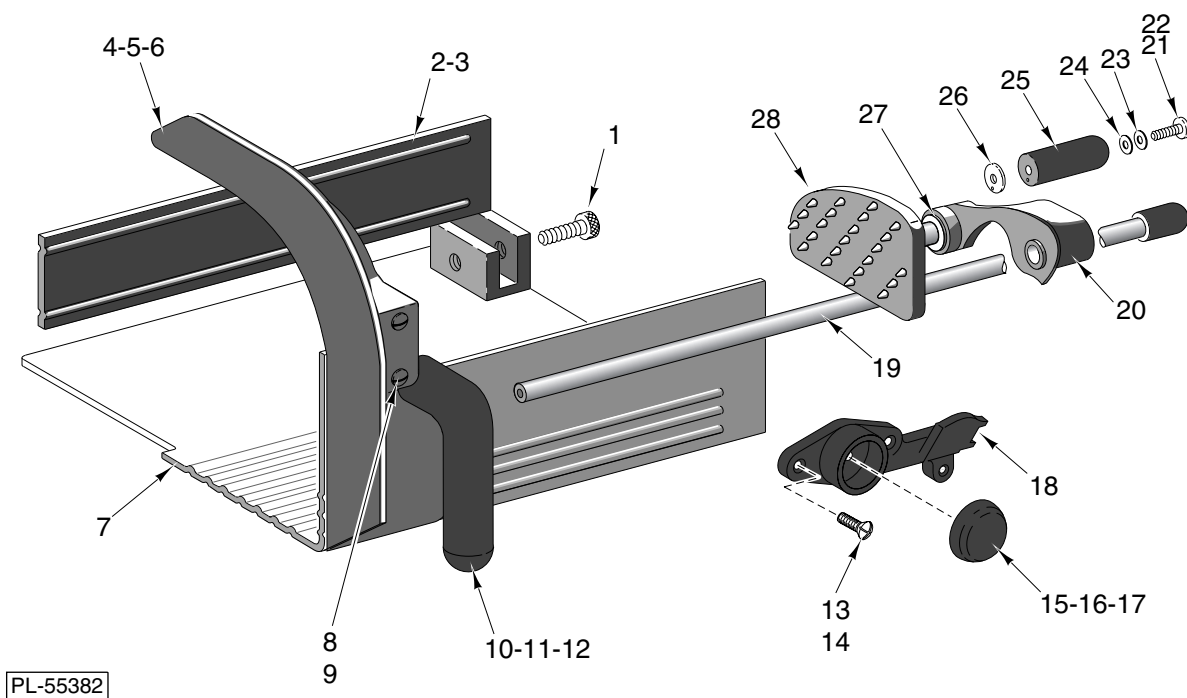
ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55380			
1	00-478300	Handle – Lift Lever	1
2	00-873688	Lift – Lever	1
3	00-478299	Spacer – Lift Lever	1
4	00-108001	Foot – Lifting Lever	1
5	00-106502	Push Nut	1
6	00-873689	Retainer – Lifting Lever	1
7	SD-009-16	Self-Tapping Screw 1/4-20 x 3/4 Hex Hd., Type F	2
8	SC-125-16	Cap Screw 5/16-18 x 5 1/4 Hex Hd.	4
9	00-478274	Label – Auto/Manual (Domestic)	1
10	00-478296	Label – Speed Select (Domestic)	1
11	00-478383	Switch Assy. – Carriage Speed	1
12	00-873236	Stop – Two-Speed Slicer	1
13	00-873234	Bracket – Speed Control	1
14	00-479677	Knob & Fastener Assy.	1
15	00-479708	Board – Printed Circuit	1
16	00-478392	Spacer – Nylon	2
17	WS-023-22	Washer	2
18	WL-007-01	Lockwasher #6 External Shakeproof	2
19	NS-009-07	Mach. Nut 6-32 Hex	2
20	00-873485-00001	Cover – Electrical (115 V.)	1
21	SD-038-16	Self-Tapping Screw 6-32 x 3/8 Hex Washer Hd., Type RL	8
22	00-088196-00028	Breaker – 2 Amp. Thermal Overload	1
23	SD-038-16	Self-Tapping Screw 6-32 x 3/8 Hex Washer Hd., Type RL	10
24	00-478034-00001	Cover – Bottom	1
25	00-477722	Foot	4
26	00-873698-00002	Base – Automatic	1
27	00-477753	Plug – Hole (Large)	1
28	00-479681	Grommet – Electric	1
29	00-873519	Motor – Flange Mount 1/8 Hp. (90 VDC)	1
30	00-479166	Motor – Flange Mount 1/8 Hp. (180 VDC) (240 V.)	1
31	SC-040-53	Mach. Screw 10-24 x 3/4 Hex Hd.	4
32	WL-008-13	Lockwasher #10 Internal Shakeproof	4
	00-873700	Lever – Lifting Assy. (Incls. Items 1 thru 5)	1
	00-478280-00001	Harness – Wiring	1
	00-478275	Kit – Leg Set 4"	1



F-34649 (Apr. 2001)

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AUTOMATIC CARRIER UNIT

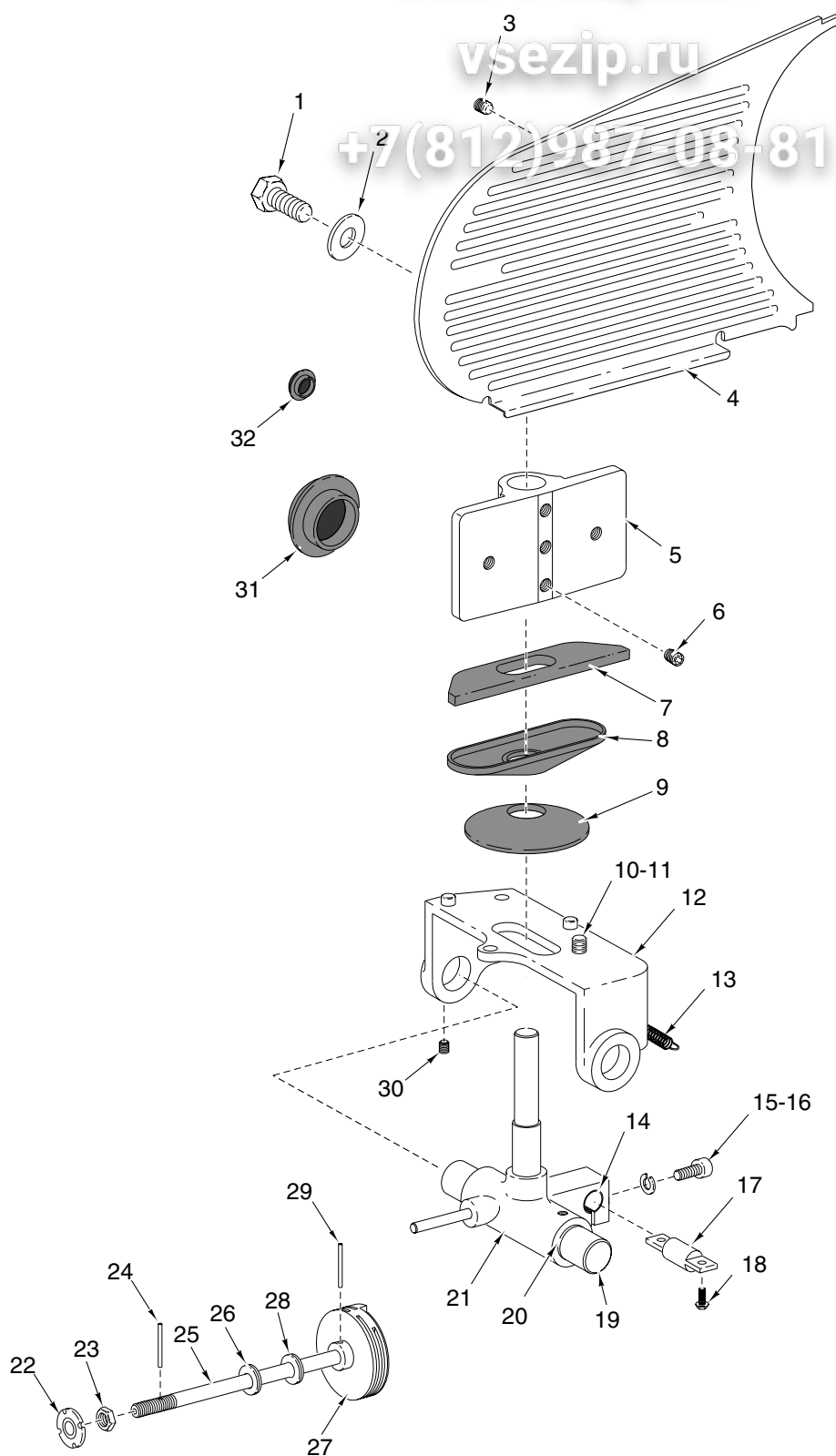
ILLUS. PL-55381	PART NO.	NAME OF PART	AMT.
1	00-478252-00002	Bracket – Pawl	1
2	SD-024-29	Self-Tapping Screw 10-32, Type TT	3
3	00-478429	Spring – Pawl	1
4	00-873591	Pawl – Auto-Engage	1
5	WL-007-02	Lockwasher #6 External	1
6	SC-009-49	Mach. Screw 6-32 x $\frac{3}{8}$ Rd. Hd.	1
7	00-477763-00002	Ramp – Auto-Engage	1
8	00-477755-00002	Carrier – Automatic	1
9	00-478269	Bearing (Auto) – Carrier	2
10	00-478277	Wick – Carrier	1
11	RR-007-21	Retaining Ring	2
12	00-478406	Lock Auto/Manual	1
13	00-477775	Key – Auto-Engage	1
14	WL-007-02	Lockwasher #6 External	2
15	SC-009-49	Mach. Screw 6-32 x $\frac{3}{8}$ Rd. Hd.	2
16	00-478003	Assy. – Main Link (Incls. Item 21)	1
17	NS-017-41	Nut – Jam $\frac{5}{8}$ -18 Hex	1
18	WL-019-12	Lockwasher $\frac{5}{8}$ External	1
19	00-477781	Pivot – Main Link	1
20	RP-005-04	Roll Pin $\frac{1}{8}$ Dia. x $\frac{3}{4}$ Lg.	1
21	00-478027	Bearing – Main Link	1
22	00-478040	Washer – Main Link	2
23	RR-009-05	Retaining Ring	1
24	RR-009-03	Retaining Ring	1
25	00-478006	Link Assy. – Carrier	1
26	RR-007-21	Retaining Ring	1
27	00-478005	Link Assy. – Motor Drive	1
28	RR-007-21	Retaining Ring	1
29	00-873438	Assy. – Motor Crank Link	1
30	WL-007-16	Lockwasher $\frac{1}{4}$ External Shakeproof	1
31	SC-118-17	Cap Screw $\frac{1}{4}$ -20 x $1\frac{1}{4}$ Hex Hd.	1
32	RR-009-03	Retaining Ring	1
33	00-087711-00270	Switch – Auto/Manual	1
34	00-478284	Barrier – Mylar	1
35	NS-009-02	Mach. Nut 4-40 Hex	2
36	WL-006-43	Lockwasher #4 Medium	2
37	SC-060-40	Mach. Screw 4-40 x $\frac{5}{8}$ Rd. Hd.	2
38	00-478408	Pin – Carrier Shaft	1
39	NS-017-03	Jam Nut $\frac{1}{4}$ -20 Hex	1
40	00-478010	Knob & Lever Assy.	1
41	00-477764	Shaft – Auto-Carrier	1
42	00-479951	Bracket – Switch	1
43	SD-038-16	Self-Tapping Screw 6-32 x $\frac{3}{8}$ Hex Washer Hd., Type RL	2
44	00-478024	Lock – Swivel	1
45	00-477761-00002	Swivel – Auto-Carrier	1
46	00-478025	Nut – Swivel Lock	1
47	SC-007-68	Mach. Screw 8-32 x $\frac{5}{8}$ Rd. Hd.	2
48	WL-007-07	Lockwasher #8	2
49	00-477767	Shaft – Pawl	1
50	RR-010-06	Retaining Ring	2



CARRIAGE TRAY UNIT

CARRIAGE TRAY UNIT

ILLUS. PL-55382	PART NO.	NAME OF PART	AMT.
1	00-290984	Thumb Screw – Fence	1
2	00-295118	Fence – Thumb Screw Assy. (Packaged) (Incls. Item 5) (SST)	1
3	00-295117	High Fence & Thumb Screw Assy. (Horizontal Carriage Tray) (Incls. Item 4) (SST)	1
4	00-873867-00001	Support Handle & Slide Rod	1
5	SC-123-09	Mach. Screw Special 8-32 x $\frac{3}{8}$ Phil. Oval Hd.	3
6	SC-124-77	Mach. Screw, SF, 8-32 x $\frac{3}{8}$ (2712C Only)	3
7	00-873710	Carriage Tray (SST)	1
8	SC-123-10	Mach. Screw Special 8-32 x $1\frac{1}{2}$ Phil. Oval Hd.	2
9	SC-124-78	Mach. Screw, SF, 8-32 x $1\frac{1}{2}$ (2712C Only)	2
10	00-439060	Handle – Carriage	1
11	WS-022-02	Washer	1
12	SC-123-09	Mach. Screw Special 8-32 x $\frac{3}{8}$ Phil. Oval Hd.	3
13	SC-123-09	Mach. Screw Special 8-32 x $\frac{3}{8}$ Phil. Oval Hd.	3
14	SC-124-77	Mach. Screw, SF, 8-32 x $\frac{3}{8}$ (2712C Only)	1
15	00-477533	Cap – Meat Hanger	1
16	WS-022-02	Washer	1
17	SC-041-02	Cap Screw $\frac{1}{4}$ -20 x 1 Hex Hd.	2
18	00-478431	Hanger – Meat Grip	1
19	00-478015	Knob & Slide Rod Assy.	1
20	00-478264	Kit – Meat Grip Arm	1
21	SC-113-52	Mach. Screw 10-24 x $\frac{1}{2}$ Phil. Truss Hd.	1
22	SC-121-34	Mach. Screw, SF, 10-24 x $\frac{1}{2}$ (2712C Only)	1
23	00-070345	Washer – Handle Retaining	1
24	00-070344	Washer – Handle Tension	1
25	00-439078	Handle – Meat Grip (Non-Metallic)	1
26	00-437006	Washer – Handle	1
27	00-438280	Bushing	1
28	00-439009	Meat Grip	1
	00-477537	Meat Grip Assy. (Lightweight) (Packaged)	1



PL-55383

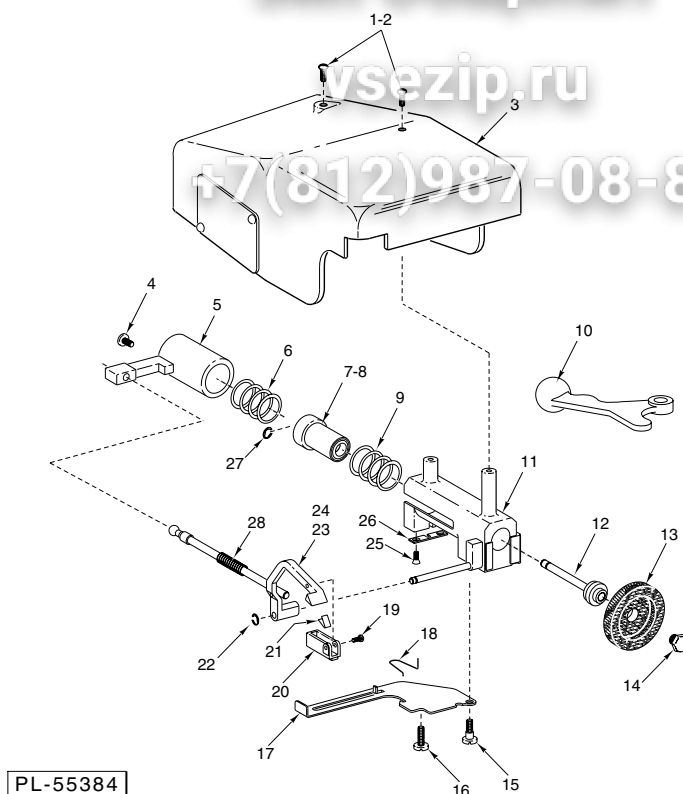
GAUGE PLATE UNIT

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GAUGE PLATE UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55383			
1	SC-041-16	Cap Screw $\frac{5}{16}$ -18 x $1\frac{3}{8}$ Hex Hd. (SST)	2
2	WS-005-32	Washer	2
3	SC-123-52	Set Screw $\frac{5}{16}$ -24 x $\frac{5}{8}$ Hdls., Flat Pt.	4
4	00-438980	Gauge Plate Assy.	1
5	00-439021-00002	Mount – Special	1
6	SC-124-11	Set Screw $\frac{5}{16}$ -24 x $\frac{5}{8}$ Hdls., Cone Pt.	3
7	00-477744	Cover – Gauge Plate (Bottom)	1
8	00-477745	Retainer – Cover	1
9	00-439079	Disc – Cover	1
10	SD-038-13	Self-Tapping Screw $\frac{5}{16}$ -18 x $\frac{7}{8}$ Hex Washer Hd., Type RL	3
11	WL-007-20	Lockwasher $\frac{5}{16}$ External Shakeproof	3
12	00-439072-00002	Support – Slide Index	1
13	00-478432	Spring – Index Backlash	1
14	00-478425	Bushing – Anti-Rotation Rod	1
15	SC-124-46	Cap Screw 10-24 x $\frac{3}{4}$ Soc. Hd.	3
16	WL-008-13	Lockwasher #10 Internal Shakeproof	3
17	00-478415	Rod – Index Anti-Rotation	1
18	SD-038-14	Self-Tapping Screw $\frac{1}{4}$ -20 x $\frac{7}{8}$ Hex Washer Hd., Type RL	2
19	00-438886	Rod – Index Slide	1
20	00-478426	Bushing – Index Slide	2
21	00-478416-00002	Slide – Index Mechanism	1
22	00-076948	Disc – Indexing Drive	1
23	00-010928-00002	Nut – Special	2
24	RP-002-40	Roll Pin $\frac{3}{32}$ Dia. x $\frac{3}{4}$ Lg.	1
25	00-438890	Camshaft	1
26	00-088298	Washer – Belleville	2
27	00-479625	Cam – Indexing	1
28	WS-030-58	Washer	2
29	RP-003-12	Roll Pin $\frac{1}{8}$ Dia. x $1\frac{1}{4}$ Lg.	1
30	SC-088-71	Set Screw 8-32 x $\frac{3}{8}$ Hdls., Flat Pt.	2
31	00-477753	Plug – Hole (Large)	2
32	00-477754	Plug – Hole (Small)	4



KNIFE SHARPENER UNIT

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-55384			
1	SC-113-52	Mach. Screw Special 10-24 x 1/4 Phil. Truss Hd. (2712 Only)	2
2	SC-121-34	Mach. Screw, SF 10-24 x 1/4 (2712C Only)	2
3	00-438459-00001	Plate & Cover Assy.	1
4	SC-122-87	Mach. Screw Special 8-32 x 1/4 Pan Hd.	1
5	00-437260	Actuator	1
6	00-438430	Spring – Main	1
7	00-438464	Plunger & Ball Bearing Assy. (Incls. Item 8)	1
8	BB-021-36	Ball Bearing NSK R4BDD	2
9	00-438437	Spring – Return	1
10	00-479762	Handle – Sharpener, Cam	1
11	00-873852	Housing & Stud Assy.	1
12	00-438417	Shaft – Grinding Wheel	1
13	00-439691	Stone Service Kit	1
14	00-435814	Retaining Screw (RH)	1
15	00-438442	Screw – Shoulder, Special	1
16	SC-122-87	Mach. Screw Special 8-32 x 1/4 Pan Hd.	1
17	00-439698	Lever – Locking	1
18	00-438435	“U” Spring (Long End Inserted Into Housing)	1
19	SC-122-84	Mach. Screw Special 2-56 x 9/16 Pan Hd.	1
20	00-478747	Stone – Truing	1
21	00-435324	Spring – Truing Stone	2
22	RR-006-22	Retaining Ring	1
23	00-873835	Arm – Truing	1
24	00-873836	Push Rod – Truing	1
25	SC-122-85	Mach. Screw Special 4-40 x 1/4 Flat Hd.	2
26	00-439700	Plate – Rear Locking	1
27	RR-006-22	Retaining Ring	1
28	00-438426	Spring – Truing Arm	1
	00-873847-00001	Sharpener Assy. (Incls. Items 1 and 3 thru 28) (2712 Only)	1
	00-873847-00004	Sharpener Assy. (Incls. Items 2 thru 28) (2712C Only)	1
	00-875046	Sharpener Assy., Correctional (2712C Only)	1